# SIEMENS



## **Compact Universal Controllers**

# RWF40...

The RWF40... is a universal digital boiler temperature / pressure controller with functions designed specifically for the control of heat generating plant.

The RWF40... and this Data Sheet are intended for use by OEMs which integrate the controller in their products!

#### **Mechanical design**

The controller is supplied complete with housing for flush panel mounting. The RWF40... is matched to the controlled variable and the required setpoint range by making parameter settings. The control parameters can be set and optimized while the burner is running. All settings are made with 4 buttons located on the unit front and are directly displayed.

LEDs on the front indicate the following operating states:

- Control ON / OFF
- Positioning pulses ON or OFF for driving the burner's air damper when using modulating burner control, or stage I / stage II when using 2-stage burner control
- «2-stage» operating mode
- Position of the configurable contact «K6»
- Manual control ON / OFF

During operation, the digital display above the LEDs shows the setpoint (green), the actual value (red) and – when making parameter settings – the relevant parameters.

|                            | To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!   |  |  |
|----------------------------|--|--|--|
|                            | Do not open, interfere with or modify the controller!  |  |  |
|                            | <ul> <li>All activities (mounting, installation and service work, etc.) must be performed by qualified staff</li> <li>When selecting the cables, when making the installation and the electrical connections, observe the regulations of VDE 0100 «Erection of power installations with rated voltages below AC 1000 V» and the relevant national regulations</li> <li>Provide double-pole isolation of the controller from the mains supply if there is a risk of touching live parts while work is carried out</li> <li>Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state</li> <li>Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage</li> </ul>  |  |  |
| Mounting notes             |  |  |  |
|                            | Ensure that the relevant national safety regulations are complied with   |  |  |
| Installation notes         |  |  |  |
|                            | Please observe the notes given in the user documentation B7865   |  |  |
| Standards and certificates |  |  |  |
|                            | Conformity to EEC directives<br>- Electromagnetic compatibility EMC (immunity)<br>- Electromagnetic compatibility EMC<br>NAMUR recommentation<br>- Electromagnetic compatibility EMC<br>- Electromagnetic comp |  |  |
|                            | ISO 9001: 2000<br>Cert. 00739         ISO 14001: 2004<br>Cert. 38233         ISO 14001: 2004<br>Cert. 38233  |  |  |
| Service notes              |  |  |  |
|                            | <ul> <li>For service purposes, the controller can be removed from its housing with no need for tools</li> <li>The electrical connections are made via the screw terminals located at the rear of the housing</li> </ul>  |  |  |
| Disposal notes             |  |  |  |
|                            | The unit contains electrical and electronic components and must not be disposed of together with household waste.<br>Local and currently valid legislation must be observed.   |  |  |

|             | Controller with   | RWF40.000A97                                 |
|-------------|---|--|
|             | - 3-position output                                     |  |
|             | - housing   |  |
|             | - fixing material and seal                              |  |
|             | Controller with   | RWF40.001A97                                 |
|             | - 3-position output                                     |  |
|             | - analog output   |  |
|             | - housing   |  |
|             | - fixing material and seal                              |  |
|             | Controller with   | RWF40.002B97                                 |
|             | - 3-position output                                     |  |
|             | - analog output   |  |
|             | - RS-485 port   |  |
|             | - housing   |  |
|             | - fixing material and seal                              |  |
|             | Packaging variants (20 pieces, without documentation)   | RWF40.010A97<br>RWF40.011A97<br>RWF40.012B97 |
| Accessories | Adapter frame for replacing the RWF32                   | ARG40  |
|             |   |  |
|             | Bracket   | ARG41  |
|             | For mounting the RWF40 on 35 mm DIN rails to DIN 46277  |  |
| <b>1</b>    | Dummy cover   | AVA10.200/109                                |
|             | For covering a panel cutout for the RWF40               |  |
| -           | Demo case   | KF8892                                       |
|             | For demonstrating the functions of the RWF40 controller |  |

