

PRODUCTION COMPRESSOR MODEL NUMBER SIGNIFICANCE CHART

0	6	E	A	1	5	0	6	0	0
1	2	3	4	5	6	7	8	9	10

06E SEMI HERMETIC
RECIP
COMPRESSOR

4 TH DIGIT
SUCTION
CUTOFF
UNLOADING

4 TH DIGIT VARIATION		
HOT GAS BY PASS UNLOADING		
A	NO UNLOADER	
B	ELEC UNLOADER	1 STEP
C		2 STEP
D	PRESS UNLOADER	1 STEP
E		2 STEP
F	NO UNLOADER	
J	ELEC UNLOADER	1 STEP
K	ELEC UNLOADER	2 STEP
L	PRESS UNLOADER	1 STEP
N	PRESS UNLOADER	2 STEP
M	MED TEMP - NO UNLOADERS	
R	REFRIG - NO UNLOADERS	

SEE
NOTE

NOTE:
"I" THRU "N" MODELS HAVE A REVERSED CENTER
CYL HEAD. (8 CYL ONLY)
SERVICE COMPRESSORS ARE NOT AVAILABLE WITH THIS
TYPE HEAD. RETAIN HEAD FROM ORIGINAL COMPRESSOR.

5 TH DIGIT USAGE	
0	LIGHT DUTY COMPRESSOR MEDIUM DUTY COMPRESSOR
1	OR COMPRESSOR UNIT TONNAGE
2	HEAVY DUTY COMPRESSOR
3	HFC LIGHT DUTY COMPRESSOR
4	HFC MEDIUM DUTY COMPRESSOR
5	HFC HEAVY DUTY COMPRESSOR
6	NOT USED YET
7	Mar R MODEL, NO OIL (1) STEP ELECTRIC SCROLL
8	SPECIAL ORDER
9	NOT USED YET

6TH & 7TH DIGIT COMPRESSOR SIZE				
NO. CYL	STD PROD	LONG STROKE STD CLEAR	LONG STROKE HI CLEAR	SHORT STROKE
4	50 CFM	55 CFM	60 CFM	
6	75 CFM	80 CFM		85 CFM

8TH DIGIT ELECTRICAL	
1	575-3-60
2	200-1-60
3	208/230-480-3-60
4	208-3-60
5	230-3-60
6	400/480-3-50/60
7	230-1-60
8	230-3-60
9	220/380-3-60
0	208/230-3-60
A	400/480-3-50/60
B	220-3-60

9 TH DIGIT VARIATION	
0	CEM MODEL
1	ELECTRICAL REDESIGN
2	NOT USED
3	1ST REDESIGN LONG STROKE COASE
4	2ND REDESIGN RBT SHAW MTR PROTECT
5	NOT USED
6	COMPRESSOR MODEL LESS MTR PROT
7	MEDIUM TEMP RBT SHAW MTR PROT
8	EUROPEAN - WITH OIL

10TH DIGIT PACKAGING	
0	MODEL NO.
1	SINGLE PACK (LESS VALVES)
2	MULTI PACK DOMESTIC
3	SINGLE PACK w/ VALVES & MTG KIT
4	MULTI PACK EXPORT
5	PALLETIZED (LESS VALVES)
6	CSA CONTAINER
7	PALLETIZED (w/ VALVES)
8	MULTI PACK (MC MINN)
A	HFC PKG (SINGLE w/ VALVES)
B	SINGLE PACK EXPORT
C	SINGLE PKG EXP w/ VALVES & MTG KIT
D	HFC PKG EXP SINGLE PKG w/ VALVES

220-3-60	UNIT DESIGNED FOR USE ON	198 TO 242 V
360-3-60	UNIT	342 TO 418 V
575-3-60	UNIT	518 TO 660 V
480-3-60	UNIT	414 TO 528 V
230-3-60	UNIT	198 TO 264 V
230-3-60	UNIT	198 TO 264 V
400-3-60	UNIT	342 TO 457 V
200-3-60	UNIT	180 TO 229 V

SERVICE COMPRESSOR MODEL NUMBER SIGNIFICANCE CHART

0	6	E	A	1	5	0	6	0	0
1	2	3	4	5	6	7	8	9	10

03E SEMI HERMETIC,
RECIP
COMPRESSOR

4TH DIGIT VARIATION	
T	SERVICE COMPR w/ (1) BLOCKED SUCTION OUT-OFF UNLOADER HEAD. REPLACES 2,3,4,5,6,7,8, & 9 PRODUCTION MODELS.
X	SERVICE COMPR w/ (1) BLOCKED HOT GAS BY-PASS UNLOADER HEAD. REPLACES A,B,C,D,E,F,J,K,L,& N.
Y	SVCE COMPR-REFRIGERATION REPLACES "R" PRODUCTION COMPRESSOR.
7	SVCE COMPR-MEDIUM TEMP REPLACES "M" PRODUCTION COMPRESSOR.

8TH & 7TH DIGIT COMPRESSOR SIZE				
NO. CYL	STD PRD	LONG STROKE STD CI FAR	LONG STROKE HI CI FAR	SHORT STROKE
4	50 CFM	66 CFM	80 CFM	
6	75 CFM	99 CFM		66 CFM

8TH DIGIT ELECTRICAL	
1	575-3-60
2	220-1-60
3	208/230-480-3-60
4	208-3-60
5	230-3-60
6	400/480-3-60/30
7	230-1-60
8	230-3-50
9	230/380-3-60
0	208/230-3-60
A	400/480-3-60/30
B	220-3-50

9TH DIGIT VARIATION	
1	THERMOTECTOR PROTECTION OLD STYLE CRANKCASE
2	NEW MANUF SRVC COMPR
3	FUTURE USE
4	REMAN SRVC COMPR LOW TEMP
5	OLD STYLE C/CASE ROBERT SHAW SENSORS & TAPPED CYL HEADS MTR PROT KIT REQ'D FOR THERMOT
6	REMANUFACTURED SRVC COMPR
7	REMAN SRVC COMPR MED TEMP

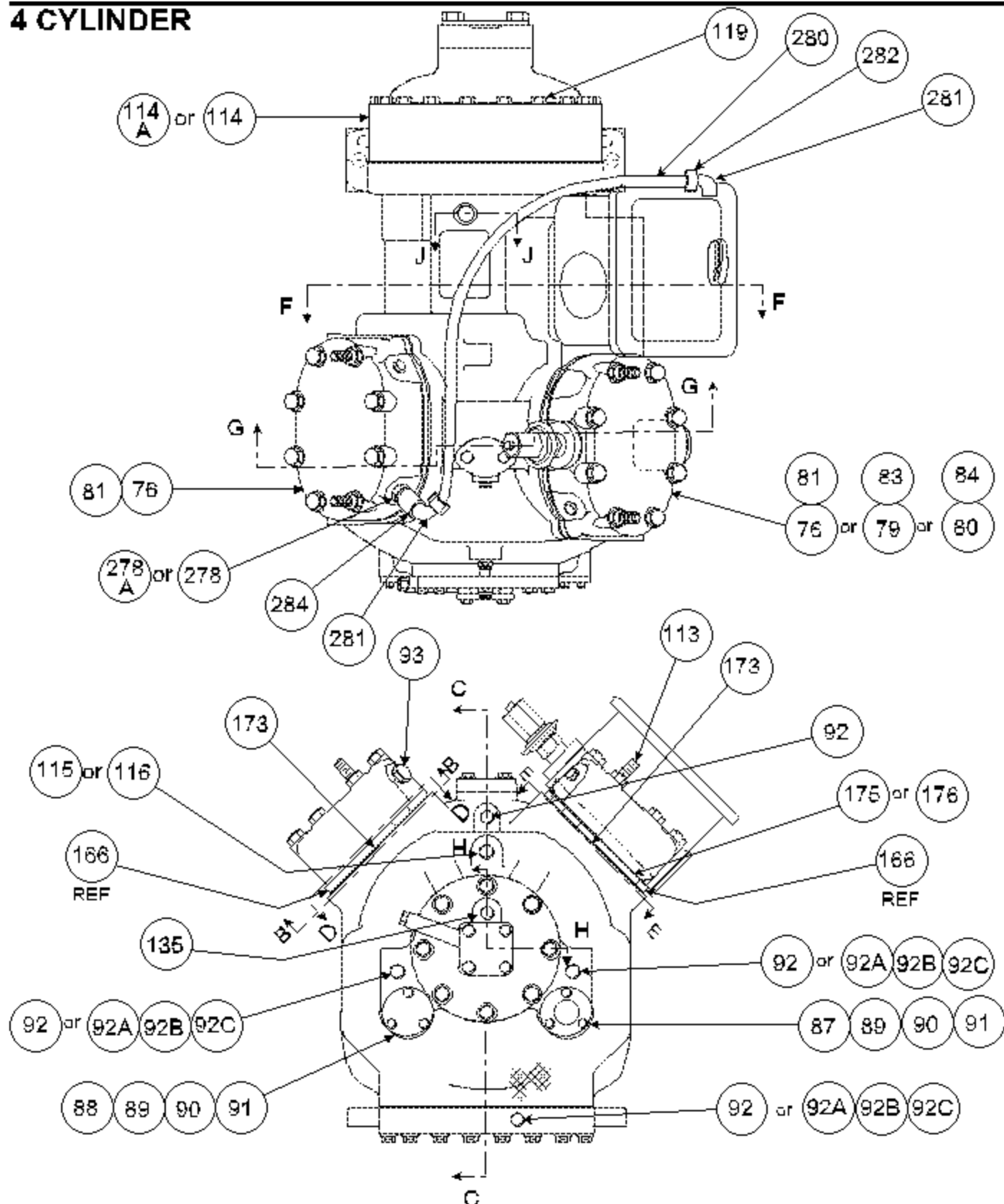
NOTE:
"F" THRU "N" MODELS HAVE A REVERSED CENTER
CYLINDER HEAD. (8 CYLINDER ONLY)
SERVICE COMPR'S ARE NOT AVAILABLE WITH THIS
TYPE HEAD. RETAIN HEAD FROM ORIGINAL COMPR.

