



VGU2...

VGU5...

## Combination Gas Valves

**VGU2...**  
**VGU5...**

The combination gas valves type VGU... have been developed for use in gas-fired domestic central heating boilers and water heating appliances with automatic ignition systems. The controls are also suited for use on a wide variety of gas-fired appliances such as catering equipment, warm air furnaces and back boilers.

The VGU... and this Data Sheet are intended for use by OEMs which integrate the combination gas valves in their products!

### Use

- Compact design suitable for installation in small modern boilers and heaters
- Specially designed for gas appliances with DBI system to light the main burner
- Servo pressure regulator ensures stable outlet pressure
- Pressure feedback ensures constant burner pressure

### Functional options

- |         |  |
|---------|--|
| VGU2... | <ul style="list-style-type: none"> <li>• Fast and slow opening versions for on / off control</li> <li>• Adjustable slow opening to ensure smooth light-up of burner</li> </ul> |
| VGU5... | <ul style="list-style-type: none"> <li>• Modulating control for more comfort and energy savings</li> </ul>   |

### Mechanical options

- 2 shutoff valves
- Servo pressure regulator
- Inlet / outlet pressure test points
- All adjustments are accessible from the top of valve
- A fine-mesh screen is integrated at the inlet side

## Warning notes



**To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!**

**Do not open, interfere with or modify the valve!**

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Before performing any wiring changes in the connection area of the VGU..., completely isolate the unit from the mains supply (all-polar disconnection)
- Ensure protection against electric shock hazard by providing adequate protection for the connection terminals
- Check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such valves must not be put into operation even if the unit does not exhibit any damage

## Mounting notes

- Ensure that the relevant national safety regulations are complied with

Outlet pressure of servo pressure regulator – on / off control of VGU2...



- Check the inlet and outlet pressure using the pressure test points provided
- Remove the protective cap,
  - turn the screw (clear color) clockwise to increase the outlet pressure
  - turn the screw (clear color) counterclockwise to decrease the outlet pressure
- Ensure that the outlet pressure is correctly adjusted before replacing the protective cap

Outlet pressure of servo pressure regulator – modulating control of VGU5...



- Check the inlet and outlet pressure using the pressure test points provided.  
Remove the protective cap (yellow).  
If the inlet pressure is the normal pressure, then add the maximum current to the modulating coil.  
To set the maximum outlet pressure:
  - turn the screw (brass) clockwise to increase the outlet pressure
  - turn the screw (brass) counterclockwise to decrease the outlet pressure
- Ensure that the maximum outlet pressure is correctly adjusted with change of current to the modulating coil.  
To set the minimum outlet pressure:  
If the inlet pressure is the normal pressure, disconnect the terminals of the modulating coil (modulating current = 0 mA)
  - turn the red screw clockwise to increase the outlet pressure
  - turn the red screw counterclockwise to decrease the outlet pressure
- Ensure that the outlet pressure is correctly adjusted, check minimum and maximum setting several times, then tighten the protective cap for protection

## Installation notes

- Main gas connection
- To prevent distortion and / or damage of the external thread, take care not to tighten the pipe fitting too far
  - Ensure the gasket is properly placed in the right position
  - Ensure that the gas flow is in the same direction as the arrow on the valve body

- Pressure test points
- The valve is provided with an inlet and outlet pressure test point
  - When checking the pressure, undo the screw one half turn and slip the tube over the nipple

*Note* Make sure the screw is retightened after making the test.

## Electrical connections

*Warning* Switch off power supply before making the electrical connections. Wiring must be in accordance with local regulations. Follow the instructions supplied by the manufacturer.

- Install power in accordance with the required pin connections (refer to «Function»)
- When making connections to the terminals of the valve, use wires and connectors which are suited for temperatures up to 105 °C

- Checkout and installation
- After each adjustment, put the control into operation, run it through several complete cycles and check to ensure that all burner components function correctly

## Commissioning notes

- Prior to commissioning the plant, check to ensure that wiring is in an orderly state

## Standards and certificates



Conformity according to EEC directives

- Electromagnetic compatibility EMC (immunity)
- Directive for gas appliances
- Directive for pressure devices

89 / 336 EEC

90 / 396 EEC

97 / 23 EEC



ISO 9001: 2000  
Cert. 00739



ISO 14001: 1996  
Cert. 38233



## Service notes

- Each time a unit has been replaced, check to ensure that wiring is in an orderly state
- Check wiring and all safety functions each time a unit has been replaced

*Important* Follow the appliance manufacturer's service and maintenance instructions.

- Gas leakage test
- The gas valves are factory-tested for gas leakage. Only the main burner connection needs to be checked for gas leakage

## Disposal



The unit contains electrical and electronic components and must not be disposed of together with household waste.

Local and currently valid legislation must be observed.

