

# **TOSHIBA**

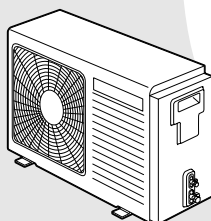
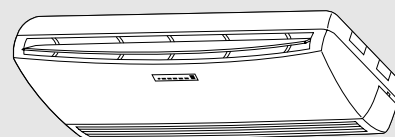
## **SERVICE MANUAL**

FILE NO. SVM-04032

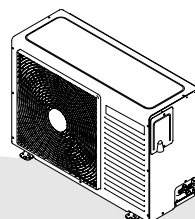
# **AIR-CONDITIONER**

## **UNDER CEILING / CONSOLE TYPE**

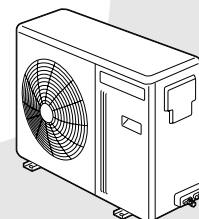
***RAS-18UFHP-E3 / RAS-18UAH-E3***  
***RAS-18UFP-E3 / RAS-18UA-E3***  
***RAS-18UFPX3 / RAS-18UAX3***  
***RAS-18UFP-AR3 / RAS-18UA-AR3***  
***RAS-18UFPX3-T2 / RAS-18UAX3-T2***  
***RAS-24UFHP-E3 / RAS-24UAH-E3***  
***RAS-24UFP-E3 / RAS-24UA-E3***  
***RAS-24UFPX3 / RAS-24UAX3***  
***RAS-24UFP-AR3 / RAS-24UA-AR3***  
***RAS-24UFPX3-T / RAS-24UAX3-T***



**18 Class**  
**(Heat pump model)**



**18 Class**  
**(Cooling only model)**



**24 Class**

**June 2004**

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# 1. SPECIFICATIONS

## 1-1

ITEM			MODEL	RAS-18UFHP-E3/18UAH-E3				RAS-18UFP-E3/18UA-E3 RAS-18UFPX3/18UAX3		RAS-18UFP-AR3/18UA-AR3		RAS-18UFPX3-T2/18UAX3-T2	
				Cooling		Heating		Cooling					
Capacity		kW	220V	240V	220V	240V	220V	240V	220V	240V	220V		
			5.00		5.70	5.80	5.20	5.25	5.30	5.35	5.15		
Power source		Phase	1Ø										
		V	220 – 240								220		
		Hz	50										
Power consumption		W	2000	2130	1830	2000	2000	2120	2020	2140	1610		
Power factor		%	95	87	93	84	96	87	95	86	98		
Running current	Indoor	A	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.45		
	Outdoor	A	9.20	9.85	8.50	9.50	9.10	9.70	9.30	10.00	7.00		
Starting current		A	40								35		
Moisture removal		lit/h	2.0										
Noise	Indoor (H/M/L)	dB	43/39/36								46/41/36		
	Outdoor	dB	52	53	53	54	51	52	52	53	56		
Refrigerant	Name of refrigerant		R-22										
	Rated amount	kg	1.29				1.05		1.17		1.47		
Refrigerant control			Capillary tube										
Interconnection pipe	Gas side size	mm	Ø12.70								Ø 15.88		
	Connection type		Flare connection										
	Liquid side size	mm	Ø6.35										
	Connection type		Flare connection										
	Maximum length	m	15* <sup>1</sup>										
	(One way)		20* <sup>2</sup>										
	Maximum height difference	m	8										
INDOOR UNIT			RAS-18UFHP-E3				RAS-18UFP-E3 RAS-18UFPX3		RAS-18UFP-AR3		RAS-18UFPX3-T2		
Dimensions	Width	mm	1093										
	Height	mm	633										
	Depth	mm	208										
Net weight		kg	23										
Evaporator type			Finned tube										
Indoor fan type			Multi blade fan										
Air volume	High fan	m³/h	800		830		800			900			
	Medium fan	m³/h	680		700		680			730			
	Low fan	m³/h	580		650		580			580			
Fan motor output		W	50										
Air filter			Washable -filter										
OUTDOOR UNIT			RAS-18UAH-E3				RAS-18UA-E3 RAS-18UAX3		RAS-18UA-AR3		RAS-18UAX3-T2		
Dimensions	Width	mm	830								880		
	Height	mm	538								690		
	Depth	mm	300								310		
Net weight		kg	54				42		49		54		
Condenser type			Finned tube										
Outdoor fan type			Propeller fan										
Airflow volume		m³/h	2105	2310	2105	2310	1830	2010	2105	2310	3380		
Fan motor output		W	65				42				65		
Compressor	Model		PH250X3-4LM				2JS350D5DA02				PH210T2-4L7		
	Output	W	1500				1700				1500		
Safety device			IOL, Td Sensor				IOL						
Louver type			Automatic louver										
Usable outdoor temperature range		°C	15 ~ 43		-10 ~ 24		15 ~ 43		15 ~ 52		15 ~ 43		

## 1-2

MODEL			RAS-24UFHP-E3/24UAH-E3				RAS-24UFP-E3/24UA-E3 RAS-24UFPX3/24UAX3		RAS-24UFPX3-T/24UAX3-T		
			Cooling		Heating		Cooling				
ITEM	Capacity		220V	240V	220V	240V	220V	240V	220V		
			6.30	6.30	6.80	6.90	6.40	6.45	6.10		
Power source	Phase		1Ø								
	V		220 – 240						220		
	Hz		50								
Power consumption			W	2480	2650	2490	2670	2260	2400	2260	
Power factor			%	97	90	97	89	91	84	91	
Running current	Indoor	A	0.45	0.45	0.45	0.45	0.45	0.45	0.45	0.45	
	Outdoor	A	11.15	11.85	11.20	12.00	10.50	10.80		10.50	
Starting current			A	60				55			
Moisture removal			lit/h	2.5				2.7			
Noise	Indoor (H/M/L)	dB	46/42/37								
	Outdoor	dB	56	57	57	58	56	57	56		
Refrigerant	Name of refrigerant		R-22								
	Rated amount		kg	1.63				1.80			
Refrigerant control			Capillary tube								
Interconnection pipe	Gas side size	mm	Ø15.88								
	Connection type		Flare connection								
	Liquid side size	mm	Ø6.35								
	Connection type		Flare connection								
	Maximum length	m	15* <sup>1</sup>								
	(One way)		25* <sup>2</sup>								
	Maximum height difference	m	10								
INDOOR UNIT			RAS-24UFHP-E3				RAS-24UFP-E3 RAS-24UFPX3		RAS-24UFPX3-T		
Dimensions	Width	mm	1093								
	Height	mm	633								
	Depth	mm	208								
Net weight			kg	23							
Evaporator type			Finned tube								
Indoor fan type			Multi blade fan								
Air volume	High fan	m³/h	900		930		900				
	Medium fan	m³/h	750		760		750				
	Low fan	m³/h	650		660		650				
Fan motor output			W	50							
Air filter			Washable -filter								
OUTDOOR UNIT			RAS-24UAH-E3				RAS-24UA-E3 RAS-24UAX3		RAS-24UAX3-T		
Dimensions	Width	mm	880								
	Height	mm	690								
	Depth	mm	310								
Net weight			kg	64				58			
Condenser type			Finned tube								
Outdoor fan type			Propeller fan								
Airflow volume			m³/h	3380	3560	3380	3560	3380	3560	3380	
Fan motor output			W	65							
Compressor	Model		PH310X3-4MM				2JS386D5BB02				
	Output	W	2200				1800				
Safety device			IOL, Td Sensor				IOL				
Louver type			Automatic louver								
Usable outdoor temperature range			°C	15 ~ 43		-10 ~ 24		15 ~ 43			

MODEL			RAS-24UFP-AR3 / 24UA-AR3	
			Cooling	
Capacity	kW		220V	240V
			6.40	6.45
Power source	Phase		1Ø	
	V		220 – 240	
	Hz		50	
Power consumption	W		2260	2400
Power factor	%		91	84
Running current	Indoor	A	0.45	
	Outdoor	A	10.9	10.8
Starting current	A		67	
Moisture removal	lit/h		2.5	
Noise	Indoor (H/M/L)	dB	46/42/37	
	Outdoor	dB	56	57
Refrigerant	Name of refrigerant		R-22	
	Rated amount	kg	1.63	
Refrigerant control			Capillary tube	
Interconnection pipe	Gas side size	mm	Ø15.88	
	Connection type		Flare connection	
	Liquid side size	mm	Ø6.35	
	Connection type		Flare connection	
	Maximum length	m	15* <sup>1</sup>	
	(One way)		25* <sup>2</sup>	
	Maximum height difference	m	10	
INDOOR UNIT			RAS-24UFP-AR3	
Dimensions	Width	mm	1093	
	Height	mm	633	
	Depth	mm	208	
Net weight	kg		23	
Evaporator type			Finned tube	
Indoor fan type			Multi blade fan	
Air volume	High fan	m <sup>3</sup> /h	900	
	Medium fan	m <sup>3</sup> /h	750	
	Low fan	m <sup>3</sup> /h	650	
Fan motor output	W		50	
Air filter			Washable -filter	
OUTDOOR UNIT			RAS-24UA-AR3	
Dimensions	Width	mm	880	
	Height	mm	690	
	Depth	mm	310	
Net weight	kg		58	
Condenser type			Finned tube	
Outdoor fan type			Propeller fan	
Airflow volume	m <sup>3</sup> /h		3380	3560
Fan motor output	W		65	
Compressor	Model		2JS386D5BB02	
	Output	W	1800	
Safety device			IOL	
Louver type			Automatic louver	
Usable outdoor temperature range			15 ~ 52	

**Note : 1**

- Capacity is based on the following temperature conditions.

<div> <div>Temperature</div> <div>Condition</div> </div>		JIS C9612-1994		*SSA386/1983
		Cooling	Heating	Cooling
Indoor unit inlet air temperature	(DB)	27°C	20°C	29°C
	(WB)	19°C	12°C	19°C
Outdoor unit inlet air temperature	(DB)	35°C	7°C	46°C
	(WB)	24°C	6°C	24°C

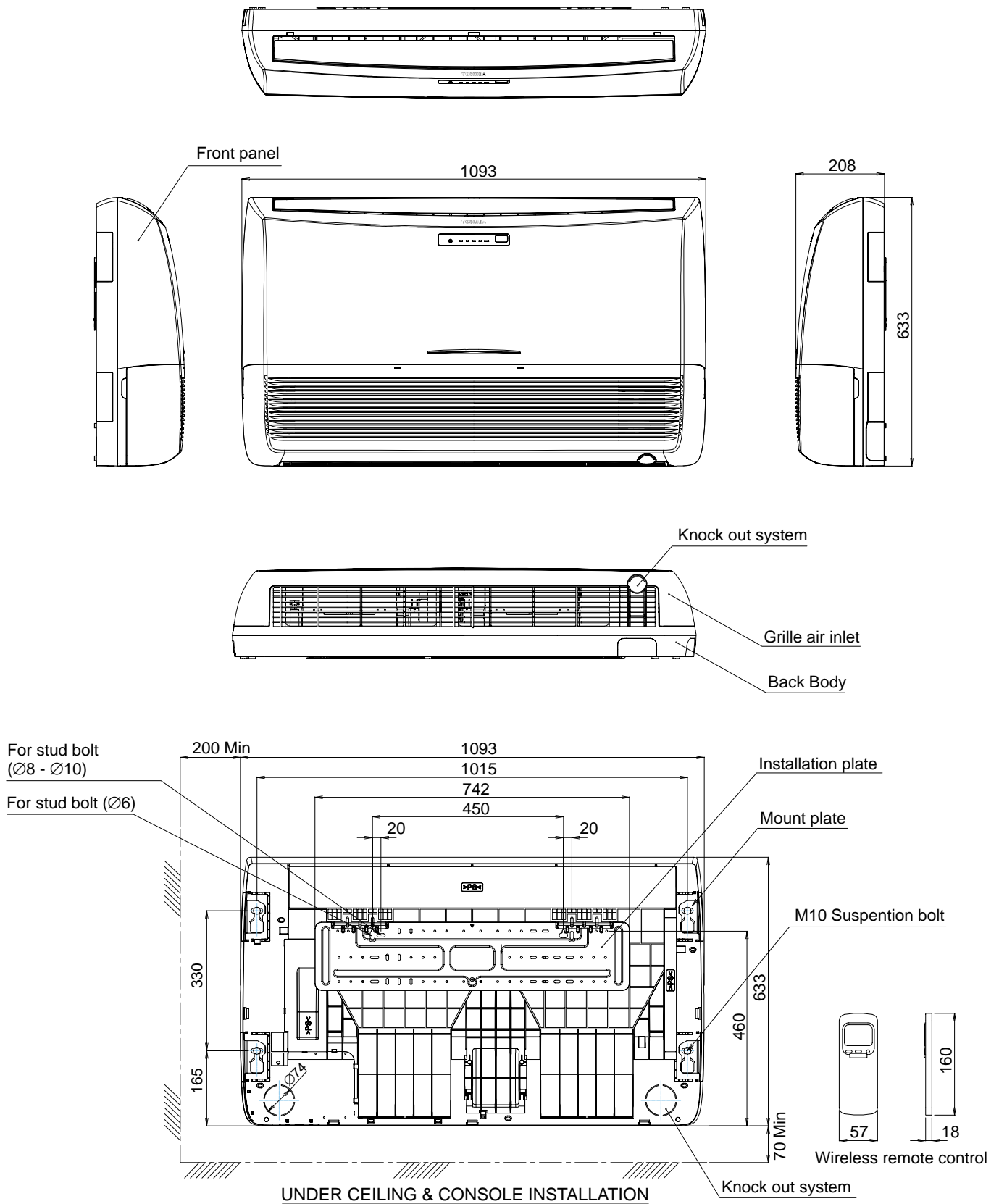
**Note : 2**

- Charge refrigerant according to the table below.

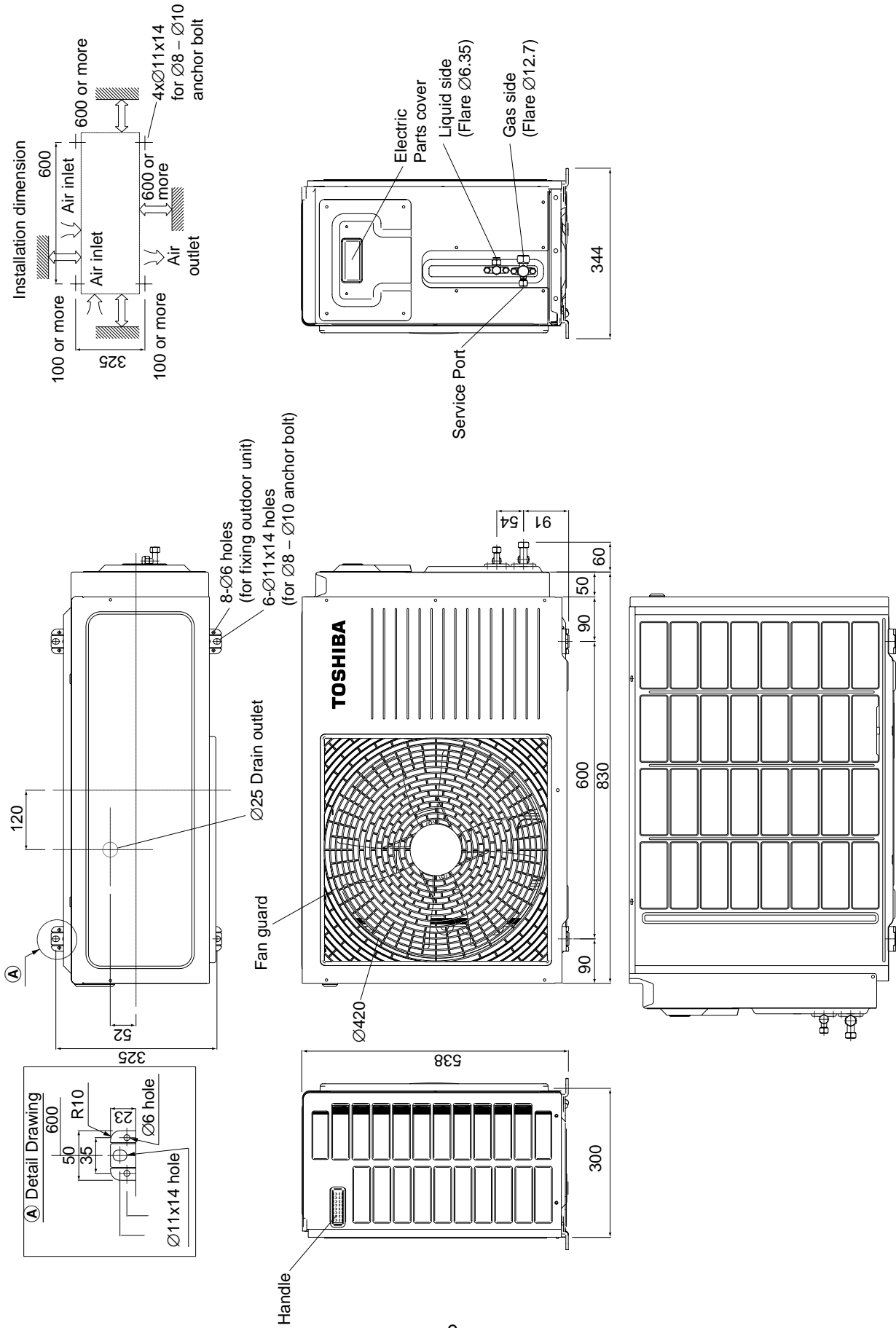
	Refrigerant	<b>RAS-18UFHP-E3 / RAS-18UAH-E3</b> <b>RAS-18UFP-E3 / RAS-18UA-E3</b> <b>RAS-18UFPX3 / RAS-18UAX3</b> <b>RAS-18UFP-AR3 / RAS-18UA-AR3</b> <b>RAS-18UFPX3-T2 / RAS-18UAX3-T2</b>	<b>RAS-24UFHP-E3 / RAS-24UAH-E3</b> <b>RAS-24UFP-E3 / RAS-24UA-E3</b> <b>RAS-24UFPX3 / RAS-24UAX3</b> <b>RAS-24UFP-AR3 / RAS-24UA-AR3</b> <b>RAS-24UFPX3-T / RAS-24UAX3-T</b>
*1	No need to charge refrigerant	15m or less	15m or less
*2	Need to charge refrigerant	Over 15m up to 20m (20g/m)	Over 15m up to 25m (30g/m)

## 2. CONSTRUCTION VIEWS

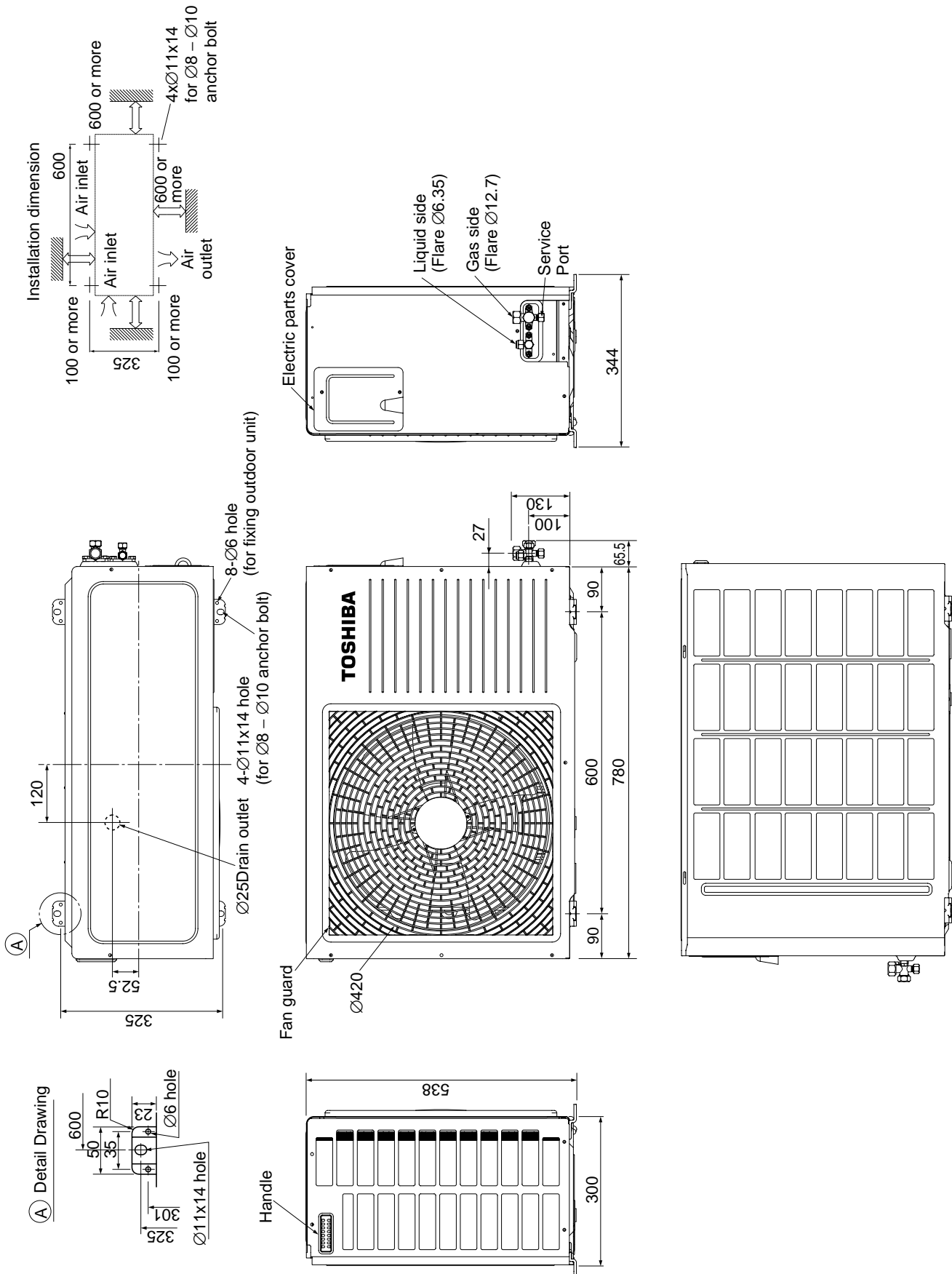
### 2-1. Indoor Unit



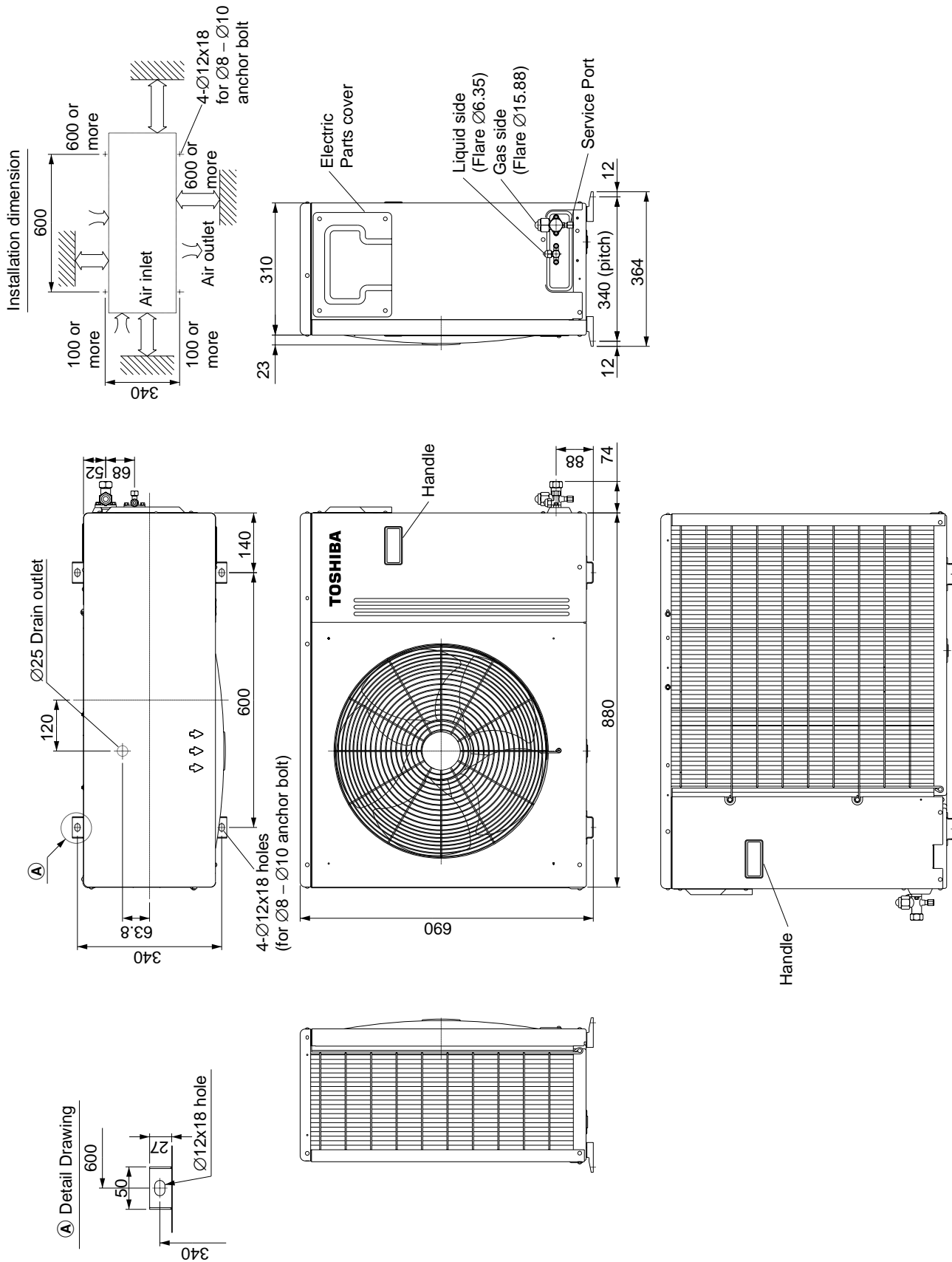
2-2. Outdoor Unit (RAS-18UAH-E3)



## 2-3. Outdoor Unit (RAS-18UA-E3, RAS-18UAX3, RAS-18UA-AR3)

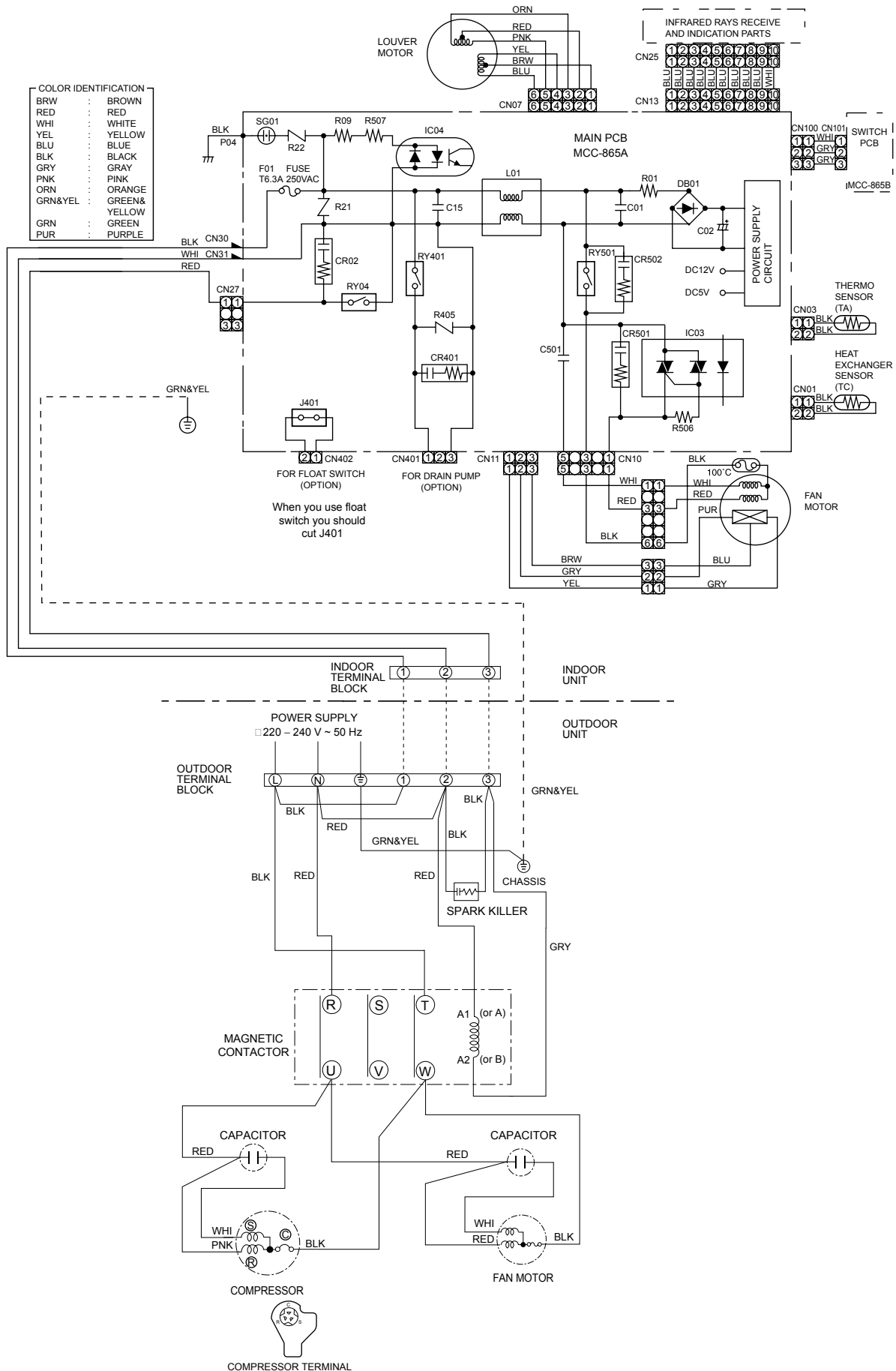


**2-4. Outdoor Unit (RAS-24UAH-E3, RAS-24UA-E3, RAS-24UAX3, RAS-24UA-AR3,  
RAS-24UAX3-T, RAS-18UAX3-T2)**

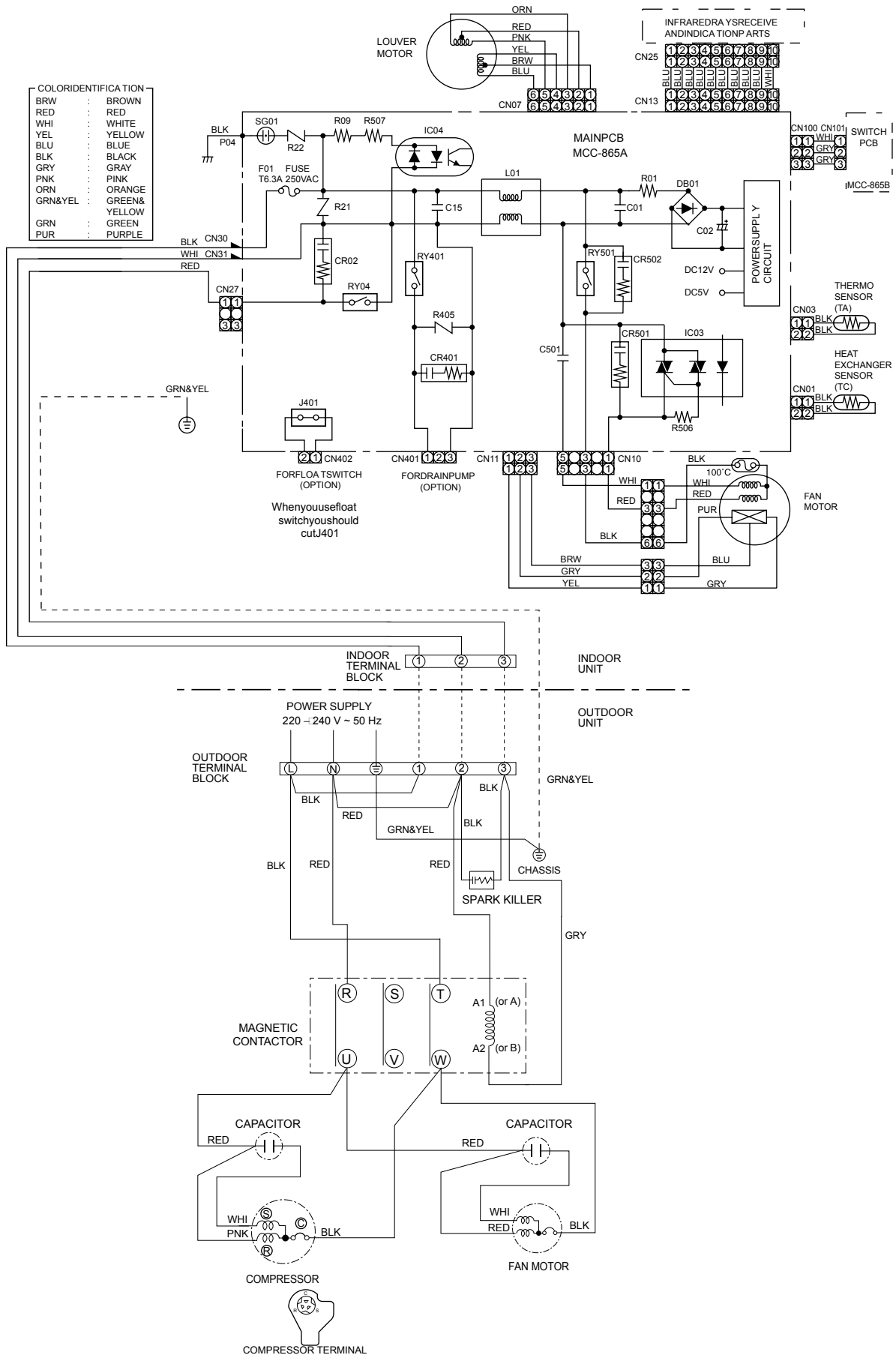




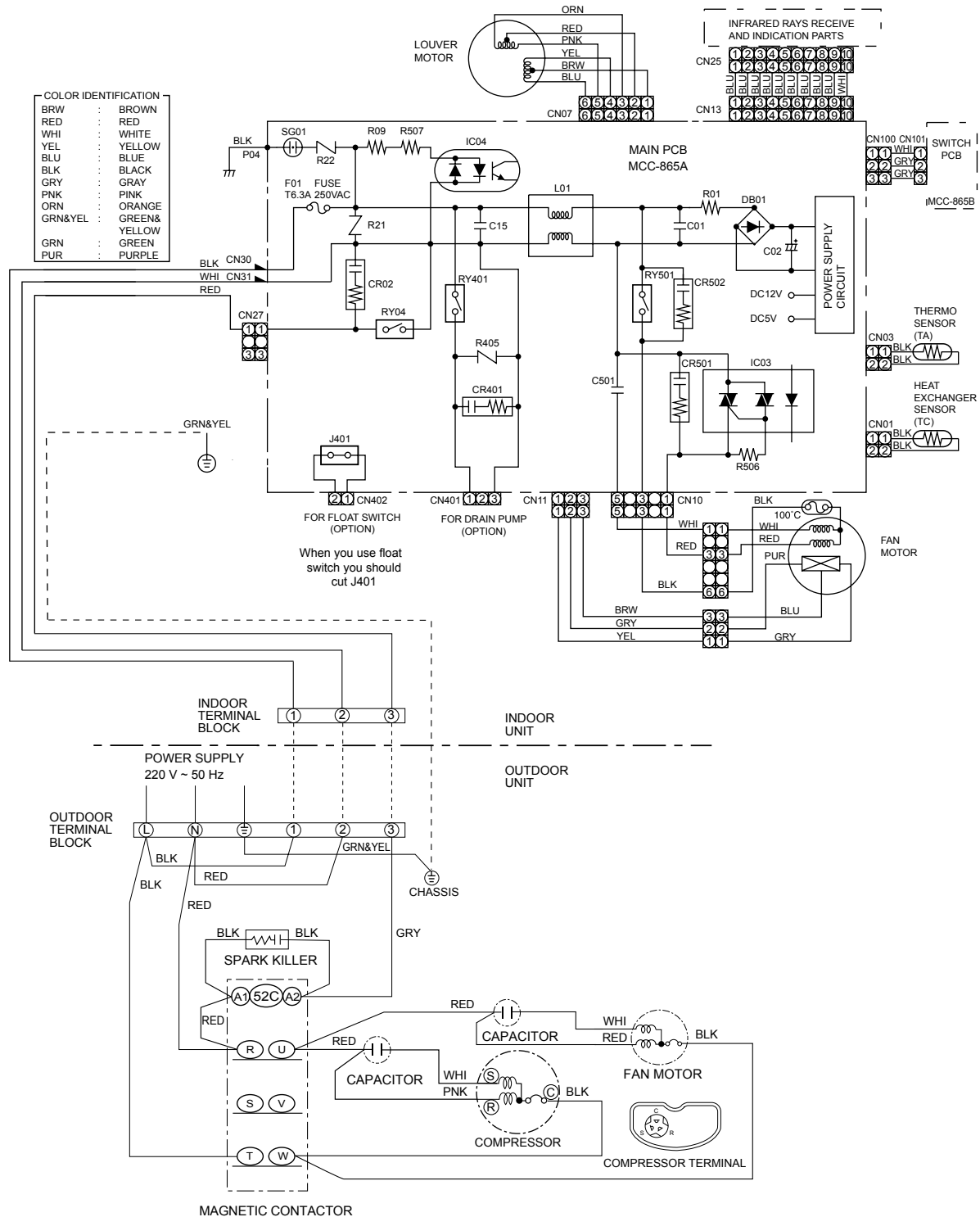
### 3-2. RAS-18UFP-E3 / RAS-18UA-E3, RAS-18UFPX3 / RAS-18UAX3