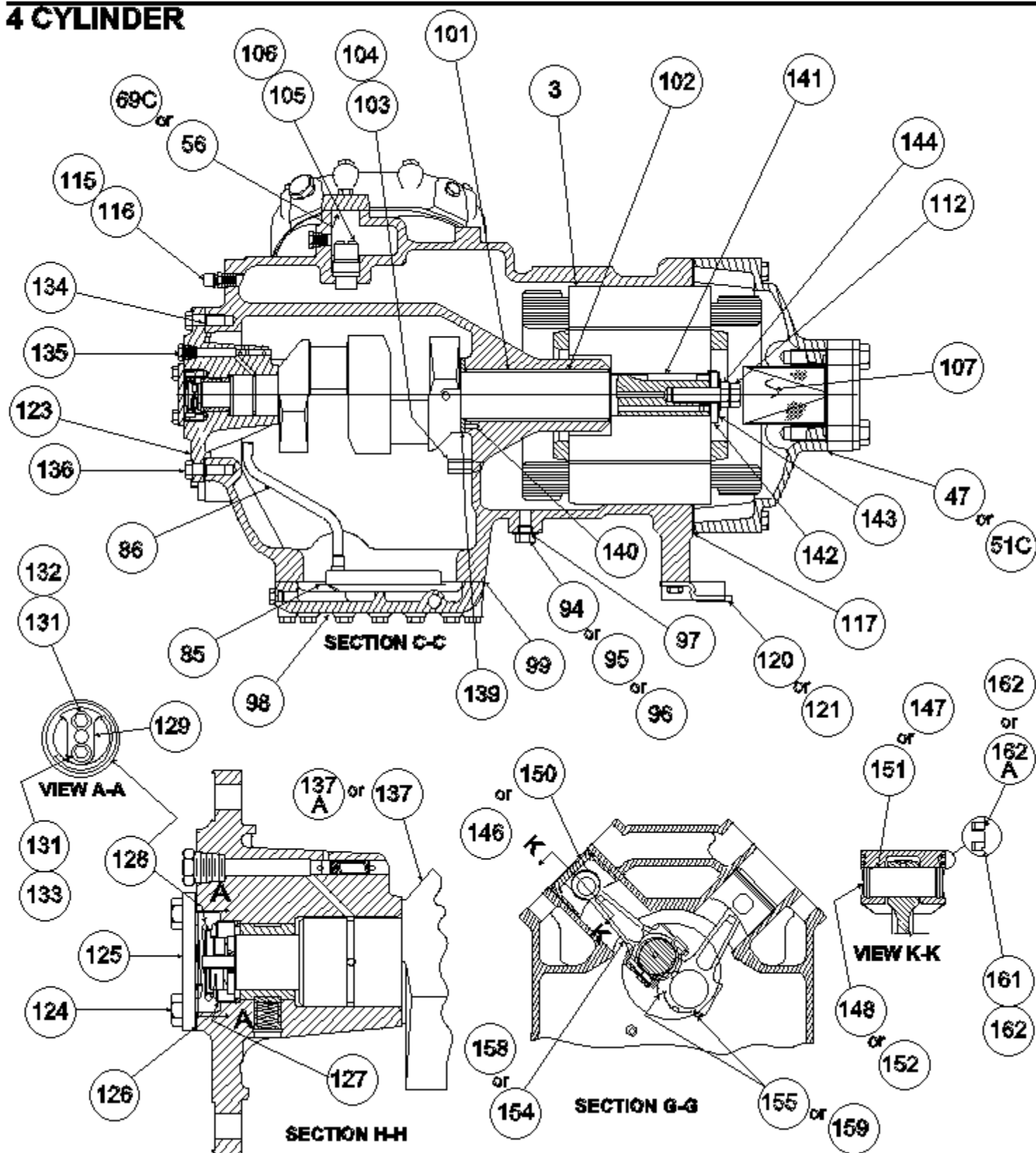
IF ORIGINAL COMPR HAS A "3,5,7, OR 9" IN 4TH POS.
OF A SCOU MODEL OR C,E,K,N,U, OR W FOR HGBP
YOU MUST RETAIN (1) UNLOADER HEAD ASSY FROM
THE ORIGINAL COMPR AND TRANSFER TO SERVICE
REPLACEMENT.

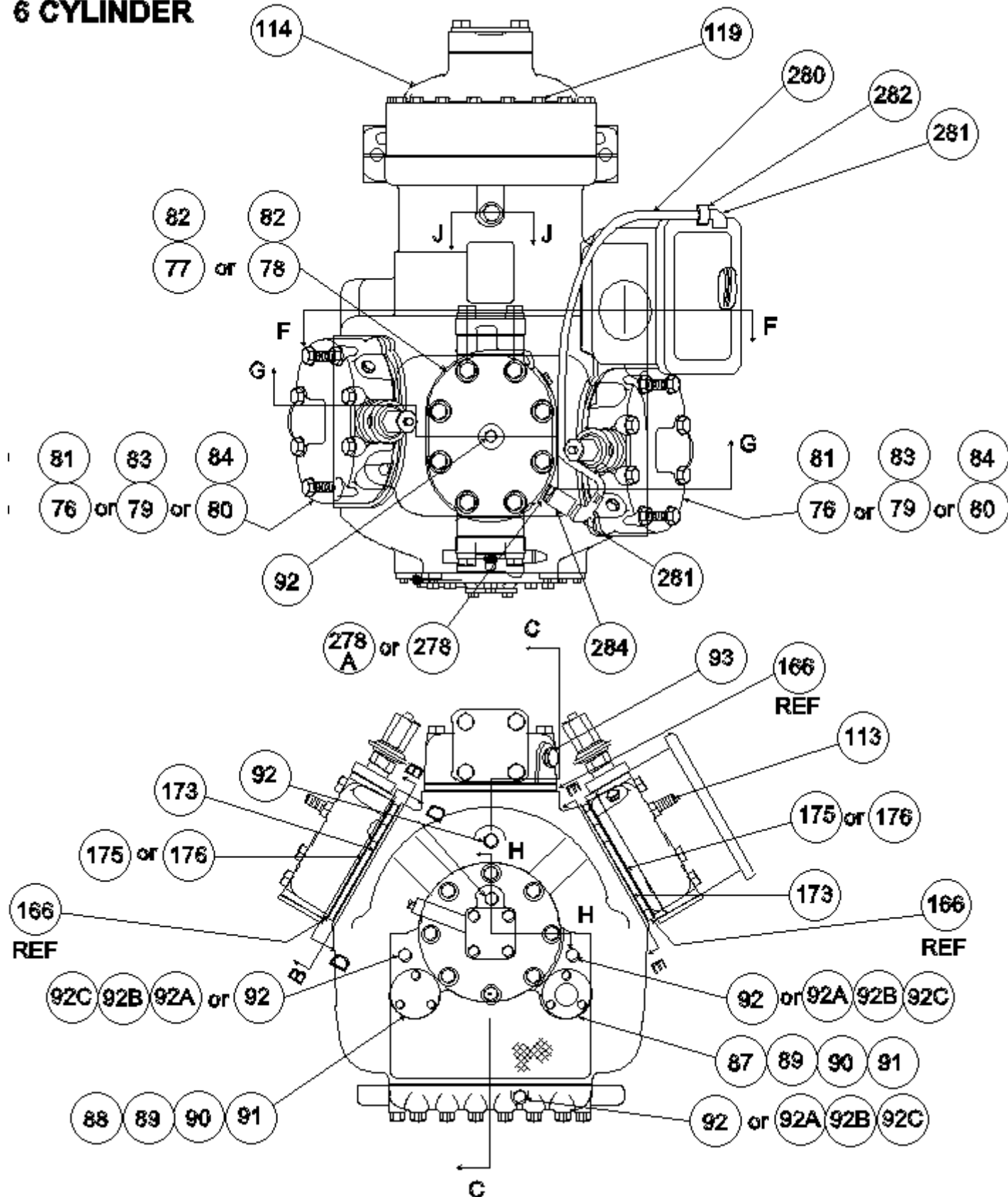
5TH DIGIT USAGE	
0	LIGHT DUTY COMPR MEDIUM DUTY COMPR
1	OR COMPR UNIT TONNAGE
2	HEAVY DUTY COMPR
3	HFC LIGHT DUTY COMPR
4	HFC MED DUTY COMPR
5	HFC HEAVY DUTY COMPR
6	NOT USED YET
7	M or R MODEL, NO OIL (1) STEP ELECTRIC SCOU
8	SPECIAL ORDER
9	NOT USED YET