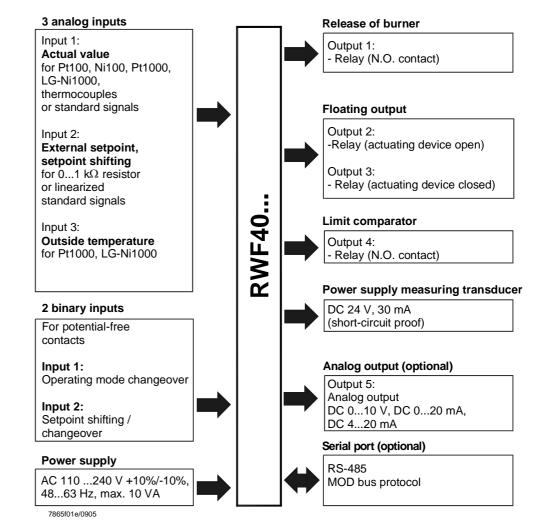
### **Technical data**

| General controller data | Mains voltage  | AC 110240 V +10 % / -10 %  |
|-------------------------|--|----------------------------|
|                         | Mains frequency  | 4863 Hz                    |
|                         | Safety class   | II to DIN 0631             |
|                         | Mounting position  | optional                   |
|                         | Terminals for  | 2 x 1.5 mm² or 1 x 2.5 mm² |
|                         | Power consumption  | max. 10 VA                 |
|                         | Safety extra low-voltage                                 | DC 24 V                    |
|                         | Contact rating of the control outputs<br>(relays «K1K3») |                            |
|                         | - Up to 2 x 10 <sup>5</sup> switching cycles             | 2 A / AC 24240 V           |
|                         | - Up to 10 <sup>7</sup> switching cycles                 | 0.1 A / AC 24240 V         |
|                         | Weight complete with housing                             | approx. 760 g              |
|                         | Recommended actuator running time                        | 1560 s                     |
|                         | Degree of protection of housing                          |                            |
|                         | - Front  | IP 65, EN 60529            |
|                         | - Base   | IP 20, EN 60529            |
| Environmental           | Storage  | DIN EN 60 721-3-1          |
| conditions              | Temperature range  | -20+60 °C                  |
|                         | Humidity   | < 75 % r.h.                |
|                         | Transport  |                            |
|                         | Temperature range  | -40+70 °C                  |
|                         | Humidity   | < 75 % r.h.                |
|                         | Operation  |                            |
|                         | Temperature range  | -20+50 °C                  |
|                         | Humidity   | < 75 % r.h.                |

Condensation, formation of ice and ingress of water are not permitted!

The RWF40... provides the following functions:

- One **digital PID controller** with a 3-position or analog output (optional)
- To control 2-stage burners, the RWF40... can be switched over to provide 2position control
- Automatic thermostat (or pressurestat) function in low-fire operation
- One shift controller for weather-dependent setpoint shifting
- One **minimum limiter and one maximum limiter** for the boiler temperature or the boiler pressure
- One limit thermostat to DIN 3440 (output 1)
- One potential-free configurable contact
- Manual operating mode
- Communication via serial port (option)
- Self-setting function