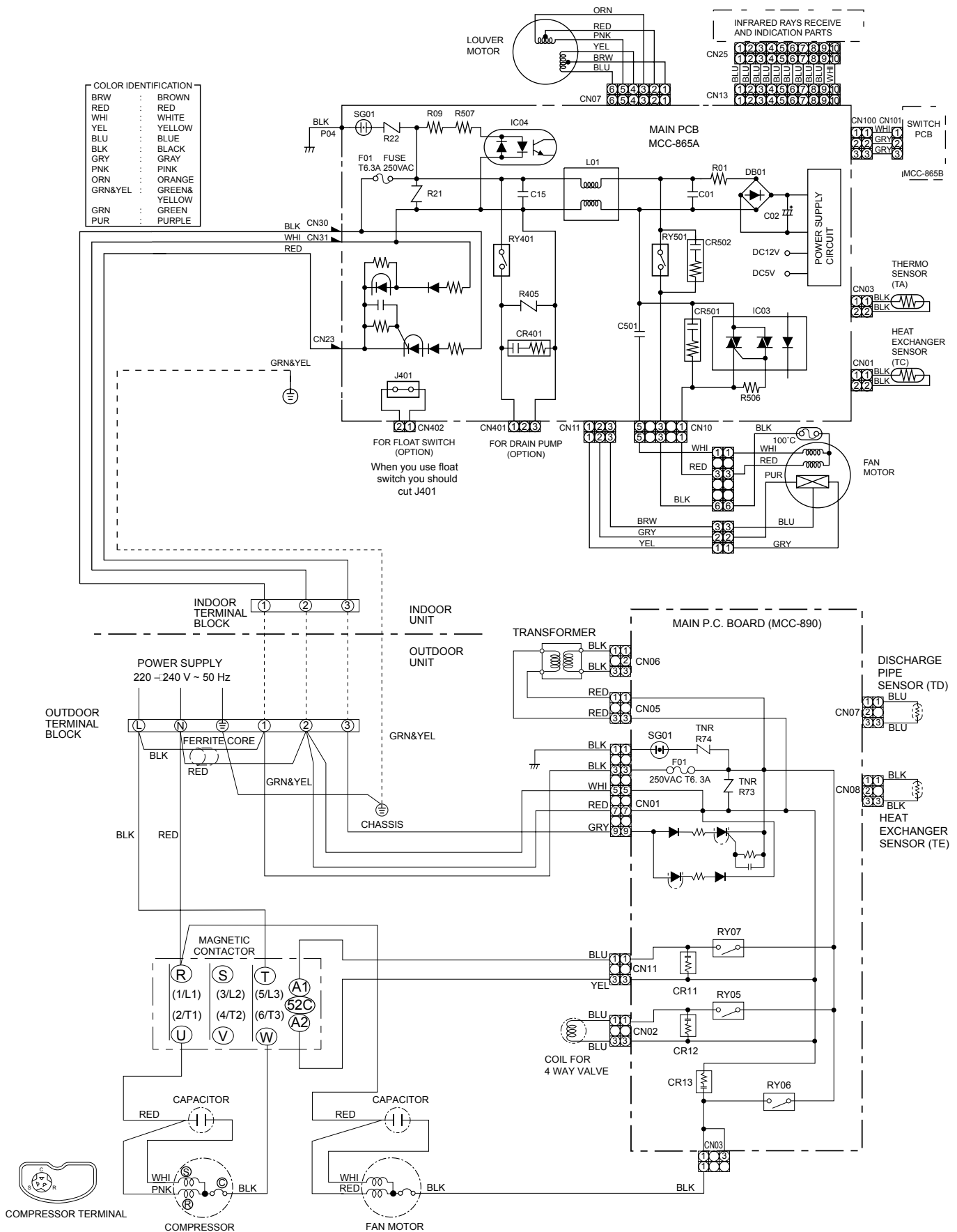
### 3-3. RAS-18UFP-AR3 / RAS-18UA-AR3



### 3-4. RAS-18UFPX3-T2 / RAS-18UAX3-T2

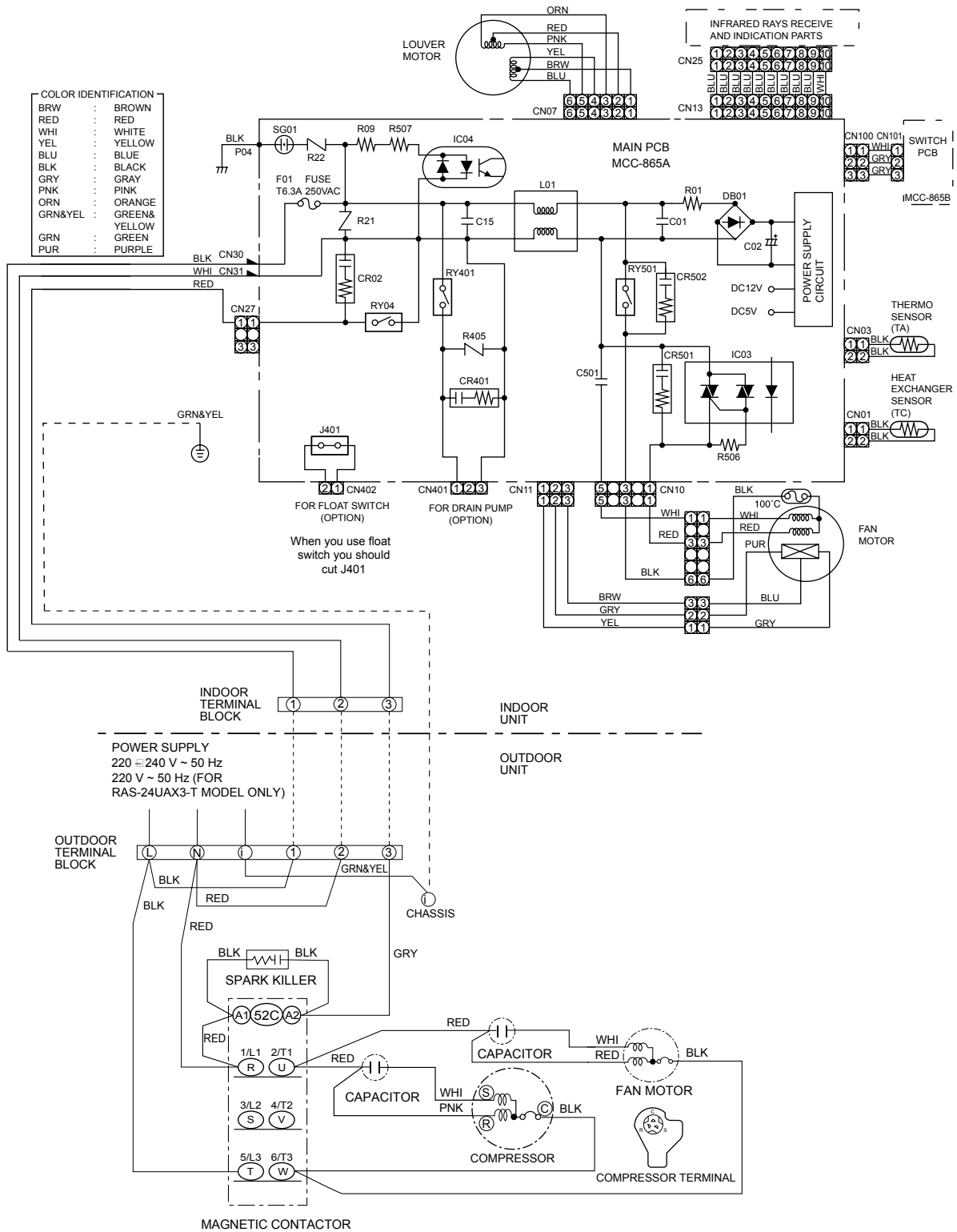


### 3-5. RAS-24UFHP-E3 / RAS-24UAH-E3



**3-6. RAS-24UFP-E3 / RAS-24UA-E3  
RAS-24UFPX3 / RAS-24UAX3  
RAS-24UFP-AR3 / RAS-24UA-AR3  
RAS-24UFPX3-T / RAS-24UAX3-T**

FILE NO. SVM-04032



## 4. SPECIFICATION OF ELECTRICAL PARTS

### 4-1. Indoor Unit

No.	Parts name	Type	Specifications
1	Fan motor (for indoor)	AFP-220-50-4A	Output (Rated) 50W, 220 – 240V
2	Thermo sensor (TA-sensor)	————	10k $\Omega$ at 25°C
3	DC-DC transformer (T01)	SWT-47	DC 390V, Secondary DC 12V, 7V
4	Microcomputer	TMP87CM40AN	
5	Heat exchanger sensor (TC-sensor)	————	10k $\Omega$ at 25°C
6	Line filter (L01)	SS11V-R07190	19mH, AC0.7A
7	Diode (DB01)	D3SBA60	4A, 600V
8	Capacitor (C02)	KMH400VSSN47M22S	47 $\mu$ F, 400V
9	Fuse (F01)	TSCR	T6.3A, 250V
10	Varistor (R21, R22)	15G561K	560V
11	Resistor (R01)	RF-2TK5R6	5.6 $\Omega$ , 2W
12	Louver motor	MP35EA12	Output (Rated) 2W, 6poles, 4phase, DC 12V

### 4-2. Outdoor Unit (RAS-18UAH-E3)

No.	Parts name	Type	Specifications		
1	Compressor	PH250X3-4LM	Output (Rated) 1500 W, 2 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	C-R	C-S
				2.29	1.22
2	Fan motor (for outdoor)	KFG6-71SB5P-T3	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	Red-Black	White-Black
				64.4	127.4
3	Running capacitor (for fan motor)	451205KQ	AC 450 V, 2 $\mu$ F		
4	Running capacitor (for compressor)	371456JCR	AC 370 V, 45 $\mu$ F		
5	Solenoid coil (for 4-way valve)	VHV (STF)	AC 220 – 240 V		
6	Thermo sensor	TE / TD	10 k $\Omega$ at 25°C / 50 k $\Omega$ at 25°C		
7	Magnetic contactor	CLK-26J	220 – 240 V, 50 Hz		
8	Transformer	TT-05	220 – 240 V		
9	Microcontroller	TMP47C840N			
10	Varistor (R73, R74, R86)	15G471K	470 V		
11	Fuse (F01)	MT3	T6.3 A, 250 V		

**4-3. Outdoor Unit (RAS-18UAX3, RAS-18UA-E3)**

No.	Parts name	Type	Specifications		
1	Compressor	2JS350D5DA02	Output (Rated) 1500 W, 2 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	C-R	C-S
				0.981	2.845
2	Fan motor (for outdoor)	HF-240-42B-1	Output (Rated) 42 W, 6 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	Red-Black	White-Black
				176.2	290.5
3	Running capacitor (for fan motor)	451205KQ	AC 450 V, 2 $\mu$ F		
4	Running capacitor (for compressor)	371456JCR	AC 370 V, 45 $\mu$ F		
5	Magnetic contactor	CLK-26J	220 – 240 V, 50 Hz		

**4-4. Outdoor Unit (RAS-18UA-AR3)**

No.	Parts name	Type	Specifications		
1	Compressor	2JS350D5DA02	Output (Rated) 1500 W, 2 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	C-R	C-S
				0.981	2.845
2	Fan motor (for outdoor)	KFG6-71SB5P-T4	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	Red-Black	White-Black
				68.15	170.50
3	Running capacitor (for fan motor)	451205KQ	AC 450 V, 2 $\mu$ F		
4	Running capacitor (for compressor)	SK42CMP45U1-S	AC 420 V, 45 $\mu$ F		
5	Magnetic contactor	CLK-35J	220 – 240 V, 50 Hz		

**4-5. Outdoor Unit (RAS-18UAX3-T2)**

No.	Parts name	Type	Specifications		
1	Compressor	PH210T2-4L7	Output (Rated) 1500 W, 2 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	C-R	C-S
				1.07	2.20
2	Fan motor (for outdoor)	KFG6-71SB5P-T	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	Red-Black	White-Black
				64.4	127.4
3	Running capacitor (for fan motor)	451355KQ	AC 450 V, 3.5 $\mu$ F		
4	Running capacitor (for compressor)	371356JCR	AC 420 V, 35 $\mu$ F		
5	Magnetic contactor	CLK-26J	220 – 240 V, 50 Hz		

**4-6. Outdoor Unit (RAS-24UAH-E3)**

No.	Parts name	Type	Specifications		
1	Compressor	PH310X3-4MM	Output (Rated) 2200 W, 2 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	C-R	C-S
				0.8	2.16
2	Fan motor (for outdoor)	KFG6-71SB5P-T1	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240 V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20°C)	Red-Black	White-Black
				64.4	127.4
3	Running capacitor (for fan motor)	451355KQ	AC 450 V, 3.5 $\mu$ F		
4	Running capacitor (for compressor)	DS441606CPB	AC 440 V, 60 $\mu$ F		
5	Solenoid coil (for 4-way valve)	VHV (STF)	AC 220 – 240 V		
6	Thermo sensor	TE / TD	10 k $\Omega$ at 25°C / 50 k $\Omega$ at 25°C		
7	Magnetic contactor	CLK-35J	220 – 240 V, 50 Hz		
8	Transformer	TT-05	220 – 240 V		
9	Microcontroller	TMP47C840N			
10	Varistor (R73, R74, R86)	15G471K	470 V		
11	Fuse (F01)	MT3	T6.3 A, 250 V		

**4-7. Outdoor Unit (RAS-24UA-E3, RAS-24UAX3, RAS-24UAX3-T)**

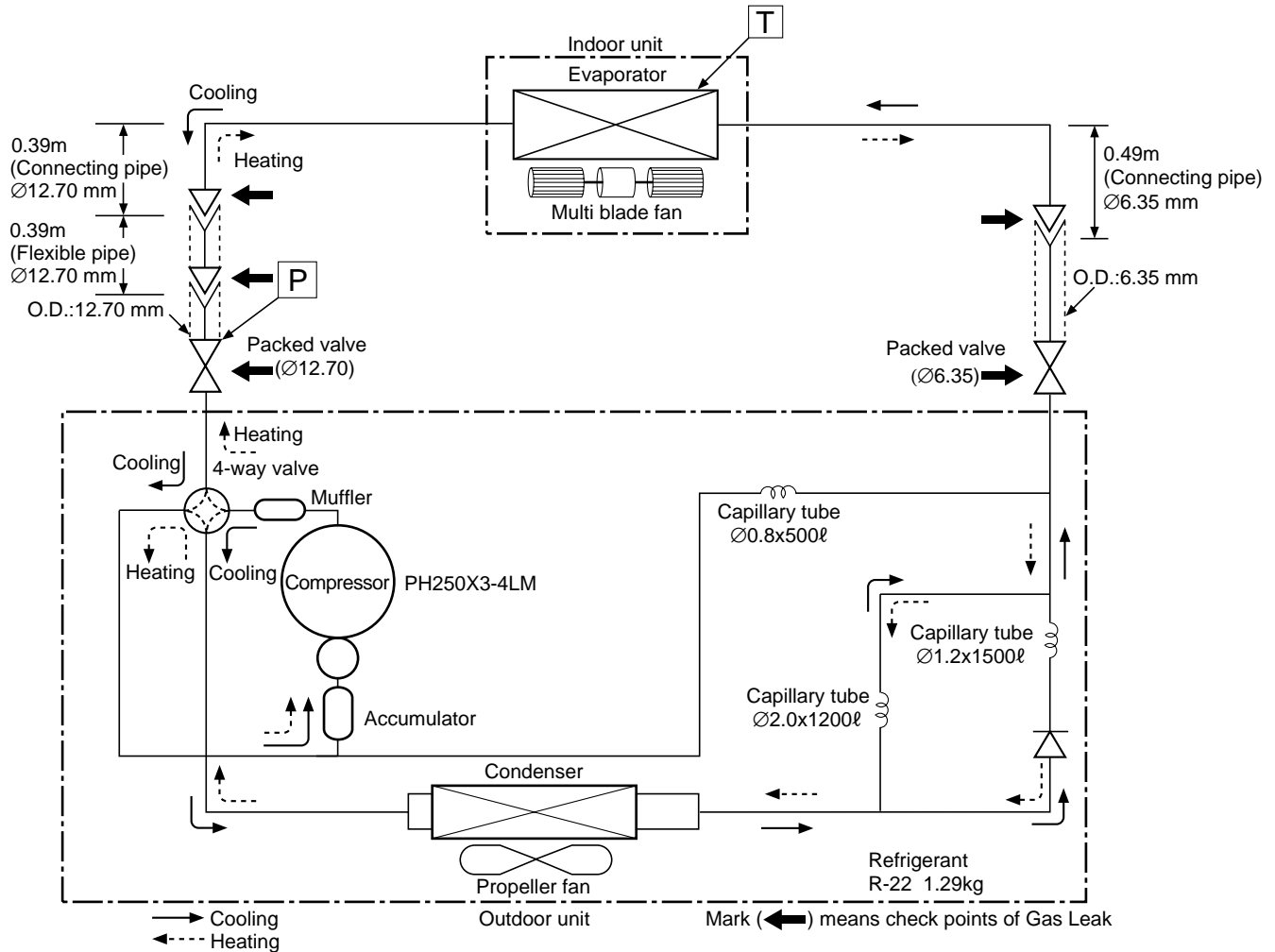
No.	Parts name	Type	Specifications		
1	Compressor	2JS386D5BB02	Output (Rated) 2200 W, 2 poles, 1 phase, 220 – 240V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20 °C)	C-R	C-S
				0.886	1.979
2	Fan motor (for outdoor)	KFG6-71SB5P-T	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20 °C)□	Red-Black	White-Black
				64.4	127.4
3	Running capacitor (for fan motor)	451355KQ	AC 450 V, 3.5 $\mu$ F		
4	Running capacitor (for compressor)	DS441606CPNE	AC 440 V, 60 $\mu$ F		
5	Magnetic contactor	CLK-35J	220 – 240 V, 50 Hz		

**4-8. Outdoor Unit (RAS-24UA-AR3)**

No.	Parts name	Type	Specifications		
1	Compressor	2JS386D5BB02	Output (Rated) 2200 W, 2 poles, 1 phase, 220 – 240V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20 °C) □	C-R	C-S
				0.886	1.979
2	Fan motor (for outdoor)	MMF-230-65I	Output (Rated) 65 W, 6 poles, 1 phase, 220 – 240V, 50 Hz		
			Winding resistance ( $\Omega$ ) (at 20 °C) □	Red-Black	White-Black
				71.2	139.0
3	Running capacitor (for fan motor)	451355KQ	AC 450 V, 3.5 $\mu$ F		
4	Running capacitor (for compressor)	SK42CMP60X1-S	AC 420 V, 60 $\mu$ F		
5	Magnetic contactor	CLK-35J	220 – 240V, 50 Hz □		

## 5. REFRIGERATION CYCLE DIAGRAM

### 5-1. RAS-18UFHP-E3 / RAS-18UAH-E3

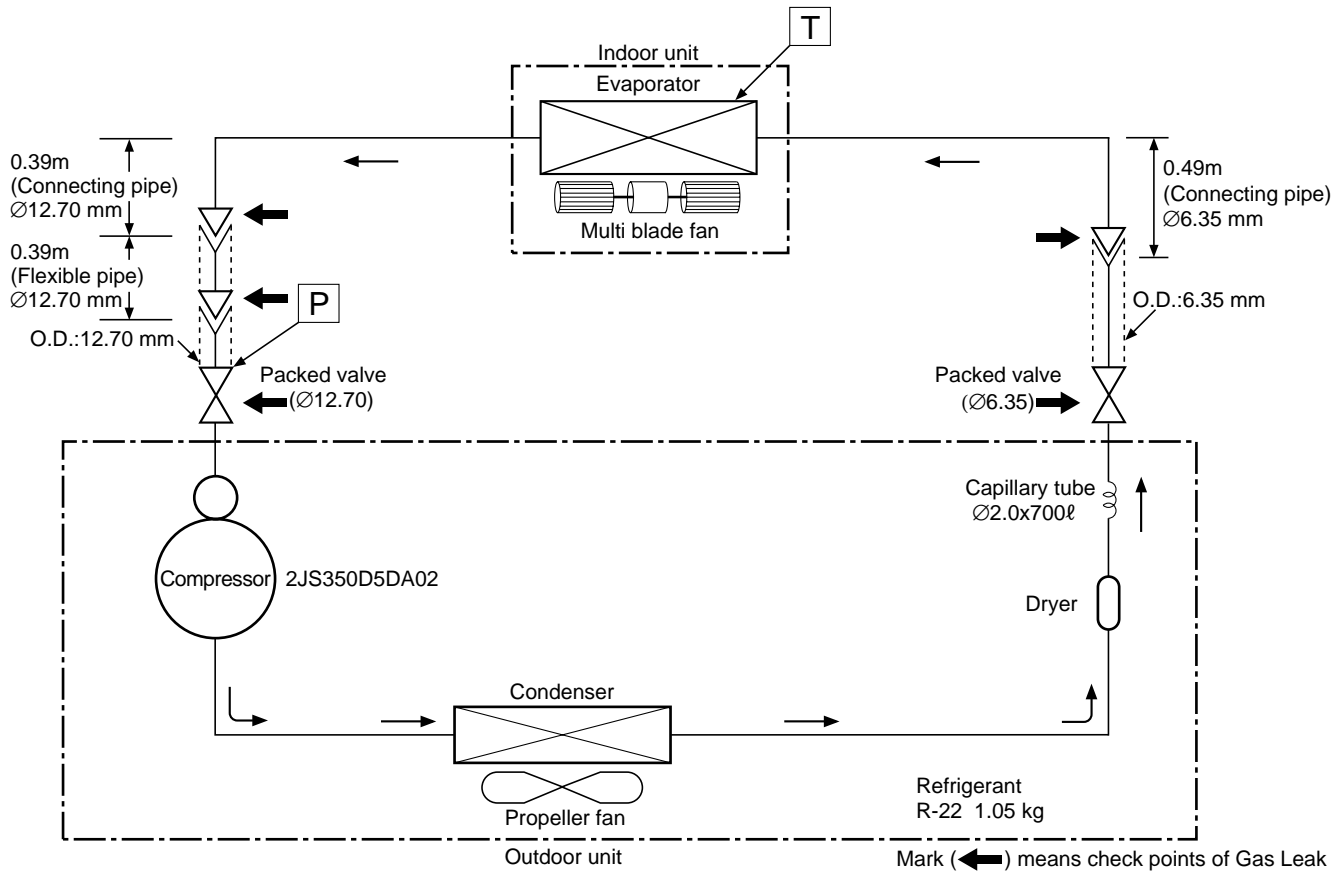


50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Heating	Standard	0.4	45.0	High	20/—	7/6
	High temperature*1	0.5 ~ 0.6	49.0 ~ 58.0	Low	27/—	24/18
	Low temperature	0.3	34.0	High	20/—	—10/—10
Cooling	Standard	0.4	10.0	High	27/19	35/24
	High temperature	0.5	15.0	High	32/23	43/26
	Low temperature	0.3	1.0	Low	21/15	21/15

**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

\*1 : During heating overload, the high temperature limit control operation is included.

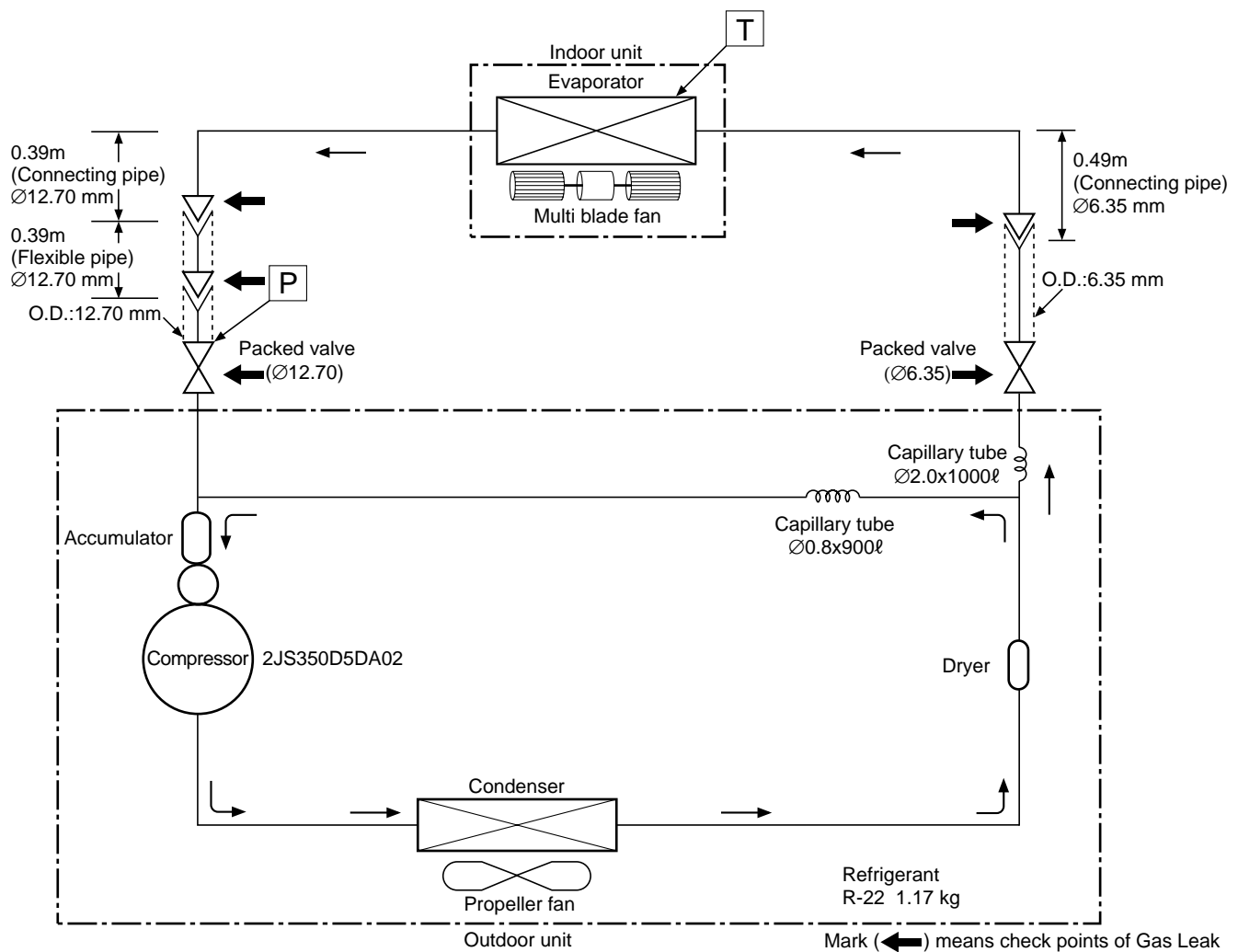
**5-2. RAS-18UFP-E3 / RAS-18UA-E3**  
**RAS-18UFPX3 / RAS-18UAX3**



50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Cooling	Standard	0.4	10.0	High	27/19	35/24
	High temperature	0.5	13.0	High	32/23	43/26
	Low temperature	0.3	2.0	Low	21/15	21/15

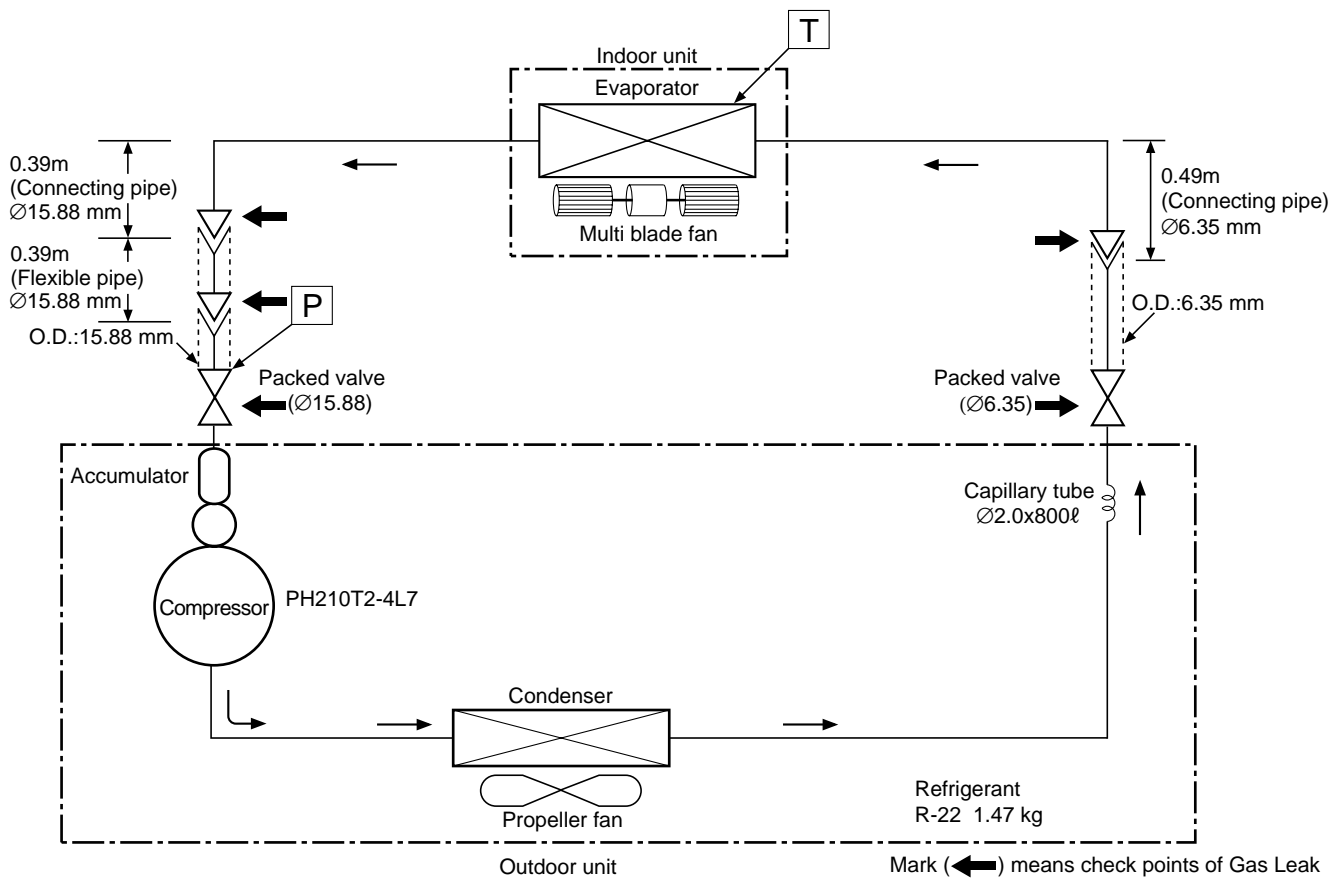
**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

### 5-3. RAS-18UFP-AR3 / RAS-18UA-AR3



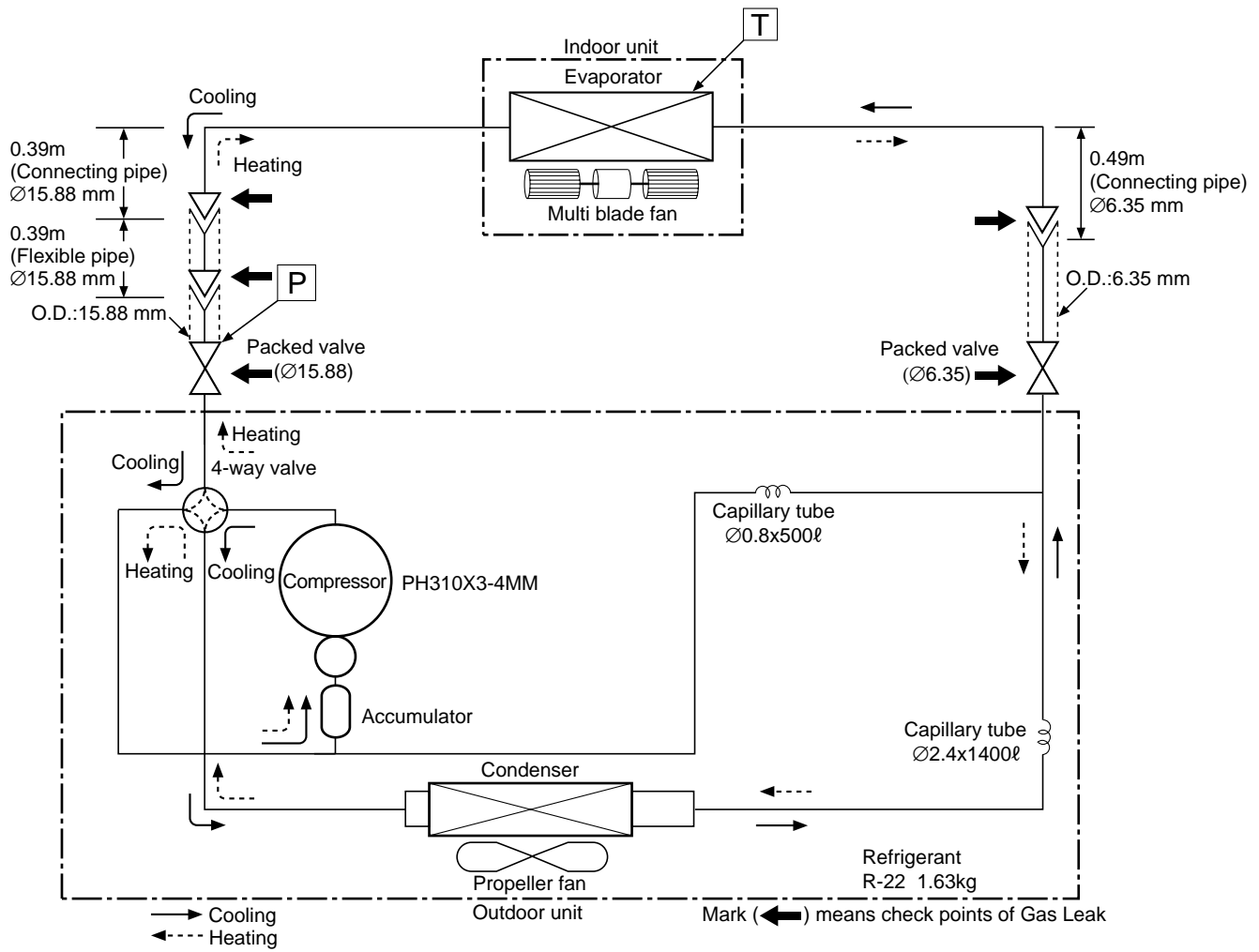
50Hz		Standard pressure $\overline{P}$ (MPaG)	Surface temp. of heat exchanger interchanging pipe $\overline{T}$ (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Cooling	Standard	0.4	10.0	High	27/19	35/24
	High temperature	0.6	13.0	High	32/23	52/31
	Low temperature	0.3	2.0	Low	21/15	21/15

**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

**5-4. RAS-18UFPX3-T2 / RAS-18UAX3-T2**

50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Cooling	Standard	0.4	10.0	High	27/19	35/24
	High temperature	0.6	12.0	High	32/23	43/26
	Low temperature	0.3	2.0	Low	21/15	21/15

**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

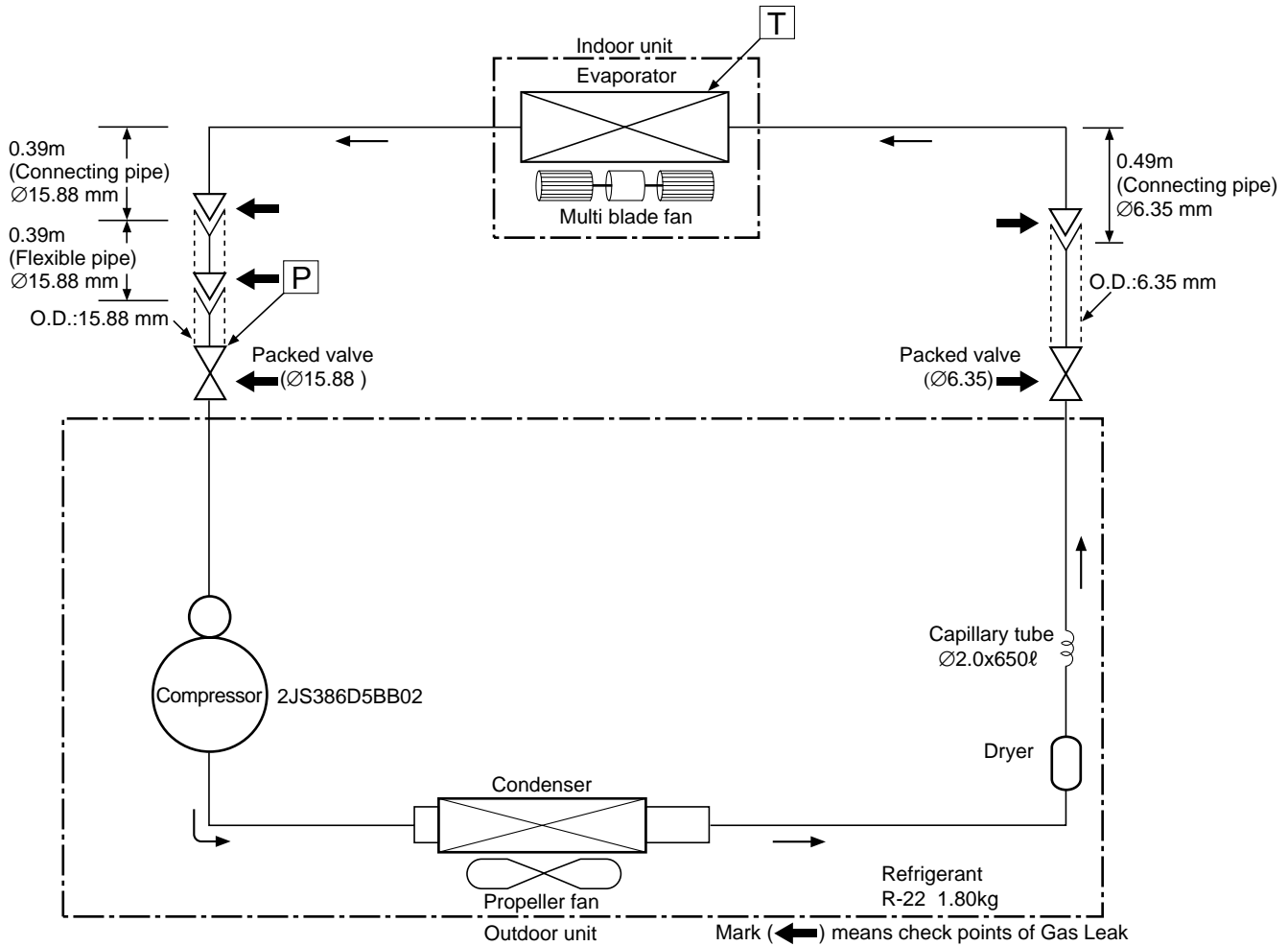
**5-5. RAS-24UFHP-E3 / RAS-24UAH-E3**

50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Heating	Standard	0.4	43.0	High	20/—	7/6
	High temperature*1	0.5 ~ 0.7	52.0 ~ 59.0	Low	27/—	24/18
	Low temperature	0.3	36.0	High	20/—	—10/—10
Cooling	Standard	0.4	11.0	High	27/19	35/24
	High temperature	0.5	12.0	High	32/23	43/26
	Low temperature	0.3	1.0	Low	21/15	21/15

**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

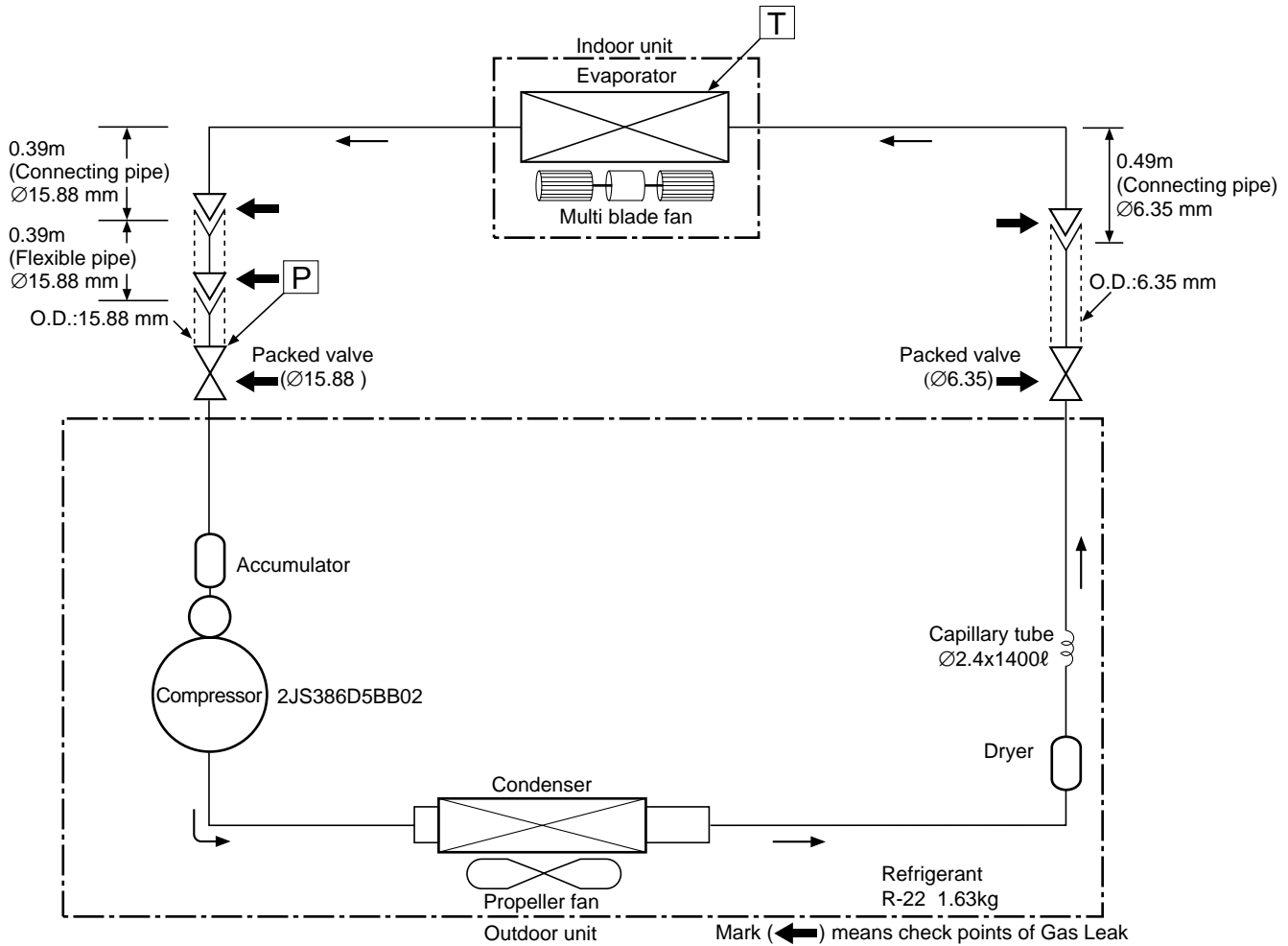
\*1 : During heating overload, the high temperature limit control operation is included.