## Type code

**V G U 2 0 . A 0 1 0 9**

— Variants

09: Standard

— Type class of shutoff valve

1 Classes B and J

2 Classes B and C

— Modulation coil

0 None

1 165 mA

2 310 mA

3 Stepper motor

— Power supply and terminal arrangement

A AC 230 V for DBI, version 1

B AC 24 V for DBI, version 1

C AC 230 VR for DBI, version 0

D AC 24 VR for DBI, version 0

E AC 230 VR for IP, version 2

F AC 24 VR for IP, version 2

H DC 24 V for DBI, version 0

I DC 24 V for IP, version 2

J AC 120 V for DBI, version 1

— Valve body

0 3/4" inlet / outlet valve thread, gas line straight, with bottom feet

1 3/4" inlet valve thread, outlet flange, gas line 90°, with bottom feet

2 Inlet / outlet flange, gas line straight

3 Inlet flange, outlet flange, gas line 90°

4 1/2" inlet / outlet valve thread, gas line straight, without bottom feet

5 1/2" inlet valve thread, outlet flange, gas line 90°, with bottom feet

6 3/4" inlet / outlet valve thread, gas line straight, without bottom feet

7 inlet flange, 3/4" outlet valve thread, gas line straight, without bottom feet

8 3/4" inlet valve thread, outlet flange, gas line straight, without bottom feet

— Control

2 On / off, opening slowly

5 Electronically modulating

7 Gas / air ratio regulator

8 Gas / air ratio regulator with main gas flowthrottle

766302e/1205

## Technical data

General unit data	Models	refer to «Type code»
	Mounting position	vertical or horizontal $\pm 5^\circ$
	Types of gas	gas families II and III
	Gas inlet pressure	max. 60 mbar
	Operating voltage tolerance	gas valve operates correctly between 85 % and 110% of the rated voltage
	Degree of protection	IP44 with optional connector
	Dimensions	refer to «Dimensions»
	Inlet filter	no. 100 fine mesh
	Pipe connections inlet and outlet	refer to «Type code»
	Pressure feedback connection	6.5 mm outside dia. for tube connection
	Regulation capacity	min. 0.31 m³/h air
	Outlet pressure range for ON / OFF controller	2...37 mbar
	Outlet pressure range for modulating controller	2...37 mbar
	Valve class	EN 126
	- 1st safety shutoff valve	class B
	- 2nd safety shutoff valve	class D, class J
	Class of regulator	EN 126
	- VGU2...	class C
	- VGU5...	class B
	Closing time of safety shutoff valves	within 1 s
Electrical connections	Weight	
	- VGU2...	approx. 870 g
	- VGU5...	approx. 1000 g
Electrical connections	Safety shutoff valves	interchangeable Molex contact 3003, suitable for Molex series 3001
	Electrical modulating coil	quick connectors suitable for Faston female 2,8 mm

## Electrical data Power consumption and current

Type	Pin connection	1 <sup>st</sup> shutoff valve			2 <sup>nd</sup> shutoff valve			1 <sup>st</sup> and 2 <sup>nd</sup> shut off valve		
		Supply voltage	Power consumption	Current	Supply voltage	Power consumption	Current	Supply voltage	Power consumption	Current
VGUxx.A...	1	---	---	---	---	---	---	230 VAC	13 VA	60 mA
VGUxx.B...	1	---	---	---	---	---	---	24 VAC	13 VA	570 mA
VGUxx.C...	0	145 VRAC	8.2 VA	60 mA	85 VRAC	4.8 VA	60 mA	230 VRAC	13 VA	60 mA
VGUxx.D...	0	15.4 VRAC	8.2 VA	570 mA	8.6 VRAC	4.8 VA	570 mA	24 VRAC	13 VA	570 mA
VGUxx.E...	2	230 VRAC	8.2 VA	38 mA	230 VRAC	4.8 VA	22 mA	---	---	---
VGUxx.F...	2	24 VRAC	8.7 VA	380 mA	24 VRAC	4.3 VA	190 mA	---	---	---
VGUxx.H...	0	15.7 VDC	8.5 VA	540 mA	8.3 VDC	4.5 VA	540 mA	24 VDC	13 VA	540 mA
VGUxx.I...	2	24 VDC	8.7 VA	360 mA	24 VDC	4.3 VA	180 mA	---	---	---
VGUxx.J...	1	---	---	---	---	---	---	120 VAC	13 VA	120 mA

Only VGU5...

### Electrical modulating pressure regulator

Operating voltage	Current	Resistance
Max. 13.2 V	Max. 165 mA	80 $\Omega$
Max. 9.2 V	Max. 310 mA	30 $\Omega$

## Note

The coils for the safety shutoff function of the VGU... gas valve are DC type.

## Technical data (cont'd)

Environmental  
conditions

### Storage

Climatic conditions  
Mechanical conditions  
Temperature range  
Humidity

DIN EN 60721-3-1  
class 1K3  
class 1M2  
-20...+60 °C  
< 95 % r.h.

### Transport

Climatic conditions  
Mechanical conditions  
Temperature range  
Humidity

DIN EN 60 721-3-2  
class 2K2  
class 2M2  
-20...+60 °C  
< 95 % r.h.

### Operation

Climatic conditions  
Mechanical conditions  
Temperature range  
Humidity

DIN EN 60 721-3-3  
class 3K5  
class 3M2  
0...+60 °C  
< 95 % r.h.