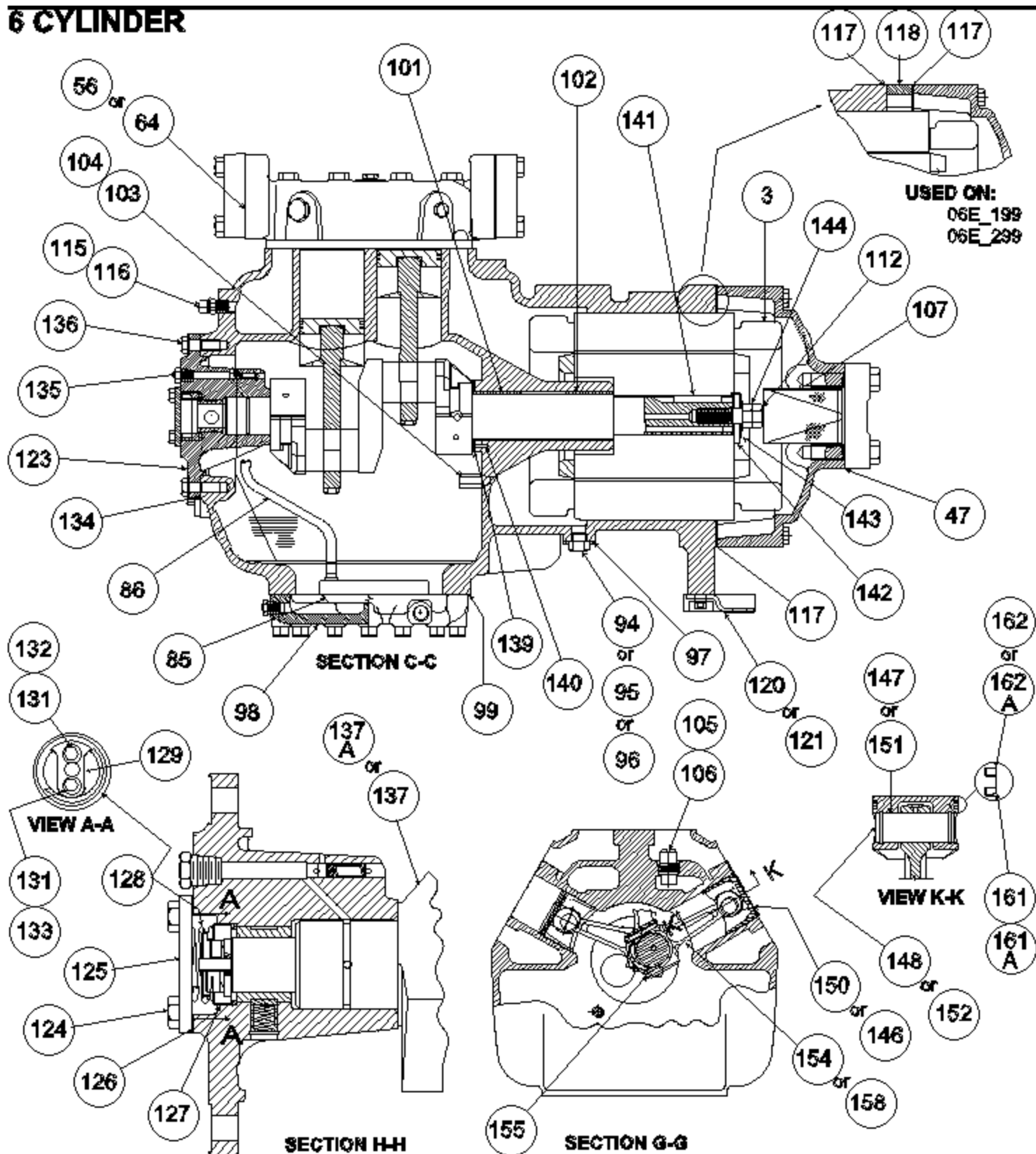
10TH DIGIT PACKAGING	
0	MODEL NO.
1	SINGLE PACK (LESS VALVES)
2	MULTI PACK DOMESTIC
3	SINGLE PACK w/ VALVES & MTG KIT
4	MULTI PACK EXPORT
5	PALLETIZED (LESS VALVES)
6	CSA CONTAINER
7	PALLETIZED (w/ VALVES)
8	MULTI PACK (MC MINN)
A	HFC PKG (SINGLE w/ VALVES)
B	SINGLE PACK EXPORT
C	SINGLE PKG EXP w/ VALVES & MTG KIT
D	HFC PKG EXP SINGLE PKG w/ VALVES

220-3-50	UNIT	DESIGNED FOR USE ON	198 TO 242 V
380-3-50	UNIT		342 TO 418 V
575-3-60	UNIT		518 TO 660 V
480-3-60	UNIT		414 TO 576 V
230-3-60	UNIT		198 TO 284 V
230-3-50	UNIT		198 TO 264 V
400-3-50	UNIT		342 TO 457 V
200-3-60	UNIT		180 TO 228 V

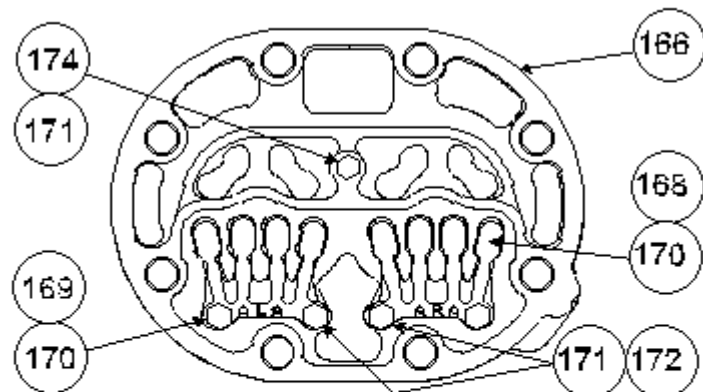
4 CYLINDER

4 CYLINDER

6 CYLINDER

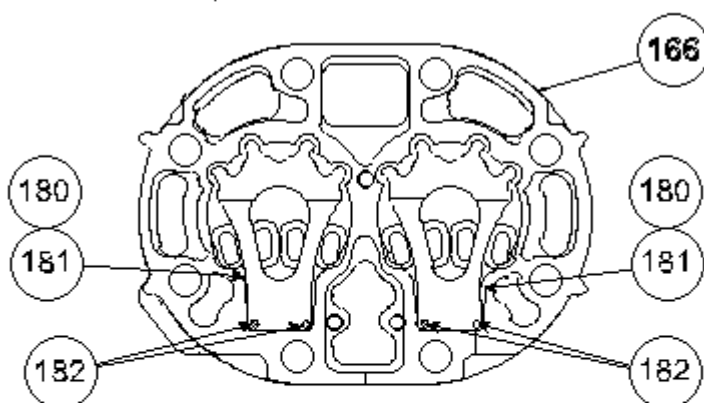
6 CYLINDER

4 OR 6 CYLINDER

06EX,T
(AIR COND. MED. TEMP)

(TOP VIEW)