**5-6. RAS-24UFP-E3 / RAS-24UA-E3**  
**RAS-24UFPX3 / RAS-24UAX3**  
**RAS-24UFPX3-T / RAS-24UAX3-T**



50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Cooling	Standard	0.4	11.0	High	27/19	35/24
	High temperature	0.7	12.0	High	32/23	43/26
	Low temperature	0.3	1.0	Low	21/15	21/15

**Note :** Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

**5-7. RAS-24UFP-AR3 / RAS-24UA-AR3**

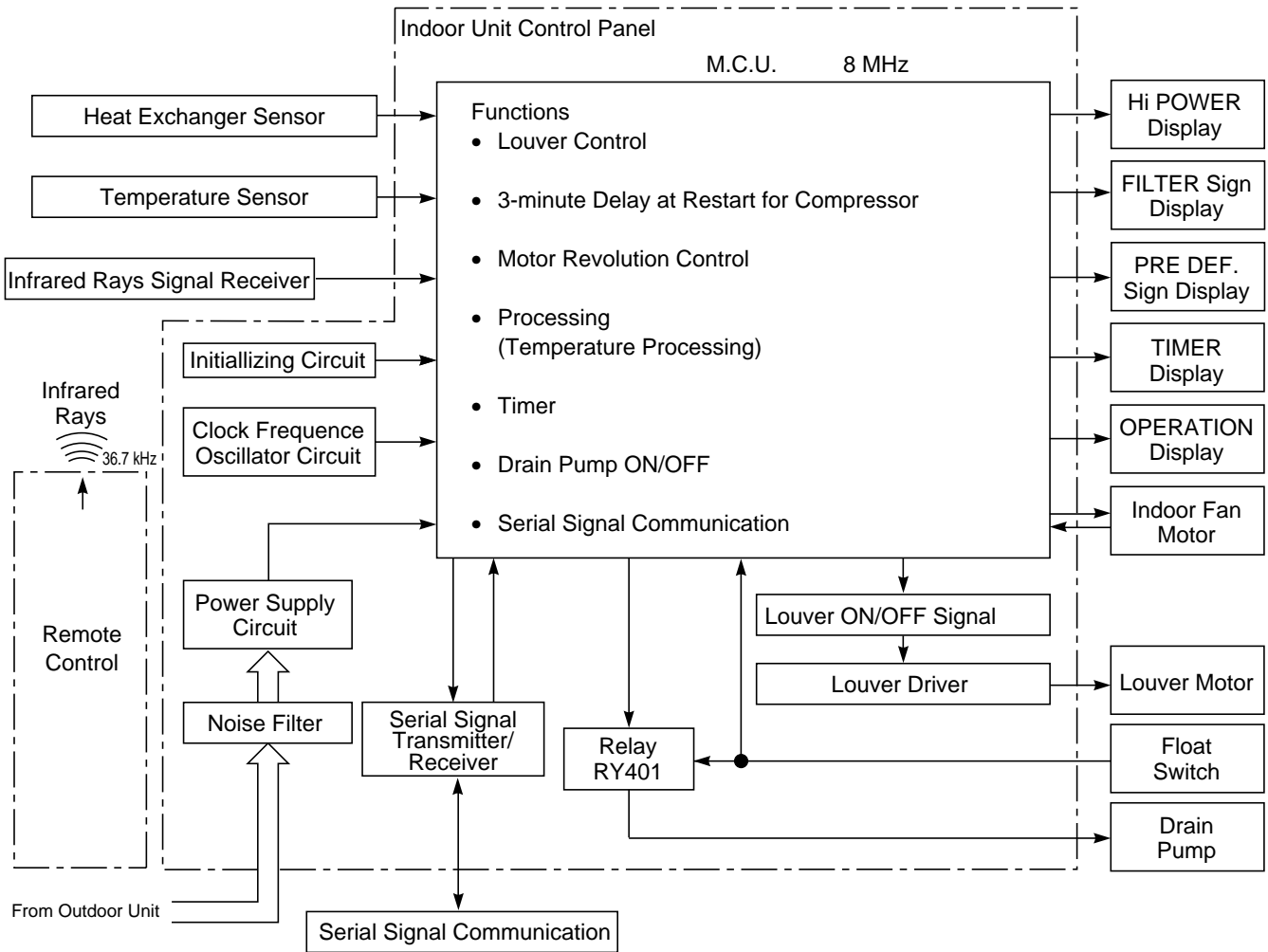
50Hz		Standard pressure <b>P</b> (MPaG)	Surface temp. of heat exchanger interchanging pipe <b>T</b> (°C)	Fan speed (indoor)	Ambient temp. conditions DB/WB (°C)	
					Indoor	Outdoor
Cooling	Standard	0.4	11.0	High	27/19	35/24
	High temperature	0.7	12.0	High	32/23	52/31*
	Low temperature	0.3	1.0	Low	21/15	21/15

\* SASO Standard's condition

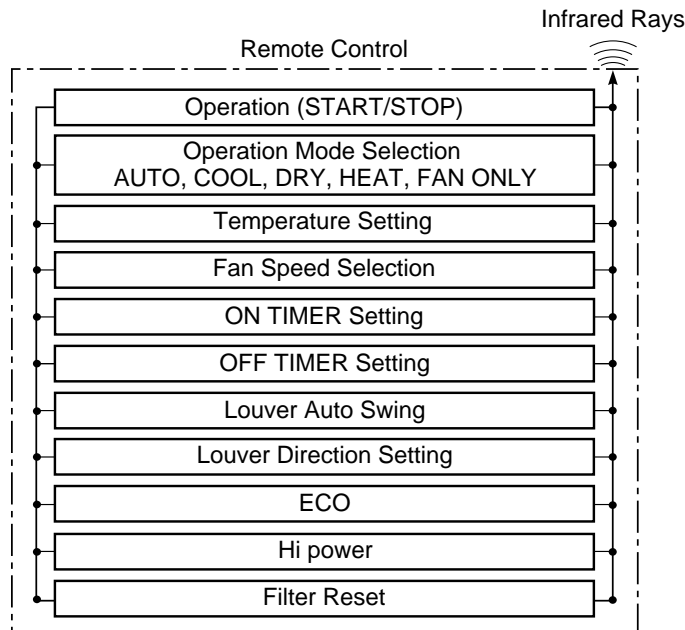
**Note** : Measure the heat exchanger temperature at the center of U-bend. (By means of TC sensor.)

## 6. CONTROL BLOCK DIAGRAM

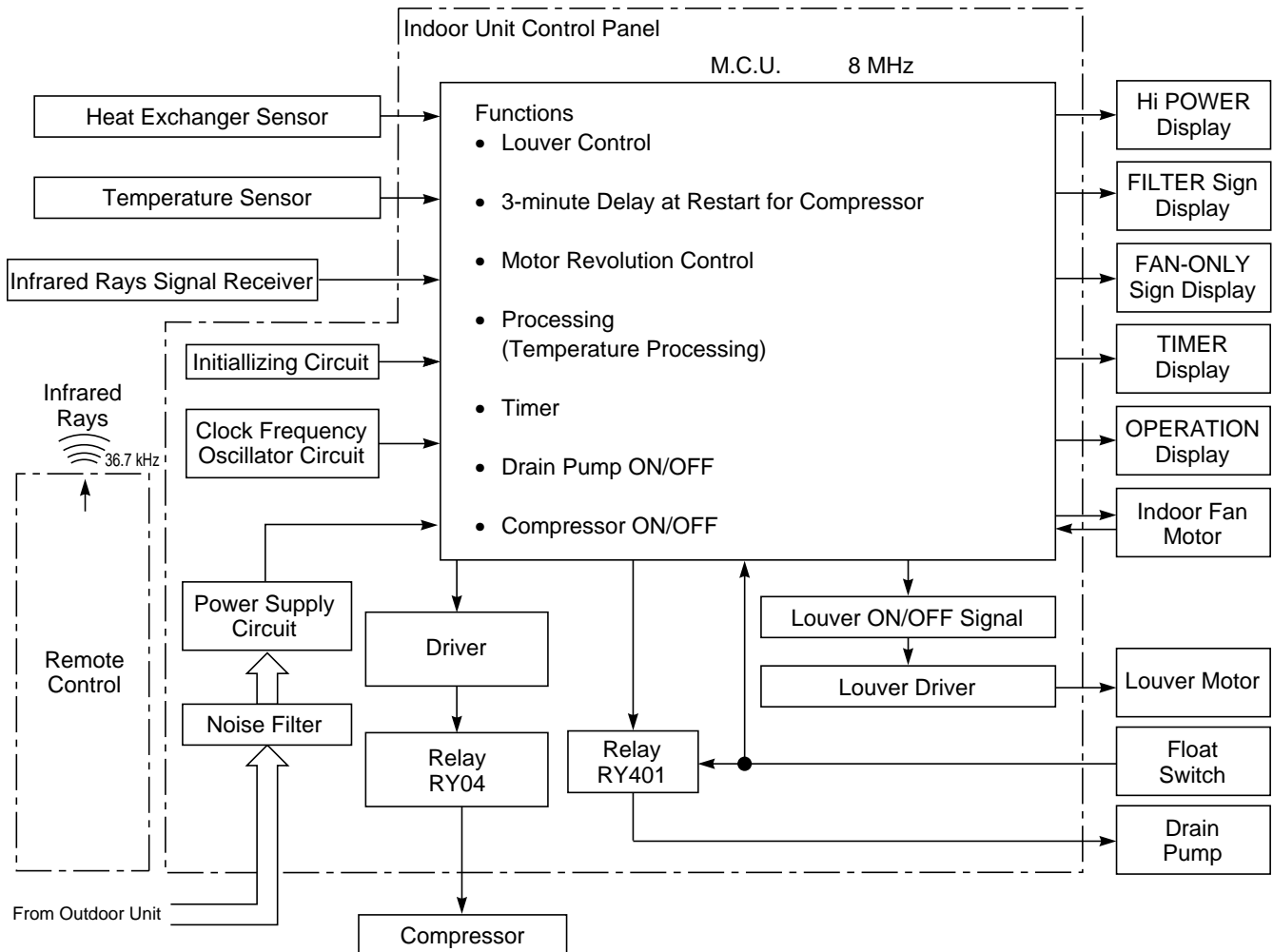
### 6-1. RAS-18UFHP-E3, RAS-24UFHP-E3



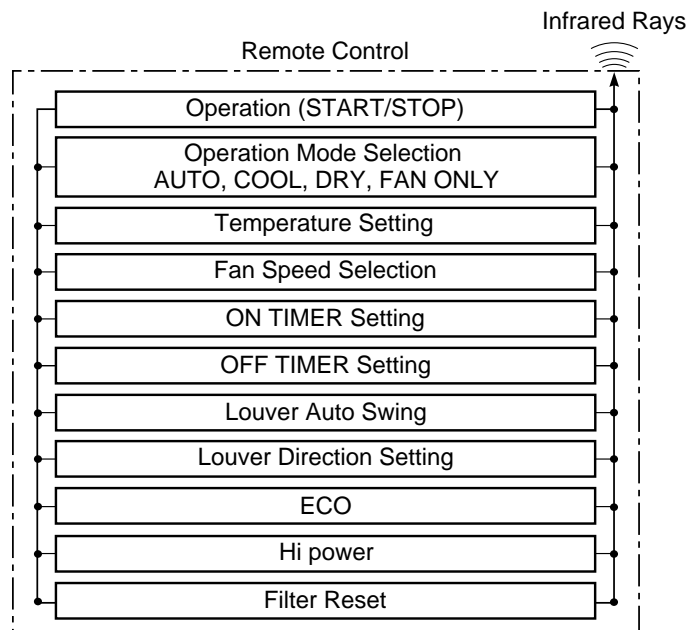
### REMOTE CONTROL



**6-2. RAS-18UFP-E3, RAS-18UFPX3, RAS-18UFP-AR3, RAS-18UFPX3-T2  
RAS-24UFP-E3, RAS-24UFPX3, RAS-24UFP-AR3, RAS-24UFPX3-T**



**REMOTE CONTROL**



## 7. OPERATION DESCRIPTION

### 7-1. Outline of Air Conditioner Control

This is a fixed capacity type air conditioner, which uses a AC motor for an indoor fan. The AC motor drive circuit is mounted in the indoor unit. And electrical parts which operate the compressor and the outdoor fan motor, are mounted in the outdoor unit.

The air conditioner is mainly controlled by the indoor unit controller. The controller operates the indoor fan motor based upon commands transmitted by the remote control and transfers the operation commands to the outdoor unit controller.

The outdoor unit controller receives operation commands from the indoor unit, and operates the outdoor fan motor and the compressor.

#### (1) Role of indoor unit controller

The indoor unit controller receives the operation commands from the remote control and executes them.

- Temperature measurement at air inlet of the indoor unit by the indoor temperature sensor.
- Temperature setting of the indoor heat exchanger by the heat exchanger sensor.
- Louver motor control.
- Indoor fan motor operation control.
- LED display control.
- Transferring of operation commands to the outdoor unit.
- Receiving of information of the operation status and judging of the information or indication of error.

#### (2) Role of outdoor unit controller

The outdoor unit controller receives the operation commands from the indoor controller and executes them.

- Compressor operation control
  - Operation control of outdoor fan motor
- } Operations according to the commands from the indoor unit
- Turning off the compressor and outdoor fan when the outdoor unit receives the shutdown command.
  - Defrost control in heating operation (Temperature measurement by the outdoor heat exchanger and control for the four-way valve and the outdoor fan motor.) Heating and Cooling Model only.

### 7-1-1. Louver control

#### (1) Vertical air flow louver

Position of vertical air flow louver is automatically controlled according to the operation mode.

Besides, position of vertical air flow louver can be arbitrarily set by pressing [FIX] button.

The louver position which is set by [FIX] button is stored in the microcomputer, and the louver is automatically set at the stored position for the next operation.

#### (2) Swing

If [SWING] button is pressed when the indoor unit is in operation, the vertical air flow louver starts swinging. When [SWING] button is pressed, it stops swinging.

### 7-1-2. Indoor fan control (AC Fan motor)

#### (1) The indoor fan is operated by the stepless speed change AC motor.

- (2) For air flow level, speed of the indoor fan motor is controlled in five steps (LOW, LOW<sup>+</sup>, MED, MED<sup>+</sup> and HIGH). If AUTO mode is selected, the fan motor speed is automatically controlled by the difference between the preset temperature and the room temperature.

**Table 7-1-1**

MODEL		RAS-18UFHP-E3		RAS-24UFHP-E3	
		Motor speed (rpm)	Air flow level (m <sup>3</sup> /h)	Motor speed (rpm)	Air flow level (m <sup>3</sup> /h)
Cooling and Fan only	HIGH	1060	800	1170	900
	MED	900	680	1000	750
	LOW	800	580	850	650
Heating	HIGH	1120	830	1210	930
	MED	950	700	1020	760
	LOW	850	650	860	660
MODEL		RAS-18 UFP-E3 RAS-18UFPX3 RAS-18UFP-AR3		RAS-24UFP-E3 RAS-24UFPX3 RAS-24UFP-AR3 RAS-24UFPX3-T	
Cooling and Fan only	HIGH	1060	800	1170	900
	MED	900	680	1000	750
	LOW	800	580	850	650
MODEL		RAS-18UFPX3-T2			
Cooling and Fan only	HIGH	1170	900		
	MED	980	730		
	LOW	800	580		

$$\text{LOW}^+ = \frac{\text{LOW} + \text{MED}}{2}$$

$$\text{MED}^+ = \frac{\text{MED} + \text{HIGH}}{2}$$

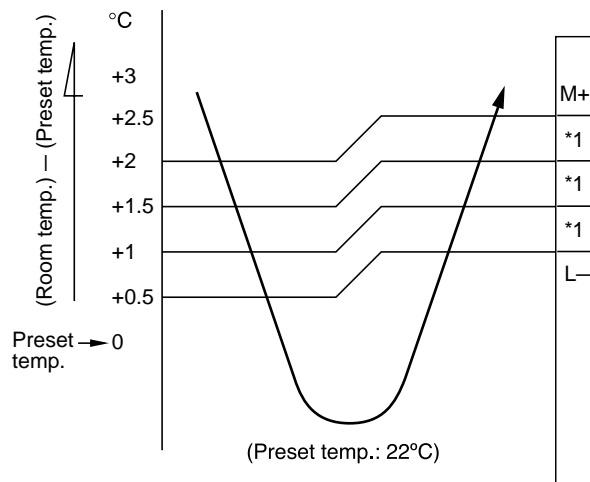
## 7-2. Description of Operation Circuit

- (1) When turning on the breaker, the operation lamp blinks. This means that the power is on (or the power supply is cut off.)
- (2) When pressing [START / STOP] button on the remote control, receiving beep sounds from the indoor unit, and the next operation is performed together with opening the vertical air flow louver.
- (3) Once the operation mode is set, it is memorized in the microcontroller so that the previous operation can be effected thereafter simply by pressing [START / STOP] button.

### 7-2-1. Fan only operation

([MODE] button on the remote control is set to the fan only operation.)

- (1) When [FAN] button is set to AUTO, the indoor fan motor operates as shown in Fig. 7-2-1. When [FAN] button is set to LOW, LOW<sup>+</sup>, MED, MED<sup>+</sup> or HIGH, the motor operates with a constant air flow.



#### NOTE :

- \*1: The values marked with \*1 are calculated and controlled by the difference in motor speed between M+ and L-.

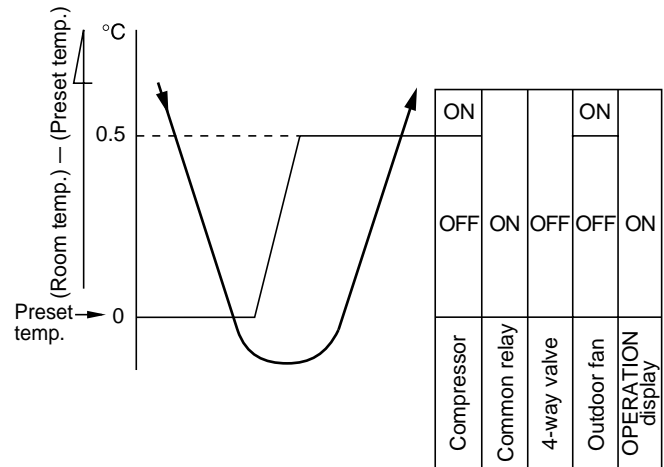
**Fig. 7-2-1 Setting of air flow [FAN:AUTO]**

- (2) ECO and Hi Power operation cannot be set.

### 7-2-2. Cooling operation

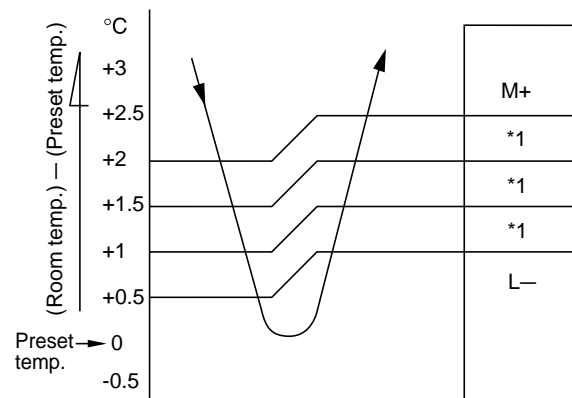
([MODE] button on the remote control is set to the cooling operation.)

- (1) The compressor, 4-way valve, outdoor fan and operation display on the remote control are controlled as shown in Fig. 7-2-2.



**Fig. 7-2-2**

- (2) When [FAN] button is set to AUTO, the indoor fan motor operates as shown in Fig. 7-2-3. When [FAN] button is set to LOW, LOW<sup>+</sup>, MED, MED<sup>+</sup> or HIGH, the motor operates with a constant air flow.



#### NOTE :

- \*1: The values marked with \*1 are calculated and controlled by the difference in motor speed between M+ and L-.

**Fig. 7-2-3 Setting of air flow [FAN:AUTO]**

### 7-2-3. Dry operation ([MODE] button on the remote control is set to the dry operation.)

- (1) The compressor, 4-way valve, outdoor fan and operation display on the remote control are controlled as shown in Fig. 7-2-4.

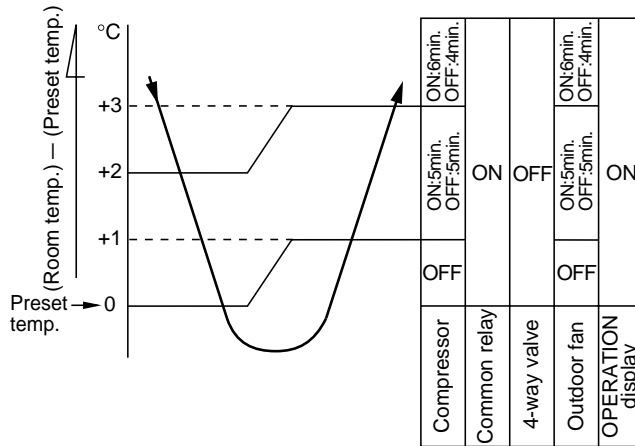


Fig. 7-2-4

- (2) The microcontroller turns the compressor on and off at the regular intervals (4 to 6 minutes). While the compressor is turning off, the indoor fan motor operates in the SUPER LOW position. The pattern of operation depending on the relation between room temperature and preset temperatures is shown in Fig. 7-2-5.

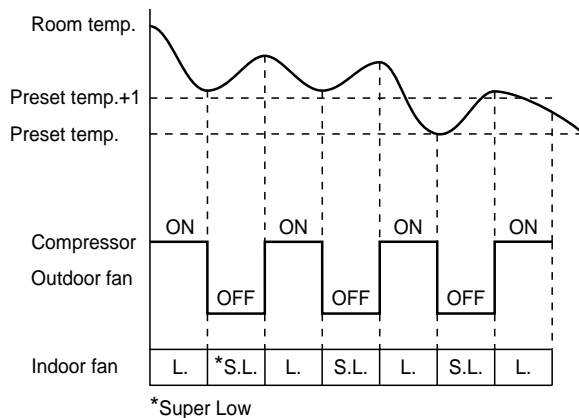


Fig. 7-2-5

- (3) [FAN] button on the remote control is set to AUTO only.  
(4) The ECO and Hi POWER operations can not be set.

### 7-2-4. Heating operation \*Heating and cooling model only ([MODE] button on the remote control is set to the heating operation.)

- (1) The compressor, 4-way valve, outdoor fan and operation display on the remote control are controlled as shown in Fig. 7-2-6.

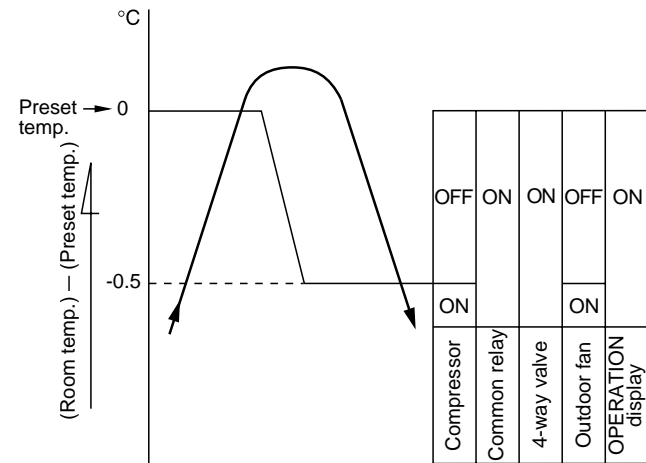
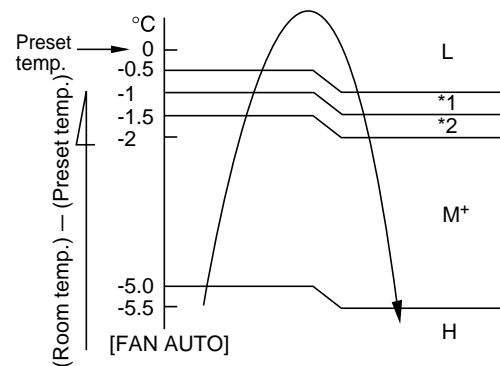


Fig. 7-2-6

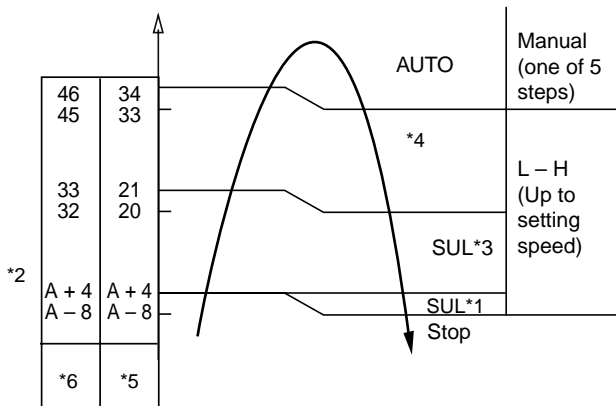
- (2) When [FAN] button is set to AUTO, the indoor fan motor operates as shown in Fig. 7-2-7. When [FAN] button is set to LOW, LOW+, MED, MED+ or HIGH, the motor operates with a constant air flow.



- \*1, \*2 : The values marked with \*1 and \*2 are calculated and controlled by the difference in motor speed between M+ and L.

Fig. 7-2-7 Setting of air flow [FAN: AUTO]

- (3) The indoor heat exchanger restricts revolving speed of the fan motor to prevent a cold draft. The upper limit of the revolving speed is shown in Fig. 7-2-8 and Table 7-2-1.



#### NOTES :

- \*1: The fan stops for 2 minutes after thermostat-OFF.  
 \*2: A is 24°C when the preset temperature is 24°C or more and A is the preset temperature when it is under 24°C.  
 \*3: SUL means Super Ultra Low.  
 \*4: Calculated from difference in motor speed between SUL and HIGH.

**Fig. 7-2-8 Cold draft preventing control**

\*5 and \*6:

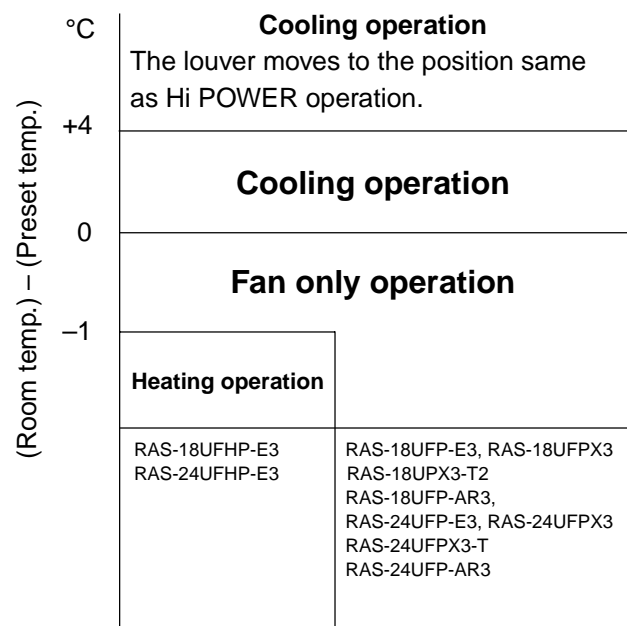
**Table 7-2-1**

Fan speed	*5 Starting period	*6 Stabilized period
AUTO	<ul style="list-style-type: none"> <li>Up until 12 minutes passed after starting the unit</li> <li>From 12 to 25 minutes passed after starting the unit and room temperature is 3°C lower than preset temperature</li> </ul>	<ul style="list-style-type: none"> <li>From 12 to 25 minutes passed after starting the unit and room temperature is between preset temperature and 3°C lower than preset temperature</li> <li>25 minutes or more passed after starting the unit</li> </ul>
Manual (L – H)	<ul style="list-style-type: none"> <li>Room temperature &lt; Preset temperature –4°C</li> </ul>	<ul style="list-style-type: none"> <li>Room temperature ≥ Preset temperature –3.5°C</li> </ul>

#### 7-2-5. Automatic operation

**([MODE] button on the remote control is set to the automatic operation.)**

- One of 3 operations (Cooling, Fan only or Heating) is selected according to difference between the preset temperature and the room temperature at which the automatic operation has started, as shown in Fig. 7-2-9. The Fan only operation continues until the room temperature reaches a level at which another mode is selected.
- Temporary Auto**  
 When the TEMPORARY button on the indoor unit is pushed, the preset temperature is fixed at 24°C and the indoor unit is controlled as shown in Fig. 7-2-9.



### 7-3. Hi POWER Mode

**([Hi POWER] button on the remote control is pressed.)**

When [Hi POWER] button is pressed while the indoor unit is in Auto, Cooling or Heating operation, Hi POWER mark is indicated on the display of the remote control and the unit operates as follows.

- (1) Automatic operation
  - The indoor unit operates in according to the current operation.
- (2) Cooling operation
  - The preset temperature drops 3°C.  
(The value of the preset temperature on the remote control does not change.)
  - If the difference between the preset temperature and the room temperature is big, the horizontal louver moves to the Hi POWER position automatically. Then when the difference between them gets smaller, the horizontal louver returns automatically.
  - FAN speed : [AUTO]  
If the difference between the preset temperature and room temperature is big, the air conditioner operates at maximum airflow level. If the difference between the preset temperature and the room temperature is small, the air conditioner operates at normal airflow level.
  - FAN speed : One of 5 levels  
The air conditioner operates at normal airflow level.
- (3) Heating operation \*Heating and Cooling Model only
  - The preset temperature increases 2°C,  
(The value of the preset temperature on the remote control does not change.)
  - The indoor unit operates in normal heating mode except the preset temperature is higher (+2°C).
- (4) The Hi POWER mode can not be set in Dry or Fan only operation.

### 7-4. High-Temperature Limit Control

The microcontroller detects the indoor heat exchanger temperature to prevent pressure of a refrigerating cycle from increasing excessively.

The compressor and outdoor fan motor are controlled as shown in Fig. 7-4-1.

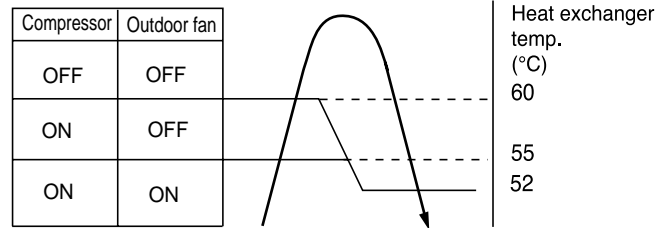


Fig. 7-4-1

### 7-5. Low-Temperature Limit Control

The microcontroller detects the indoor heat exchanger temperature to prevent the indoor heat exchanger from freezing.

The compressor and outdoor fan motor are controlled as shown in Fig. 7-5-1

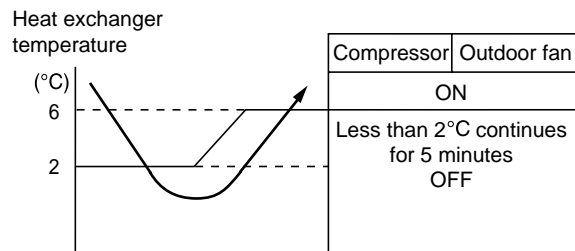


Fig. 7-5-1

### 7-6. Defrosting Operation

**\*Heating and Cooling Model only**

When the indoor unit is in heating operation, if the refrigerant evaporation temperature detected by the outdoor heat exchanger sensor is under the specified temperature, the outdoor unit starts the defrosting operation. At this time, the 4-way valve relay and the outdoor fan motor are turned off. The indoor fan motor is also turned off by the cold draft preventing control of the indoor microcomputer. Then, [PRE. DEF.] lamp on the indoor unit comes on.

The defrosting operation stops and the 4-way valve relay, outdoor fan motor and the indoor fan motor are turned on automatically when the refrigerant evaporation increases to the specified temperature, or when the defrosting time is over 12 minutes.

## 7-7. Auto Restart Function

The indoor unit is equipped with an automatic restarting function which allows the unit to restart operating with the set operating conditions in the event of power supply being accidentally shut down. The operation will resume without warning three minutes after power is restored.

This function is not set to work when shipped from the factory. Therefore it is necessary to set it to work.

### 7-7-1. How to set auto restart function

To set the auto restart function, proceed as follows:

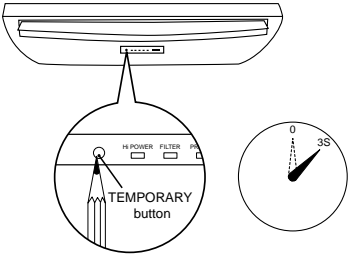
The power supply to the unit must be on; the function will not set if the power is off.

Push the [TEMPORARY] button located in the center of the front panel continuously for three seconds.

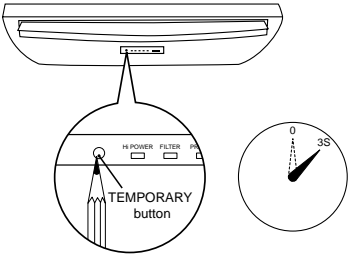
The unit receives the signal and beeps three times.

The unit then restarts operating automatically in the event of power supply being accidentally shut down.

When the unit is on standby (Not operating)

Operation	Motions
Push [TEMPORARY] button for more than three seconds. 	The unit is on standby. ↓ The unit starts to operate.      The green lamp is on. ↓ After approx. three seconds, The unit beeps three times and continues to operate.      The lamp changes from green to orange. If the unit is not required to operate at this time, push [TEMPORARY] button once more or use the remote control to turn it off.

When the unit is in operation

Operation	Motions
Push [TEMPORARY] button for more than three seconds. 	The unit is in operation.      The green lamp is on. ↓ The unit stops operating.      The green lamp is turned off. ↓ After approx. three seconds, The unit beeps three times. If the unit is required to operate at this time, push [TEMPORARY] button once more or use the remote control to turn it on.

- While this function is being set, if the unit is in operation, the orange lamp is on.
- This function can not be set if the timer operation has been selected.
- When the unit is turned on by this function, the louver will not swing even though it was swinging automatically before shutting down.

- While the filter check lamp is on, the TEMPORARY button has the function of filter reset button.

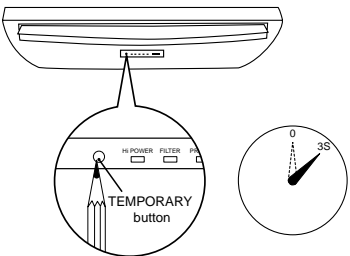
### 7-7-2. How to cancel auto restart function

To cancel auto restart function, proceed as follows:

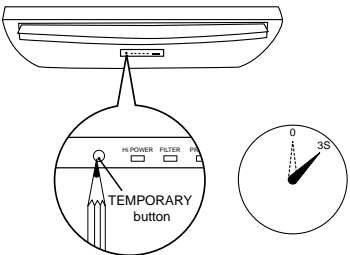
Repeat the setting procedure: the unit receives the signal and beeps three times.

The unit will be required to be turned on with the remote control after the main power supply is turned off.

When the unit is on standby (Not operating)

Operation	Motions
<p>Push [TEMPORARY] button for more than three seconds.</p> 	<p>The unit is on standby.</p> <p>↓</p> <p>The unit starts to operate.                      The orange lamp is on.</p> <p>↓ After approx. three seconds,</p> <p>The unit beeps three times and continues to operate.                      The lamp changes from orange to green.</p> <p>If the unit is not required to operate at this time, push [TEMPORARY] button once more or use the remote control to turn it off.</p>

When the unit is in operation

Operation	Motions
<p>Push [TEMPORARY] button for more than three seconds.</p> 	<p>The unit is in operation.                      The orange lamp is on.</p> <p>↓</p> <p>The unit stops operating.                      The orange lamp is turned off.</p> <p>↓ After approx. three seconds,</p> <p>The unit beeps three times.</p> <p>If the unit is required to operate at this time, push [TEMPORARY] button once more or use the remote control to turn it on.</p>

- While this function is being set, if the unit is in operation, the orange lamp is on.

### 7-7-3. Power failure during timer operation

When the unit is in Timer operation, if it is turned off because of power failure, the timer operation is cancelled. Therefore, set the timer operation again.

## 7-8. Filter Check Lamp

When the elapsed time reaches 1000 hours, the filter check lamp indicates. After cleaning the filters, turn off the filter check lamp.

### 7-8-1. How to turn off filter check lamp

- (1) Press [FILTER] button on the remote control.
- (2) Push [TEMPORARY] button on the indoor unit.

#### Note:

If [TEMPORARY] button is pushed while the filter check lamp is not indicating, the indoor unit will start the Automatic Operation.

## 8. INSTALLATION PROCEDURE

### 8-1. Safety Cautions

#### For general public use

Power supply cord of outdoor unit should be more than 4 mm<sup>2</sup> (H07RN-F or 245 IEC66: polychloroprene sheathed flexible cord) or 3.5 mm<sup>2</sup> (AWG-12)

#### CAUTION

##### To Disconnect the Appliance from the Main Power Supply

This appliance must be connected to the main power supply by means of a circuit breaker or a switch with a contact separation of at least 3 mm.

If this is not possible, a power supply plug with earth must be used. This plug must be easily accessible after installation. The plug must be disconnected from the power supply socket in order to disconnect the appliance completely from the mains.

#### DANGER

- FOR USE BY QUALIFIED PERSONS ONLY.
- TURN OFF MAIN POWER SUPPLY BEFORE ATTEMPTING ANY ELECTRICAL WORK. MAKE SURE ALL POWER SWITCHES ARE OFF. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.
- CONNECT THE CONNECTING CABLE CORRECTLY. IF THE CONNECTING CABLE IS CONNECTED WRONGLY, ELECTRIC PARTS MAY BE DAMAGED.
- CHECK THE EARTH WIRE THAT IT IS NOT BROKEN OR DISCONNECTED BEFORE INSTALLATION.
- DO NOT INSTALL NEAR CONCENTRATIONS OF COMBUSTIBLE GAS OR GAS VAPORS. FAILURE TO FOLLOW THIS INSTRUCTION CAN RESULT IN FIRE OR EXPLOSION.
- TO PREVENT OVERHEATING THE INDOOR UNIT AND CAUSING A FIRE HAZARD, PLACE THE UNIT WELL AWAY (MORE THAN 2 M) FROM HEAT SOURCES SUCH AS RADIATORS, HEATERS, FURNACE, STOVES, ETC.
- WHEN MOVING THE AIR-CONDITIONER FOR INSTALLING IT IN ANOTHER PLACE AGAIN, BE VERY CAREFUL NOT TO GET THE SPECIFIED REFRIGERANT (R-22) WITH ANY OTHER GASEOUS BODY INTO THE REFRIGERATION CYCLE. IF AIR OR ANY OTHER GAS IS MIXED IN THE REFRIGERANT, THE GAS PRESSURE IN THE REFRIGERATION CYCLE BECOMES ABNORMALLY HIGH AND IT RESULTINGLY CAUSES BURST OF THE PIPE AND INJURIES ON PERSONS.
- IN THE EVENT THAT THE REFRIGERANT GAS LEAKS OUT OF THE PIPE DURING THE INSTALLATION WORK, IMMEDIATELY LET FRESH AIR INTO THE ROOM. IF THE REFRIGERANT GAS IS HEATED BY FIRE OR SOMETHING ELSE, IT CAUSES GENERATION OF POISONOUS GAS.