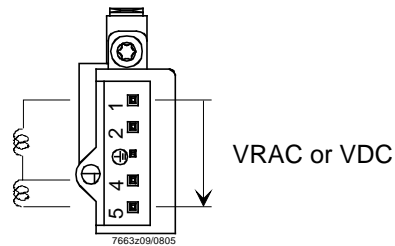
**Condensation, formation of ice and ingress of water are not permitted!**

## Function

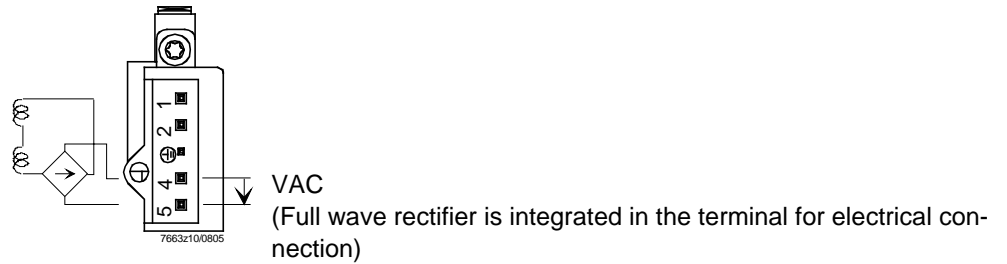
### Pin connections

3 types of terminal arrangements are available for using different types of cable connectors.

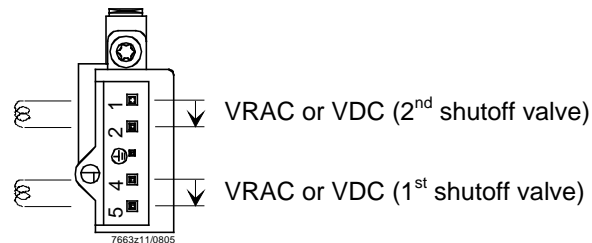
#### Variant 0



#### Variant 1



#### Variant 2



Note:

The coils for safety shutoff function of VGU... gas valve are DC type



Slow opening (ON / OFF control).

Adjusting slow opening:

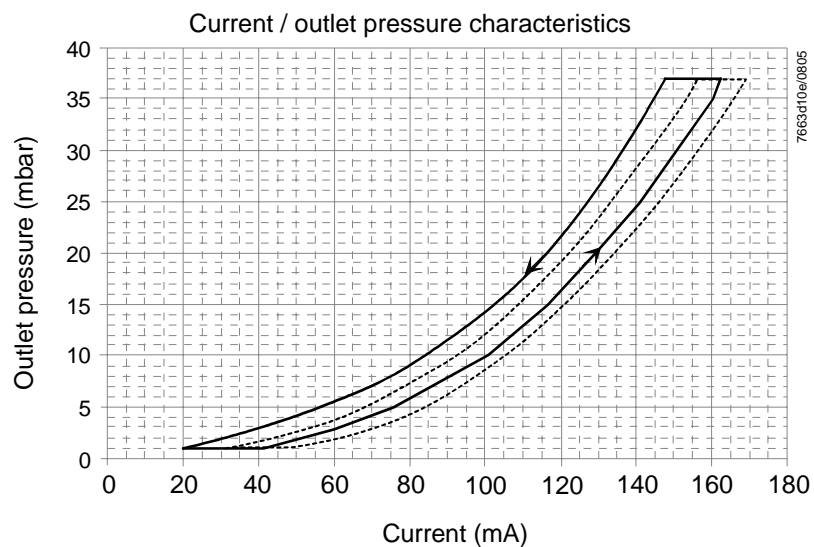
Turn red knob in clockwise direction (0...6).

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No.	Inlet pressure	Gas	Dead time vertical piping	Dead time horizontal piping	Outlet pressure after 1.5 s	Outlet pressure after 1.5 s
0	20 mbar	NG	1.2 s	1 s	Min. 4...5 mbar	Max. 12 mbar
1.5	20 mbar	NG	1.2 s	1 s	Min. 6...7 mbar	Max. 12 mbar
3	20 mbar	NG	1.2 s	1 s	Min. 7...8 mbar	Max. 12 mbar
0	37 mbar	LPG	1.5 s	1.2 s	Min. 4...6 mbar	> 18 mbar
1.5	37 mbar	LPG	1.5 s	1.2 s	Min. 4.5...8 mbar	> 18 mbar
3	37 mbar	LPG	1.5 s	1.2 s	Min. 7.5...14.5 mbar	> 18 mbar

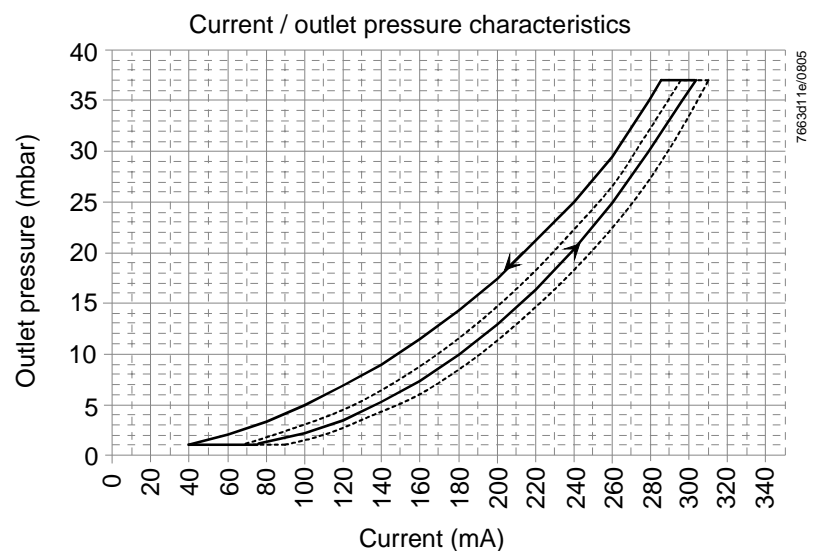
Modulating control characteristics of VGU5...