Block structure

### Function of the controller when used for burner control

| Low-fire operation  | In low-fire operation, the RWF40 operates like a control thermostat or pressurestat. This means that it operates as a 2-position controller maintaining the required setpoint by switching the burner on and off. The switching differential for 2-position operation can be adjusted within a wide range. If the demand for heat increases, the controller switches to high-fire operation only when an adjustable limit is exceeded. This function is aimed at optimizing the burner's switching ratio. |
|---|---|
| High-fire operation,<br>2-stage control                   | In that case, the RWF40 operates as a 2-position controller with adjustable switching thresholds. Using the relays of the 3-position output, the RWF40 drives the actuator to the 1 <sup>st</sup> and 2 <sup>nd</sup> output stage. In this operating mode, the optional analog output switches between the minimum signal for the 1 <sup>st</sup> stage and the maximum output signal for the 2 <sup>nd</sup> stage.   |
| High-fire operation, modulating control                   | In that case, the RWF40 operates as a PID / PI controller with a 3-position output without position feedback signals or, optionally, with a modulating output. By making use of its self-setting facility, the RWF40 is able to determine the PID / PI control parameters, or the parameters can be set manually.   |
| Binary input 1 (change-<br>over of operating mode)        | Using a potential-free contact, the RWF40 can be switched from the modulating mode to 2-stage operation.  |
| Binary input 2 (setpoint shifting or setpoint changeover) | In the case «setpoint shifting» is configured, the current setpoint is shifted by an adjust-<br>able amount. Configuration of «setpoint changeover» provides changeover between 2<br>setpoints adjusted on the RWF40 If analog input 2 is configured for an «external set-<br>point», changeover is provided between the setpoint adjusted on the RWF40 and an<br>external setpoint.  |
| Limit comparator  | Potential-free contact «K6» can be assigned a number of functions.<br>Example: Limit value supervision  |
| Operation   | 4 buttons on the unit front are used to operate and program the RWF40 During operation and programming, the 7-segment displays show the parameter values and parameter names.   |
| Weather-dependent setpoint shifting                       | The controller's standard configuration ex works is such that when connecting a QAC22 outside sensor, automatic changeover to weather-dependent setpoint shifting takes place.  |
|   | The signal delivered by the QAC2 outside sensor must not be fed parallel to sev-<br>eral RWF40!   |

#### Function of the controller when used for burner control (cont'd)

Analog input 1 (actual value sensor)

To acquire the actual value, a number of sensors can be connected to the RWF40...

|                        |                           | Measurement range                    |
|------------------------|---------------------------|--------------------------------------|
| 2-or 3-wire resistance | Pt100 / IEC 751           | -200+850 °C (-328+1562 °F)           |
| sensors                | Pt1000 / IEC 751          | -200+850 °C (-328+1562 °F)           |
|                        | Ni100 / DIN 43760         | -60+230 °C (-76+482 °F)              |
|                        | Ni1000 / DIN 43760        | -60+230 °C (-76+482 °F)              |
|                        | LG-Ni1000                 | -50+160 °C (-58+320 °F)              |
| Thermocouples          | NiCr-Ni / type «K»        | -200+1372 °C (-328+2502 °F)          |
|                        | Cu-Cu-Ni / type «T»       | -200+400 °C (-328+752 °F)            |
|                        | NiCroSil-NiSil / type «N» | -100+1300 °C (-148+2372 °F)          |
|                        | FeCuNi / type «J»         | -200+1000 °C (-328+1832 °F)          |
|                        | Pt-RhPt / type «S»        | 01768 °C (-323214 °F) <sup>1</sup> ) |
|                        | Pt-RhPt / type «R»        | 01768 °C (-323214 °F) 1)             |
|                        | Pt-RhPt / type «B»        | 01820 °C (323308 °F) <sup>1</sup> )  |
| Linearized standard    | 020 mA                    | scalable -1999+9999                  |
| signals                | 420 mA                    | scalable -1999+9999                  |
|                        | DC 010 V                  | scalable -1999+9999                  |
|                        | DC 01 V                   | scalable -1999+9999                  |

1) Only RWF40.0X2B97

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The power provided for the measuring transducers is DC 24 V / 30 mA.

Analog input 2 (external setpoint shift or external setpoint)

Feeding a signal to analog input 2, the controller's setpoint can be influenced. The influence can be scaled.

The following signals can be used:

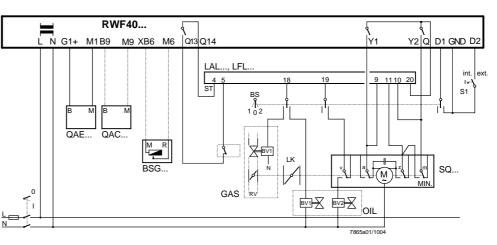
Input signals DC 0...1 V, DC 0...10 V, 0...20 mA, 4...20 mA

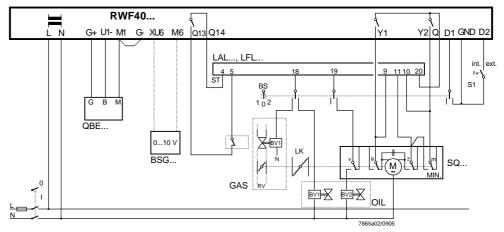
1 k $\Omega$  potentiometer in a 2-wire circuit

Temperature and pressure control on a dual-fuel burner. Burner control and supervision are provided by burner control type LAL... or LFL...