#### WARNING

- Never modify this unit by removing any of the safety guards or bypassing any of the safety interlock switches.
- Do not install in a place which cannot bear the weight of the unit.  
Personal injury and property damage can result if the unit falls.
- Before doing the electrical work, attach an approved plug to the power supply cord.  
Also, make sure the equipment is properly earthed.
- Appliance shall be installed in accordance with national wiring regulations.  
If you detect any damage, do not install the unit. Contact your TOSHIBA dealer immediately.

#### CAUTION

- Exposure of unit to water or other moisture before installation could result in electric shock.  
Do not store it in a wet basement or expose to rain or water.
- After unpacking the unit, examine it carefully for possible damage.
- Do not install in a place that can increase the vibration of the unit. Do not install in a place that can amplify the noise level of the unit or where noise and discharged air might disturb neighbors.
- To avoid personal injury, be careful when handling parts with sharp edges.
- Please read this installation manual carefully before installing the unit. It contains further important instructions for proper installation.

### REQUIREMENT OF REPORT TO THE LOCAL POWER SUPPLIER

Please make absolutely sure that the installation of this appliance is reported to the local power supplier before installation.

If you experience any problems, or if the installation is not accepted by the supplier, service agency will take adequate countermeasures.

#### **Remark per EMC Directive 89/336/EEC**

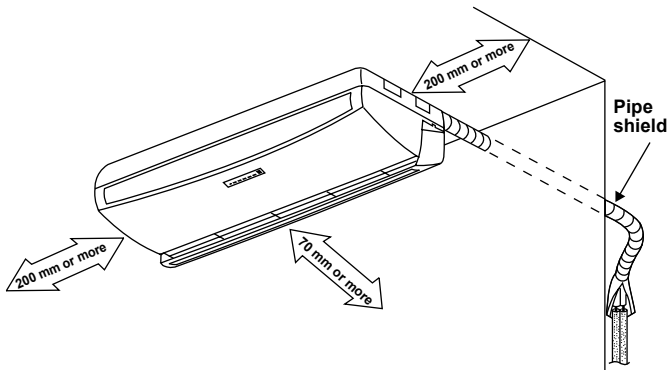
To prevent flicker impressions during the start of the compressor (technical process) following installation conditions do apply.

1. The power connection for the air conditioner has to be done at the main power distribution. This distribution has to be of an impedance.  
Normally the required impedance is reached at a 32A fusing point. Air conditioner fuse has to be 16A max.!
2. No other equipment should be connected to this power line.
3. For detailed installation acceptance, please contact your power supplier whether its restriction does apply for products like washing machines, air conditioners or electrical ovens.
4. For power details of the air conditioner, refer to the rating plate of the product.

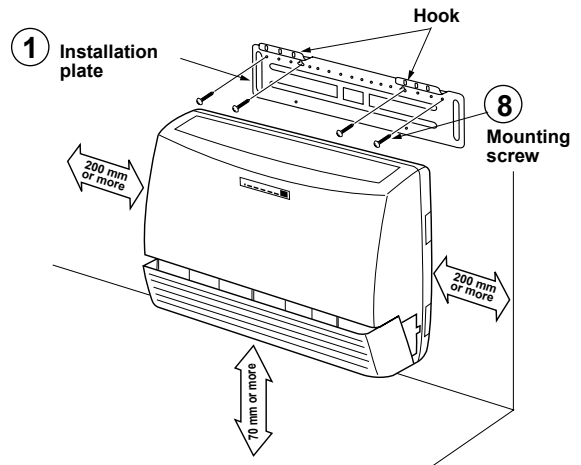
## 8-2. Installation Diagram of Indoor and Outdoor Units

For installation of the indoor unit, use the paper pattern, which is inside the package box cover.

(Under Ceiling Installation)

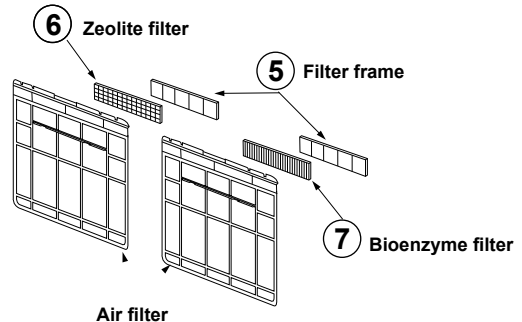
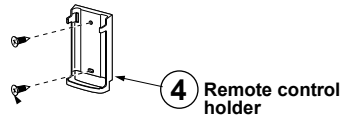
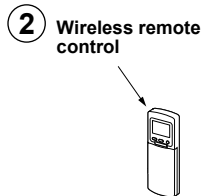
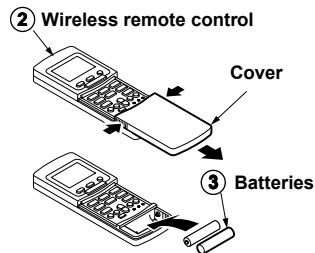


(Console Installation)

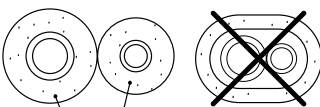


### Before install the wireless remote control

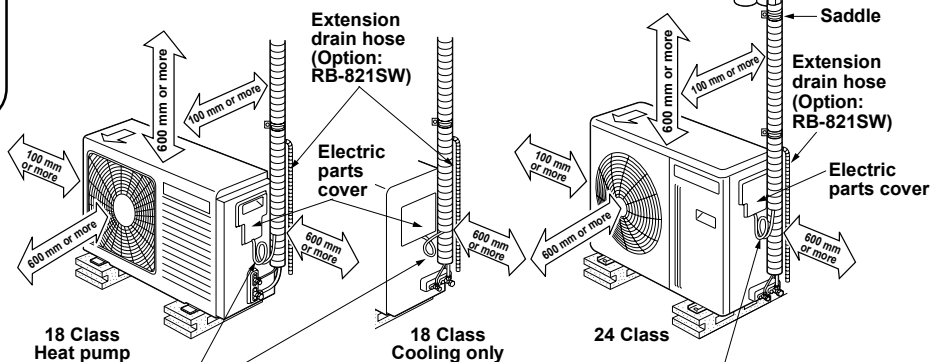
- With the remote control cover open, load the batteries supplied correctly, observing their polarity.



Insulate the refrigerant pipes separately with insulation, not together.



6 mm thick heat resisting polyethylene foam



Loop the connective cable (about 100 mm in diameter and 300 – 350 mm long).

Loop the connective cable (about 100 mm in diameter and 300 – 350 mm long).

### 8-3. Installation

#### 8-3-1. Optional installation parts

Part Code	Parts name	Q'ty
Ⓐ	Refrigerant piping Liquid side : $\varnothing 6.35$ mm Gas side : $\varnothing 12.70$ mm (RAS-18UF) : $\varnothing 15.88$ mm (RAS-24UF, RAS-18UFPX3-T2)	One each
Ⓑ	Pipe insulating material (polyethylene foam, 6 mm thick)	1
Ⓒ	Putty, PVC tapes	One each

#### <Fixing bolt arrangement of outdoor unit>

RAS-18UAH-E3

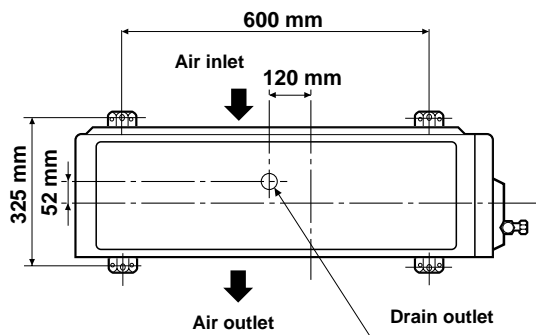


Fig. 8-3-1

RAS-18UAX3-T2, RAS-24UAH-E3, RAS-24UA-E3,  
RAS-24UAX3, RAS-24UA-AR3, RAS-24UAX3-T

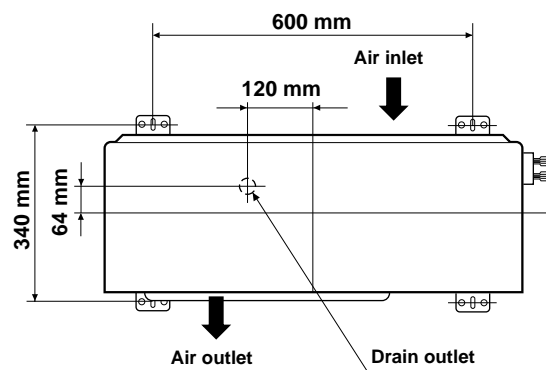


Fig. 8-3-2

RAS-18UA-E3, RAS-18UAX3, RAS-18UA-AR3

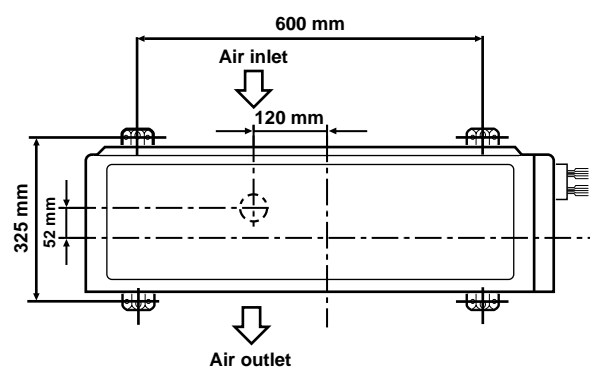
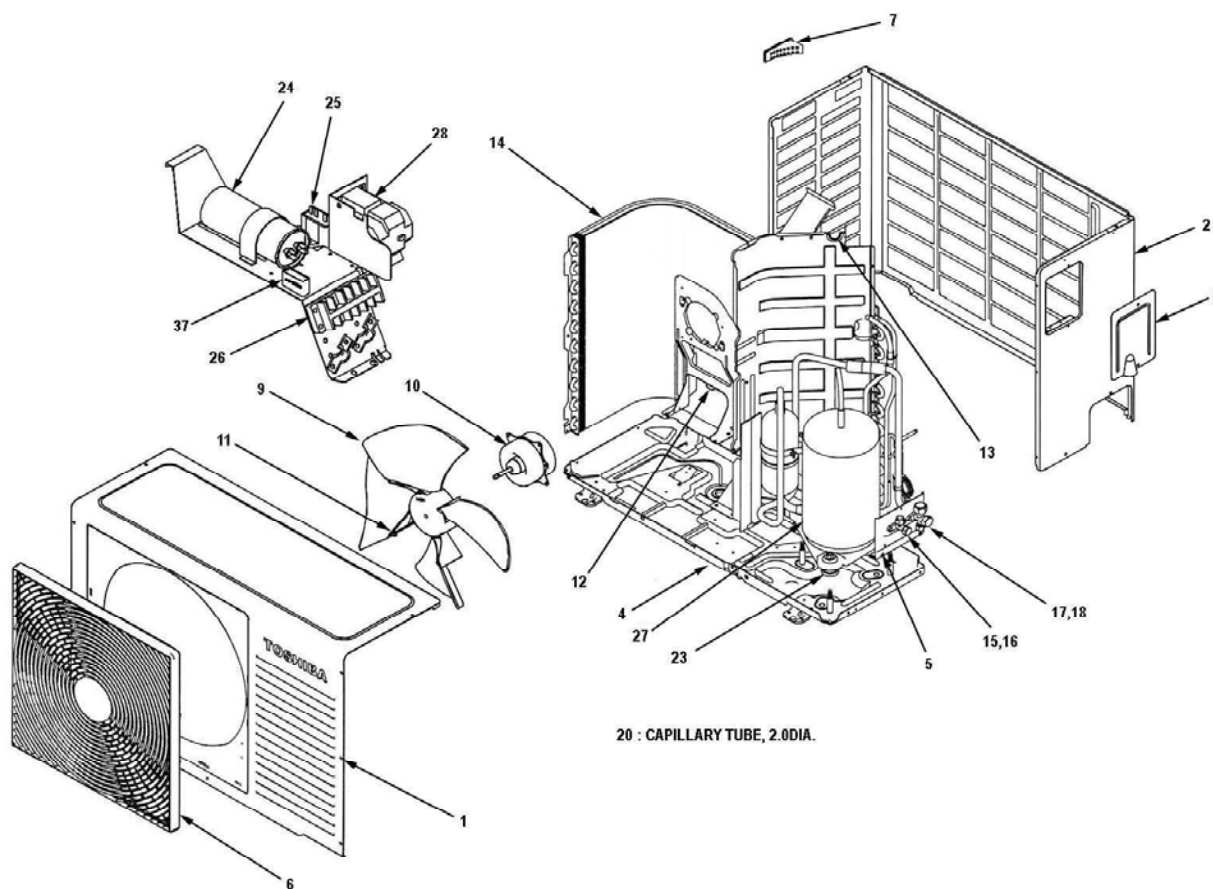


Fig. 8-3-3

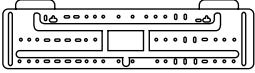







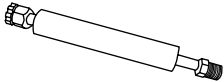
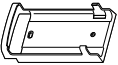

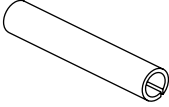
- Secure the outdoor unit with fixing bolts and nuts if the unit is likely to be exposed to a strong wind.
- Use  $\varnothing 8$  mm or  $\varnothing 10$  mm anchor bolts and nuts.
- If it is necessary to drain the defrost water, attach Drain nipple ⑩ to the bottom plate of the outdoor unit before installing it.

**11-4. Outdoor Unit (RAS -18UA-E3, RAS-18UAX3)**

Location No.	Part No.	Description
01	43005144	Cabinet, Front
02	43005143	Cabinet, Side
04	43T42306	Base
05	43T00378	Plate, Packed, Valve
06	43T19314	Guard, Fan
07	43T19005	Handle
08	43T62007	Cover, E-Parts
09	43020302	Fan, Propeller
10	43T21335	Motor, Fan, AC 220 – 240 V, 50 Hz
11	43T47001	Nut, Flange
12	43T63004	Clamp, Lead Wire
13	43T96001	Bushing
14	43T43348	Condenser Assembly

Location No.	Part No.	Description
15	43T46311	Valve, Packed 6.35 Dia.
16	43T47020	Bonnet, 6.35 Dia.
17	43T46019	Valve, Packed 12.7 Dia.
18	43T47018	Bonnet, 12.7 Dia.
20	43T47013	Capillary Tube, 2.0 Dia.
23	43T49309	Rubber Cushion
24	43T55316	MF Capacitor (45 $\mu$ F 370 V)
25	43T55318	MF Capacitor (2 $\mu$ F 450 V)
26	43T60324	Terminal Block, 6P
27	43T41341	Compressor, 2JS350D5DA02
28	43T52302	Magnetic Contactor
37	43T33002	Spark Killer

**8-3-2. Accessory and installation parts**

Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)	Part No.	Part name (Q'ty)
①	 Installation plate x 1	⑤	 Filter frame x 2	⑨	 Pan head wood screw Ø3.1 x 16 ℓ x 2
②	 Wireless remote control x 1	⑥	 Zeolite filter x 1	⑩	 Drain nipple x 1 (Packaged with the outdoor unit)
③	 Battery x 2	⑦	 Bioenzyme filter x 1	⑪	 Flexible pipe x 1
④	 Remote control holder x 1	⑧	 Mounting screw Ø4 x 25 ℓ x 8	⑫	 Pipe shield x 1

Others : Owner's manual, Installation manual

Option : For the Extension drain hose, use an optionally available RB-821SW or commercially available one.  
This model is not equipped with an Extension drain hose.

## 8-4. Indoor Unit

### 8-4-1. Installation place

- A place which provides the spaces around the indoor unit as shown in the above diagram.
- A place where there is no obstacle near the air inlet and outlet.
- A place that allows easy installation of the piping to the outdoor unit.
- A place which allows the Front panel to be opened.

#### CAUTION

- Direct sunlight or fluorescent light to the indoor unit's wireless receiver should be avoided.
- The microprocessor in the indoor unit should not be too close to RF noise sources.  
(For details, see the owner's manual.)

#### <Remote control>

- A place where there are no obstacles such as a curtain that may block the signal from the indoor unit.
- Do not install the remote control in a place exposed to direct sunlight or close to a heating source, such as a stove.
- Keep the remote control at least 1 m apart from the nearest TV set or stereo equipment. (This is necessary to prevent image disturbances or noise interference.)
- The location of the remote control should be determined as shown below.

#### <Remote control usage>

- Under Ceiling Installation

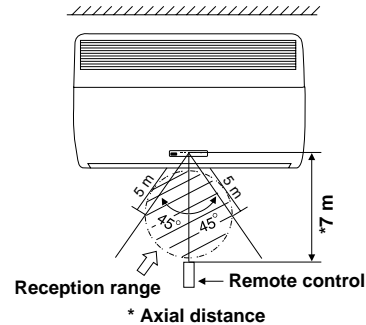
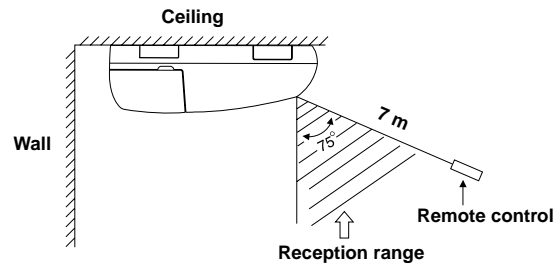


Fig. 8-4-1

- Console Installation

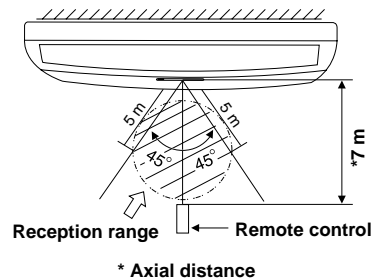
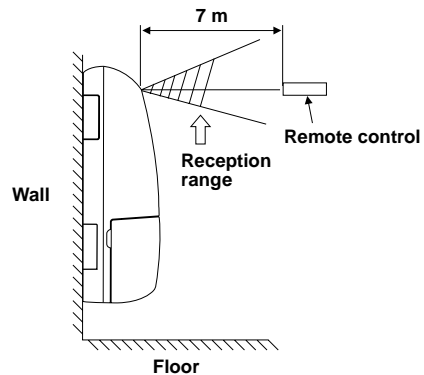


Fig. 8-4-2

#### NOTICE

The Paper pattern is inside the package box cover.  
Do not bend and dispose of it before installing.

## 8-4-2. Before installation

### <Remove the Air inlet grille>

1. Open the Air inlet grille with both hands.
2. Loosen three screws for fixing the Panel arm.  
Do not remove the screws at this time.

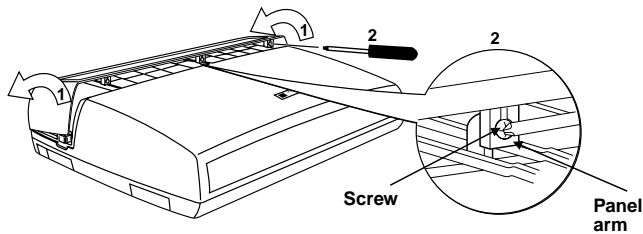


Fig. 8-4-3

3. First, move the Air inlet grille upward, then turn it backwards.
4. Remove the Grille stopper from the axis of the Front panel. After that, remove the Air inlet grille
5. Remove the Panel arms from the Front panel.

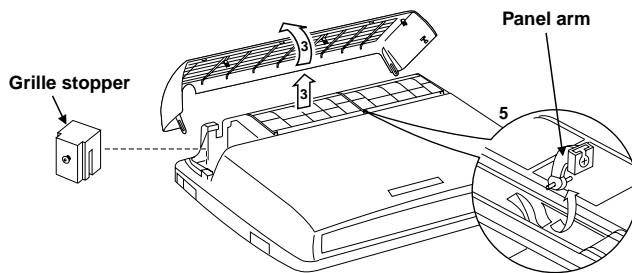


Fig. 8-4-4

## 8-4-3. After installation

### <Install the Air inlet grille>

1. Insert the three Panel arms on the Air inlet grille and fix each securely by screws.

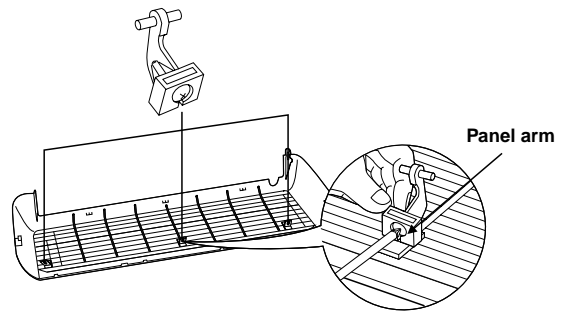


Fig. 8-4-5

### CAUTION

- The screws that fixed with Panel arms must not be loose.

2. Set the Air inlet grille arm to the axis of the Front panel.
3. Insert the Grille stopper to the correct position and fix it securely with screws.
4. Push the Air inlet grille to the correct position.

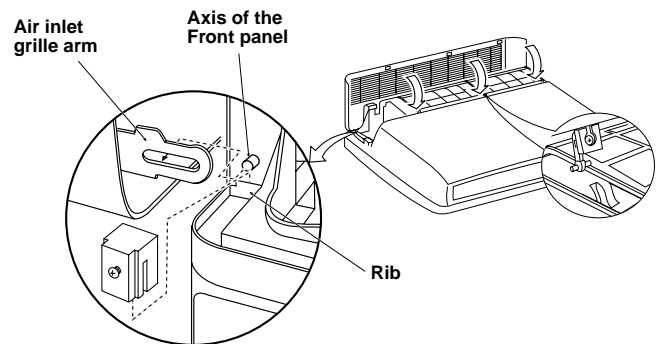


Fig. 8-4-6

#### 8-4-4. Under ceiling installation

For the installation of the indoor unit, use the Paper pattern, which is inside the package box cover.

##### <Install the Suspension bolts>

- Install the suspension bolts so that it can support the indoor unit.

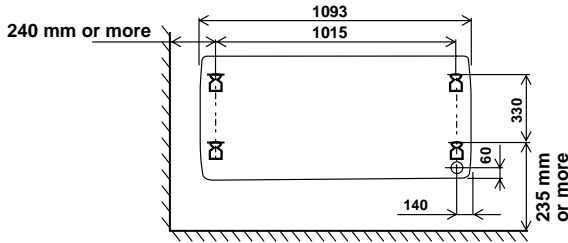


Fig. 8-4-7

- Adjust distance to ceiling before installation.

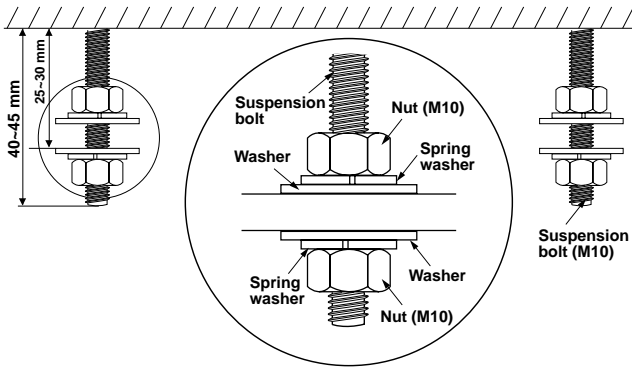


Fig. 8-4-8

##### <Install the indoor unit>

1. Remove the Side covers and the Installation plate ①.
2. Insert the Suspension bolts into the metal fittings of the indoor unit.
3. Set to nuts, spring washers and washers on both sides of the metal fittings and then move the indoor unit backward.
4. Secure it with the M10 Nuts. (4pcs)
5. Attach the Side covers to the unit.

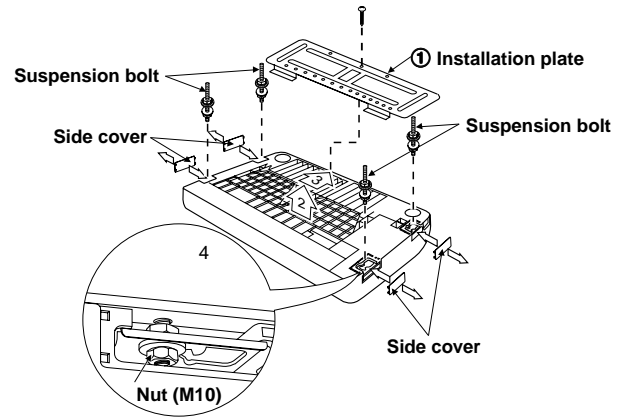


Fig. 8-4-9

##### <Condition for installation>

- The unit must not decline more than 15 mm in either axis.

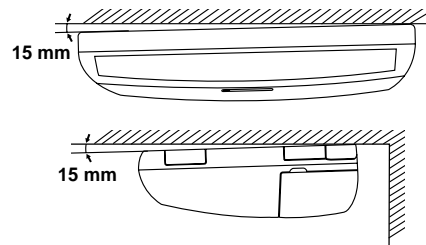


Fig. 8-4-10

### <Piping and Drain hose installation>

- The piping direction can be 4 ways as illustrated.
- The Drain hose is only one way.

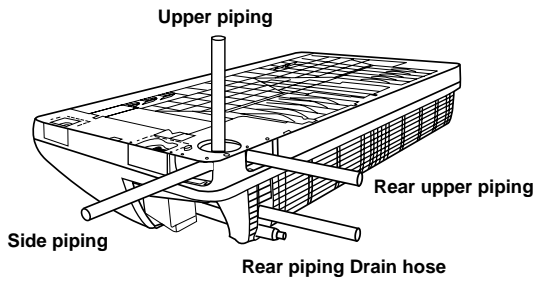


Fig. 8-4-11

- How to install the Drain hose.
  1. Remove the two screws and the Drain band.
  2. Cut a slit for the drain hose hole.

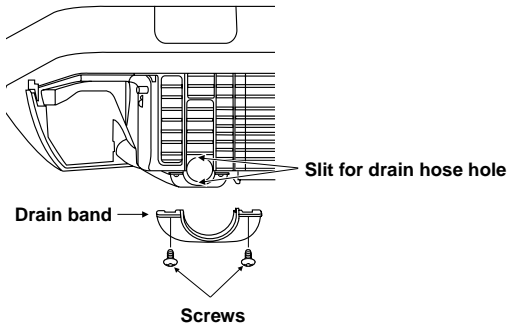


Fig. 8-4-12

3. Place the Drain hose on the U- shape space and secure it with the Drain band and two screws.

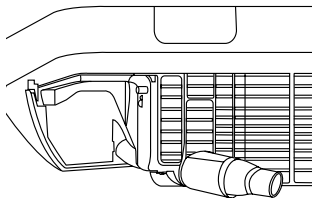


Fig. 8-4-13

- Rear side piping with Drain hose. (Recommended direction)

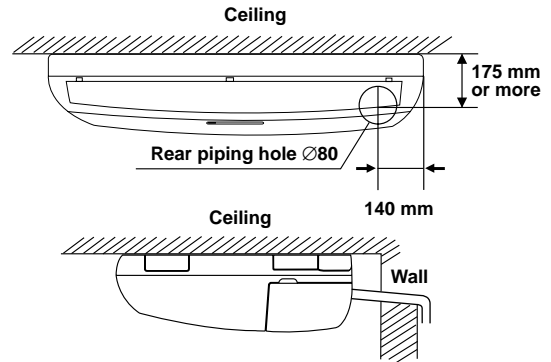


Fig. 8-4-14

1. Cut or remove the determined direction slit or cover.
2. Pipes and the Drain hose should be fixed together by the Drain band with two screws.

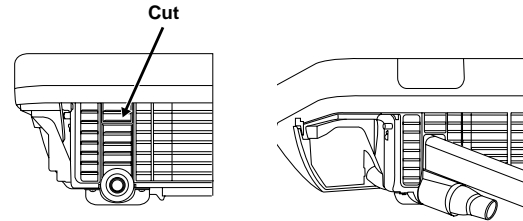


Fig. 8-4-15

- Other direction piping.
  1. Cut the slit of connecting only upper direction.

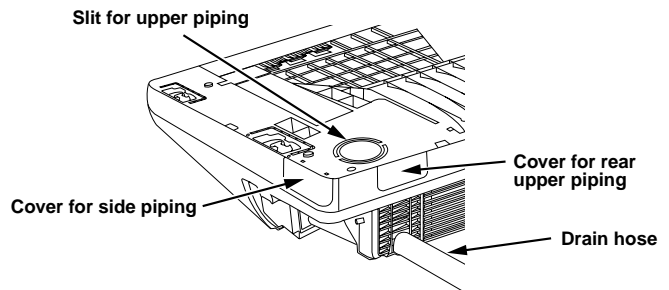


Fig. 8-4-16

2. Connect the Flexible pipe ⑪ to the large pipe (Gas side).

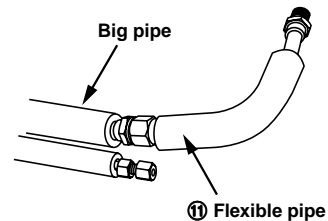


Fig. 8-4-17

#### 8-4-5. Console installation

- Select the terminal of Selector-SW from [C position] to [F position].

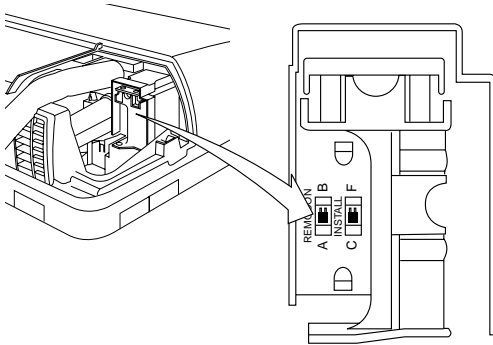


Fig. 8-4-18

#### <Cutting a hole and mounting the installation plate>

- When installing the rear piping, determine the pipe hole position, drill the pipe hole ( $\varnothing 80$  mm) at a slight downward slant to the outdoor side.
- For mounting of the Installation plate ①, use the Paper pattern, which is inside the package box cover.

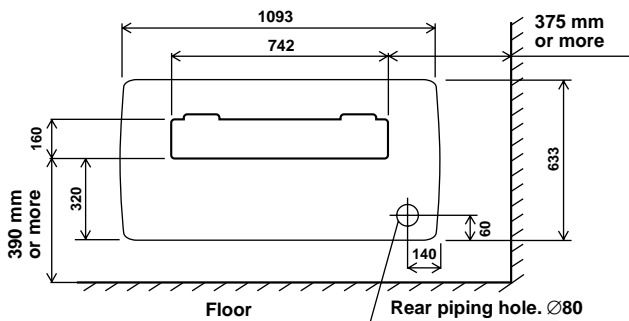


Fig. 8-4-19

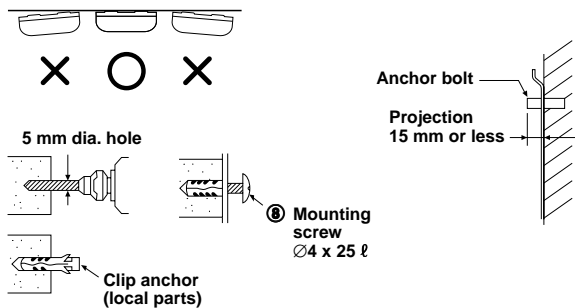


Fig. 8-4-20

#### CAUTION

Failure to firmly install the unit may result in personal injury and property damage if the unit falls.

- In case of block, brick, concrete or similar type walls, make 5 mm dia. holes in the wall.
- Insert clip anchors for appropriate Mounting screws ⑧.

#### NOTE:

- Secure four corners and lower parts of the Installation plate ① with 6 to 8 mounting screws to install it.

#### <Install the indoor unit>

- Install the Installation plate ① at the wall according to the Paper pattern .
- Hang the indoor unit on the hooks of the Installation plate ①.
- Fix the lower portion of the indoor unit with Mounting screws ⑧ (2 places).

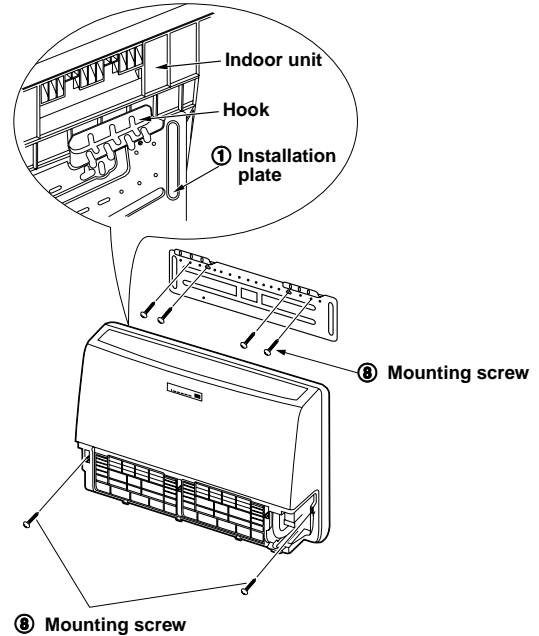


Fig. 8-4-21

#### <Condition for installation>

- The unit must not decline more than 15 mm in either axis.

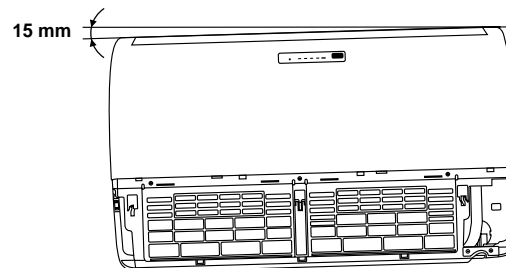


Fig. 8-4-22

### <Piping and Drain hose installation>

- The piping direction can be the following 3 ways with the Drain hose.
- Each piping direction should be connected with the Flexible pipe ⑪.

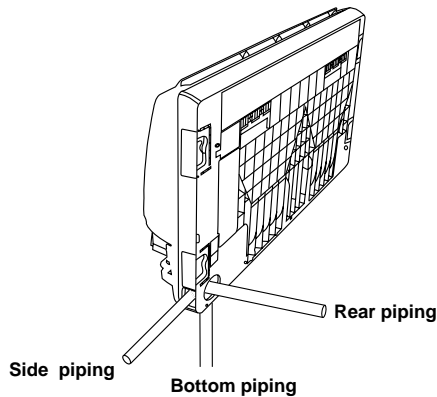


Fig. 8-4-23

- Cut or remove the determined direction slit or cover.

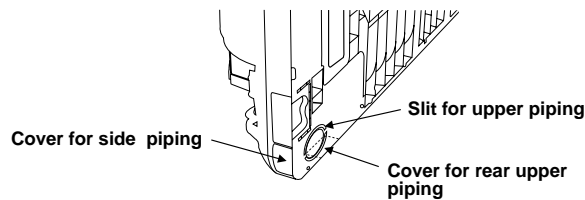


Fig. 8-4-24

### 8-4-6. Wiring connection

#### <How to connect the connecting cable>

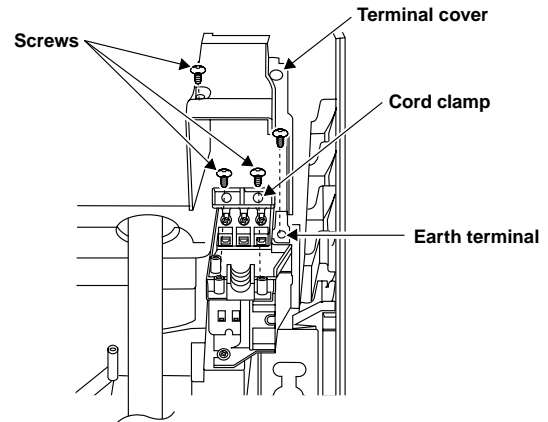


Fig. 8-4-25

1. Remove the Terminal cover and the Cord clamp.
2. Insert the connecting cable into the pipe hole on the wall.
3. Insert the connecting cable fully into the Terminal block and secure it tightly with the screw.  
Tightening torque: 1.2 N·m (0.12kgf·m)
4. Fix the connecting cable by the Cord clamp with two screws.
5. Fix the Terminal cover.

#### <Stripping length of the connecting cable>

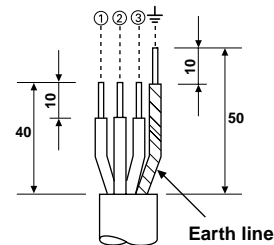


Fig. 8-4-26

#### NOTE:

Use strand wire only.

- Wire type : More than 1.5 mm<sup>2</sup> (H07RN-F or 245 IEC66) or 1.3 mm<sup>2</sup> (AWG-16)

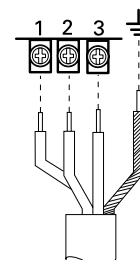


Fig. 8-4-27

#### NOTE:

Connect the earth line to the metallic part (⏏ mark) located at the side of 3P terminal.

#### 8-4-7. Pipe shield for flare nut connection

Joints in liquid and gas pipes of the indoor unit should be insulated with an attached Pipe shield ⑫.

##### <How to install the Pipe shield>

1. Cut the Pipe shield ⑫ to appropriate length.
2. Set the Pipe shield ⑫.
3. In case of a ceiling installation, orient the slit at the top of the pipe.
4. Fix the Pipe shield ⑫ with vinyl tape.

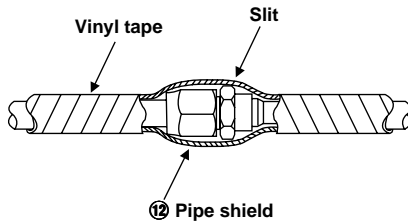


Fig. 8-4-28

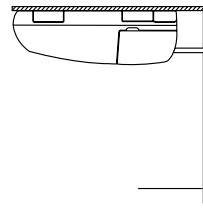
#### 8-4-8. Drainage

1. Run the Drain hose sloping downward.

##### NOTE:

- The hole should be made at a slight downward slant on the outdoor side.

##### Under Ceiling Installation



##### Console Installation

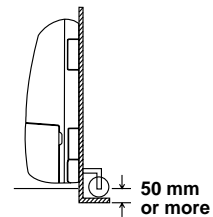


Fig. 8-4-29

##### NOTICE

In the case of upward drainage from the unit, (Under Ceiling Installation), it is necessary to use Drain pump kit of optional part.

##### CAUTION

1. Do not raise the Drain hose.
2. Do not put the Drain hose into water.
3. Do not form the Drain hose into a wave shape.
4. Do not put the Drain hose end in the drainage ditch.

2. Open the louver manually and put some water into it. Then check the flow of water from the Drain hose.

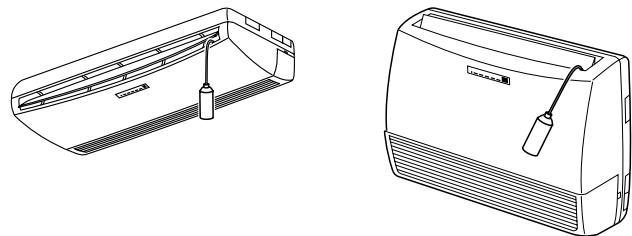


Fig. 8-4-30

3. When connecting the Extension drain hose, insulate the connecting part of Extension drain hose with the Pipe shield.

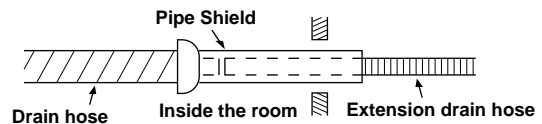


Fig. 8-4-31

##### CAUTION

Arrange the drain pipe for proper drainage from the unit.  
Improper drainage can result in dew-dropping.  
(Provided by customer)

## 8-5. Outdoor Unit

### 8-5-1. Installation place

- A place which provides the spaces around the outdoor unit as shown in the left diagram.
- A place which can bear the weight of the outdoor unit and does not allow an increase in noise level and vibration.
- A place where the operation noise and discharged air do not disturb your neighbors.
- A place which is not exposed to a strong wind.
- A place free of a leakage of combustible gases.
- A place which does not block a passage.
- When the outdoor unit is to be installed in an elevated position, be sure to secure its feet.
- An allowable length of the connecting pipe is up to 15 m (Refer to the table of **TO CHARGE REFRIGERANT** for detail.)
- An allowable height level is up to 8 m.
- A place where the drain water does not raise any problem.