Modulating coil: 13.2 V / 165 mA



- Increasing and decreasing arrow line indicates the max. hysteresis of I-P2 curve
- Max. tolerance of increasing I-P2 curve

Modulating coil: 9 V / 310 mA



- Increasing and decreasing arrow line indicates the max. hysteresis of I-P2 curve
- Max. tolerance of increasing I-P2 curve

## Function (cont'd)

Capacity in m<sup>3</sup>/h air at  
pressure differential

Solenoid valve class

B + D (J)

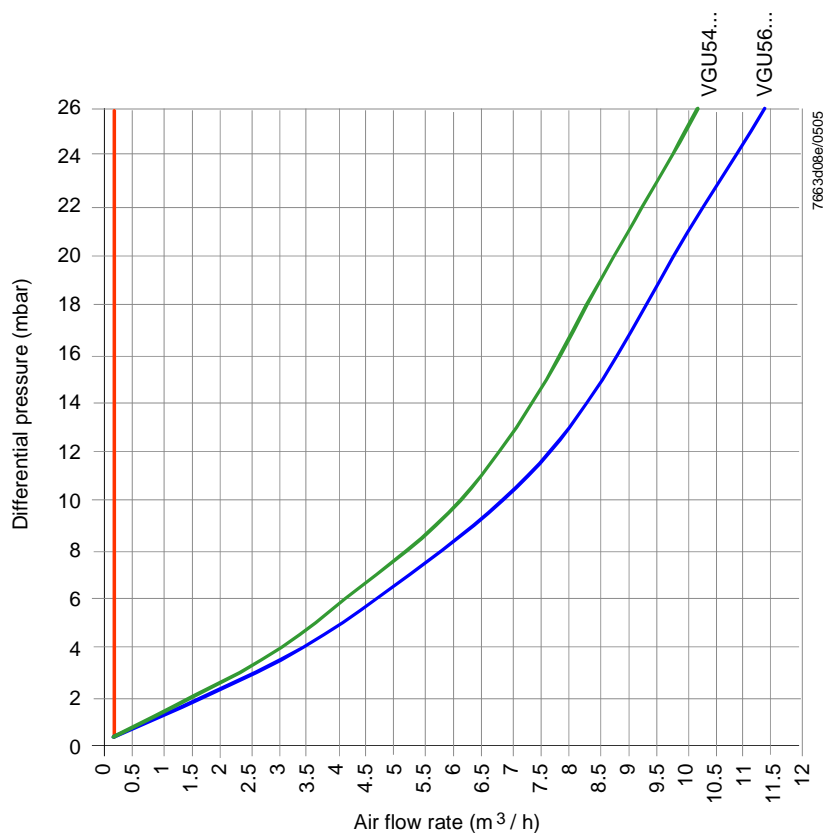
Flow rate at a pressure drop of 5 mbar

4.3 m<sup>3</sup>/h air

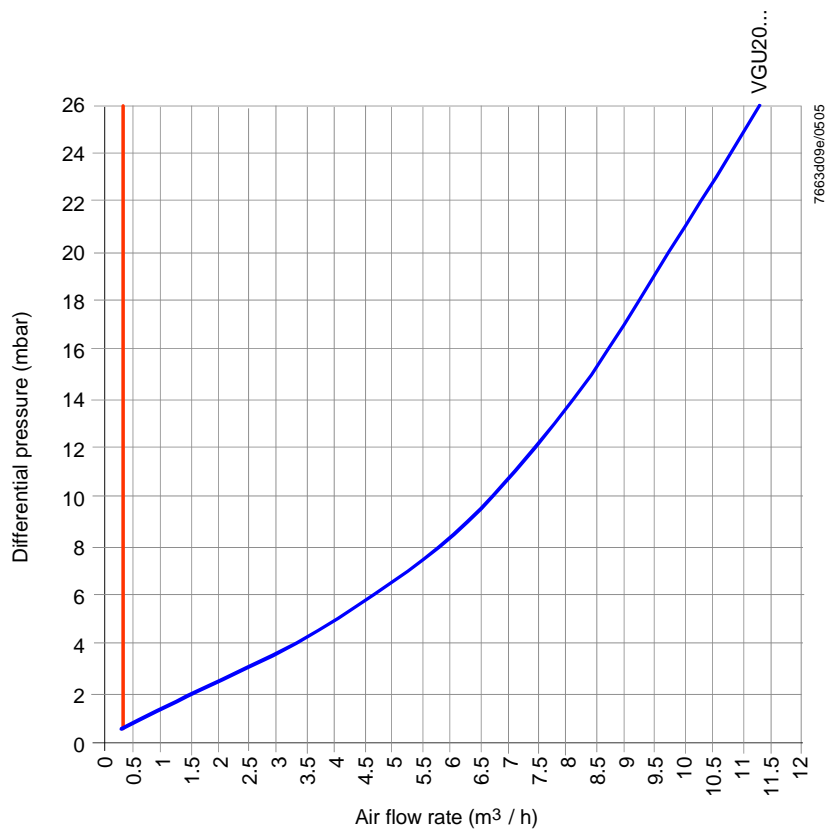
Flow chart of classes B and J

**VGU54...**

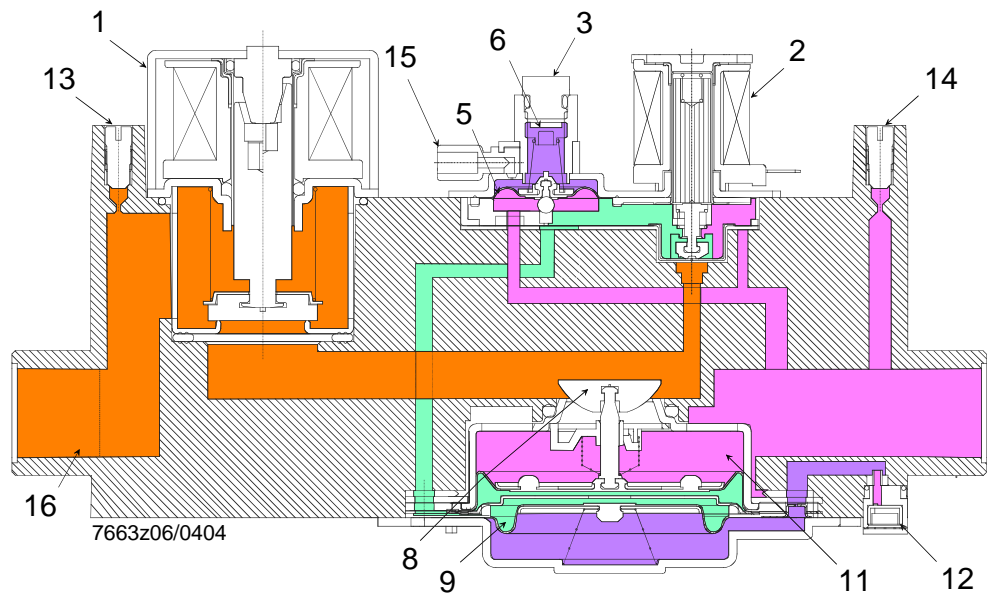
**VGU56...**



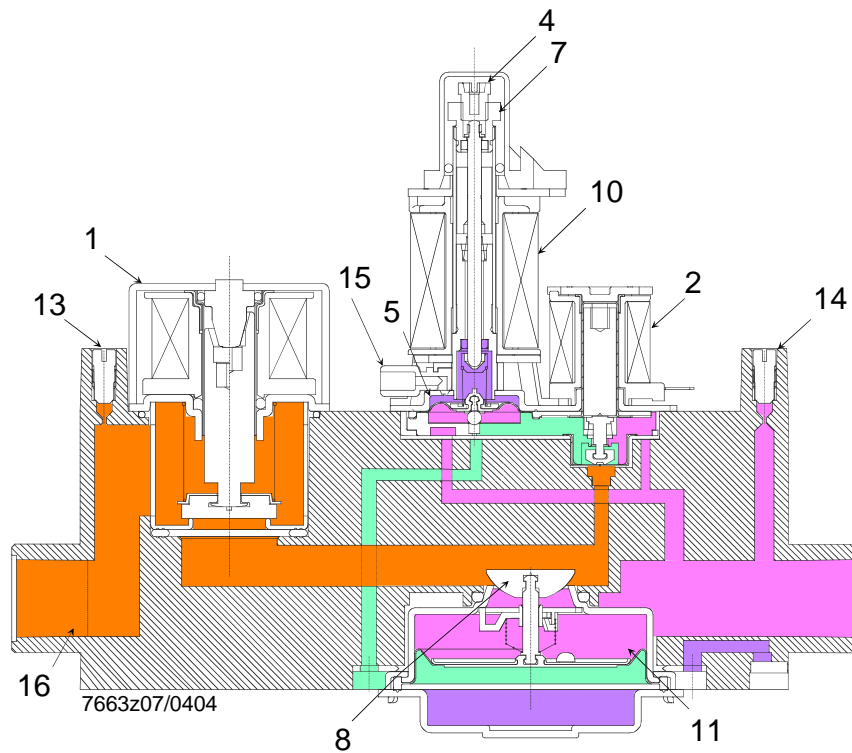
**VGU20...**



Sectional view of  
VGU2...



Sectional view of  
VGU5...