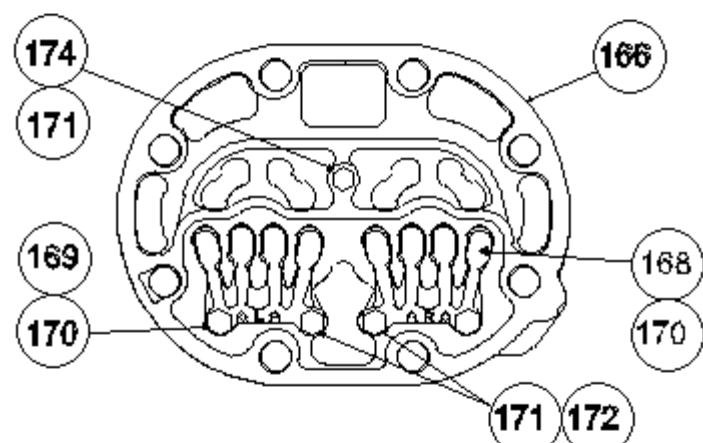
(CURRENT STYLE HI-EFF. VALVE PLATE)

06EX,T
(AIR COND. MED. TEMP)

NON-UNLOADING

VIEW B-B

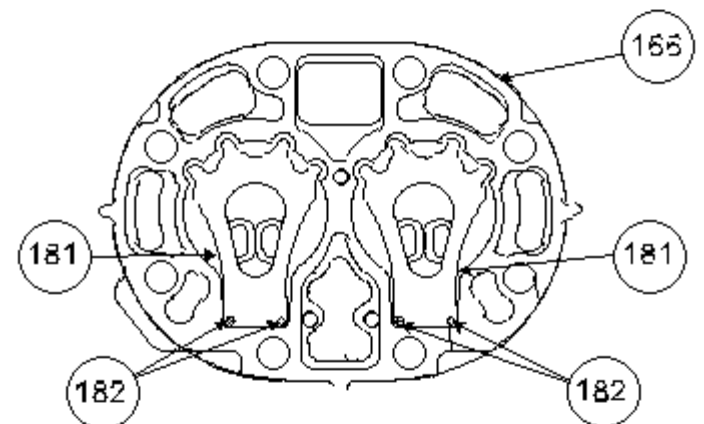
(BOTTOM VIEW)



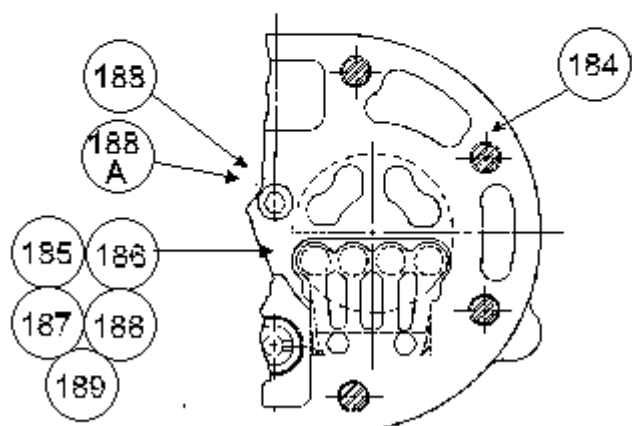
(TOP VIEW)

VIEW D-D

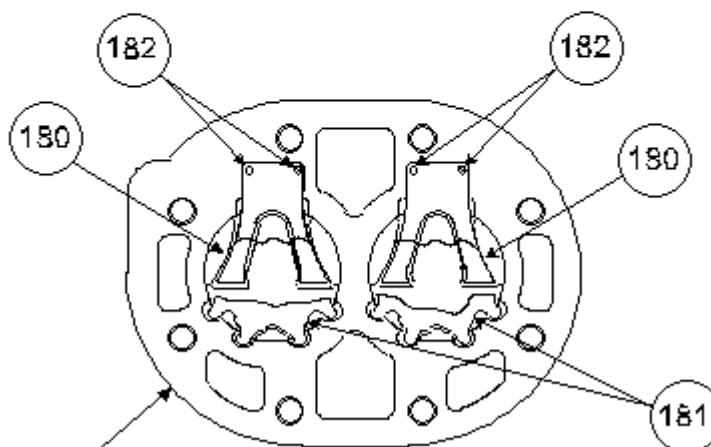
06ER (REFRIGERATION)



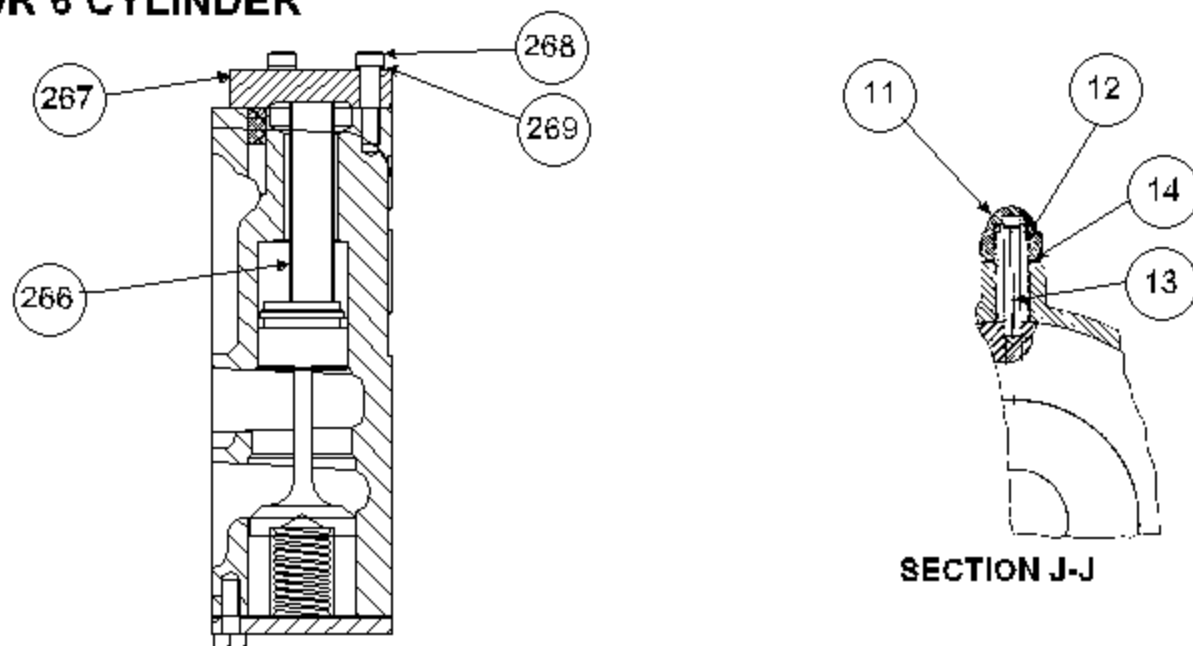
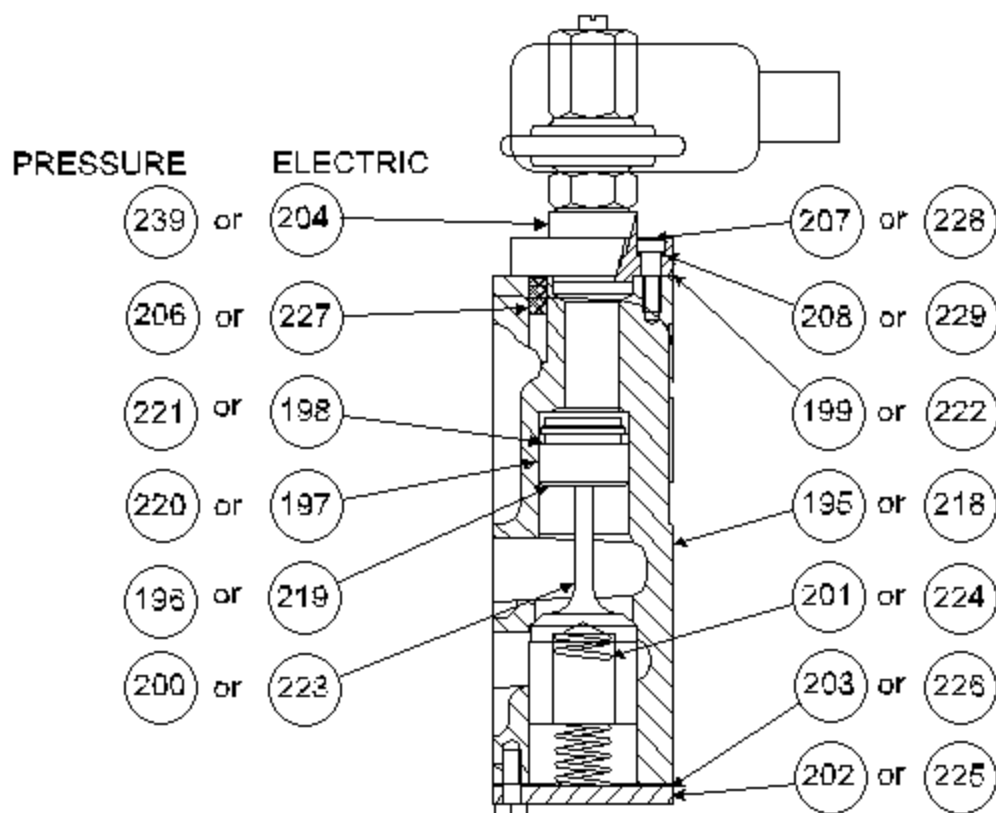
(BOTTOM VIEW)