### CAUTION

1. Install the outdoor unit without anything blocking the air discharging.
2. When the outdoor unit is installed in a place always exposed to strong wind like a coast or on a high storey of a building, secure the normal fan operation using a duct or a wind shield.
3. Especially in windy area, install the unit to prevent the admission of wind.
4. Installation in the following places may result in trouble.  
Do not install the unit in such places.
  - A place full of machine oil.
  - A saline-place such as the coast.
  - A place full of sulfide gas.
  - A place where high-frequency waves are likely to be generated as from audio equipment, welders, and medical equipment.

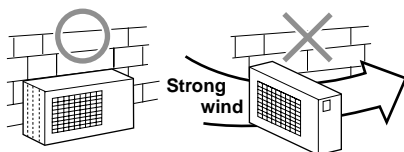


Fig. 8-5-1

### 8-5-2. Refrigerant piping connection

1. Cut the pipe with a pipe cutter.

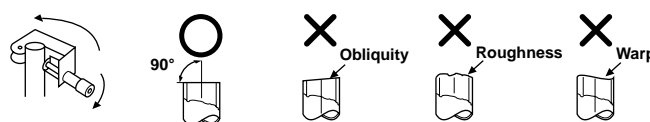


Fig. 8-5-2

2. Insert a flare nut into the pipe, and flare the pipe.

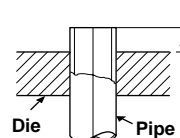


Fig. 8-5-3

#### Projection margin in flaring : A (Unit : mm)

Outer dia. of copper pipe	A	
	Rigid	Imperial
6.35	1.0 to 1.5	1.5 to 2.0
12.70	1.0 to 1.5	2.0 to 2.5
15.88	1.0 to 1.5	2.5

**<Tightening connection>**

Align the centers of the connecting pipes and tighten the flare nut as far as possible with your fingers. Then tighten the nut with a spanner and torque wrench as shown in the figure.

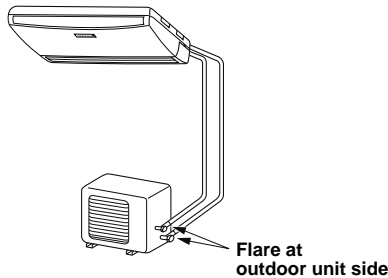
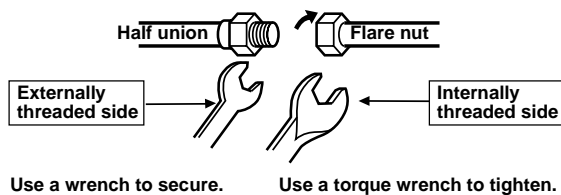
**CAUTION**

- Do not apply excess torque, otherwise the nut may crack depending on the conditions.

(Unit : N·m)

Outer dia. of copper pipe	Tightening torque
Ø6.35 mm	16 to 18 (1.6 to 1.8 kgf·m)
Ø12.70 mm	50 to 62 (5.0 to 6.2 kgf·m)
Ø15.88 mm	65 to 80 (6.5 to 8.0 kgf·m)

- Tightening torque of flare pipe connections**

**Fig. 8-5-4****Fig. 8-5-5****CAUTION**

- KEEP IMPORTANT 4 POINTS FOR PIPING WORK**

- Take away dust and moisture (Inside of the connecting pipes).
- Tight connection (between pipes and unit).
- Evacuate the air in the connecting pipes using VACUUM PUMP.
- Check gas leak (connected points).

**8-5-3. Evacuating**

After the piping has been connected to the indoor unit, you can perform the air purge together at once.

**AIR PURGE**

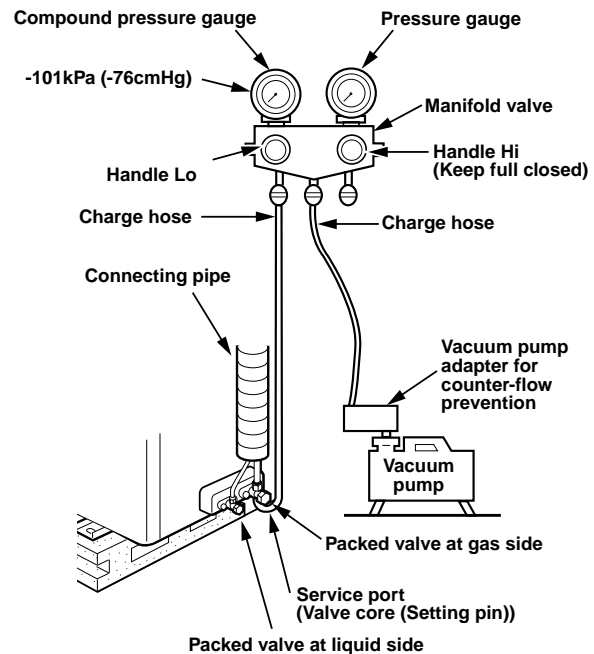
Evacuate the air in the connecting pipes and in the indoor unit using vacuum pump. Do not use the refrigerant in the outdoor unit.

For details, see the manual of the vacuum pump.

**<Using a vacuum pump>**

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops.

- Connect the charge hose from the manifold valve to the service port of the gas side packed valve.
- Connect the charge hose to the port of the vacuum pump.
- Open fully the low pressure side handle of the gauge manifold valve.
- Operate the vacuum pump to start for evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters. (15 minutes for 20 meters) (Assuming a pump capacity of 27 liters per minute.) Then confirm that the compound pressure gauge reading is  $-101 \text{ kPa}$  ( $-76 \text{ cmHg}$ ).
- Close the low pressure side valve handle of gauge manifold.
- Open fully the valve stem of the packed valves (both sides of Gas and Liquid).
- Remove the charging hose from the service port.
- Securely tighten the caps on the packed valves.

**Fig. 8-5-6**

TO CHARGE REFRIGERANT		
	18 Class	24 Class
No need to charge refrigerant	15 m or less	15 m or less
Need to charge refrigerant	Over 15 m up to 20 m (20g/m)	Over 15 m up to 25 m (30g/m)

#### <Packed valve handling precautions>

- Open the valve stem all the way out; but do not try to open it beyond the stopper.
- Securely tighten the valve stem cap with torque in the following table:

Pipe side	Tightening torque	A
Gas side ( $\varnothing 15.88$ mm.)	65 to 80 N·m (6.5 to 8.0 kgf·m)	5 mm.
Gas side ( $\varnothing 12.70$ mm.)	50 to 62 N·m (5.0 to 6.2 kgf·m)	4 mm.
Liquid side ( $\varnothing 6.35$ mm.)	16 to 18 N·m (1.6 to 1.8 kgf·m)	Same as Gas side
Service port	9 to 10 N·m (0.9 to 1.0 kgf·m)	

- Hexagonal wrench : A (Unit : mm)

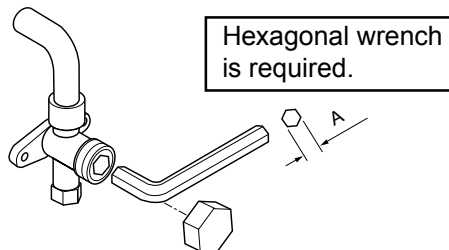


Fig. 8-5-7

#### 8-5-4. Wiring connection

1. Remove the electric parts cover from the outdoor unit.
2. Connect the connecting cable to the terminal as identified with their respective matched numbers on the terminal block of indoor and outdoor unit.
3. When connecting the connecting cable to the outdoor unit terminal, make a loop as shown in the installation diagram of indoor and outdoor unit, to prevent water coming in the outdoor unit.
4. Insulate the unused cords (conductors) from any water coming in the outdoor unit. Proceed them so that they do not touch any electrical or metal parts.

#### <Stripping length of connecting cable>

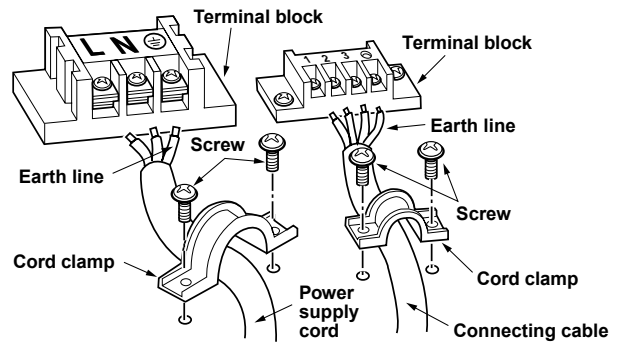


Fig. 8-5-8

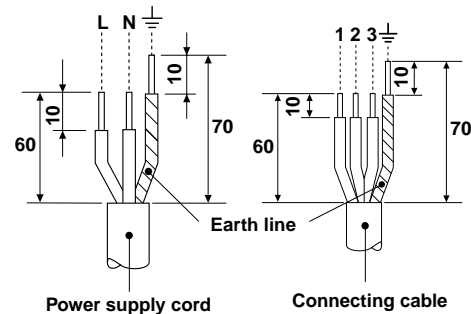


Fig. 8-5-9

	18 Class	24 Class
Power source	50 Hz, 220 – 240 V Single phase	
Maximum running current	16A	18A
Plug socket & fuse rating	20A	
Power cord	4 mm <sup>2</sup> (H07RN-F or 245 IEC 66) or 3.5 mm <sup>2</sup> (AWG-12)	

	RAS-18UFPX3-T2 / 18UAX3-T2	RAS-24UFPX3-T / 24UAX3-T
Power source	50 Hz, 220 V Single phase	
Maximum running current	16A	18A
Plug socket & fuse rating	20A	
Power cord	4 mm <sup>2</sup> (H07RN-F or 245 IEC 66) or 3.5 mm <sup>2</sup> (AWG-12)	

**CAUTION**

- Wrong wiring connection may cause some electrical parts burn out.
- Be sure to comply with local codes on running the wire from indoor unit to outdoor unit (size of wire and wiring method etc.)
- Every wire must be connected firmly.

**NOTE :Connection cable**

- Wire type : More than 1.5 mm<sup>2</sup> (H07RN-F or 245 IEC66) or 1.3 mm<sup>2</sup> (AWG-16)

**8-6. How to Set Remote Control Selector Switch**

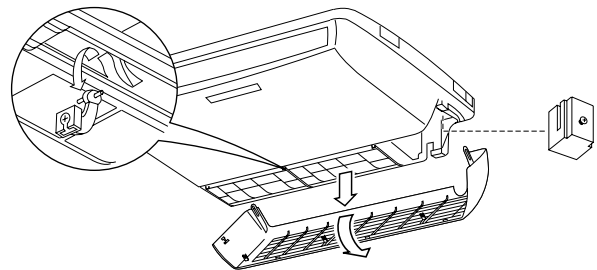
When two indoor units are installed in separated rooms, there is no need to change the selector switch.

**<Remote control selector switch>**

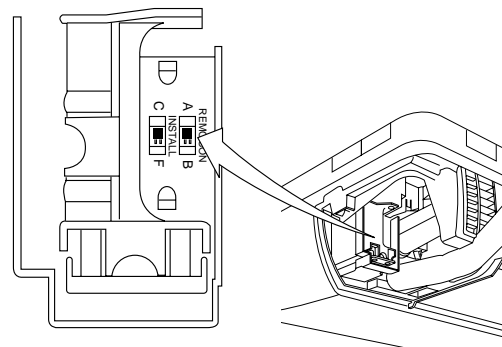
- When two indoor units are installed in the same room or the adjacent two rooms, they may be controlled simultaneously with a single remote control. To prevent this, set either unit and its remote control to B setting. (Both units are set to A setting before shipment.)
- The remote control signal is not received when the indoor unit setting is different from the remote control one.

**1. Set the remote control selector switch with the indoor unit.**

- 1) Turn the circuit breaker of the main power switch off before setting the selector switch.
- 2) Remove the Air inlet grille. (Refer to page 47, 8-4-2)

**Fig. 8-6-1**

- 3) Select the terminal of selector switch from [A position] to [B position].

**Fig. 8-6-2**

## 2. Set the remote control selector switch with the remote control

[B] is indicated on the liquid crystal display when setting remote control selector switch to B. [A] is not indicated on the display even if the selector switch is set to A.

- 1) Load the remote control with the batteries.
  - 2) Press the [CHECK] button using something with sharp point. (The preset temperature on the remote control changes to [00].)
  - 3) Press the [MODE] button while pressing the [CHECK] button, [B] is indicated at the right of the present temperature display.
- To reset the switch to the [A] setting, press the [MODE] button again while pressing the [CHECK] button.

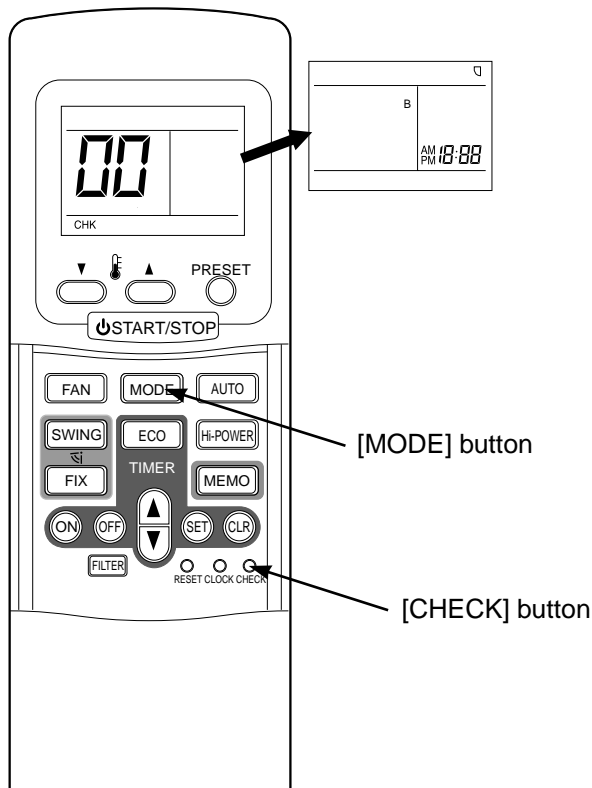


Fig. 8-6-3

## 3. Confirm that the indoor unit can operate with the new setting.

## 8-7. How to Use Drain Pump Kit of Option

In the case of upward drainage from the unit (Under ceiling installation). It is necessary to use Drain pump kit of option parts. By using a Drain pump kit, it becomes possible to raise 300 mm from a ceiling side. Please follow the installation manual of Drain pump kit (TCB-DP10CE) attachment.

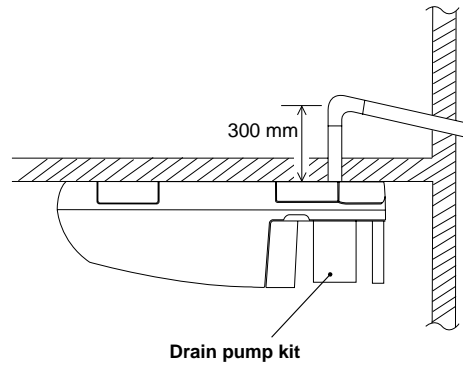
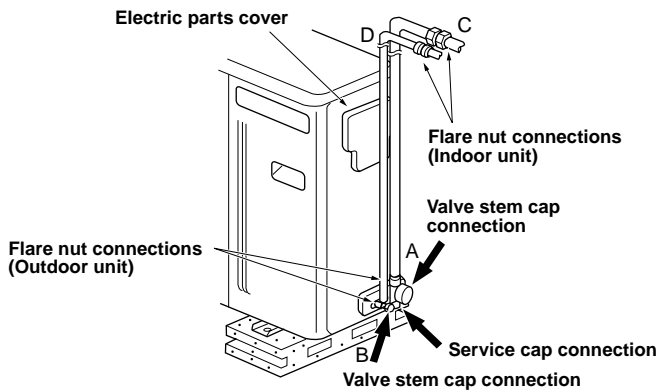


Fig. 8-7-1

## 8-8. Others

### 8-8-1. Gas leak test

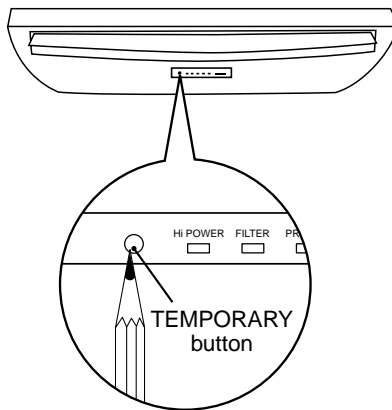


**Fig. 8-8-1**

- Check the flare nut connections, valve stem cap connections and service port cap connections for gas leak with a leak detector or soap water.

### 8-8-2. Test operation

To switch the TEST RUN (COOL) mode, press TEMPORARY button for 10 sec.  
(The beeper will make a short beep.)



**Fig. 8-8-2**

### 8-8-3. Auto restart setting

This product is designed so that, after a power failure, it can restart automatically in the same operating mode as before the power failure.

#### Information

The product was shipped with Auto Restart function in the off position. Turn it on as required.

#### <How to set the auto restart>

- Press and hold the TEMPORARY button for about 3 seconds. After 3 seconds, the electronic beeper makes three short beeps to tell you the Auto Restart has been selected.
- To cancel the Auto Restart, follow the steps described in the section Auto Restart Function of the Owner's Manual.

## 9. TROUBLESHOOTING CHART

### 9-1. Troubleshooting Procedure

Follow the details of **9-2. Basic Check Items**.  
If there is no trouble corresponding to 9-2, check whether or not there are faulty parts following **9-4. Self-Diagnosis by Remote Control**.

### 9-2. Basic Check Items

#### 9-2-1. Power supply voltage

The line voltage must be AC 220 – 240V. If it is not within this range, the air conditioner may not operate normally.

#### 9-2-2. Incorrect cable connection between indoor and outdoor units

The indoor unit is connected to the outdoor unit with 4 cables. Check that the indoor and outdoor units have been properly connected with terminals assigned the same numbers. If the connectors are not properly connected, the outdoor unit will not operate normally, or OPERATION lamp and TIMER lamp will blink (5Hz).

#### 9-2-3. Program control

The microcomputer operates as shown in Table 9-2-1 to control the air conditioner. If there are any operational problems, check whether or not the problems correspond to Table 9-2-1. If they correspond to the Table, they are not problems with the air conditioner, but they are indispensable operations to control and maintain the air conditioner properly.

Table 9-2-1

No.	Operation of Air Conditioner	Descriptions
1	When the main power supply is turned on, the OPERATION lamp on the indoor unit blinks.	The OPERATION lamp blinks to indicate that power is turned on. If the [START/STOP] button is pressed, the lamp stops blinking.
2	The indoor fan motor speed does not change in the Dry operation.	The indoor fan motor speed is automatically controlled in the Dry operation.
3	The compressor is not turned off even though the room temperature is in the range that the compressor is turned off.	The compressor has a function that it is not turned off for 3 minutes after it is turned on even though the room temperature is in the range that the compressor is turned off.
4	The compressor is not turned on and off even though the thermo control is operated in the Dry operation.	In the Dry operation, the compressor is turned on and off automatically at the regular intervals, independent of the thermo control.
5	The PRE-DEF. lamp is indicated when the Heating operation starts.	The PRE-DEF. lamp is indicated during the Defrosting operation or if the indoor heat exchanger temperature is low when the Heating operation starts. At this time, the indoor fan motor stops to prevent cold air from blowing in the room.
6	The outdoor fan motor stops in the Heating operation.	When the indoor heat exchanger temperature is high, the outdoor fan motor is stopped by the high-temperature limit control operation.
7	The compressor is not turned on even though the room temperature is in the range that the compressor is turned on.	The compressor is not turned on in the restart delay timer (3-minutes timer) operation. It is also not turned on after the power supply is turned on because of this timer operation.
8	The operation mode changes in the Auto-automatic operation.	In Automatic operation, the room temperature is detected every 15 minutes and the operation mode is changed according to difference between the room temperature and the preset temperature.
9	The Fan only operation continues in the Automatic operation.	When the room temperature is in the range (Preset temperature $\pm 1^{\circ}\text{C}$ ), the Fan only operation is selected.
10	The Hi-POWER operation does not work.	This operation does not work when the unit is in the Dry operation or Fan only operation.

### 9-3. Primary Judgement

#### 9-3-1. Role of indoor unit controller

The indoor unit controller receives the operation commands from the remote control and executes them.

- Temperature measurement at the air outlet of the indoor heat exchanger by the indoor temperature sensor
- Temperature setting of the indoor heat exchanger by the heat exchanger sensor
- Louver motor control
- Indoor fan motor operation control
- LED display control
- Transferring of operation commands to the outdoor unit

#### 9-3-2. Failure diagnosis

The indoor unit diagnoses the operation condition and indicates the information of the self-diagnosis with the lamps on the display panel of the indoor unit.

**Table 9-3-1**

	Lamps	Self-diagnosis
A	OPERATION lamp is blinking. (1Hz)	Power failure (when the power supply is turning on)
B	OPERATION lamp is blinking. (5Hz)	Thermo sensor (TA) short or break
C	OPERATION lamp is blinking. (5Hz)	Heat exchanger sensor (TC) short or break
D	OPERATION lamp is blinking. (5Hz)	Indoor fan motor lock or failure
E	OPERATION lamp is blinking. (5Hz)	Indoor P.C. board failure
F	OPERATION and TIMER lamps are blinking. (5Hz)	Wrong wiring of connecting cable
G	OPERATION, TIMER and PRE-DEF. (or FAN ONLY or cooling only model) lamps are blinking.	<ul style="list-style-type: none"> <li>• Gas shortage or other refrigerant cycle trouble</li> <li>• Heat exchanger sensor open, break or short</li> <li>• Overload relay or thermostat trouble of compressor</li> </ul>
H	OPERATION, TIMER and PRE-DEF. (or FAN ONLY or cooling only model) lamps are blinking.	Cycle failure

**Table 9-3-2 Diagnosis by detective operation**

Symptom	Check		Primary judgement
The remote control does not work.	Turn off the power supply once, then turn it on. Try to operate the remote control.	The remote control still does not work.	The indoor unit (and/or remote control) is/are defective.
		The remote control works.	OK.
The outdoor fan does not rotate.	The compressor operates.		The outdoor unit (Outdoor fan motor) is defective.
	The compressor does not operate.		An internal part of the compressor is defective.

## 9-4. Self-Diagnosis by Remote Control (Check Code)

- (1) If the lamps are indicated as shown B to H in Table 9-3-1, exchanger the self-diagnosis by the remote control.
- (2) When the remote control is set to the service mode, the indoor controller diagnoses the operation condition and indicate the information of the self-diagnosis on the display of the remote control with the check codes. If a fault is detected, all lamps on the indoor unit will blink at 5Hz and it will beep for 10 seconds (Pi, Pi, Pi....). The timer lamp usually blinks (5Hz) during the self-diagnosis.

### 9-4-1. How to use Remote control in service mode

- (1) Press [CHECK] button with a tip of pencil to set the remote control to the service mode.
  - “00” is indicated on the display of the remote control.
  - The timer lamp on the indoor unit blinks continuously. (5 times per 1 sec.)
- (2) Press [TIMER ▲] button.  
 If there is no fault with a code, the indoor unit will beep once (Pi) and the display of the remote control will change as follows:
 

→ 00 → 01 → 02 ... 1d → 1E → 22

  - Check the unit with all 35 check codes (00 to 22) as shown in Table 9-4-1.
  - Press [TIMER ▼] button to change the check code backwards.

If there is a fault, the indoor unit will beep for 10 seconds (Pi, Pi, Pi...). Note the check code on the display of the remote control.

  - 2-digits alphanumeric will be indicated on the display.
  - All lamps on the indoor unit will blink. (5 times per 1 sec.)
- (3) Press [CLR] button. After service finish for clear service code in memory.
  - “7F” is indicated on the display of the remote control.
- (4) Press [START/STOP] button to release the service mode.
  - The display of the remote control returns to as it was before service mode was engaged.

• Alphanumeric characters are used for the check code.

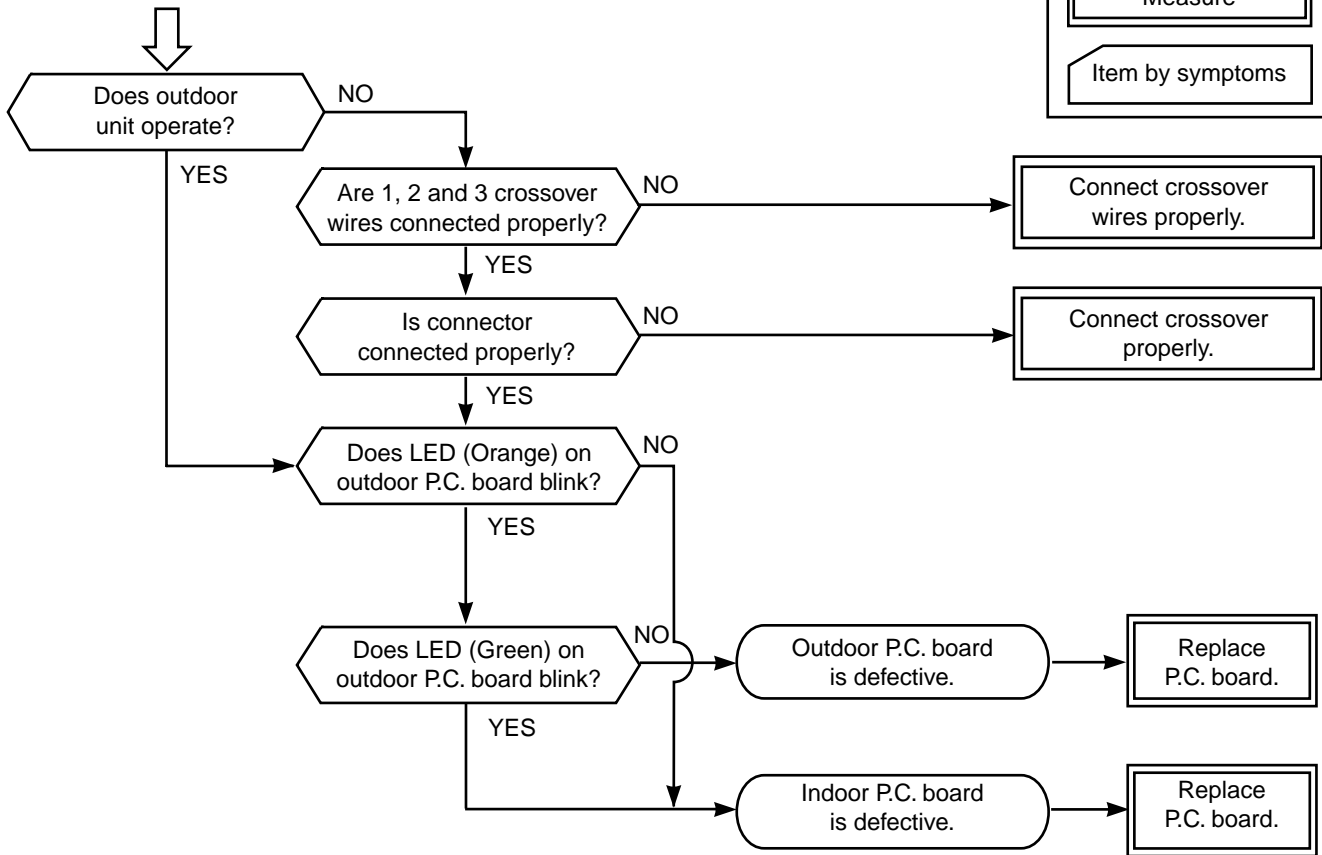
S is 5.	E is 6.
A is A.	b is B.
C is C.	d is D.

Table 9-4-1

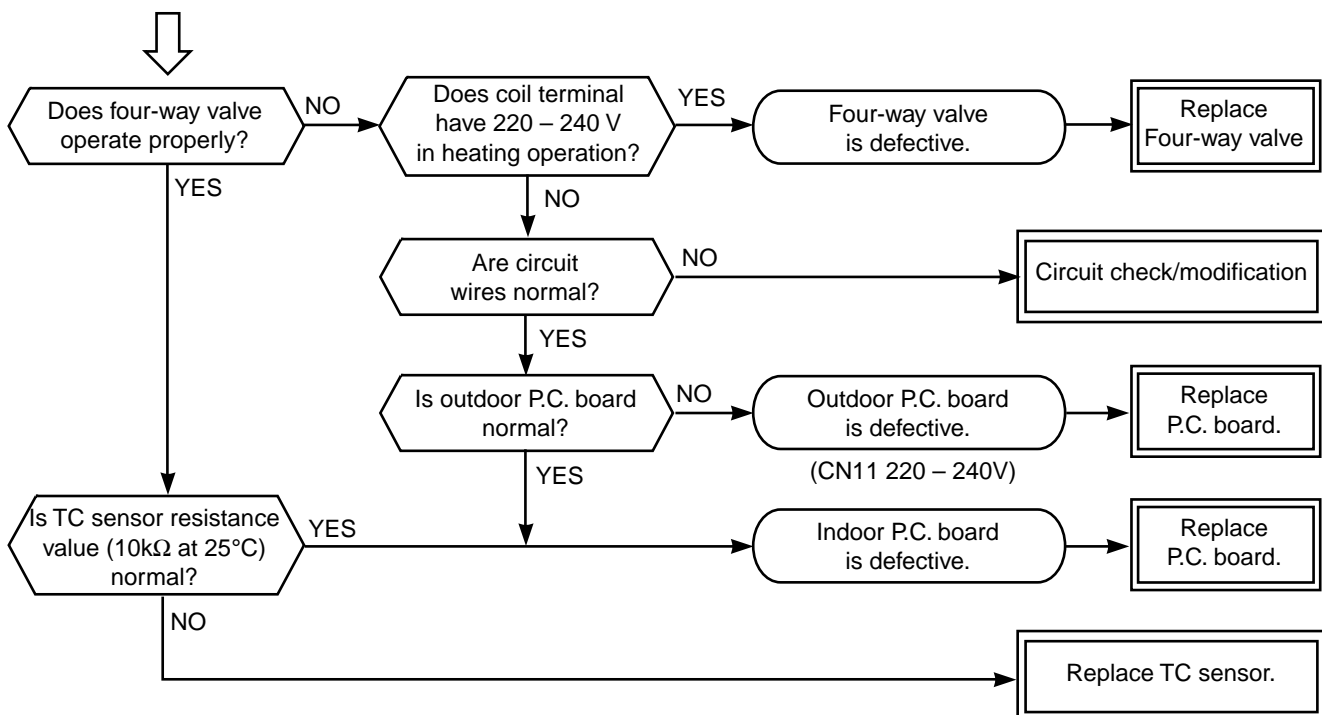
Block level		Diagnosis function				Judgement and action
Check code	Block	Check code	Symptom	Unit status	Condition	
00	Indoor P.C. board	0C	The indoor thermo sensor (TA) is defective. Disconnection or short-circuit	Operation continues.	The lamp on the indoor unit blinks when error is detected.	1. Check the indoor thermo sensor (TA). 2. Check the indoor P.C. board.
		0d	The indoor heat exchanger sensor (TC) is defective. Disconnection or short-circuit	Operation continues.	The lamp on the indoor unit blinks when error is detected.	1. Check the indoor heat exchanger sensor (TC). 2. Check the indoor P.C. board.
		11	The indoor fan motor or its circuit is defective.	All off	The lamp on the indoor unit blinks when error is detected.	1. Check the connector circuit of the indoor fan motor (CN10). 2. Check the indoor fan motor. 3. Check the indoor P.C. board.
		12	The part other than the above parts on the indoor P.C. board is defective. EEPROM access error	Operation continues.	The lamp on the indoor unit blinks when error is detected.	1. Check the indoor P.C. board. (EEPROM and peripheral circuits)
		21	IOL operation	All off	The lamp on the indoor unit blinks when error is detected.	Overload operation of refrigerating cycle
	The block is unidentifiable	13	The variation of TC, 5 minutes after starting the compressor, is 2K or less.	Operation continues.	The lamp on the indoor unit blinks when error is detected.	1. Check whether or not the TC sensor comes off. 2. Check whether or not it is possible to operate the compressor and the outdoor fan motor. 3. Check gas leak.
01	Cable connection	04	The serial signals can not be transmitted and received between indoor and outdoor units. • The crossover wire is connected wrongly. • The serial signal transmitting circuit on the outdoor P.C. board is defective. • The serial signal receiving circuit on the indoor P.C. board is defective.	Operation continues.	The lamp on the indoor unit blinks when error is detected.	1. In the case of the outdoor unit not operating at all; • Check the crossover cable and connect it properly. • Check the outdoor P.C. board. 2. In the case of the outdoor unit operating normally; • Check whether or not both of serial LED (Green) and serial LED (Orange) is blinking. If the serial LED (Green) is not blinking, check the outdoor P.C. board. If the serial LED (Orange) is not blinking, check the indoor P.C. board.
		05	The operation command signals are not transmitted from the indoor unit to the outdoor unit.	Operation continues.	The lamp on the indoor unit blinks when error is detected. And it returns to the normal condition when recovering from errors.	If the operation command signals continue to be transmitted between ② and ③ of the indoor terminal block, replace the outdoor P.C. board.
02	Outdoor P.C. board	18	The outdoor thermo sensor (TE) is defective. Disconnection or short-circuit	All off	The lamp on the indoor unit blinks when error is detected.	1. Check the outdoor thermo sensor (TE). 2. Check the outdoor P.C. board.
		19	The outdoor heat exchanger (TD) sensor is defective. Disconnection or short-circuit	All off	The lamp on the indoor unit blinks when error is detected.	1. Check the outdoor heat exchanger sensor (TD). 2. Check the outdoor P.C. board.
03	Other parts (including compressor)	07	The reply serial signal has been transmitted when starting the unit, but stops being transmitted shortly after. 1. Compressor thermo operation • Gas shortage • Gas leak 2. Instantaneous power failure	Operation continues	The lamp on the indoor unit blinks when error is detected. And it returns to the normal condition when recovering from errors.	1. Repeatedly turn the indoor unit on and off with the interval of approx. 10 to 40 minutes. (The check code is not indicated during operation.) And supply gas. (Check gas leak.) 2. The indoor unit operates normally during the check. If the reply serial signal continues to be transmitted between 2 and 3 of the indoor terminal block, replace the outdoor P.C. board. If the signal stops between them, replace the indoor P.C. board.
		1E	The discharge temperature is over 120°C.	All off	The lamp on the indoor unit blinks when error is detected.	1. Check the heat exchanger sensor (TD). 2. Gas purging
		20	The IOL operation is defective.	All off	The lamp on the indoor unit blinks when error is detected.	When turning on the unit, the normal phase (RST) is detected but T-R waveform has not been detected for 120 seconds or more.