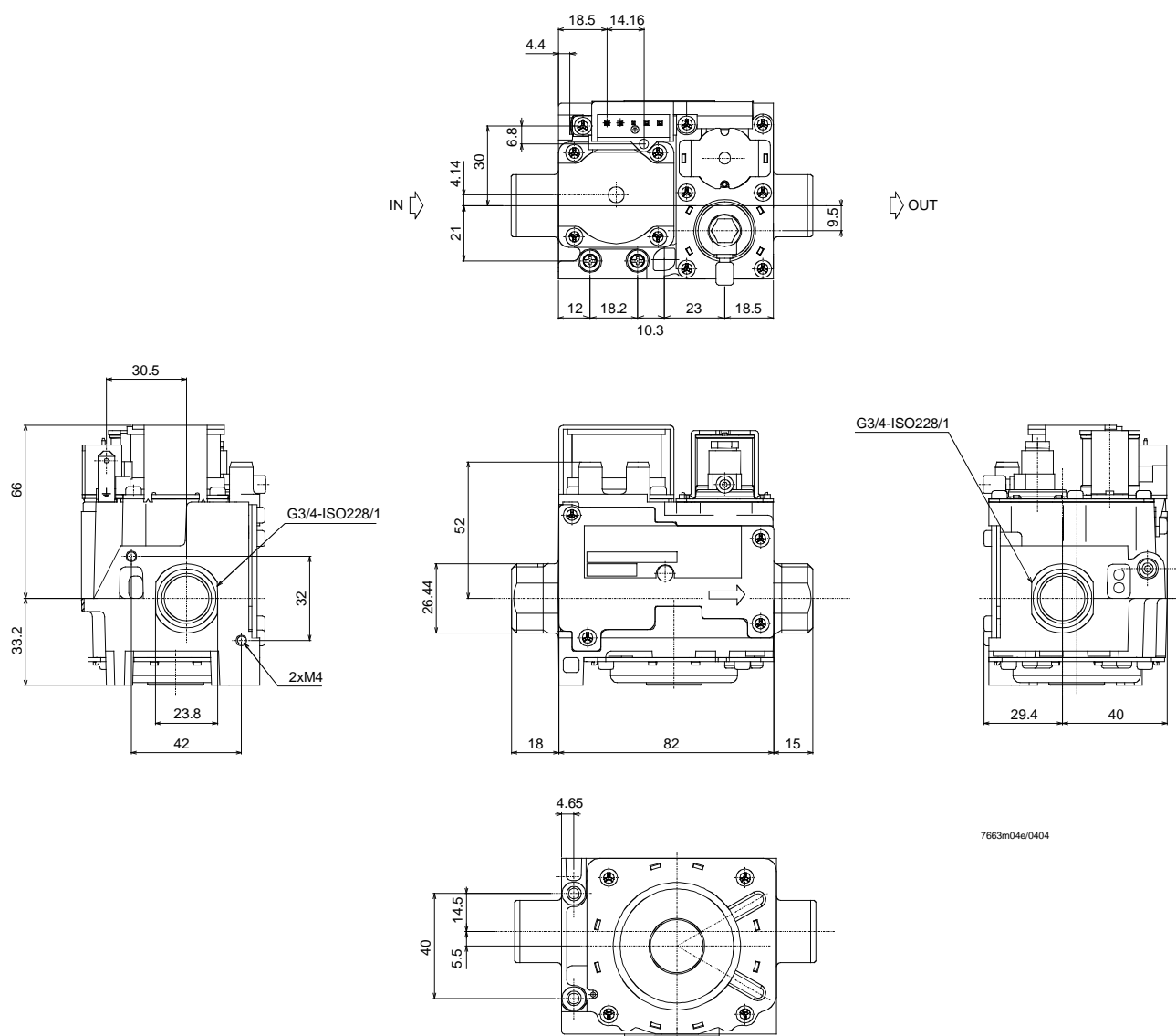
# Legend

- |   |  |    |                                      |
|---|--|----|--------------------------------------|
| 1 | 1st shutoff valve (class B)                | 8  | 2nd shutoff valve (regulator plug)   |
| 2 | Operating valve                            | 9  | Diaphragm for slow opening           |
| 3 | Cap  | 10 | Modulating coil                      |
| 4 | Setting screw minimum outlet pressure      | 11 | Main diaphragm                       |
| 5 | Servo diaphragm                            | 12 | Adjusting screw for slow opening     |
| 6 | Setting screw for servo pressure regulator | 13 | Inlet pressure                       |
| 7 | Setting screw maximum outlet pressure      | 14 | Outlet pressure                      |
|   |  | 15 | Combustion chamber feedback pressure |
|   |  | 16 | Filter                               |