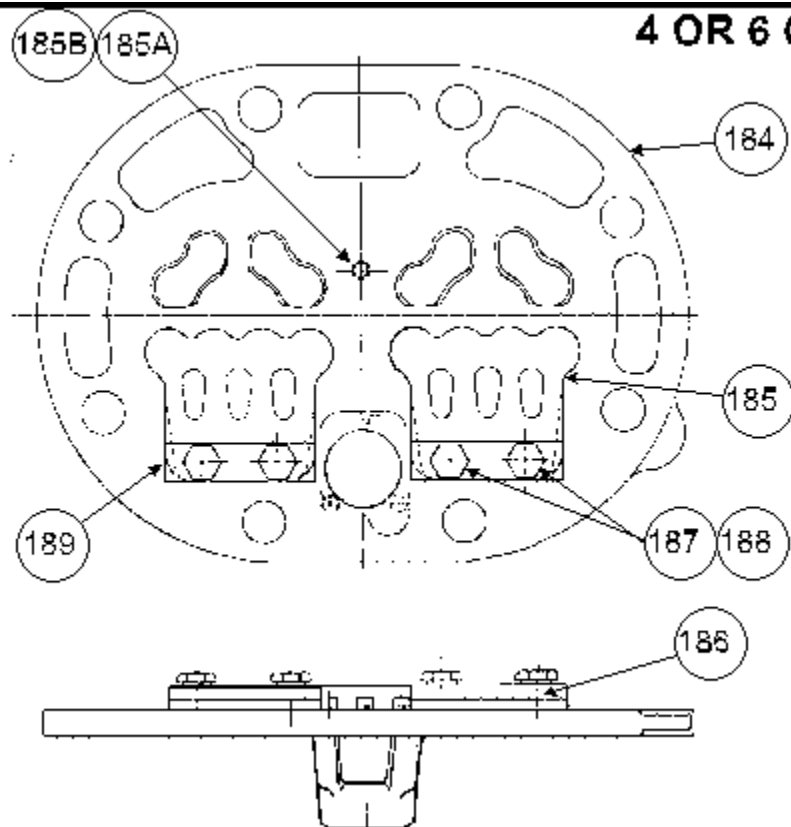
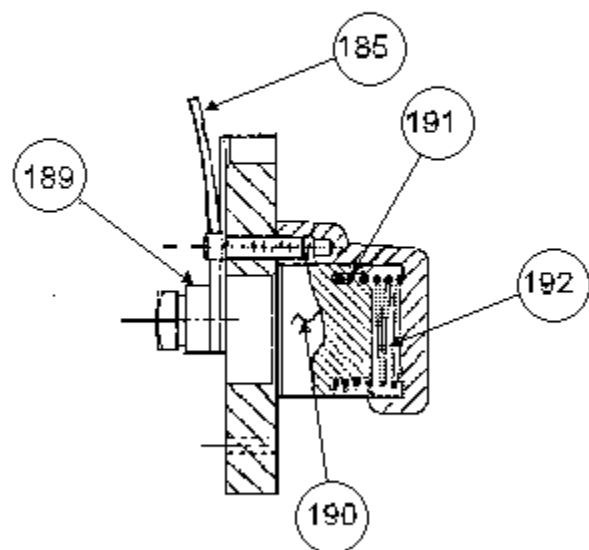
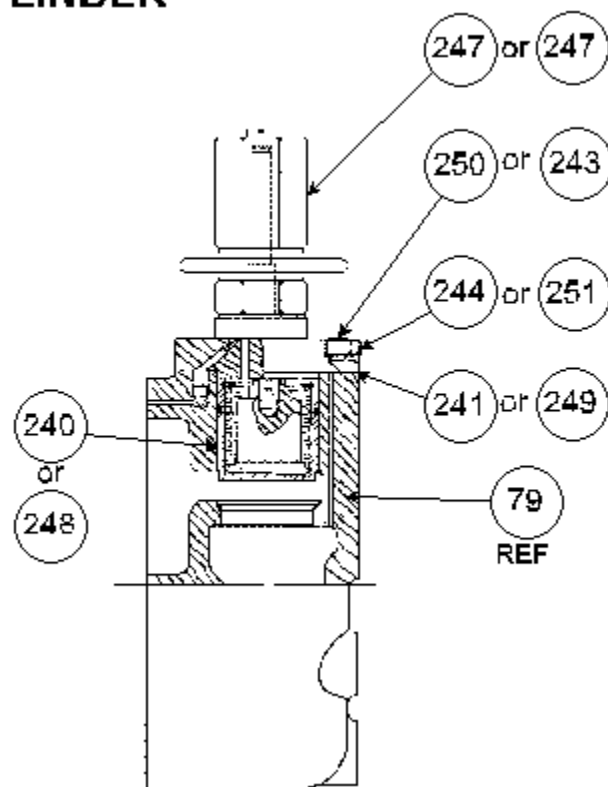
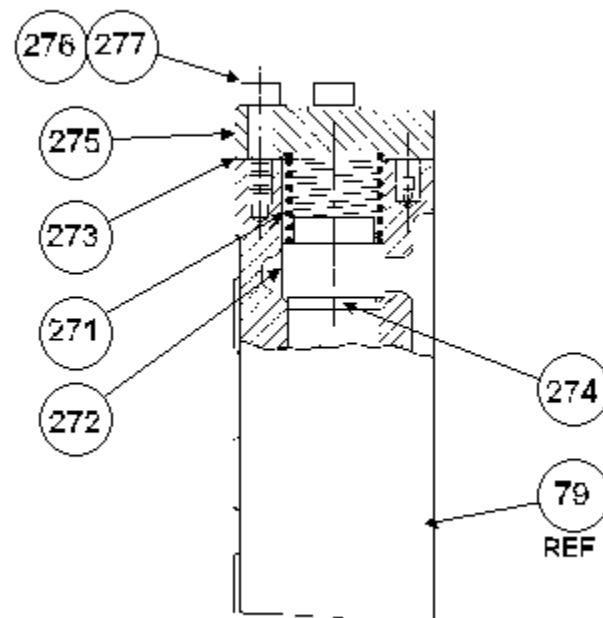


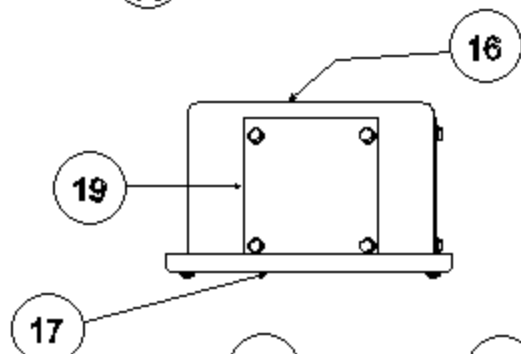
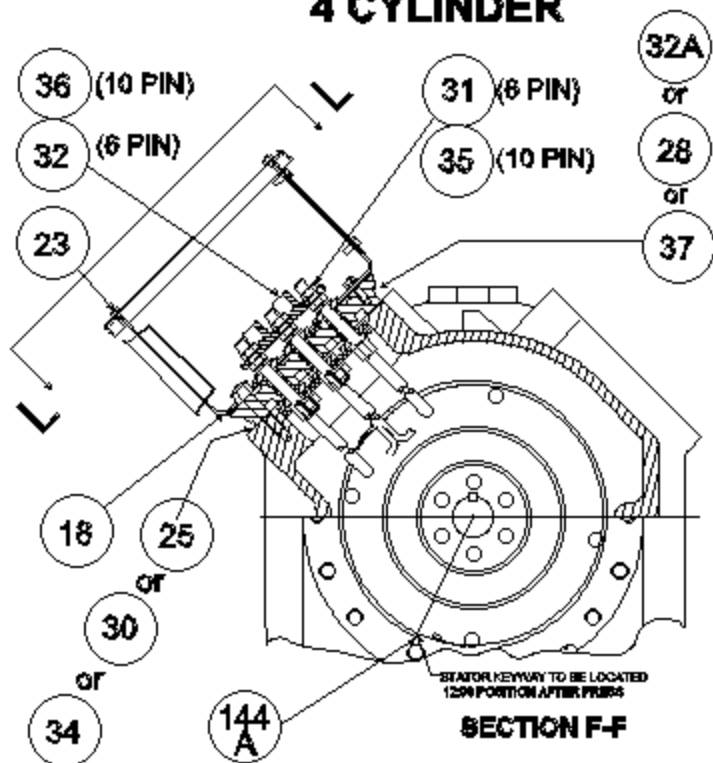
(REFRIG STD EFF VALVE PLATE)