## 9-5. How to Diagnose Faulty Parts

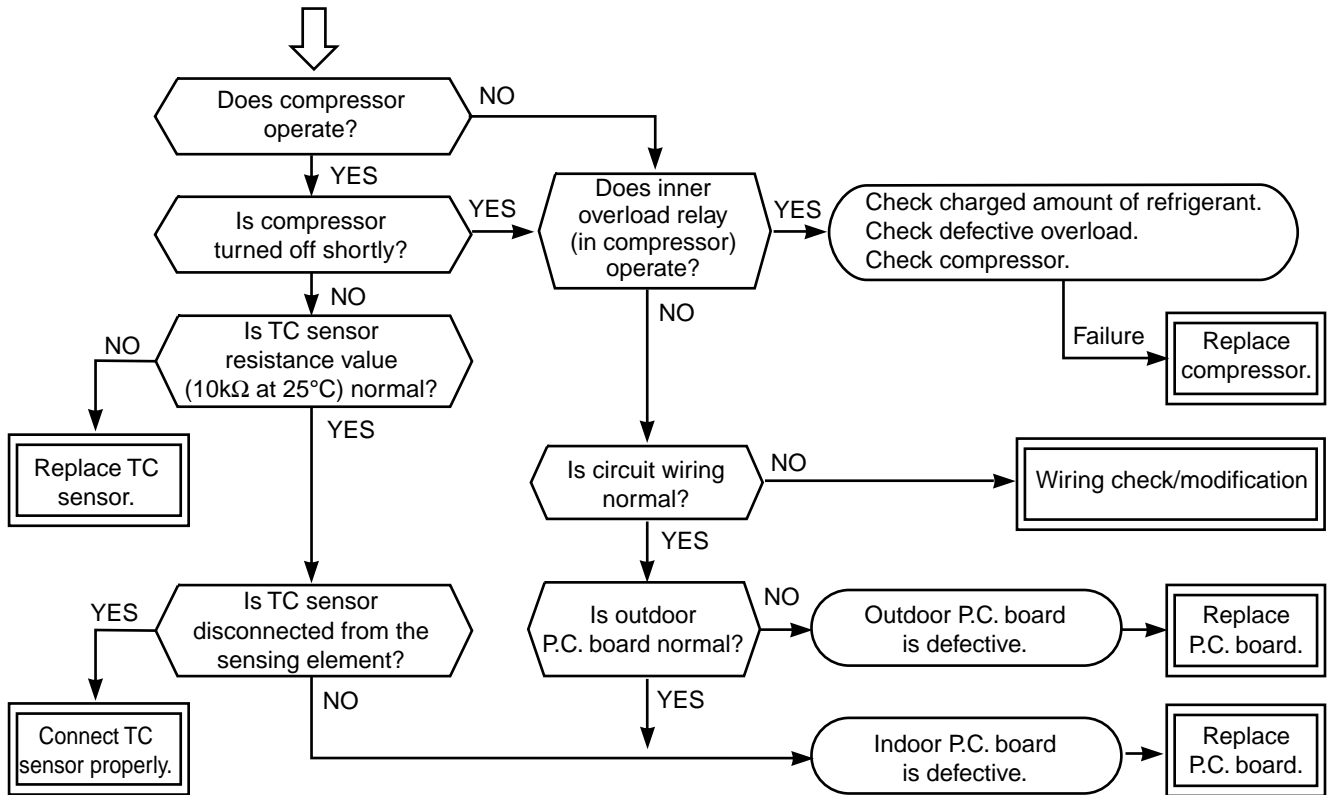
### [04 Serial signal error]



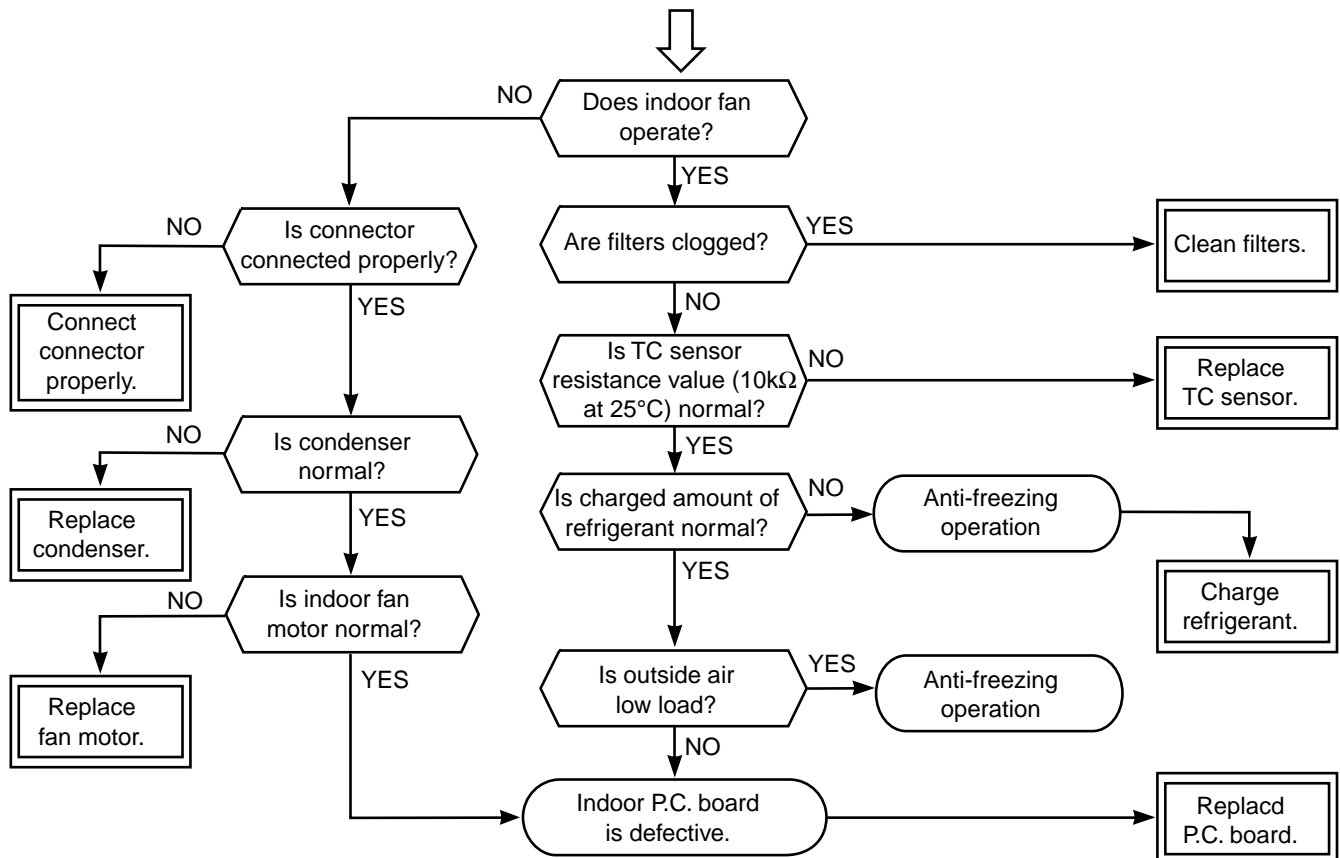
### [08 Four-way valve error]

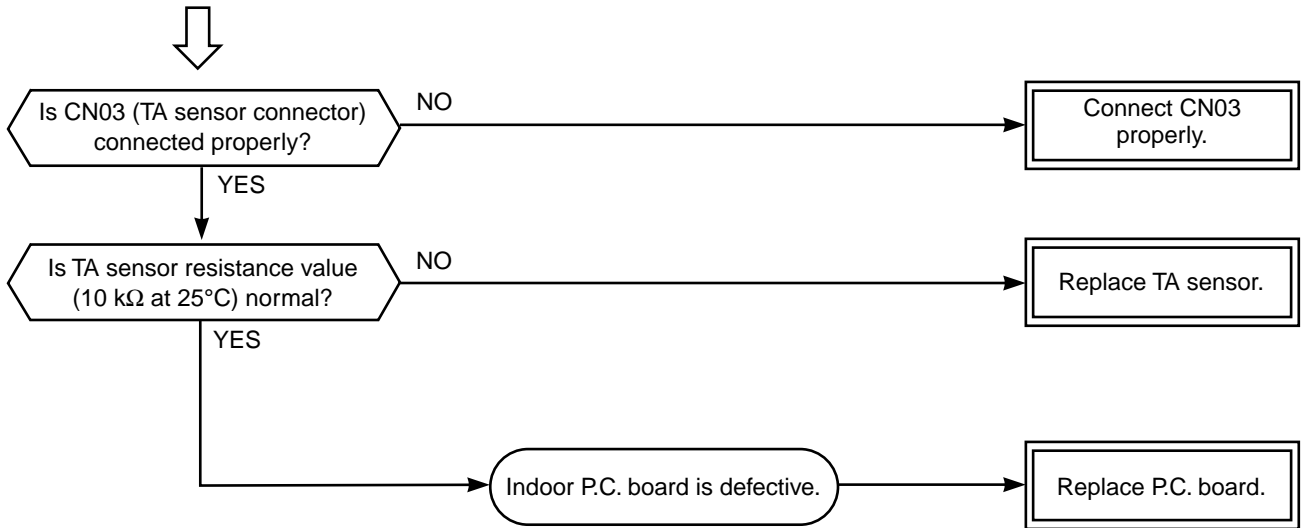
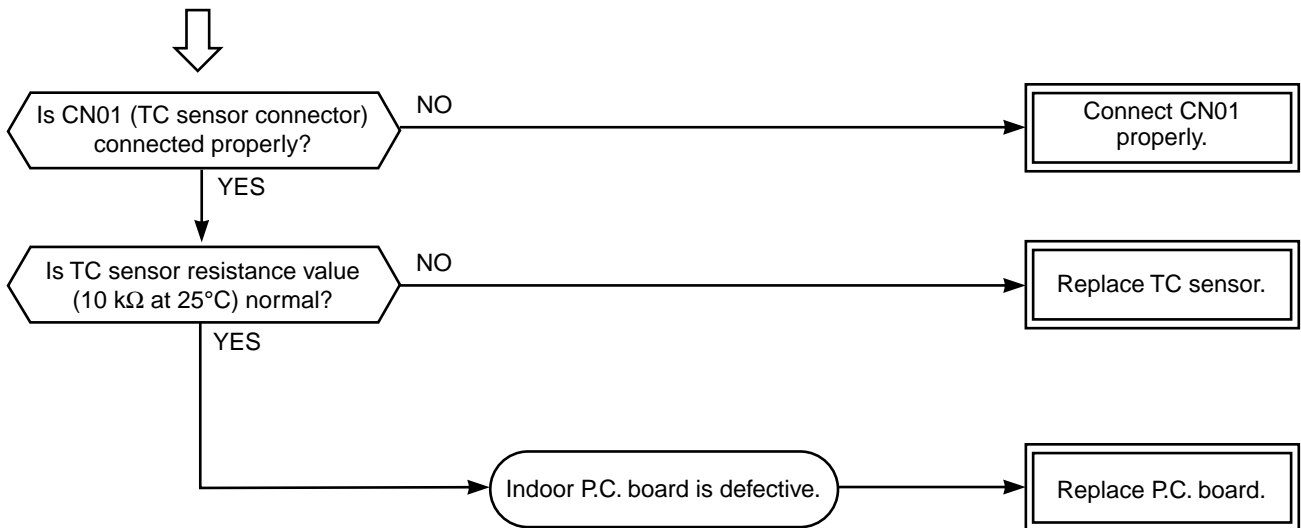
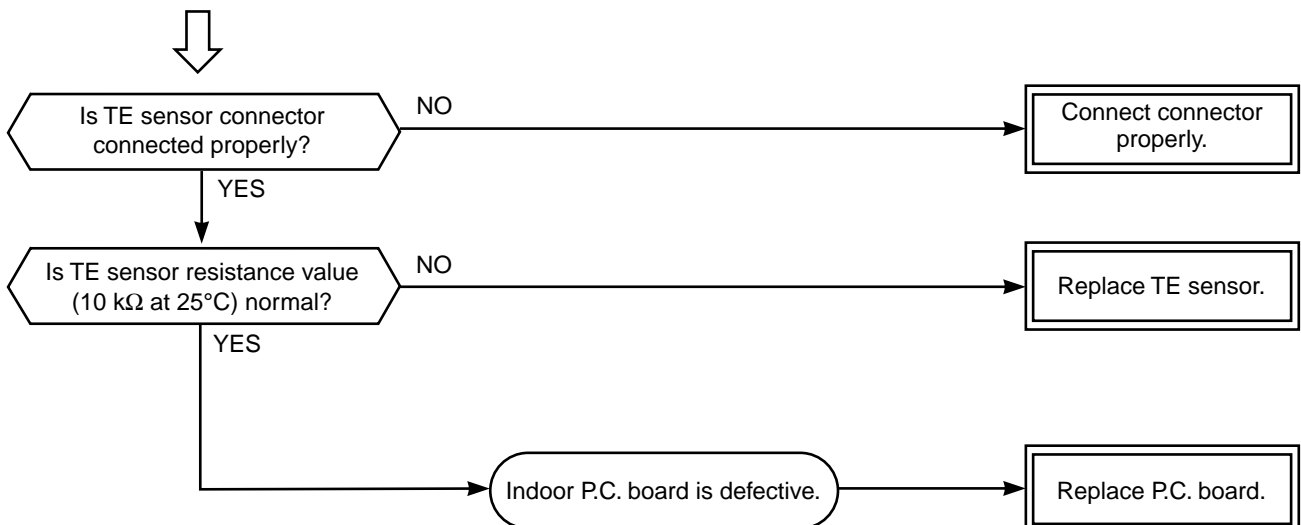


[09 Other cycle error] (1)

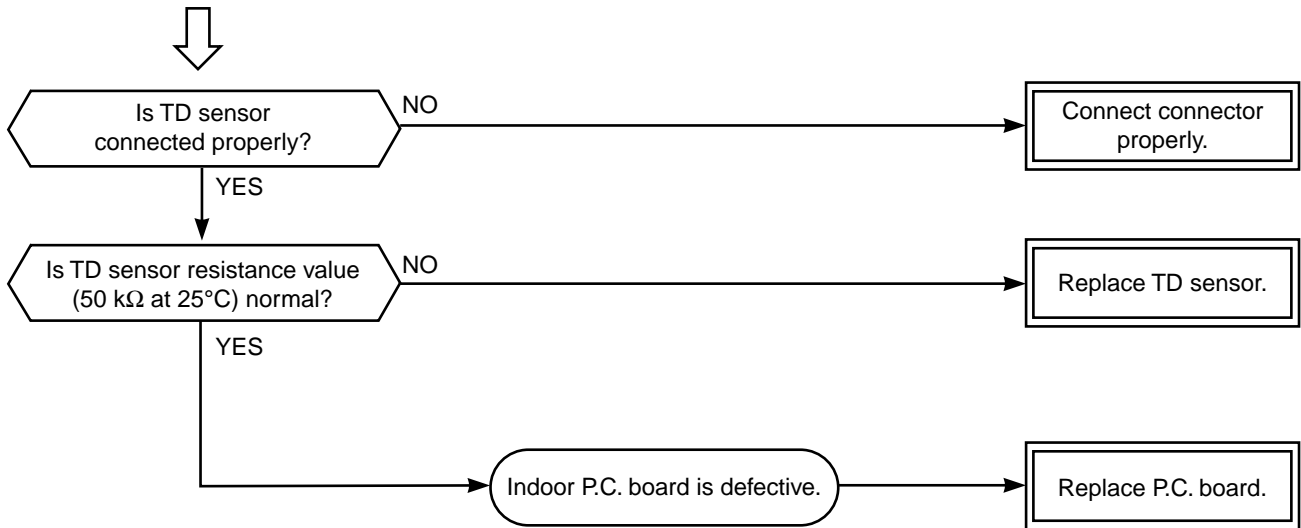


[09 Other cycle error] (2)

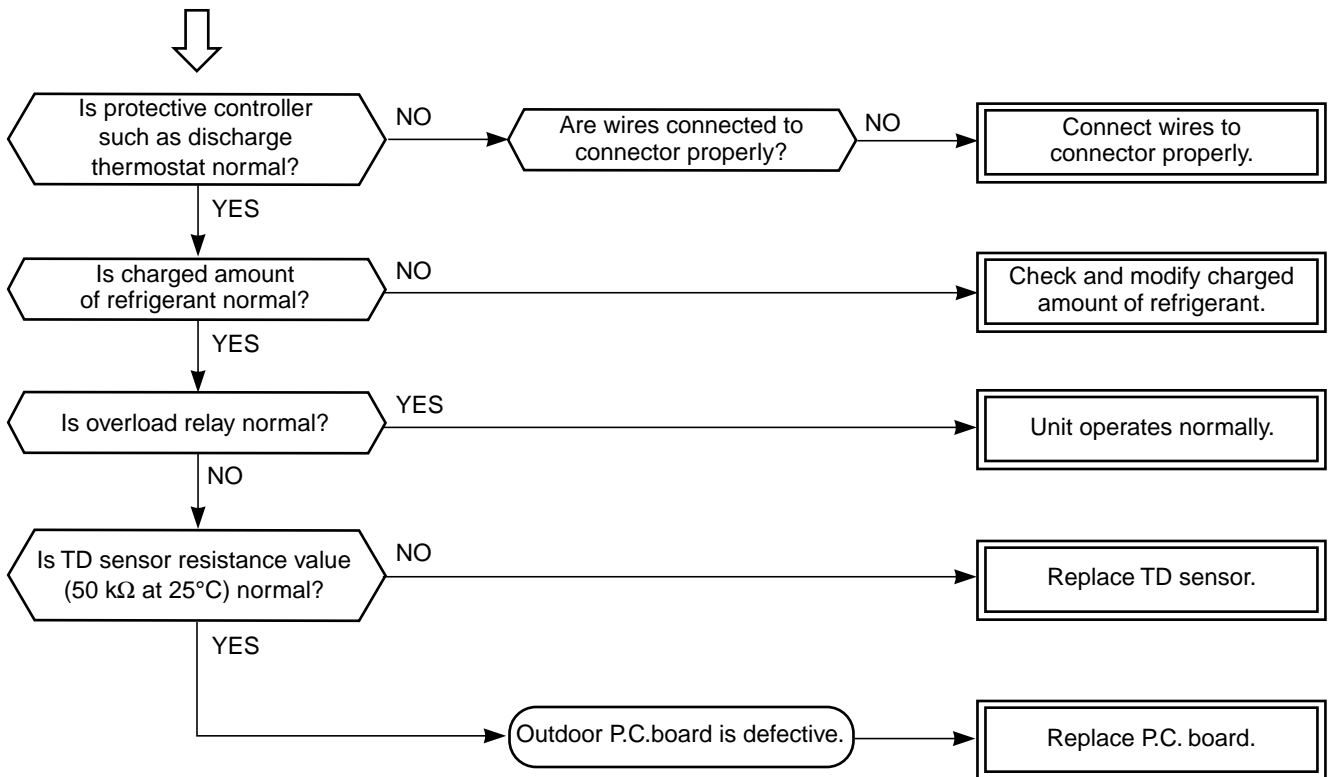


**[0C Indoor TA sensor error]****[0d Indoor TC sensor error]****[18 outdoor TE sensor error]**

**[19 outdoor TD sensor error]**



**[1E Discharge temp. error]**

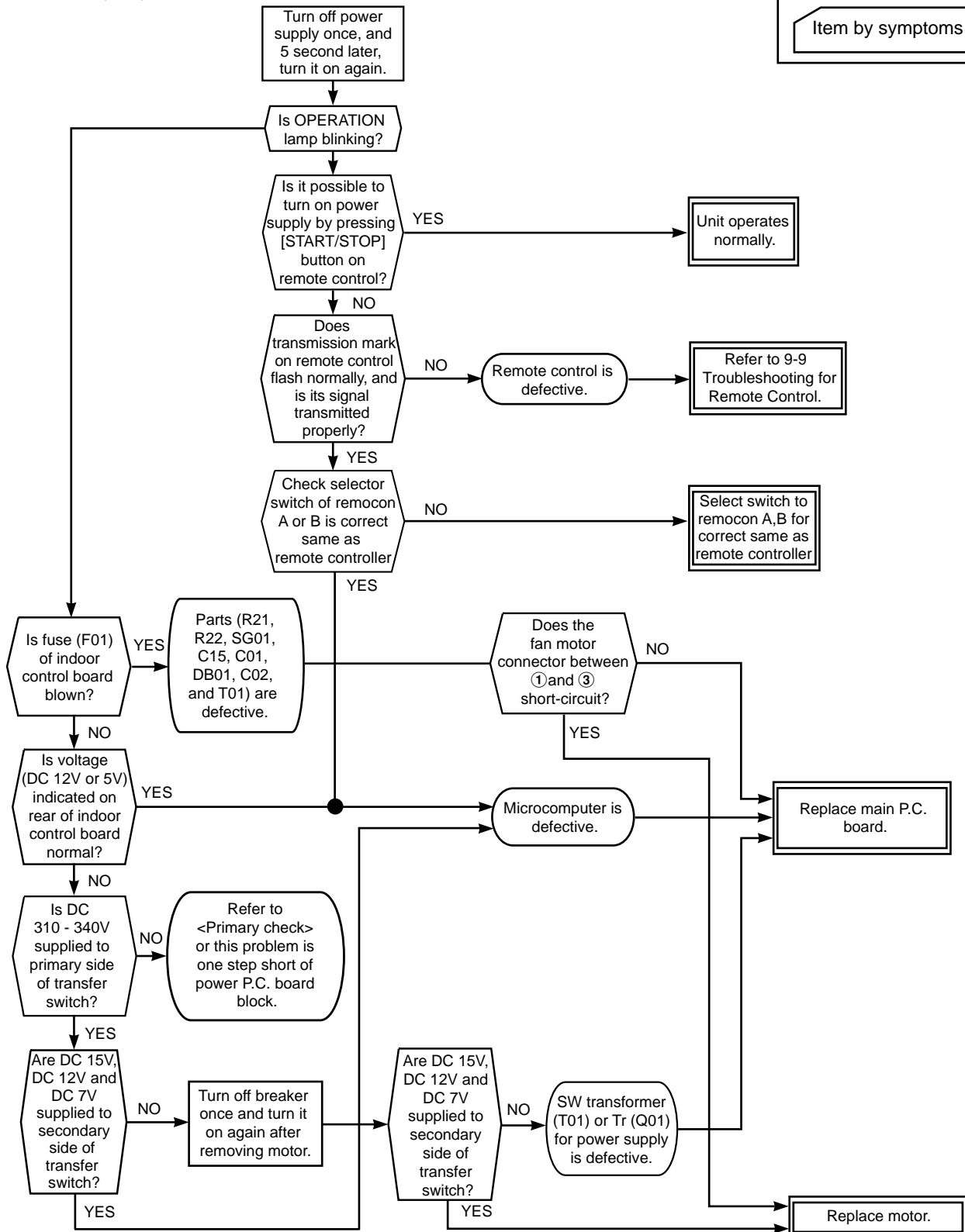
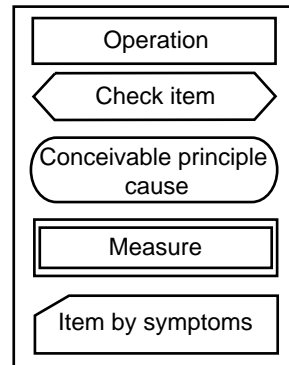


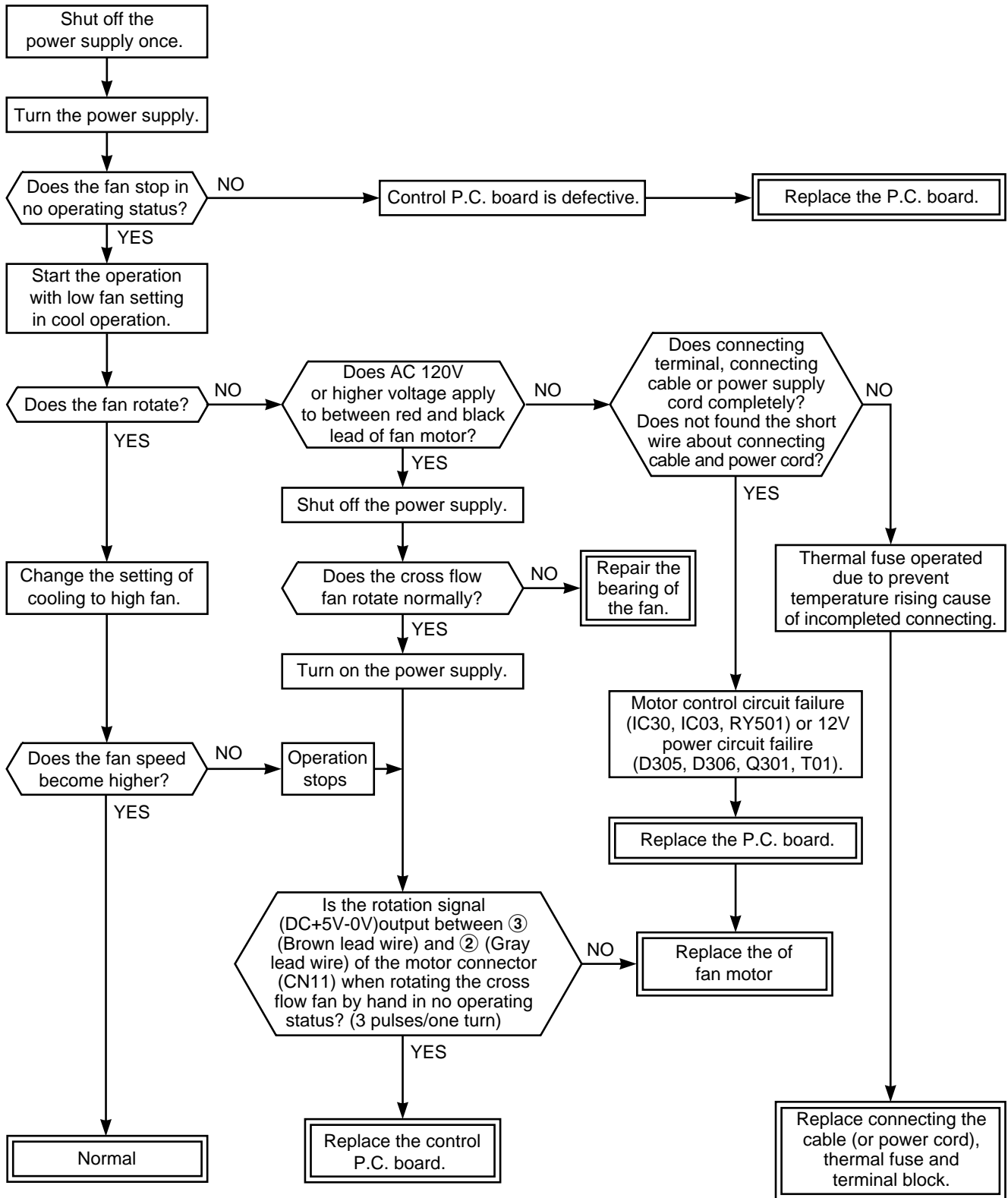
## 9-6. Troubleshooting for Indoor Unit

### 9-6-1. Power can not be turned on. (The unit does not operate at all.)

#### <Primary check>

- (1) Is the supply voltage normal?
- (2) Is the connection to the AC output OK?
- (3) Are the connection of the primary side and the secondary side of the power transformer inserted into the P.C. board?
- (4) Is the fuse (F01) blown?



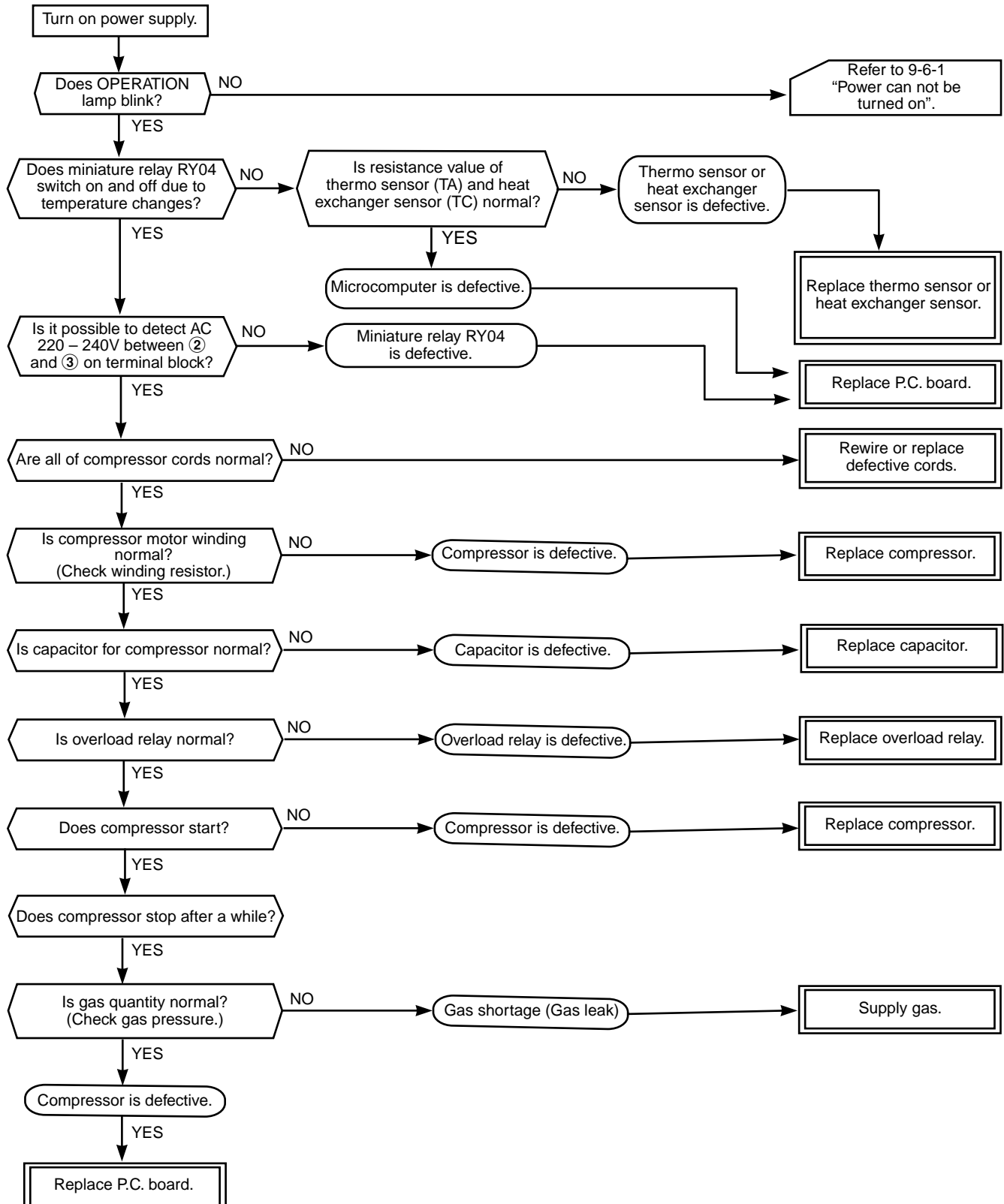
**9-6-2. Only indoor fan motor does not operate.**

**9-6-3. Compressor does not operate.****<Primary check>**

- (1) Is the preset temperature higher than the room temperature in cooling operation?
- (2) Is the crossover cable connected properly?

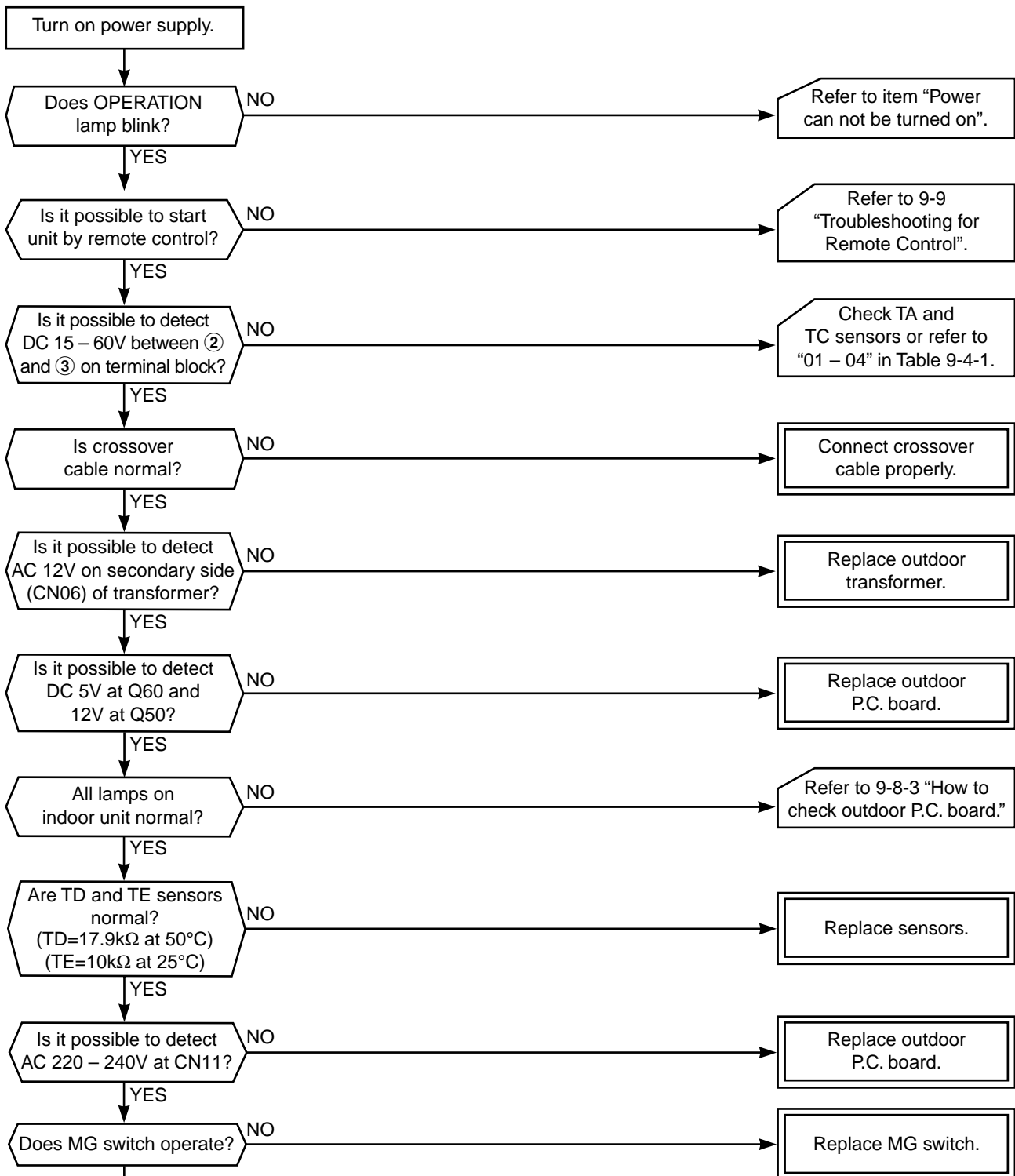
**<Inspection procedure>**

-Cooling only model-

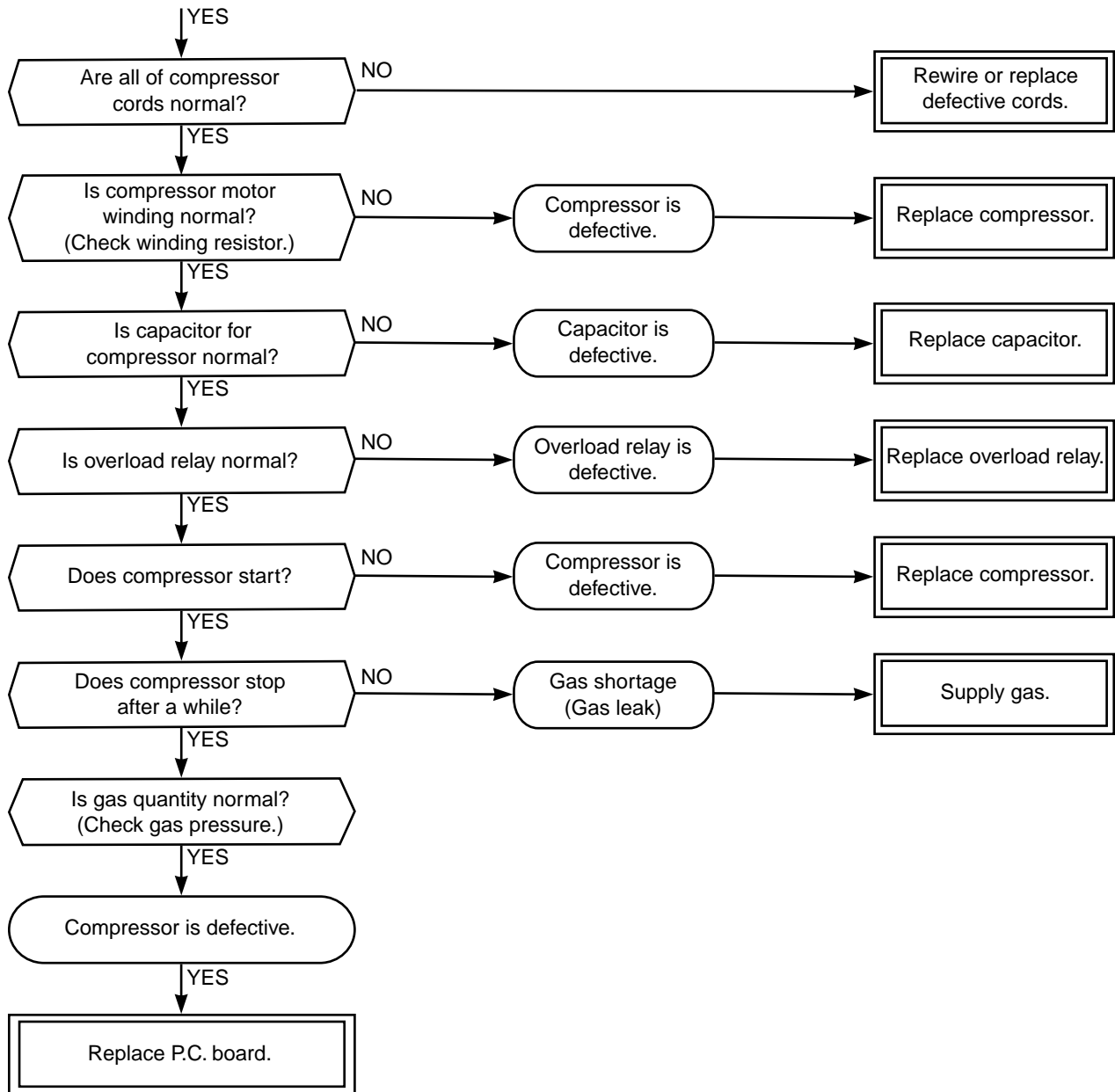


## &lt;Inspection procedure&gt;

-Cooling and heating model-



(Next Page)



## 9-7. Troubleshooting for Wiring (Interconnect Cable and Serial Signal Wire)

### 9-7-1. Outdoor unit does not operate.

#### <Inspection procedure>

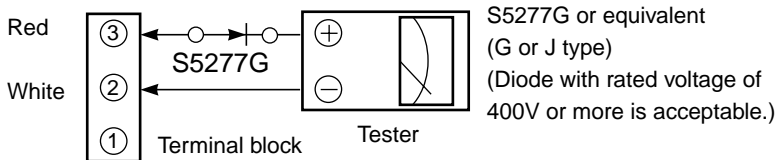
- (1) Is the voltage between ② and ③ of the indoor terminal block varied?
- (2) Are signals from the indoor unit to the outdoor unit transmitted correctly based upon the following diagram?

#### NOTE:

- Measure the voltage for 2 minutes and 30 seconds after starting the unit.
- Prepare a diode for checking.

#### For Heat pump model

Terminal block on indoor side

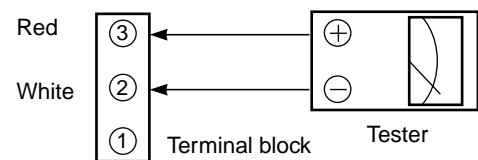


Normal condition : Voltage varied between DC15V and 60V.

Abnormal condition : Voltage does not vary.

#### For Cooling only model

Terminal block on indoor side



Normal condition : Equal 220Vac

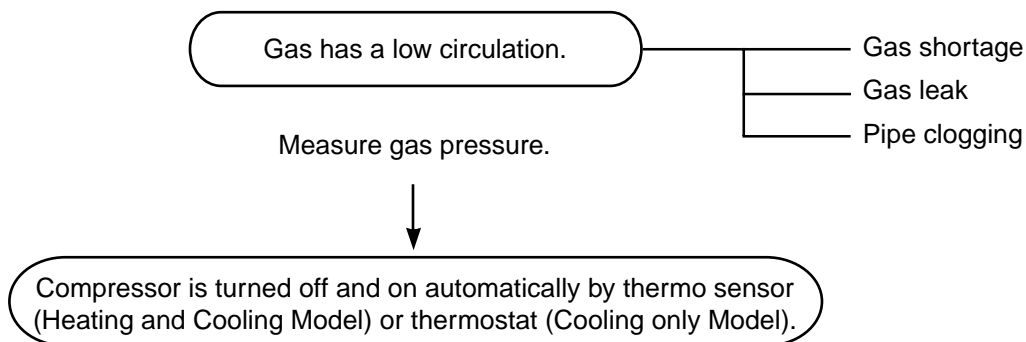
Abnormal condition : Equal 0V

Fig. 9-7-1

### 9-7-2. Outdoor unit stops a while after starting the unit.

#### <Confirmation procedure> Select one of 3 cases below and follow the procedure.

- (1) The outdoor unit stops between 10 and 20 minutes passed after starting and it takes 10 minutes or more to restart the unit.



- (2) The outdoor unit stops once, it would not operate until the power is turned on again.

Refer to 9-6-3 **“Compressor does not operate”**.

- (3) The outdoor unit stops between 10 minutes to 1 hour after starting and a check code is indicated on the remote control. (Check code 03-1E : Refer to Table 9-4-1.)

## 9-8. Troubleshooting for P.C. Board

### 9-8-1. How to check indoor P.C. board

#### <Cautions for handling P.C. board>

- (1) When removing the front panel and the P.C. board, be sure to turn off the power supply.
- (2) When removing the P.C. board, hold the edge of the P.C. board and do not apply force to the parts.
- (3) When connecting or disconnecting the connectors on the P.C. board, hold the housing. Do not pull at lead wires.

#### <Inspection procedure>

- (1) If the P.C. board is defective, check for disconnection, burn or discoloration of the copper foil pattern of the P.C. board.
- (2) The P.C. board consists of the following 2 parts:
  - a. Main P.C. board parts:**  
Power relay, indoor fan motor drive circuit and control circuit, C.P.U. and peripheral circuits, buzzer drive circuit and buzzer.
  - b. Infrared rays parts:**  
Infrared rays receiving circuit

Check the defects of the P.C. board with Table 9-8-1.

**Table 9-8-1 Inspection procedure**

No.	Procedure	Check points	Causes
1	Turn off the power supply and remove the P.C. board assembly from electric parts base. Remove the connecting cables from the terminal block.	Check whether or not the fuse (F01) is blown.	Impluse voltage was applied or the indoor fan motor short-circuited.
2	Remove the connector of the motor and turn on the power supply. If OPERATION lamp blinks (once per second), it is not necessary to check steps (1 to 4) in the right next column.	Check power supply voltage; 1. Between CN30 and CN31 (220 – 240V AC) 2. Between + and – of C02 (DC310 – 340V) 3. Between 12V and GND 4. Between 5V and GND	1. The terminal block or the cross-over cable is connected wrongly. 2. The capacitor (C01 and C15), line filter (L01), resistor (R01), or the diode (DB01) is defective. 3. Q301, F02 and T01 are defective. 4. Q301, F03, IC07 and T01 are defective.
3	Press [START/STOP] button once to start the unit. (Do not set the mode to Fan Only or On-Timer operation.)	Check power supply voltage; <Heating and cooling model> 1. Between CN31 and CN23 (DC15 – 60V) <Cooling only model> 1. Between collector of Q33 and GND (for relay coil (DC12V)) 2. Between 1 and 2 of terminal block for connecting cable	<Heating and cooling model.> IC05 and IC06 are defective.  <Cooling only model> 1. The wire of the relay coil (RY04) comes down or the relay drive (Q33) is defective. 2. CN27 or RY04 is connected wrongly.
4	Shorten the line of the restart delay timer and start unit.	Check whether or not all lamps (OPERATION, TIMER, PRE.-DEF. (or FAN ONLY), ECO and AUTO) are indicated for 3 seconds	The lamps are defective or the housing assembly (CN13) is defective.
5	Press [START/STOP] button once to start the unit. • Shorten the time of the restart delay timer. • Set the operation mode to COOL. • Set the fan speed level to AUTO. • Set the preset temperature much lower than the room temperature. (The unit (compressor) operates continuously in the above condition.)	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION lamp blinks.	1. The temperature of the indoor heat exchanger is extremely low. 2. The connection of the heat exchanger sensor is loose. (The connector is disconnected.) (CN01) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 9-8-2.) 4. The main P.C. board is defective.