Note

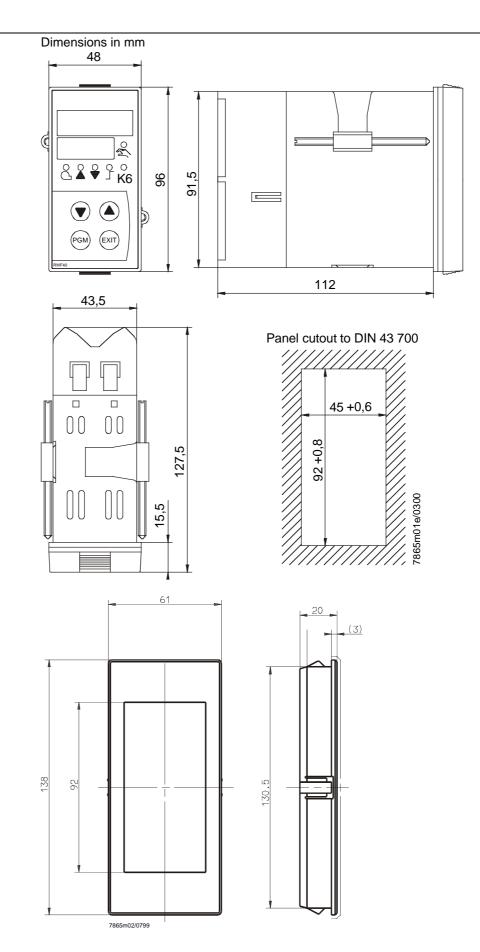
DC 24 V at terminals «G+» and «G-» is used for powering the QBE... pressure sensor!





Legend

| BS     Operation selector     QBE     Pressure sensor       1 = firing on gas     RV     Gas control damper       (modulating burner control)     S1     Internal / external setpoint switch (E) | а       | Limit switch for air damper position OPEN | QAE | Immersion temperature sensor                           |
|--|---------|---|-----|--|
|  | BS      | Operation selector                        | QBE | Pressure sensor  |
| (modulating burner control) S1 Internal / external setpoint switch (E)   |         | 1 = firing on gas                         | RV  | Gas control damper                                     |
|  |         | (modulating burner control)               | S1  | Internal / external setpoint switch (E)                |
| 2 = firing on oil SQ Actuator of burner's air damper and gas   |         | 2 = firing on oil                         | SQ  | Actuator of burner's air damper and gas                |
| (2-stage burner control) control damper  |         | (2-stage burner control)                  |     | control damper   |
| BV Fuel valve ST Connections for burner control's start  | BV      | Fuel valve                                | ST  | Connections for burner control's start                 |
| BSG Remote setpoint adjuster (active when control loop   | BSG     | Remote setpoint adjuster (active when     |     | control loop   |
| «S1» is closed) v Auxiliary switch for the release of the  |         | «S1» is closed)                           | v   | Auxiliary switch for the release of the                |
| L Burner control 2 <sup>nd</sup> fuel valve depending on the air damper  | L       | Burner control                            |     | 2 <sup>nd</sup> fuel valve depending on the air damper |
| LK Burner's air damper position  | LK      | Burner´s air damper                       |     | position   |
| m (MIN) Auxiliary switch for controlling low-fire z End switch for the fully CLOSED  | m (MIN) | Auxiliary switch for controlling low-fire | z   | End switch for the fully CLOSED                        |
| operation position of the air damper   |         | operation                                 |     | position of the air damper                             |
| QAC Outside sensor for weather-dependent   | QAC     | Outside sensor for weather-dependent      |     |  |
| setpoint shifting  |         | setpoint shifting                         |     |  |



ARG40 adapter frame

Dimensions in mm

ARG41