CYLINDER
DECK

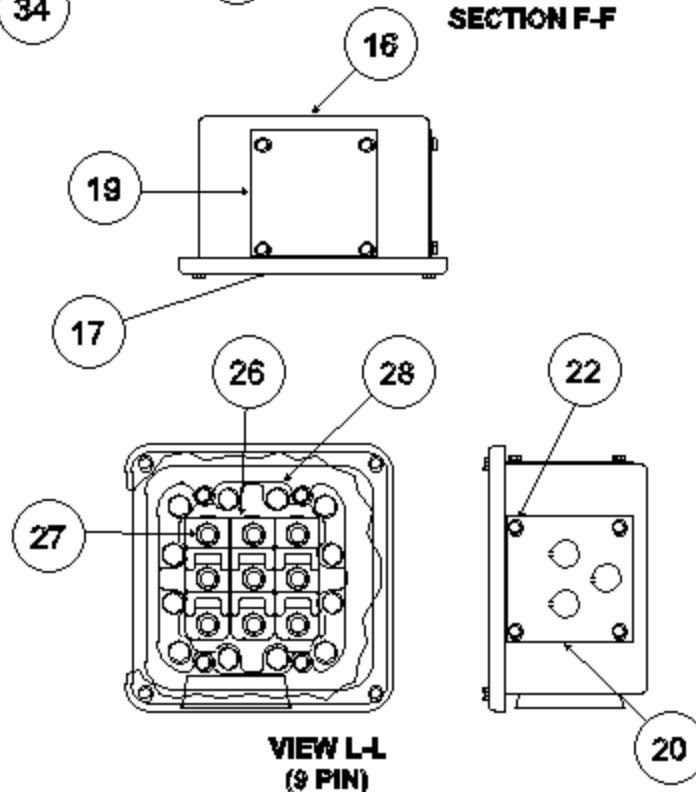
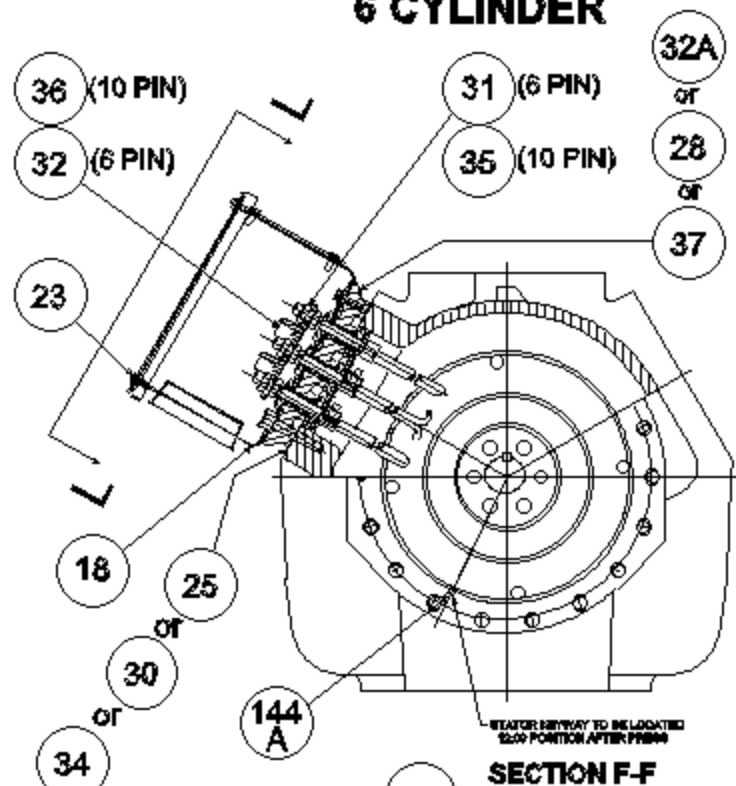
VIEW E-E

4 OR 6 CYLINDER**SUCTION CUTOFF UNLOADER BLOCKING****SUCTION CUTOFF UNLOADER**

4 OR 6 CYLINDER**HOT GAS BYPASS VALVE PLATE****HOTGAS BYPASS VALVE PLATE CHECK VALVE****HOTGAS BYPASS CYLINDER HEAD****HOTGAS BYPASS BLOCKING**

4 CYLINDER

TERMINAL PLATE AND BOX CONFIGURATION
FOR DISCRETE VOLTAGE CPRSRs

6 CYLINDER

TERMINAL PLATE AND BOX CONFIGURATION
FOR DUAL VOLTAGE CPRSRs

Model/Sales Package: 06ER/EY099/399..



Model 06ER/EY099/399..

Description 4/6 CYL LOW TEMPERATURE REFRIG RECIPROCATING COMPRESSORS, 6 CYL/30 HP

Itm#	Qty	Rec	Part Number	Description
1A	1	-	06EY399140	REFRIGERATION COMPR (EY) 575-3-60
1B	1	-	06EY399340	REFRIG COMPR (EY) 208/230-3-60 XL
1C	1	-	06EY399340	REFRIG COMPR (EY) 400/460-3-50/60 XL
1D	1	-	06EY399640PW	REFRIG COMPR (EY) 400/460-3-50/60 PW: NOTE: COMPRESSOR MODELS WITH A "3" IN THE 5TH DIGIT ARE LESS OIL.
3A	1	-	06EX490314	MOTOR, COMPR 208/230/460-3-60
3B	1	-	06EX490314	MOTOR, COMPR 400/460-3-50/60 XL
3C	1	-	06EX490654	MOTOR, COMPR 400/460-3-50/60 PW
3D	1	-	06EX490854	MOTOR, COMPR 230-3-50
11	1	-	AT27MA363	NUT, ACORN 3/4-16
12	1	-	06EA500211	BUSHING, MOTOR LOCKING PIN
13	1	-	AX14CP235	PIN, MOTOR LOCKING ROLL
14	1	-	AU51YA012	GASKET, WASHER: NOTE: STARTING IN EARLY 1998 NEW SIX CYLINDER COMPRESSOR MOTORS WILL NO LONGER BE PINNED THROUGH THE SHELL. REMAN SERVICE MAY STILL USE REQUIRE ITEMS 11-14.
15	1	-	06EA660095	TERMINAL BOX & COVER PACKAGE: INCLUDES: ITEMS 16 - 23
16	1	-	NSS	> TERMINAL BOX
17	1	-	NSS	> COVER, TERM BOX (W/LABELS)
18	1	-	06EA502553	> GASKET, TERMINAL BOX
19	1	-	NSS	> PLATE, COVER (NO KO'S)
20	1	-	NSS	> PLATE, COVER (3 KO'S)
21	1	-	NSS	> PLATE, COVER (NESTED KO'S)
22	16	-	NSS	> SCREW, THREAD CUTTING
23	4	-	NSS	> SCREW, LOCK
24	1	-	06EA660087	TERMINAL PLATE PKG (9 PIN PLT): INCLUDES: ITEMS 25 - 28
25	1	-	06EA502523	> GASKET, TERMINAL PLATE
26	6	-	06LA500282	> BLCK, CONNECTOR (3 PIN FLAT)(BROWN)
26A	3	-	06EA500672	> BARRIER, PHASE(3 PIN)(BLACK)
27	18	-	NSS	> NUT, STEEL JAM (3/8-16)
28	1	-	NSS	> PLATE ASSY, TERMINAL (9 PIN)
29	1	-	06EA660125	TERMINAL PLATE PKG (6 PIN PLT): INCLUDES: ITEMS 30 - 32A
30	1	-	06EA502523	> GASKET, TERMINAL PLATE
31	12	-	NSS	> NUT, STEEL JAM (3/8-16)
32	2	-	06EA500672	> BARRIER, PHASE (3 PIN)
32A	1	-	NSS	> PLATE ASSY, TERMINAL (6 PIN)
33	1	-	06EA660051	TERM PLT PKG(6 POWER PIN/4 ROBT SHAW): INCLUDES: ITEMS 34 - 37
34	1	-	6G451082	> GASKET, TERMINAL PLATE
35	2	-	NSS	> NUT, STEEL JAM (3/8-16)
36	2	-	06EA500672	> BARRIER, PHASE(3 PIN)
37	1	-	NSS	> PLATE ASSY, TERMINAL (10 PIN)
38	1	-	HY85TB008	TERM LUGS (#8-#4 WIRE)
39	1	-	06EA660141	JUMPER BAR KIT (SEE PMB 87-13): INCLUDES: ITEMS 40 - 44
40	3	-	NSS	> BAR, JUMPER (2 HOLE)
41	1	-	NSS	> BAR, JUMPER (3 HOLE)
42	1	-	06LA500282	> BLOCK, CONNECTOR (3 PIN FLAT)
43	9	-	NSS	> NUT, STEEL JAM (3/8-16)
44	1	-	NSS	> LABEL, WIRING
45	1	R	06EA660091	SUCTION VALVE PACKAGE: INCLUDES: ITEMS 46 - 53
46	1	-	NSS	> SERVICE VALVE (2 1/8 ODS 4 BLT)
47	1	R	6G651061	> GASKET, VALVE (RING)
48	1	-	NSS	> SCREW, HEX HEAD CAP
49	1	-	EN99ZA009	> CAP, VALVE (MUELLER)
49A	1	-	EN99ZA022	> CAP, VALVE (HENRY)