No.	Procedure	Check points	Causes
6	If the above condition (No. 6) still continues, start the unit in the following condition. <ul style="list-style-type: none"> <li>Set the operation mode to HEAT.</li> <li>Set the preset temperature much higher than room temperature.</li> </ul>	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION lamp blinks.	1. The temperature of the indoor heat exchanger is extremely high. 2. The connector of the heat exchanger sensor short-circuited. (CN01) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 9-8-2.) 4. The main P.C. board is defective.
6	Connect the motor connector to the motor and turn on the power supply. Start the unit in the following condition. <ul style="list-style-type: none"> <li>Set the operation mode to FAN.</li> <li>Set the fan speed level to HIGH. (The unit (compressor) operates continuously in the above condition.)</li> </ul>	1. Check it is impossible to detect the voltage between ③ and ④ of the CN11. 2. The motor does not operate. (But it is possible to receive the signal from the remote control.) 2. The motor rotates but vibrates strongly.	1. The indoor fan motor is defective. (Protected operation of P.C. board) 2. The connection of the motor connector is loose. 3. The P.C. board is defective.

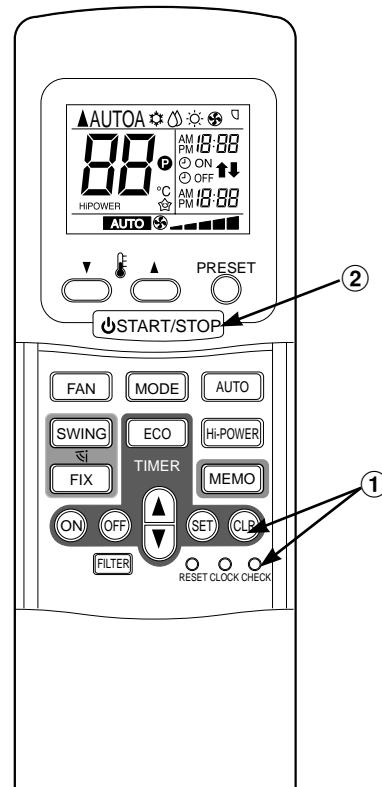
Table 9-8-2 Approximate resistance value of thermo sensor

(kΩ)

Temperature	0°C	10°C	20°C	25°C	30°C
Resistance value	35.8	20.7	12.6	10.0	7.92

**9-8-2. How to shorten time of restart delay timer**

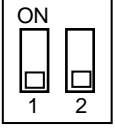
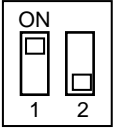
- ① Press [CLR] button while pressing [CHECK] button with a tip of a pencil.
- ② Then press [START/STOP] button to transmit the signal to the indoor unit.



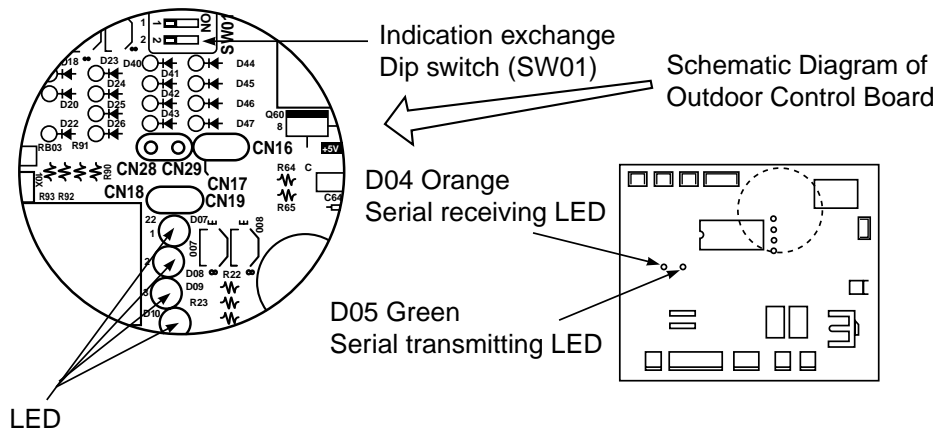
**9-8-3. How to check outdoor P.C. board**

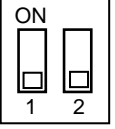
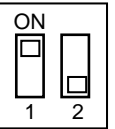
When the check code is detected on the outdoor unit, the following lamps are indicated on the LED display and the Dip switch (DSW01).

**Table 9-8-3 LED display and check code**

	Dip switch	LED			
		1 Red	2 Yellow	3 Yellow	4 Yellow
Table 1		Timer short	20 Power line protective circuit		1E Heat exchanger sensor (TD) temp. rise protection 21 IOL operation circuit
Table 2		18 Thermo sensor (TE) circuit 19 Heat exchanger sensor (TD) circuit		Protective operation frequency for sensor circuit error	

- When the lamps (1 to 4) on the LED are indicated in order, the phase detecting protection circuit operates regardless of the Dip switch setting.

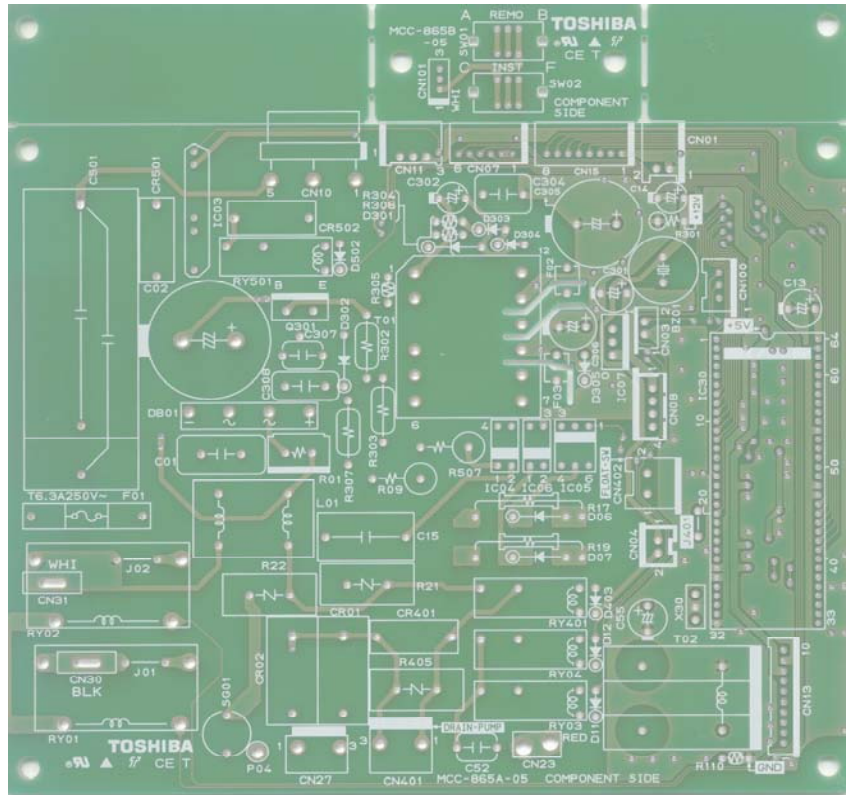
**Fig. 9-8-1 Dip switch and LED****Table 9-8-4**

Dip switch	LED				Check contents
	1	2	3	4	
	●	●	●	●	Normal operation
	⦿	●	●	●	Timer short operation
	○	⦿	○	○	20 Power line protective circuit
	○	○	○	⦿	1E Heat exchanger sensor (TD) temperature rise protection 21 IOL operation
	○	○	○	○	18 Thermo sensor (TE) circuit 19 Heat exchanger sensor (TD) circuit
	○	○	○	○	All off
	●	●	●	●	Normal operation
	●	●	●	○	Protective operation : Once
	●	●	○	●	Protective operation : Twice
	●	●	○	○	Protective operation : Three times
	As follows	○	●	●	Protective operation : Four times (Emergency stop)
	○	○	●	○	18 Thermo sensor (TE) circuit 19 Heat exchanger sensor (TD) circuit
	○	○	○	●	1E Heat exchanger sensor (TD) temperature rise protection 21 IOL operation
	○	○	○	○	All off

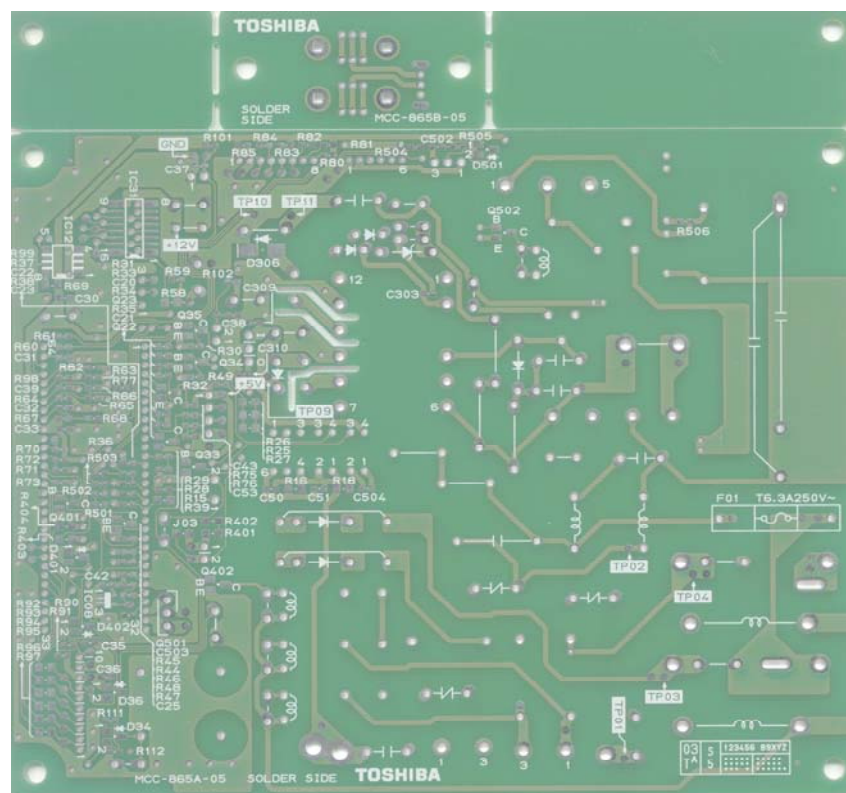
**LED status**

○: The lamp is indicated. ⦿: The lamp blinks fast. ●: The lamp blinks slow. ●: The lamp is not indicated.

9-8-4. P.C. board layout

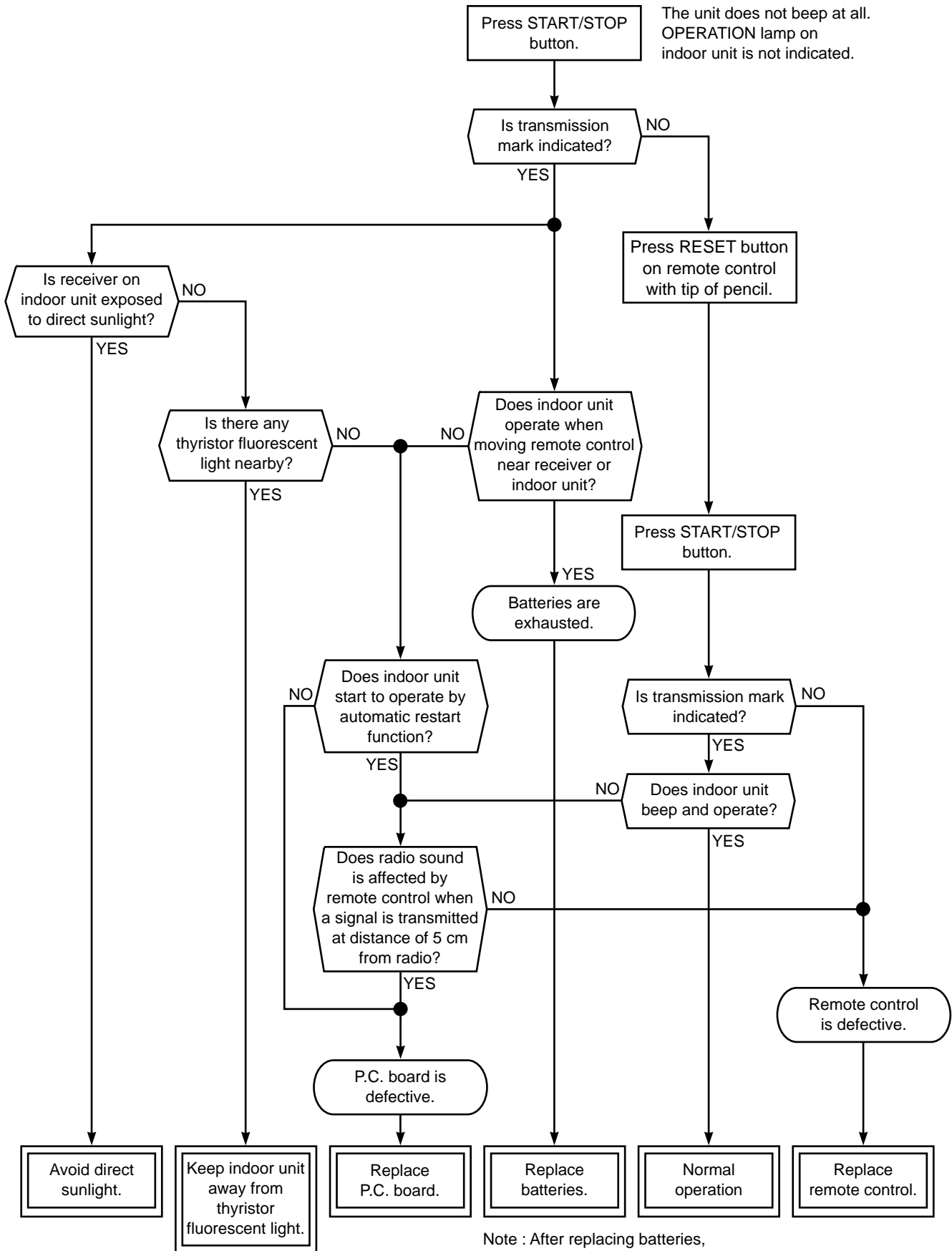


Top View




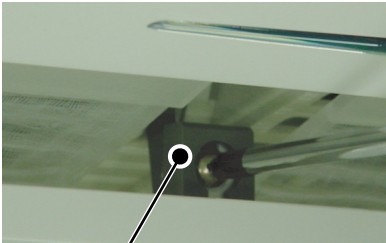
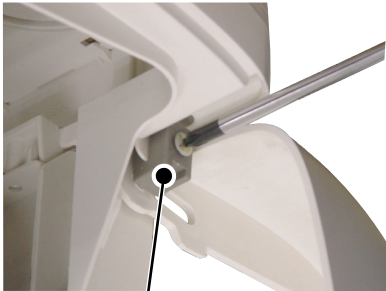
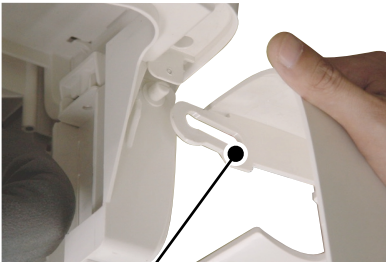

Bottom View

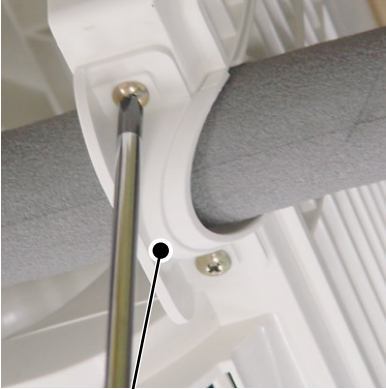
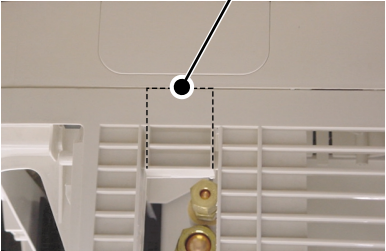

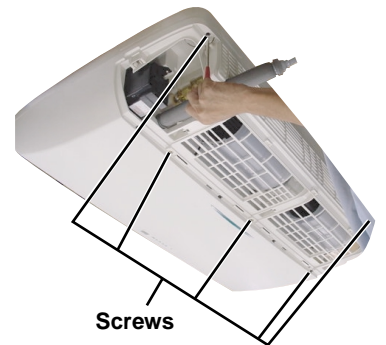

# 9-9. Troubleshooting for Remote Control

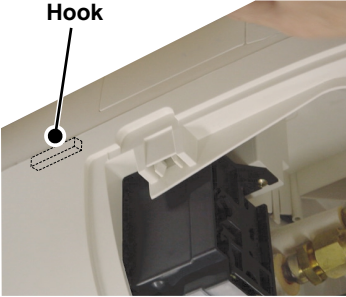
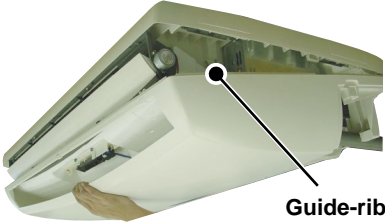
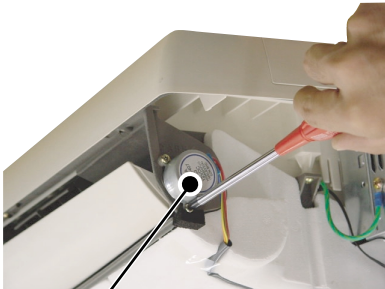
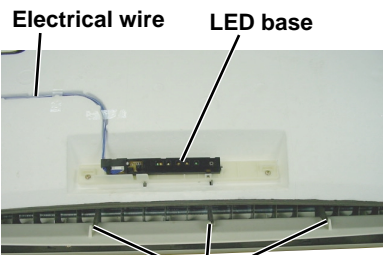
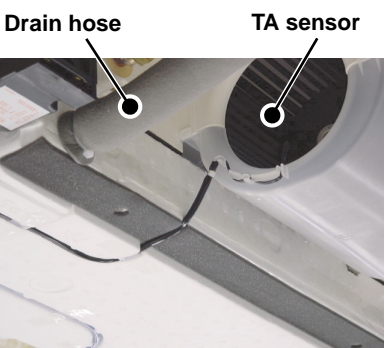


## 10. PARTS REPLACEMENT

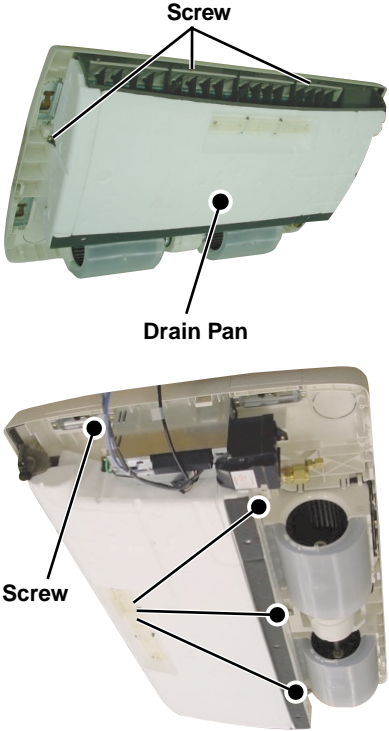
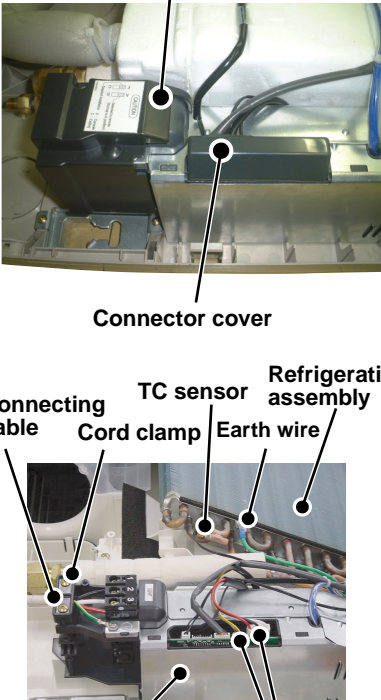
### 10-1. Indoor Unit

No.	Part name	Procedures	Remarks
①	Air Inlet grille	<p><b>&lt;How to remove the Air inlet grille&gt;</b></p> <ol style="list-style-type: none"> <li>1) Stop the operation of the Air conditioner and turn off its main power supply.</li> <li>2) Open the Air inlet grille with both hands.</li> <li>3) Unfasten 3 screws (about two to three rounds) for fixing the Panel arms.</li> <li>4) Move the Air inlet grille toward.</li> <li>5) Remove the Grille stopper from the axis of the Front panel. After that, remove the Air inlet grille.</li> <li>6) Remove the Panel arms from the Front panel.</li> </ol> <p><b>&lt;How to install the Air inlet grille&gt;</b></p> <ol style="list-style-type: none"> <li>1) Insert three Panel arms on the Air inlet grille and fix each securely by screws.</li> <li>2) Set the Air inlet grille arm to the axis of the Front panel. (Refer to page 47, 8-4-3)</li> <li>3) Insert the Grille stopper to the correct position and fix it securely with screws.</li> <li>4) Push the Air inlet grille to the correct position.</li> </ol>	 <p>Air inlet grille</p>  <p>Panel arm</p>  <p>Grille stopper</p>  <p>Air inlet grille      Panel arm</p> 

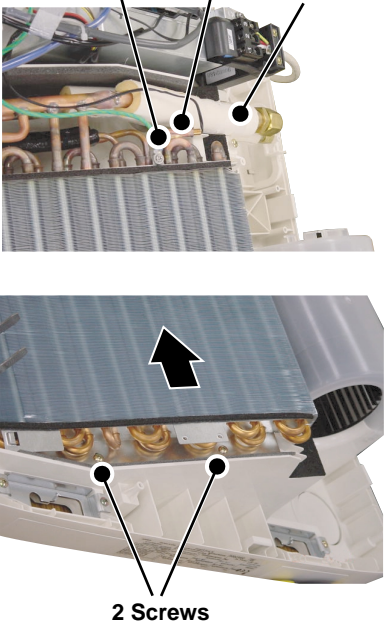
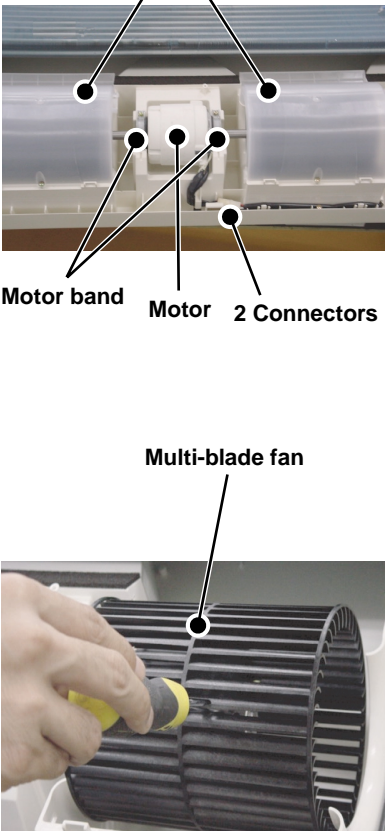
No.	Part name	Procedures	Remarks
②	Front panel	<p><b>&lt;How to remove the Front panel&gt;</b></p> <p>1) Remove the Air inlet grille. (①)</p> <p>2) In case of the Drain hose is installed through the Front panel.</p> <p>: Remove the Drain band from the Front panel.</p> <p>: Cut away the Opening base for piping from Front panel and keep parts.</p> <p>3) Open 3 Cap screws and remove the screws.</p> <p>4) Remove 5 screws fixing the Front panel.</p> <p>5) Remove the hooks of the Panel LED nearly side from the Drain pan.</p> <p>(Continue)</p>	 <p>Drain band</p> <p>Drain panel</p>  <p>Cap screws</p>  <p>Front Panel</p>  <p>Screws</p> 

No.	Part name	Procedures	Remarks
②	Front panel	<p>6) Remove both side hooks and remove the Front panel by turn to air inlet part direction.</p> <p><b>&lt;How to install the Front panel&gt;</b></p> <p>1) In case of the Drain hose installation through the Front panel, install the opening base for piping in the Back body by a screw (M4 x 12). Prepare it by yourself.</p> <p>2) Fit the Front panel in the Drain pan. Then fix it in the Drain pan with 2 hooks in the center of the air outlet.</p> <p>3) Fix 5 hooks around the Front panel with conformation the Guide-rib is inserting into the Back body.</p> <p>4) Fix 8 screws and close 3 Cap screws.</p> <p>5) Install the Drain band into the Front panel.</p> <p>6) Check the gap between the Front panel and the Back body.</p>	 <p>Hook</p>  <p>Guide-rib</p>
③	Drain pan assembly	<p><b>&lt;How to remove the Drain pan&gt;</b></p> <p>1) Remove the Air inlet grille and the Front panel. (①, ②)</p> <p>2) Remove the Louver motor from the Drain pan.</p> <p>3) Remove the shaft of Horizontal louver.</p> <p>4) Remove the LED base and Electrical wire.</p> <p>5) Remove the TA sensor wire.</p> <p>6) Remove the Drain hose.</p>	 <p>Louver motor</p>  <p>Electrical wire</p> <p>LED base</p> <p>Shaft of Horizontal louver</p>  <p>Drain hose</p> <p>TA sensor</p>

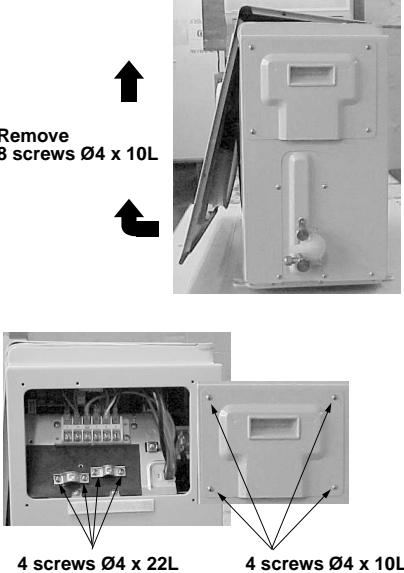
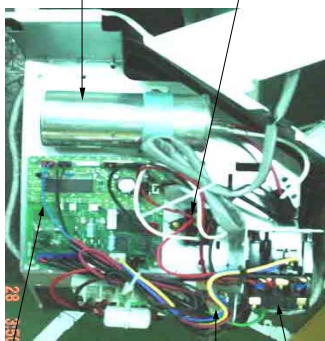
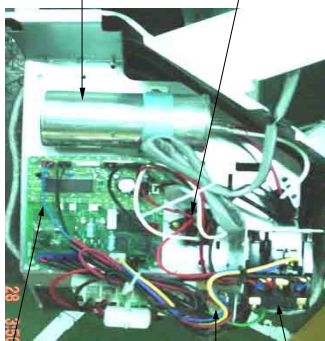
(Continue)

No.	Part name	Procedures	Remarks
③	Drain pan assembly	7) Remove 7 screws and remove the Drain pan assembly.	 <p>Screw</p> <p>Drain Pan</p> <p>Screw</p>
④	Electrical parts assembly	<p><b>&lt;How to remove the Electrical parts assembly&gt;</b></p> <ol style="list-style-type: none"> <li>1) Remove the Air inlet grille, the Front panel and the Drain pan assembly. (①, ②, ③)</li> <li>2) Remove the Terminal cover.</li> <li>3) Unfasten the screw of Cord clamp and disconnect the connecting cable.</li> <li>4) Remove the Connector cover and disconnect the Fan motor cords.</li> <li>5) Remove the TC sensor and earth wire from Refrigeration assembly.</li> <li>6) Remove the Electrical parts assembly.</li> </ol> <p><b>NOTE :</b> When install the electrical parts assembly, fix the screw after the Back body is fixed.</p>	 <p>Terminal cover</p> <p>Connector cover</p> <p>Connecting cable</p> <p>Cord clamp</p> <p>TC sensor</p> <p>Refrigeration assembly</p> <p>Earth wire</p> <p>Electrical parts assembly</p> <p>Fan motor cords</p>


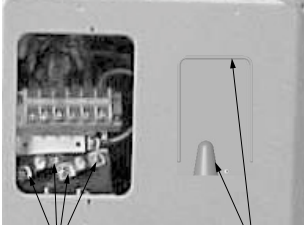




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No.	Part name	Procedures	Remarks
⑤	Refrigeration assembly	<p><b>&lt;How to remove the Refrigeration assembly&gt;</b></p> <ol style="list-style-type: none"> <li>1) Remove the Air inlet grille, the Front panel and the Drain pan assembly. (①, ②, ③)</li> <li>2) Stop the gas at the Outdoor unit.</li> <li>3) Remove 2 pipes from the Refrigeration assembly.</li> <li>4) Remove the TC sensor from holder.</li> <li>5) Remove the pipe holder.</li> <li>6) Remove the earth wire.</li> <li>7) Remove 2 screws and remove the refrigeration assembly with pushing it to right hand.</li> </ol>	<p>Earth wire TC sensor Pipe holder</p>  <p>2 Screws</p>
⑥	Multiblade fan and Fan motor	<p><b>&lt;How to remove the Multiblade fan and Fan motor&gt;</b></p> <ol style="list-style-type: none"> <li>1) Remove the Air inlet grille and the Front panel. (①, ②)</li> <li>2) Disconnect 2 connectors.</li> <li>3) Remove the Fan covers.</li> <li>4) Remove the Motor band with holding the Fan motor and then remove the Fan motor with the Multi-blade fans.</li> <li>5) Unfasten the Set-screw and remove the Multi-blade fans.</li> </ol>	<p>Fan cover</p>  <p>Motor band Motor 2 Connectors</p> <p>Multi-blade fan</p>

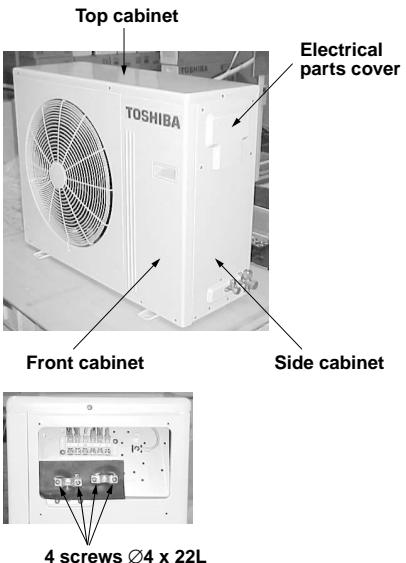
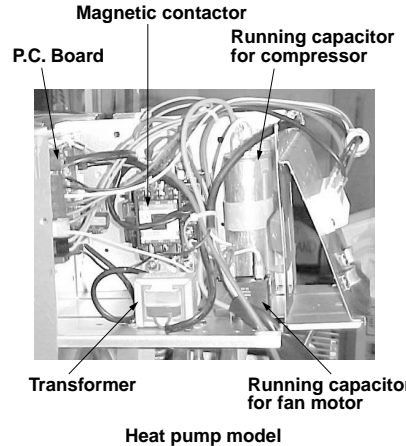
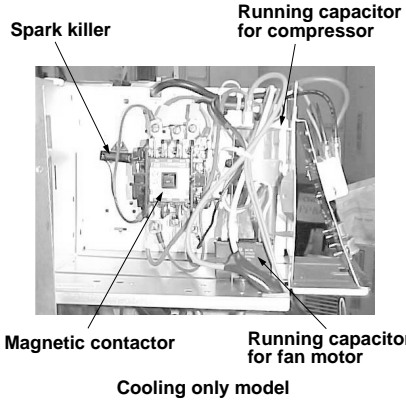
**10-2 Outdoor Unit (RAS-18UAH-E3)**

No.	Part name	Procedures	Remarks
①	Common procedure	1) Stop the operation of the air conditioner and turn off its main power supply or remove the power supply cord. 2) Remove the electrical parts cover. (4 screws Ø 4 x 10L) 3) Remove 2 cord clamps (4 screws Ø 4 x 22L) and disconnect the power supply cord and connecting cable after removing 6 screws on the terminal block and 1 ground screw on the electrical parts base. 4) Remove the front cabinet. (8 screws Ø 4 x 10L) (Pull the front lower portion toward you, and pull out it upward to remove it.) 5) Remove the side cabinet. (8 screws Ø 4 x 10L)	 <p>Remove 8 screws Ø 4 x 10L</p> <p>4 screws Ø 4 x 22L      4 screws Ø 4 x 10L</p>
②	Running capacitor for compressor	1) Perform the common procedure ① 2) Remove the capacitor band. (1 screw Ø 4 x 10L) 3) Disconnect the lead wires from the capacitor terminal.	<p>Running capacitor for compressor</p> <p>Running capacitor for fan motor</p> 
③	Running capacitor	1) Perform the common procedure ① 2) Remove the fixing screw. (1 screw Ø 4 x 10L) 3) Disconnect the lead wires from the capacitor terminal.	
④	Magnetic contactor	1) Perform the common procedure ① 2) Remove the fixing screw (2 screw Ø 4 x 16L) 3) Disconnect the lead wires from the terminal.	
⑤	Transformer	1) Perform the common procedure ① 2) Remove the fixing screw. (2 screws Ø 4 x 10L) 3) Disconnect the housing from the P.C. Board.	<p>P.C. Board</p> <p>Magnetic contactor</p> 
⑥	P.C. Board	1) Perform the common procedure ① 2) Disconnect the lead wires from the P.C. Board. 3) Remove P.C. Board after unhooking 4 clams.	<p>Transformer</p>

**10-3 Outdoor Unit (RAS-18UA-E3, RAS-18UAX3, RAS-18UA-AR3)**

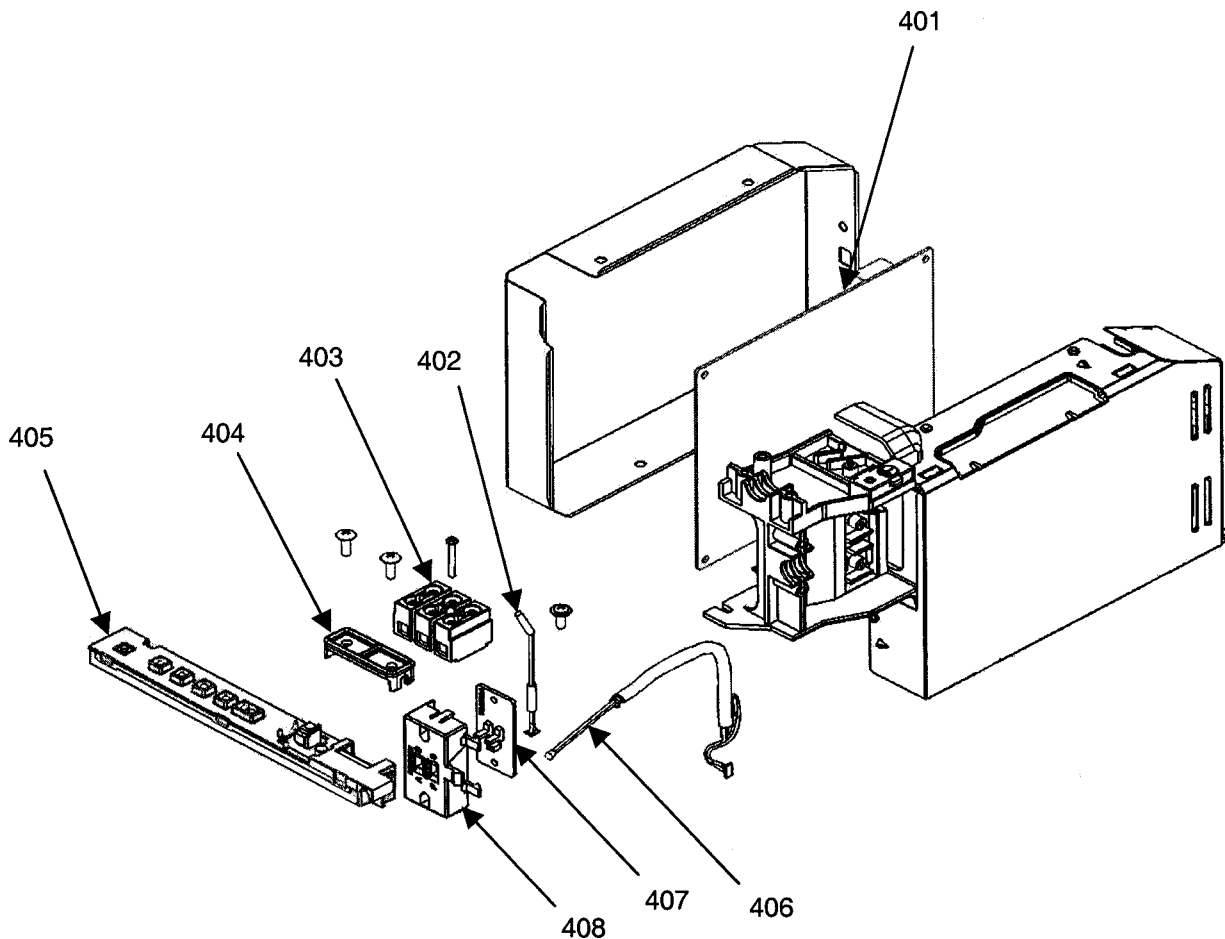
No.	Part name	Procedures	Remarks
①	Common procedure	1) Stop the operation of the air conditioner and turn off its main power supply or remove the power supply cord. 2) Remove the electrical parts cover. (2 screws $\varnothing 4 \times 10\text{L}$ ) 3) Remove 2 cord clamps (4 screws $\varnothing 4 \times 22\text{L}$ ) and disconnect the power supply cord and connecting cable after removing 6 screws on the terminal block and 1 ground screw on the electrical parts base. 4) Remove the front cabinet. (8 screws $\varnothing 4 \times 10\text{L}$ ) (Pull the front lower portion toward you, and pull out it upward to remove it.) 5) Remove the back cabinet. (4 screws $\varnothing 4 \times 10\text{L}$ )	 <p>Remove 8 screws <math>\varnothing 4 \times 10\text{L}</math></p>  <p>4 screws <math>\varnothing 4 \times 22\text{L}</math>      4 screws <math>\varnothing 4 \times 10\text{L}</math></p>
②	Running capacitor for compressor	1) Perform the common procedure ① 2) Remove the capacitor band. (1 screw $\varnothing 4 \times 10\text{L}$ ) 3) Disconnect the lead wires from the capacitor terminal.	
③	Running capacitor for fan motor	1) Perform the common procedure ① 2) Remove the fixing screw. (1 screw $\varnothing 4 \times 10\text{L}$ ) 3) Disconnect the lead wires from the capacitor terminal.	 <p>Running capacitor for compressor</p>
④	Magnetic contactor	1) Perform the common procedure ① 2) Remove the fixing screw. (2 screws $\varnothing 4 \times 10\text{L}$ ) 3) Disconnect the lead wires from the terminal.	 <p>Running capacitor for fan motor</p>
⑤	Spark killer	1) Perform the common procedure ① 2) Remove the fixing screw. (1 screw $\varnothing 4 \times 10\text{L}$ ) 3) Disconnect the lead wires from the terminal.	 <p>Spark killer</p>  <p>Magnetic contactor</p>