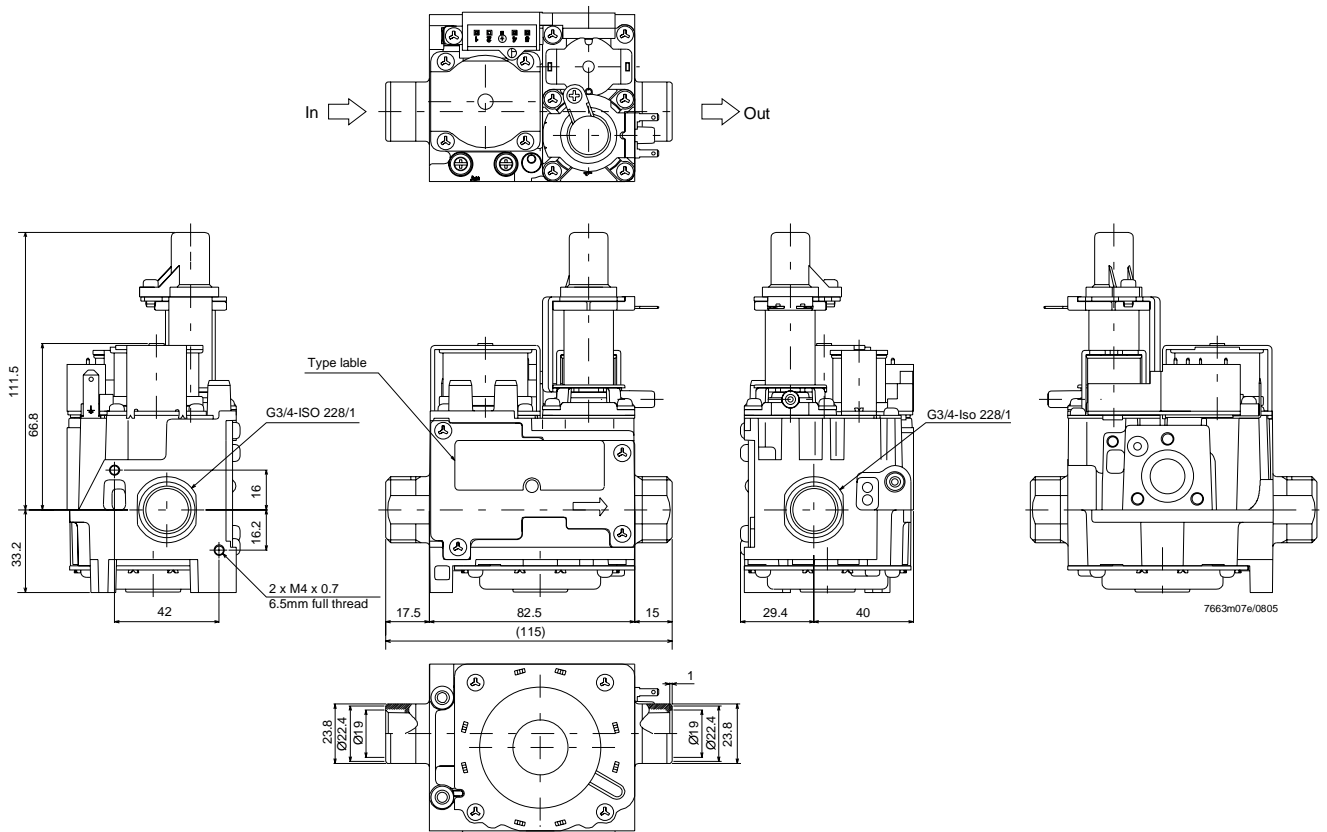
## Dimensions

Dimensions in mm

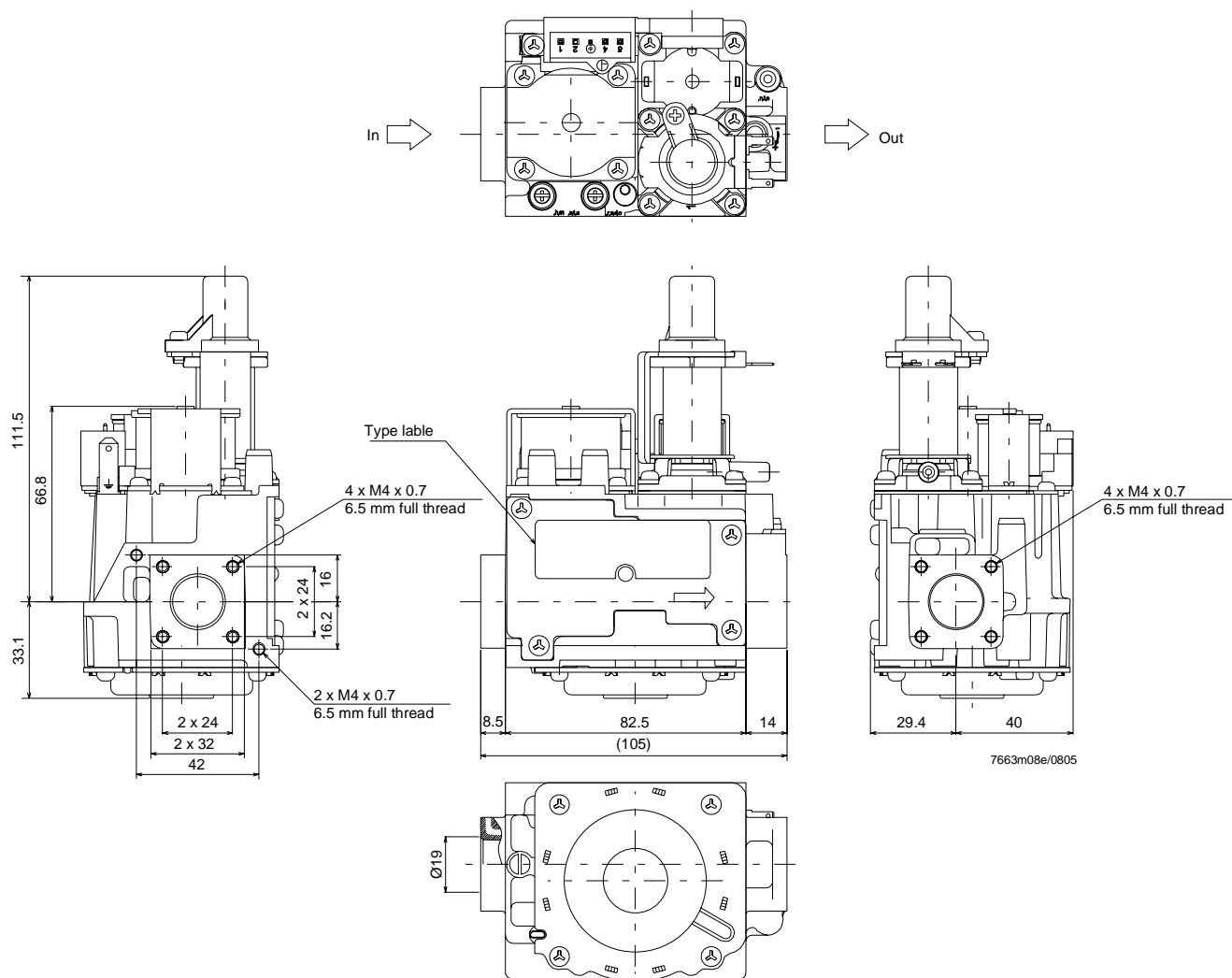
VGU20...