Itm#	Qty	Rec	Part Number	Description
50	1	-	EN99ZA009	> GASKET, VALVE CAP (MUELLER)
51	1	-	EM99AA516	> ADAPTER, TAILPIECE (MUELLER)
52	1	-	EM99GA516	> GASKET, ADAPTER (MUELLER)
53	1	-	EM99FA516	> FLANGE, COMPANION (MUELLER)
54	1	R	06DA660065	DISCHARGE VALVE PACKAGE: INCLUDES: ITEMS 55 - 60A
55	1	-	NSS	> VALVE, SERVICE
56	1	R	6D681131	> GASKET, VALVE
57	4	-	NSS	> SCREW, HEX HEAD CAP
58	1	-	EN99ZA006	> CAP, VALVE (MUELLER)
58A	1	-	EN99ZA013	> CAP, VALVE (HENRY)
60	1	-	EN99ZA103	> GASKET, VALVE CAP (MUELLER)
62	1	R	06EA660090	DISCHARGE VALVE PKG. (ALT): INCLUDES: ITEMS 63 - 68A
63	1	-	NSS	> VALVE, SERVICE (1 5/8 ODS, 4 BLT)
64	1	R	6D681131	> GASKET, VALVE (2.50 SQ)
65	4	-	NSS	> SCREW, HEX HEAD CAP
66	1	-	EN99ZA006	> CAP, VALVE (MUELLER)
66A	1	-	EN99ZA013	> CAP, VALVE (HENRY)
68	1	-	EN99ZA103	> GASKET, VALVE CAP (MUELLER)
73	1	-	PH23QK016	PAINT (SEA FOAM GREEN)
73A	1	-	313974-751	PAINT, SPRAY (AMER STER GREY)
75	1	R	06ER660009	GASKET PACKAGE # # (SEE NOTE BELOW): NOTE: GSKT PKG DOES NOT CONTAIN ANY PARTS OR GSKTS TO SERVICE VLV PLTS ORDER 2 OR 3 06EA660104 TO OBTAIN THESE PARTS.
76	2	-	06EA502064	HEAD, CYL (SIDE) (W/1/4 & 1/2 NPT)
77	1	-	06EA502074	HEAD, CENTER CYL (W 1/2 NPT)
78	1	-	06EA502084	HEAD, CENTER CYL (REV) (W 1/2 NPT)
80	1	-	06EA503524	HEAD, UNLOADING CYL (S C O U) (HEAD ONLY)
81	1	R	06EA503304	GASKET, CYLINDER HEAD (PLAIN)
82	1	R	06EA503314	GASKET, CYLINDER HEAD (CENTER)
83	1	R	06EA503334	GASKET, CYLINDER HEAD (S C O U)
84	1	-	AT27MS363	NUT, ACORN 3/4-16
85	1	-	6D40103	SCREEN ASSY, OIL FILTER
86	1	-	06EA500233	TUBE, OIL SUCTION
87	1	R	06EA402403	GLASS, OIL SIGHT (W/OUT O-RING): Note: must also purchase o-ring item #89.
88	1	-	06EA501212	COVER, BLANK OFF (W/OUT O-RING): Note: must also purchase o-ring item #89.
89	2	-	KK71GW015	"O" RING (USED FOR IT #87 & #88)
90	6	-	AB06GS169	SCREW, HEX HEAD CAP
91	6	-	NSS	WASHER, LOCK
92	6	-	CA63AA051	PLUG, PIPE 1/4 NPT
92A	1	-	05GA501762	PLUG, OIL DRAIN (7/16-20 SAE)
92B	1	-	DE14CA126	ADAPTER (7/16-20 SAE X 1/4 FPT)
92C	1	-	KK71EW904	"O" RING (FOR ITEMS 92A/92B)
93	3	-	CA63AA151	PLUG, PIPE 1/2 NPT
94	1	-	5H401141	PLUG, OIL BYPASS 5/8-18 UNF
95	1	-	5F201311	ADAPTER (1/4" FPT TO 5/8-18)
96	1	-	CA99AA101	DRAIN PLUG, MAGNETIC 5/8-18 UNF
97	1	-	AU51YA011	WASHER, GASKET 5/8 (7/8 O.D.)
98	1	-	6D681274	COVER, BOTTOM
99	1	-	6D681043	GASKET, BOTTOM COVER
100	1	-	AS81VF056	BRACKET, C'CASE HEATER: NOTE: CRANKSHAFT MAIN BEARINGS ARE NOT SOLD SEPERATELY.
103	1	-	06EA400982	OIL RETURN ORIFICE ASSY includes
104	1	R	6D75601	> STRAINER
105	1	R	EB51FN272	VALVE, INTERNAL RELIEF
106	1	R	6G651251	GASKET, INTERNAL RELIEF VALVE
107	1	-	06DA402133	STRAINER ASSY, SUCTION

Itm#	Qty	Rec	Part Number	Description
112	1	-	6D40162	VALVE ASSY,CHECK (SHAFT END): NOTE: CHECK VALVE IS INSTALLED IN ROTOR BOLT IN MOTOR END UNDER SUCT VALVE WHEN COMPRESSORS ARE INTERCONNECTED. SEE PMB 89-82.
113	4	-	06EA501973	STUD,FAN MOUNTING
113A	1	-	06EA500342	SPACER,MOTOR RING (3/4" WIDE): NOTE:RING SPACER USED IN OLDER MODEL COMPRESSORS.REMOVE IF CHANGING MOTOR,
114	1	-	06EA500094	COVER,MOTOR END
115	1	-	06DA403844	VALVE ASSEMBLY
116	1	-	99CC409372	VALVE CAP
117	1	R	6F251013	GASKET,MOTOR END COVER
119	18	-	AA06GS271	BOLT,MOTOR END COVER MTG
120	1	-	06EA501172	FOOT,COMPRESSOR
122	1	R	06EA660157	BEARING HEAD & OIL PUMP PACKAGE: NOTE: BEARING HEAD HAS A 1/4" NPT CONN FOR OIL SAFETY SWITCH WHICH IS NOT INCLUDED IN PACKAGE.ALSO SEE TRANSDUCER KIT IN ACCESSORY GROUP.
123	1	R	NSS	BEARING HEAD & OIL PUMP PKG: INCLUDES: ITEMS 124 - 136
124	4	-	AA06GR199	> SCREW,HEX HEAD
125	1	-	7J16002	> COVER,PUMP END
126	1	R	6D401061	> GASKET,PUMP END COVER
127	1	-	6D401171	> GUIDE VANE,OIL FEED
128	1	-	6D401112	> SPRING,OIL FEED GUIDE VANE
129	1	-	05KA404093	> DRIVE SEGMENT,OIL PUMP
130	4	-	AU51YA003	> WASHER,CAPSCREW
131	2	-	NSS	> SCREW, SOCKETHEAD CAP
132	1	-	NSS	> LOCKWASHER
133	1	-	NSS	> LOCKWASHER
134	1	R	06EA501513	> GASKET,BEARING HEAD
135	1	-	CA63AA051	> PLUG,PIPE 1/4"NPT
136	8	-	AA06GR262	> SCREW,HEXHEAD CAP
136A	1	-	05GA502142	FILL PLUG (3/8-24 SAE)
136B	1	-	KK71EW904	"O" RING (FOR ITEM 136A)
137	1	-	06EA402043	CRANKSHAFT ASSY (INC'L HDW'R)
139	1	-	06EA500101	WASHER,BEARING (3"DIA. BRONZE)
140	1	-	AX13AA091	PIN,CRANKSHAFT SPIROL
141	1	-	AW01DA230	KEY,ROTOR
142	1	-	06EA500171	PLATE WASHER,ROTOR (2 1/4"DIA)
143	1	-	06EA500141	LOCKWASHER,ROTOR (5 POINT)
144	1	-	06EA500351	BOLT,ROTOR LOCK: NOTE: HI-EFFIC REPERATION COMPRESSORS USE ONLY A 1 STEP CONTOUR TOP PISTON. ONLY AIR-COND TYPE COMPR'S USE THE 2 STEP CONTOUR TOP.
144A	1	-	06EA500661	> KEY,STATOR LOCKING(2" LG)
145	6	-	06ER660013	PISTON & PIN PACKAGE: INCLUDES: ITEMS 145 - 148
146	1	-	NSS	> PISTON (1 STEP CONTOUR)
147	1	-	06EA500111	> PIN,PISTON
148	2	-	06EA500131	> RING,PISTON PIN RETAINING
149	1	-	06ER660015	PISTON & PIN PACKAGE (+.020 DIA): INCLUDES: ITEMS 150 - 152
150	1	-	NSS	> PISTON (1 STEP CONTOUR)
151	1	-	06EA500111	> PISTON PIN
152	2	-	06EA500131	> PISTON PIN RETAINING RING
153	6	-	06EA660026	CONN ROD & CAP PACKAGE: INCLUDES: ITEMS 154 - 155
154	1	-	NSS	> CONN ROD & CAP
155	2	-	06EA502213	> SCREW,SELF LOCK SCKT CAP
157	1	-	06EA660085	CONN ROD & CAP PACKAGE (-.010 DIA): INCLUDES: ITEMS 158 - 159
158	1	-	NSS	> CONN ROD & CAP
159	2	-	06EA502213	> SCREW,SELF LOCK SCKT CAP
161	6	-	06EA500331	OIL RING