# 10-4. Outdoor Unit (RAS-24UAH-E3, RAS-24UA-E3, RAS-24UAX3, RAS-24UA-AR3, RAS-24UAX3-T, RAS-18UAX3-T2)

No.	Part name	Procedures	Remarks
①	Common procedure	<ol style="list-style-type: none"> <li>1) Stop the operation of the air conditioner and turn off its main power supply or remove the power supply cord.</li> <li>2) Remove the electrical parts cover. (4 screws <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Remove 2 cord clamps (4 screws <math>\varnothing 4 \times 22\text{L}</math>) and disconnect the power supply cord and connecting cable after removing 6 screws on the terminal block and 1 ground screw on the electrical parts base.</li> <li>4) Remove the top cabinet. (7 screws <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>5) Remove the front cabinet. (2 screws <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>6) Remove the side cabinet (4 screws <math>\varnothing 4 \times 10\text{L}</math> &amp; 2 screws <math>\varnothing 4 \times 14\text{L}</math>)</li> </ol>	 <p>Top cabinet</p> <p>Electrical parts cover</p> <p>Front cabinet</p> <p>Side cabinet</p> <p>4 screws <math>\varnothing 4 \times 22\text{L}</math></p>
②	Running capacitor for compressor	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Remove the capacitor band. (1 screw <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Disconnect the lead wires from the capacitor terminal.</li> </ol>	 <p>Magnetic contactor</p> <p>P.C. Board</p> <p>Running capacitor for compressor</p> <p>Transformer</p> <p>Running capacitor for fan motor</p> <p>Heat pump model</p>
③	Running capacitor for fan motor	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Remove the fixing screw. (1 screw <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Disconnect the lead wires from the capacitor terminal.</li> </ol>	
④	Magnetic contactor	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Remove the fixing screw. (2 screws <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Disconnect the lead wires from the terminal.</li> </ol>	
⑤	Transformer (Heat pump model)	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Remove the fixing screw. (2 screws <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Disconnect the housing from the P.C. Board.</li> </ol>	 <p>Spark killer</p> <p>Running capacitor for compressor</p> <p>Magnetic contactor</p> <p>Running capacitor for fan motor</p> <p>Cooling only model</p>
⑥	P.C. Board (Heat pump model)	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Disconnect the lead wires from the P.C. Board.</li> <li>3) Remove P.C.Board after unhooking 4 clams.</li> </ol>	
⑦	Spark killer (Cooling only model)	<ol style="list-style-type: none"> <li>1) Perform the common procedure ①</li> <li>2) Remove the fixing screw. (1 screw <math>\varnothing 4 \times 10\text{L}</math>)</li> <li>3) Disconnect the lead wires from the terminal.</li> </ol>	

## 11. EXPLODED VIEWS AND PARTS LIST

### 11-1. Indoor Unit (E-Parts Assy)



Location No.	Part No.	Description
401	43T69311	PC Board
401	43T69312	PC Board
401	43T69313	PC Board
401	43T69314	PC Board
402	43T50004	Temperature sensor
403	43T60002	Terminal
404	43T62003	Cord clamp

Location No.	Part No.	Description
405	43T69315	Display unit
406	43T50302	Temperature sensor
407	43T69311	PC Board
407	43T69312	PC Board
407	43T69313	PC Board
407	43T69314	PC Board
408	43T08349	Switch cover

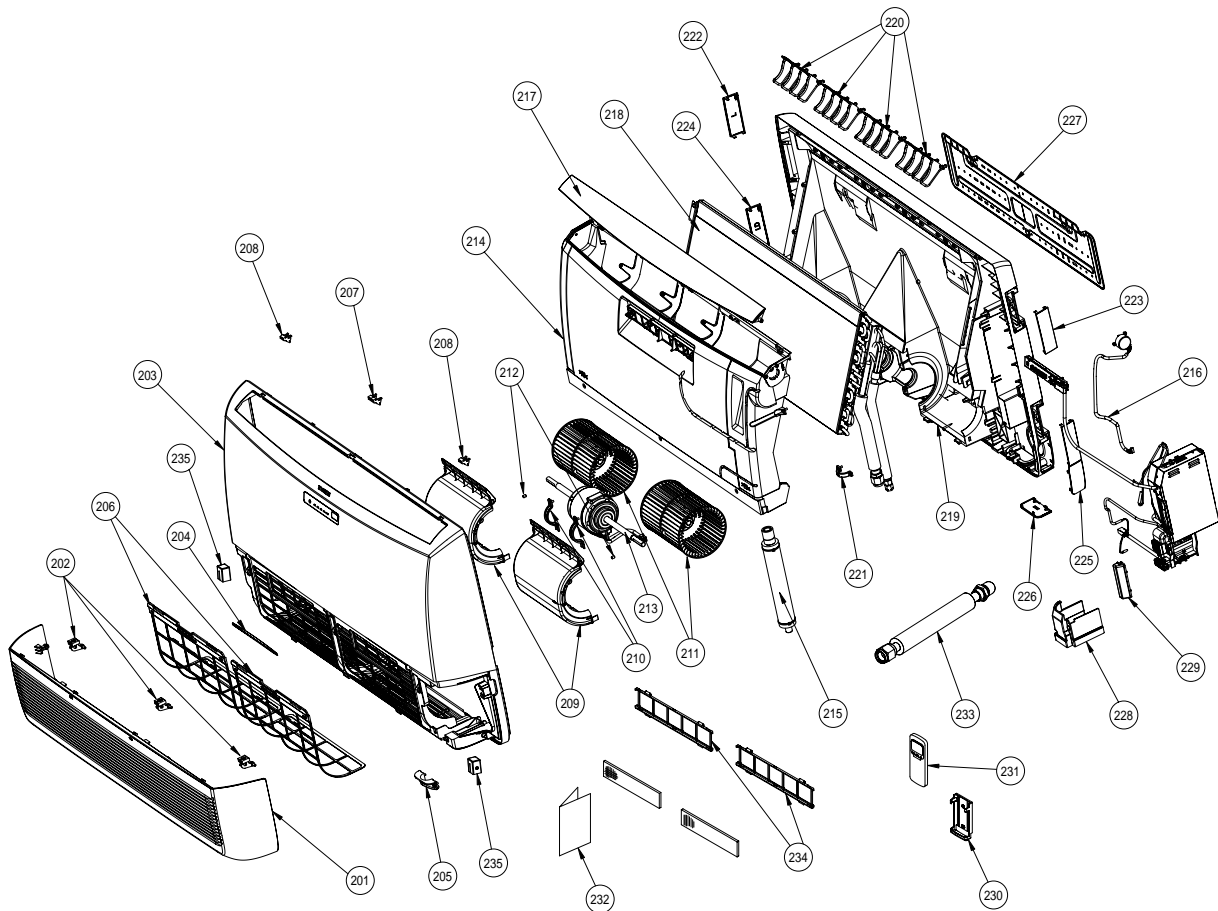
**Note: Location No.401 and N0.407**

43T69311 used for these models: RAS-24UFHP-E3, RAS-24UFHP-E3, RAS-24UFHP-ES3

43T69312 used for these models: RAS-24UFP-E3, RAS-24UFPX-E3, RAS-24UFP-AR3, RAS-24UFPX3-T, RAS-24UFP-ES3, RAS-24UFP-E3, RAS-18UFPX3-T2

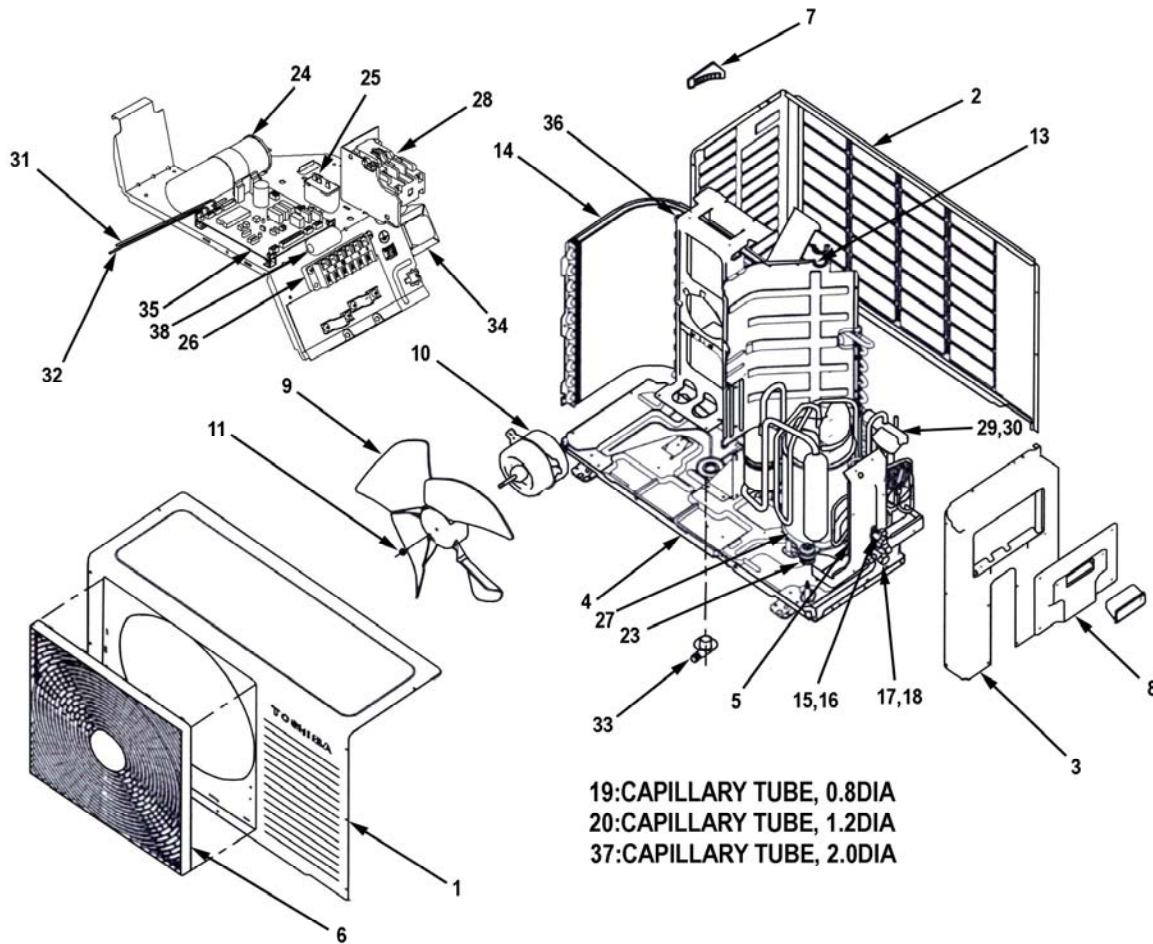
43T69313 used for these models: RAS-18UFHP-E3, RAS-18UFHP-E3, RAS-18UFHP-ES3

43T69314 used for these models: RAS-18UFP-E3, RAS-18UFPX3, RAS-18UFP-AR3, RAS-18UFP-ES3, RAS-18UFP-E3

**11-2. Indoor Unit**

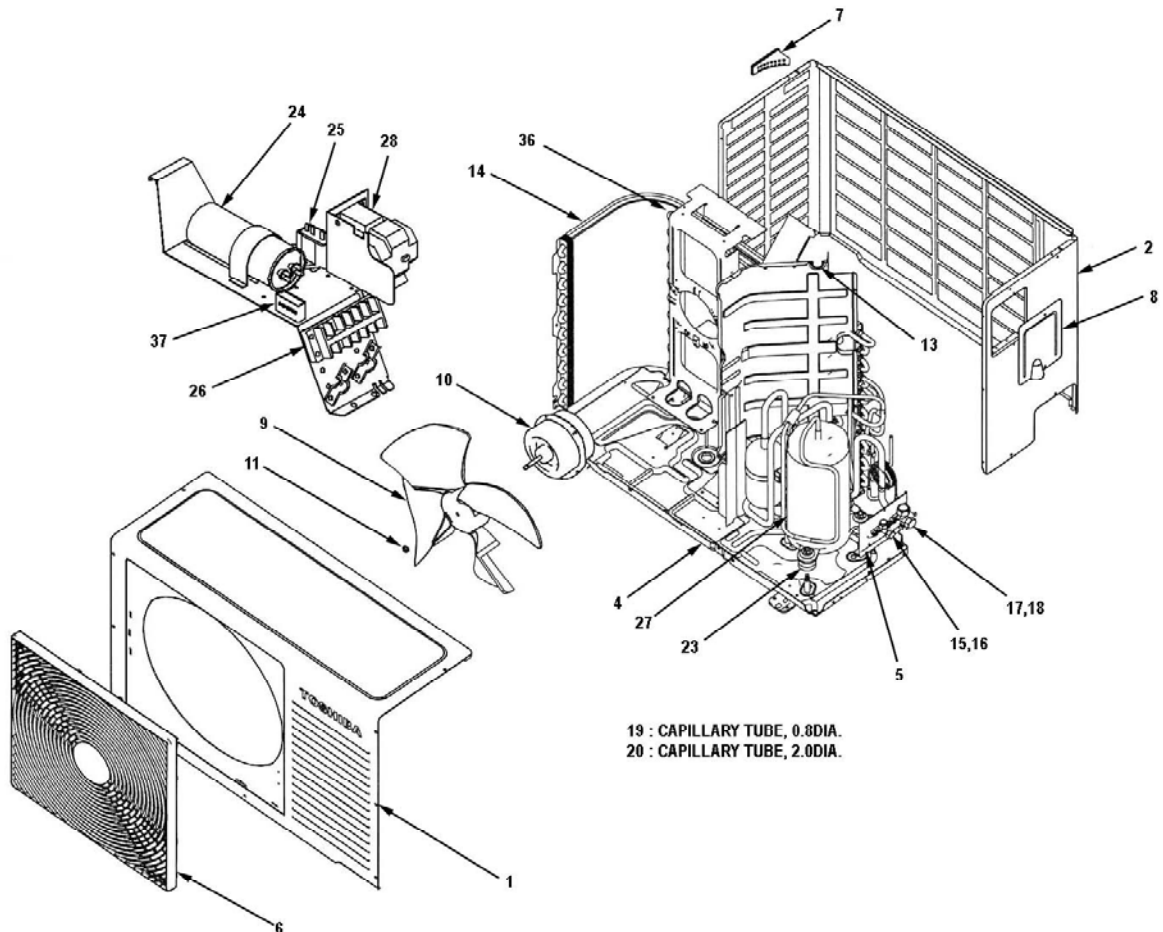
Location No.	Part No.	Description
201	43T09312	Air Inlet Grille
202	43T00357	Panel Arm Assy
203	43T00358	Front Panel Assy (Heating)
203	43T00361	Front Panel Assy (Cooling)
204	43T01004	Mark
205	43T79303	Drain Band
206	43T80302	Air Filter
207	43T00359	Cap Screw C
208	43T00360	Cap Screw LR
209	43T20303	Fan Cover
210	43T20304	Motor Band Assy
211	43T20305	Multiblade Fan Assy
212	43T19309	Screw Set (D-T)
213	43T21325	Fan Motor
214	43T72301	Drain Pan Assy
215	43T79304	Drain Hose Assy
216	43T19303	Louver Motor Assy
217	43T09313	Horizontal Louver
218	43T44318	Refrigeration Assy (Ø 15.88) (For RAS-24UFHP-E3,UFP-AR3,UFPX3, RAS-18UFPX3-T2,RAS-24UFPX3-T)
218	43T44319	Refrigeration Assy (Ø 12.70) (For RAS-18UFP-E3,UFP-E3,UFP-AR3, UFPX3)
219	43T03303	Back Body Assy

Location No.	Part No.	Description
220	43T09314	Vertical Louver
221	43T49303	Pipe Holder
222	43T19304	Cover Body L
223	43T19305	Cover Body R
224	43T19306	Cover Body LD
225	43T19307	Bush Body R
226	43T19308	Bush Body D
227	43T82302	Installation Plate
228	43T60314	Terminal Cover
229	43T62303	Connector Cover
230	43T83003	Remote control Holder
231	43T69309	Wireless Remote control (Heating)
231	43T69310	Wireless Remote control (Cooling)
232	43T85335	Owner's Manual (RAS-18,24UFHP-ES3)
232	43T85336	Owner's Manual (RAS-18,24UFP-E3)
232	43T85337	Owner's Manual (RAS-18,24UFPX3, RAS-18UFPX3-T2, RAS-24UFPX3-T)
232	43T85341	Owner's Manual (RAS-18,24UFP-AR3)
233	43T49304	Flexible pipe (Ø 12.70) Assy (For RAS-18UFP-E3,UFP-E3,UFP-AR3, UFPX3)
233	43T49305	Flexible pipe (Ø 15.88) Assy (For RAS-24UFP-E3,UFP-E3,UFP-AR3, UFPX3,UFPX3-T2, RAS-24UFPX3-T)
234	43T80003	Filter Flame
235	43T00365	Grille Stopper Assy

**11-3. Outdoor Unit (RAS-18UAH-E3)**

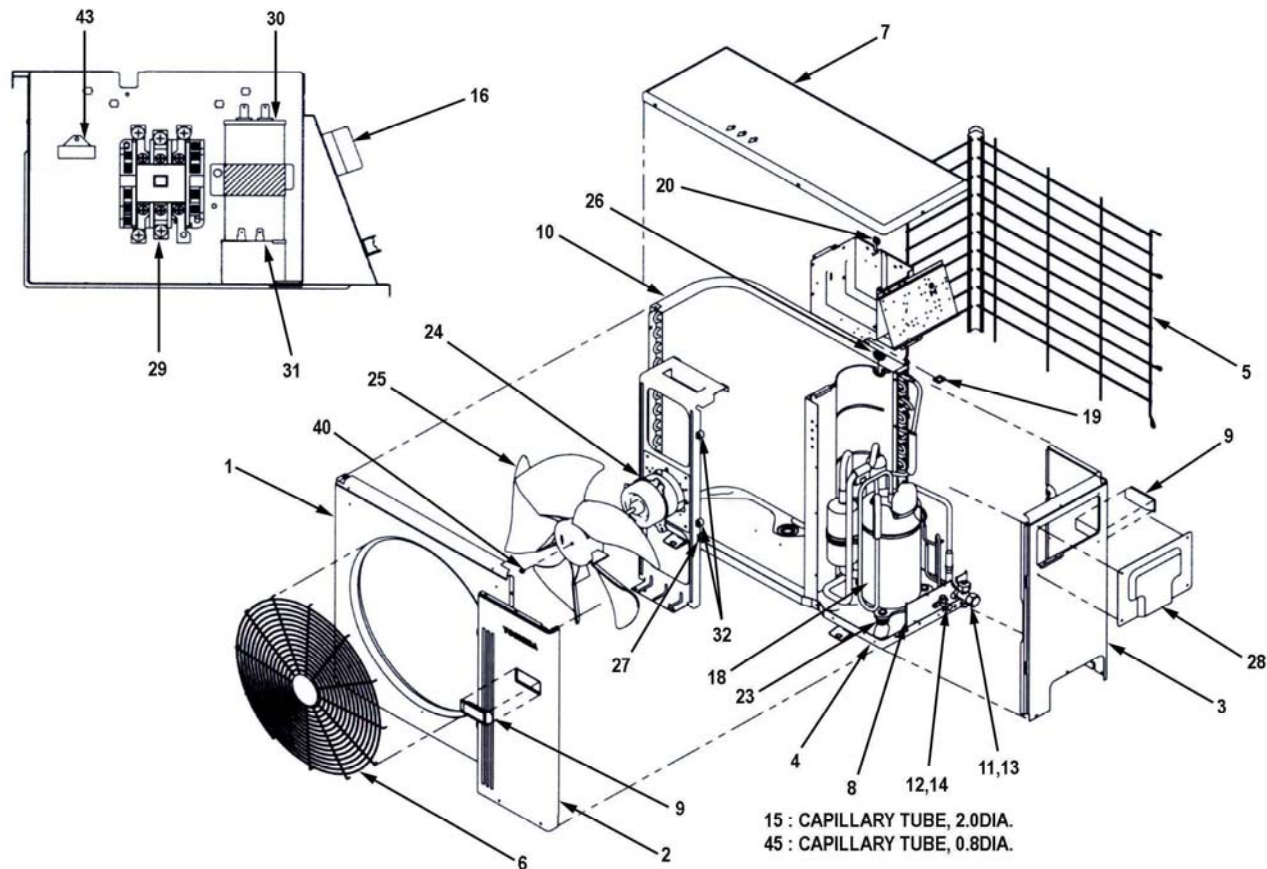
Location No.	Part No.	Description
01	43005144	Cabinet, Front
02	43T00005	Cabinet, Back
03	43T00004	Cabinet, Side
04	43T42305	Base
05	43T00011	Plate, Packed, Valve
06	43T19314	Guard, Fan
07	43T19005	Handle
08	43T62301	Cover, E-Parts
09	43020302	Fan, Propeller
10	43T21333	Motor, Fan, AC 220 – 240 V, 50 Hz
11	43T47001	Nut, Flange
13	43T96001	Bushing
14	43043609	Condenser Assembly
15	43T46311	Valve, Packed, 6.35 Dia.
16	43T47020	Bonnet, 6.35 Dia.
17	43T46019	Valve, Packed 12.7 Dia.
18	43T47018	Bonnet, 12.7 Dia.
19	43T47309	Capillary Tube, 0.8 Dia.

Location No.	Part No.	Description
20	43T47007	Capillary Tube, 1.2 Dia.
23	43T49008	Cushion, Rubber
24	43T55316	MF Capacitor (45 $\mu$ F 370V)
25	43T55318	MF Capacitor (2 $\mu$ F 450V)
26	43T60324	Terminal Block, 6P
27	43T41800	Compressor, PH250X3-4LM
28	43T52302	Magnetic Contactor
29	43T46319	Valve, 4way
30	43T46310	Coil, V-4way AC 220 – 240 V, VHV
31	43T69059	Sensor
32	43T69060	Sensor, TD
33	43T79305	Nipple, Drain
34	43T58301	Transformer, TT-05
35	43T69336	PC Board Assembly
36	43T43316	Sab Condenser Assembly
37	43T47013	Capillary Tube, 2.0 Dia.
38	43T60325	Filter, Clamp

**11-5. Outdoor Unit (RAS -18UA-AR3)**

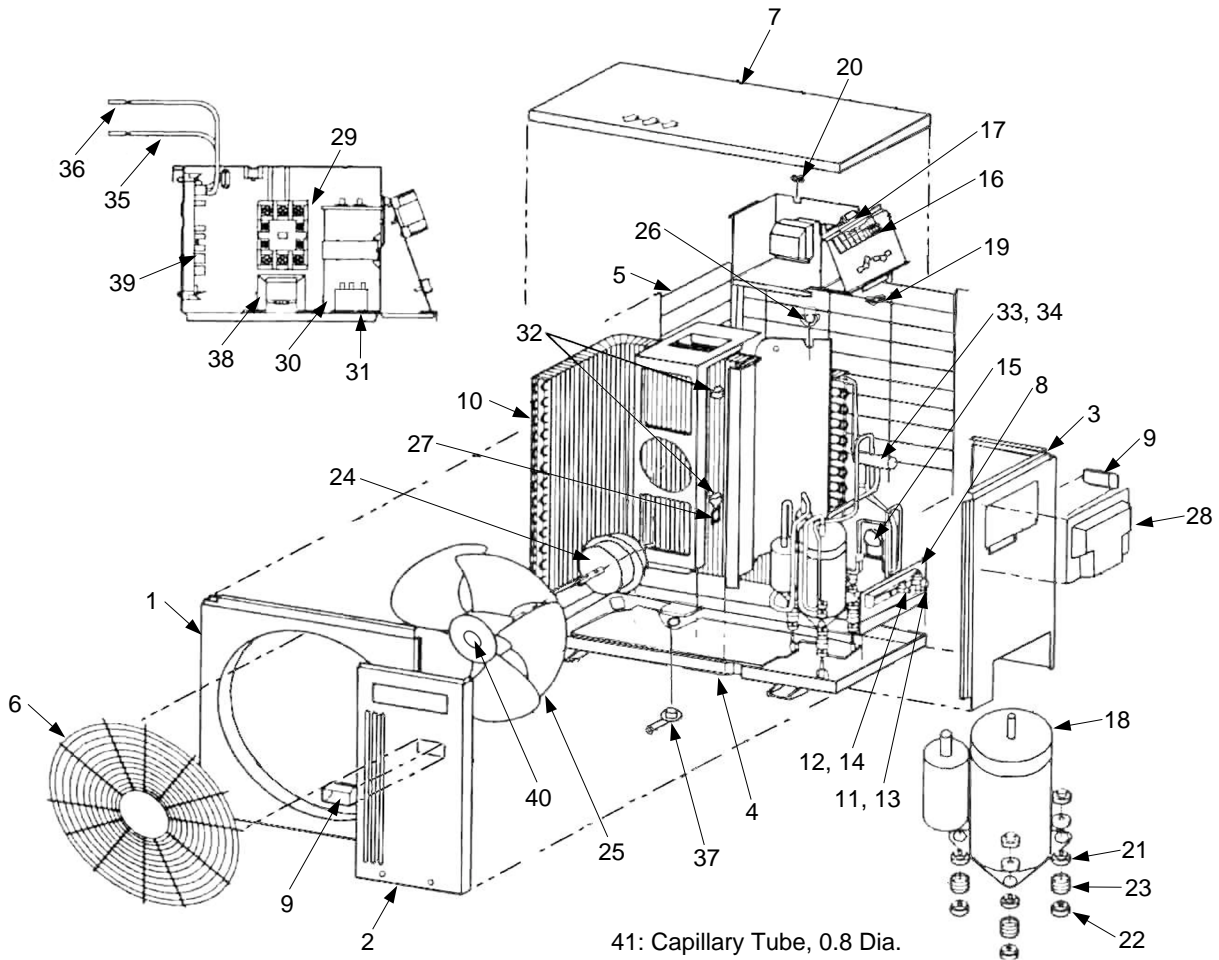
Location No.	Part No.	Description
01	43005144	Cabinet, Front
02	43005143	Cabinet, Side
04	43T42306	Base
05	43T00378	Plate, Packed, Valve
06	43T19314	Guard, Fan
07	43T19005	Handle
08	43T62007	Cover, E-Parts
09	43020302	Fan, Propeller
10	43T21339	Motor, Fan, AC 220 - 240 V, 50 Hz
11	43T47001	Nut, Flange
13	43T96001	Bushing
14	43043618	Condenser Assembly
15	43T46311	Valve, Packed 6.35 Dia.

Location No.	Part No.	Description
16	43T47020	Bonnet, 6.35 Dia.
17	43T46019	Valve, Packed 12.7 Dia.
18	43T47018	Bonnet, 12.7 Dia.
19	43T47309	Capillary Tube, 0.8 Dia.
20	43T47013	Capillary Tube, 2.0 Dia.
23	43T49309	Rubber Cushion
24	43T55307	MF Capacitor (45 $\mu$ F 420 V)
25	43T55318	MF Capacitor (2 $\mu$ F 450 V)
26	43T60324	Terminal Block, 6P
27	43T41341	Compressor, 2JS350D5DA02
28	43T52302	Magnetic Contactor
36	43T43315	Sub Condenser
37	43T33002	Spark Killer

**11-6. Outdoor Unit (RAS -18UAX3-T2)**

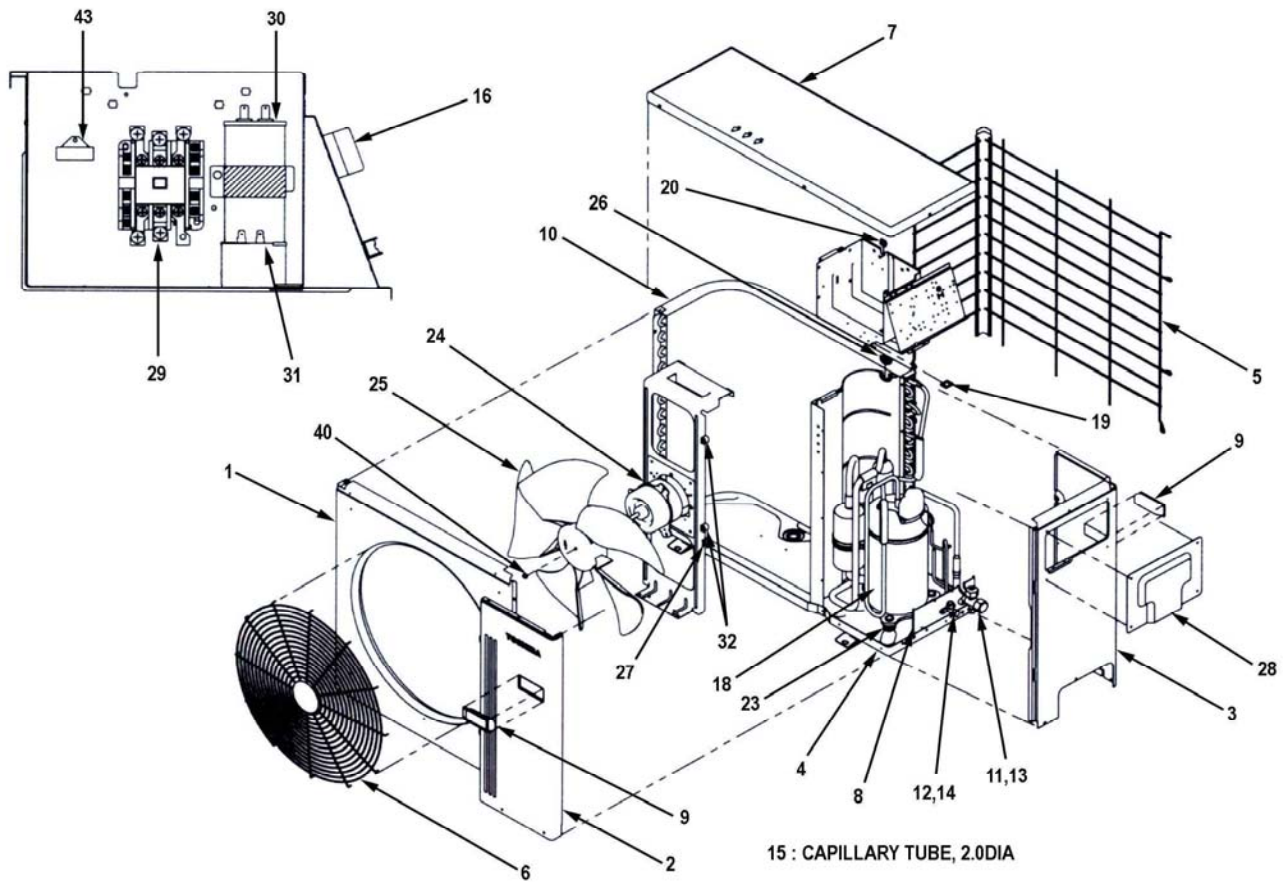
Location No.	Part No.	Description
01	43T00024	Panel, Air Outlet
02	43T00025	Panel, Front
03	43T00026	Panel, Side
04	43T42002	Base Assembly
05	43T19318	Guard, Fin
06	43T19011	Guard, Fan
07	43T91001	Plate, Roof
08	43T42005	Plate, Valve, Packed
09	43T15001	Handle
10	43T43320	Condenser Assembly
11	43T46014	Valve, Packed 15.88 Dia.
12	43T46016	Valve, Packed 6.35 Dia.
13	43T47310	Bonnet, 15.88 Dia.
14	43T47020	Bonnet, 6.35 Dia.
15	43T47013	Capillary Tube, 2.0 Dia.
16	43T60324	Terminal Block, 6P
18	43T41314	Compressor, PH210T2-4L7

Location No.	Part No.	Description
19	43T62014	Protector, Cord
20	43T62015	Protector, Cord
23	43T49008	Rubber Cushion
24	43T21314	Motor, Fan, AC220-240 V 50 Hz
25	43T20301	Fan, Propeller, 491
26	43T96001	Bushing
27	43T96004	Bushing, Cord
28	43T62013	Cover, E-Parts
29	43T52302	Switch, Magnet, AC 220 - 240 V 50Hz
30	43T55304	MF Capacitor (35 $\mu$ F 370V)
31	43T55317	MF Capacitor (3.5 $\mu$ F 450V)
32	43T96003	Clip, Cable
40	43T47317	Nut, Flange
43	43T33002	Spark Killer
45	43T47309	Capillary Tube, 0.8 DIA

**11-7. Outdoor Unit (RAS-24UAH-E3)**

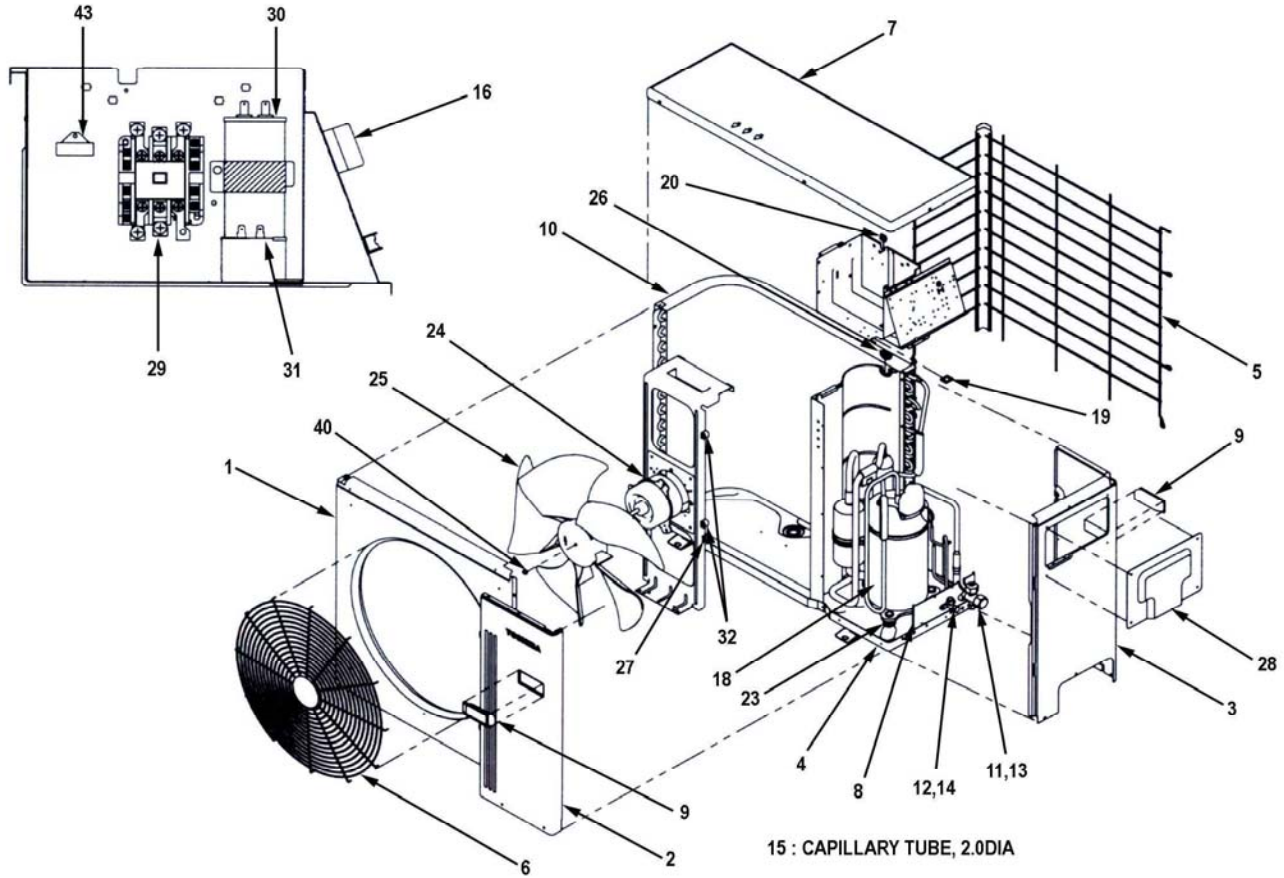
Location No.	Part No.	Description
01	43T00024	Panel, Air Outlet
02	43T00025	Panel, Front
03	43T00026	Panel, Side
04	43T42002	Base Assembly
05	43T19318	Guard, Fin
06	43T19011	Guard, Fan
07	43T91001	Plate, Roof
08	43T42005	Plate, Valve, Packed
09	43T15001	Handle
10	43T43317	Condenser Assembly
11	43T46014	Valve, Packed, 15.88 Dia.
12	43T46016	Valve, Packed, 6.35 Dia.
13	43T47310	Bonnet, 15.88 Dia.
14	43T47020	Bonnet, 6.35 Dia.
15	43T47025	Capillary Tube, 2.4 Dia.
16	43T60324	Terminal Block, 6P
17	43T60325	Filter, Clamp
18	43T41313	Compressor, PH310X3-4MM
19	43T62014	Protector, Cord
20	43T62015	Protector, Cord
21	43T49011	Base, Spring, A

Location No.	Part No.	Description
22	43T49012	Base, Spring, B
23	43T49019	Spring, Buffer
24	43T21315	Motor, Fan, AC 220 – 240 V 50 Hz
25	43T20301	Fan, Propeller, 491
26	43T96001	Bushing
27	43T96004	Bushing, Cord
28	43T62013	Cover, E-Parts
29	43T52301	Switch, Magnet, CLK-35J, 220 – 240 V 50 Hz
30	43T55319	MF Capacitor (60 $\mu$ F 440 V)
31	43T55317	MF Capacitor (3.5 $\mu$ F 450 V)
32	43T96003	Clip, Cable
33	43T46319	Valve, 4way
34	43T46310	Coil, V-4way AC 220 – 240 V
35	43T69059	Sensor
36	43T69060	Sensor, TD
37	43T79305	Nipple, Drain
38	43T58301	Transformer, TT-05
39	43T69336	PC Board Assembly
40	43T47317	Nut, Flange
41	43T47309	Capillary Tube, 0.8 Dia.

**11-8. Outdoor Unit (RAS -24UA-E3, RAS -24UAX3, RAS -24UAX3-T)**

Location No.	Part No.	Description
01	43T00024	Panel, Air Outlet
02	43T00025	Panel, Front
03	43T00026	Panel, Side
04	43T42307	Base Assembly
05	43T19318	Guard, Fin
06	43T19011	Guard, Fan
07	43T91001	Plate, Roof
08	43T42005	Plate, Valve, Packed
09	43T15001	Handle
10	43T43329	Condenser Assembly
11	43T46014	Valve, Packed 15.88 Dia.
12	43T46016	Valve, Packed 6.35 Dia.
13	43T47310	Bonnet, 15.88 Dia.
14	43T47020	Bonnet, 6.35 Dia.
15	43T47013	Capillary Tube, 2.0 Dia.
16	43T60324	Terminal Block, 6P
18	43T41343	Compressor, 2JS386D5BB02

Location No.	Part No.	Description
19	43T62014	Protector, Cord
20	43T62015	Protector, Cord
23	43T49309	Rubber Cushion
24	43T21314	Motor, Fan, AC 220 – 240 V 50Hz
25	43T20301	Fan, Propeller, 491
26	43T96001	Bushing
27	43T96004	Bushing, Cord
28	43T62013	Cover, E-Parts
29	43T52301	Switch, Magnet, AC 220 – 240 V 50Hz
30	43T55319	MF Capacitor (60 $\mu$ F 440 V)
31	43T55317	MF Capacitor (3.5 $\mu$ F 450 V)
32	43T96003	Clip, Cable
40	43T47317	Nut, Flange
43	43T33002	Spark Killer

**11-9. Outdoor Unit (RAS -24UA-AR3)**

Location No.	Part No.	Description
01	43T00024	Panel, Air Outlet
02	43T00025	Panel, Front
03	43T00026	Panel, Side
04	43T42307	Base Assembly
05	43T19318	Guard, Fin
06	43T19011	Guard, Fan
07	43T91001	Plate, Roof
08	43T42005	Plate, Valve, Packed
09	43T15001	Handle
10	43T43349	Condenser Assembly
11	43T46014	Valve, Packed 15.88 Dia.
12	43T46016	Valve, Packed 6.35 Dia.
13	43T47310	Bonnet, 15.88 Dia.
14	43T47020	Bonnet, 6.35 Dia.
16	43T60324	Terminal Block, 6P
18	43T41343	Compressor, 2JS386D5BB02
19	43T62014	Protector, Cord

Location No.	Part No.	Description
20	43T62015	Protector, Cord
23	43T49309	Rubber Cushion
24	43T21316	Motor, Fan, AC220-240 V 50 Hz
25	43T20301	Fan, Propeller, 491
26	43T96001	Bushing
27	43T96004	Bushing, Cord
28	43T62013	Cover, E-Parts
29	43T52301	Switch, Magnet, AC 220 – 240 V 50Hz
30	43T55309	MF Capacitor (60 $\mu$ F 420V)
31	43T55317	MF Capacitor (3.5 $\mu$ F 450 V)
32	43T96003	Clip, Cable
40	43T47317	Nut, Flange
43	43T33002	Spark Killer
44	43T47025	Capillary Tube, 2.4 Dia
45	43T47309	Capillary Tube, 0.8 Dia

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