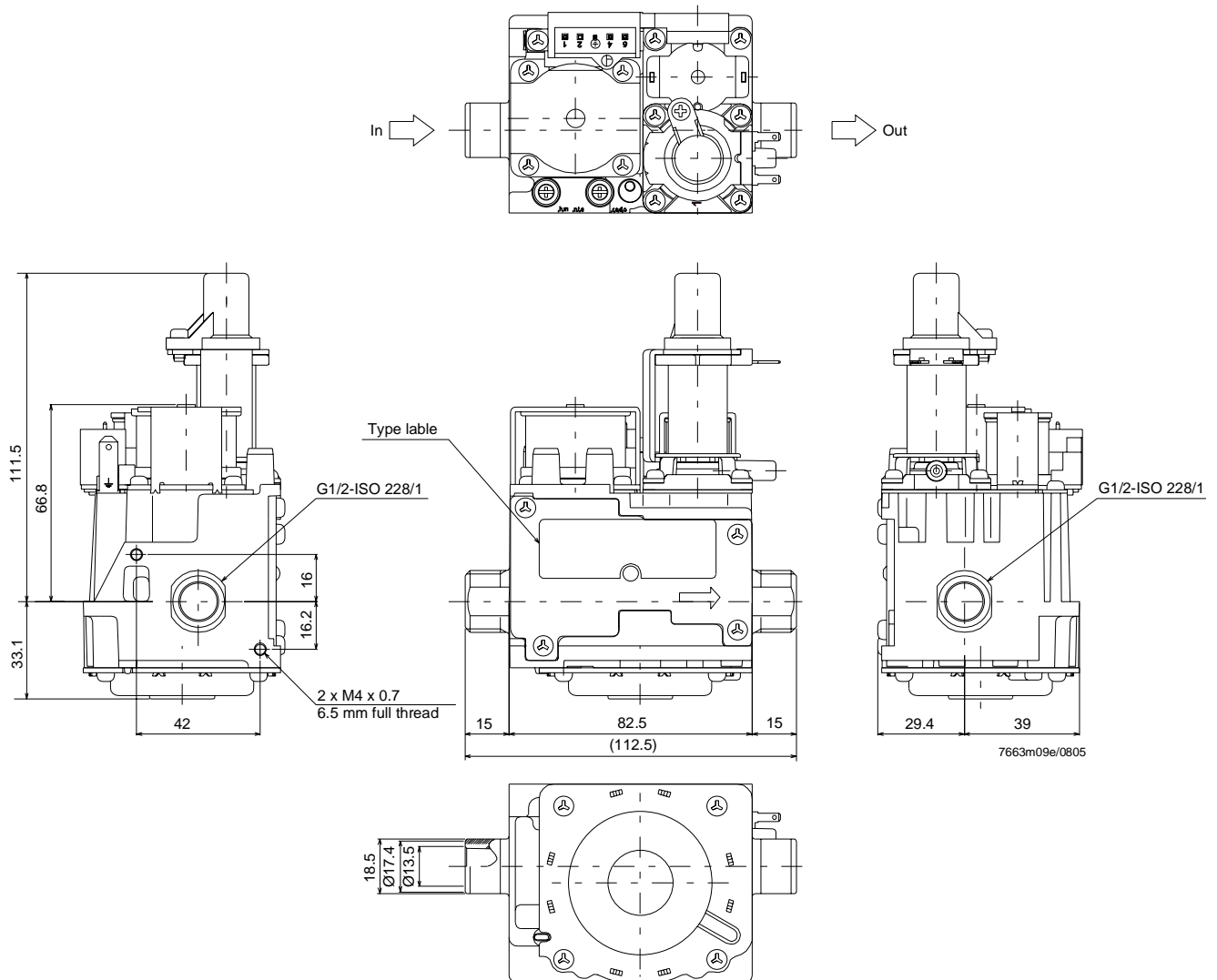
VGU50...



VGU52...



VGU54...



VGU56...