Itm#	Qty	Rec	Part Number	Description
161A	1	-	06EA500331S2	OIL RING (+.020 DIA): NOTE: DETERMINE IF OVERSIZED RINGS ARE REQUIRED BY CHECKING CYLINDER DECK FOR STAMPING .020 NEXT TO ANY OVERSIZED CYLINDERS.NOT ALL MAY BE MARKED.ONLY 1 OR 2 MAY BE MARKED,SO CHECK ALL.
162	6	-	06EA500321	COMPRESSION RING
162A	1	-	06EA500321S2	COMPRESSION RING (+.020 DIA): NOTE: SEE OIL RING NOTE ABOVE.
165	3	R	06EA660143	VALVE PLATE PACKAGE (HI-EFF): INCLUDES: ITEMS 166 - 182
166	1	-	NSS	VALVE PLATE ASSEMBLY: INCLUDES: ITEMS 168 - 182
168	1	-	NSS	> VALVE STOP (DUAL RADIUS)
170	2	-	06EA506344	> DISCHARGE VALVE
171	5	-	06EA500992	> WASHER,FLAT 1/4"
172	4	-	06EA502593	> SCREW,SELF LOCK HEX HEAD
173	1	R	06EA501853	> GASKET,VALVE PLT(REFRIG)(.032"STL)
174	1	-	06EA501543	> SCREW,SELF LOCK (GSKT HOLDDOWN)
176	1	R	06EA503334	> GASKET,CYLINDER HEAD (SCOU)
177	1	R	6G651061	> GASKET,SERVICE VALVE (RING)
178	1	R	6D401131	> GASKET,SERVICE VALVE (2 BLT)
179	1	R	6D681131	> GASKET,SERVICE VALVE (4 BOLT)
181	2	R	NSS	> VALVE,SUCT(.025"THK)(SEE IT#164)
182	4	-	06EA501012	> DOWEL PIN
183	3	R	NLA	VALVE PLATE PACKAGE (STD EFF): INCLUDES: ITEMS 184 - 189
184	1	-	NLA	> VALVE PLATE ASSEMBLY
185	2	-	06EA500682	> DISCHARGE VALVE STOP
186	2	-	06EA501363	> DISCHARGE VALVE
187	4	-	AB06FQ168	> POLY-LOK CAP SCREW
188	4	-	06EA500992	> FLAT WASHER
188A	1	-	06EA501543	> SCREW,SELF LOCK(GSKT HOLDDOWN)
189	2	-	06EA501302	> VALVE STOP SUPPORT
189A	1	R	06ER660012	SUCTION VALVE PKG: INCLUDES: ITEMS 190 - 191
190	2	-	NSS	> SUCTION VALVE (.025"THK)
191	1	R	06EA501853	> GASKET,VALVE PLATE (.032"THK)
193	1	R	06EA660138	CAPACITY CONTROL ACCESS.(ELEC SCOU): (INCLUDES ITEMS 194-215)
194	1	-	NSS	> CYLINDER HEAD ASSY includes
195	1	-	06EA503524	> > CYLINDER HEAD (UNPAINTED)
196	1	-	06EA402033	> > PISTON ASSY (SINGLE RING): (INCLUDES ITEMS 197-198)
197	1	-	06EA502224	> > > PISTON
198	1	-	06EA502023	> > > RING,SEAL(TEFLON W/SPRING): NOTE: EARLY TWO RING PISTONS DESIGN IS REPLACED WITH SINGLE RING TYPE.
199	1	R	06EA501253	> > GASKET,UNLOADER VALVE
200	1	-	NSS	> > BODY,VALVE
201	1	-	06EA660079	> > REWORK KIT PACKAGE: (includes items 201A-201G)
201A	1	-	06EA505224	> > > PISTON
201B	1	-	06EA502023	> > > RING,SEAL(TEFLON W/SPRING)
201C	1	-	NSS	> > > BODY,VALVE
201D	1	-	NSS	> > > SPRING,COMPRESSION
201E	1	R	06EA501253	> > > GASKET,UNLOADER VALVE
201F	1	-	06EA501382	> > > GASKET,VALVE COVER
201G	1	R	6D75601	> > > STRAINER
202	1	-	06EA502662	> > COVER,VALVE
203	1	R	06EA501382	> > GASKET,VALVE COVER
204	1	R	06DA405264	> > VALVE BODY ASSY(ALCO)(W/O COIL)
206	1	R	6D75601	> > STRAINER
207	7	-	AB44AA168	> > SCREW, SOCKET CAP
208	3	-	AU52YA171	> > GASKET, SOCKET CAP SCREW
209	1	R	06EA503334	> GASKET,CYLINDER HEAD

Itm#	Qty	Rec	Part Number	Description
210	1	R	06EA506414	> GASKET, VALVE PLATE
211	1	-	06EA501543	> CAPSCREW (VLV PLT GSKT)
212	1	-	06EA500992	> WASHER, CAPSCREW
212A	1	R	NSS	> VALVE, SUCTION
214	4	-	AB06GR168	> SCREW, HEXHEAD CAP
215	1	R	06EA501853	> GASKET, VALVE PLATE
216	1	R	48DJAC:06EA660139	CAPACITY CONTROL ACCESS (PRESS SCOU): (INCLUDES ITEMS 217-237)
217	1	-	NSS	> CYLINDER HEAD ASSY includes
218	1	-	06EA503524	> > CYLINDER HEAD (UNPAINTED)
219	1	-	06EA402033	> > PISTON ASSY(SINGLE RING): (INCLUDES ITEMS 220-221)
220	1	-	06EA505224	> > > PISTON
221	1	-	06EA502023	> > > RING, SEAL (TEFLON W/SPRING): NOTE: EARLY TWO RING PISTONS DESIGN IS REPLACED WITH SINGLE RING TYPE.
222	1	R	06EA501253	> > GASKET UNLOADER VALVE
223	1	-	NSS	> > BODY, VALVE
224	1	-	06EA660079	> > REWORK KIT PACKAGE: (SEE ITEM 201)
225	1	-	06EA502662	> > COVER, VALVE
226	1	R	06EA501382	> > GASKET, VALVE COVER
227	1	R	6D75601	> > STRAINER
228	7	-	AB44AA168	> > SCREW, SOCKET HEAD CAP
229	3	-	AU52YA171	> > GASKET, SCKT HEAD CAPSCREW
230	1	R	06EA503334	> > GASKET, CYLINDER HEAD
231	1	R	06EA506414	> > GASKET, VALVE PLATE (MED TEMP)
232	1	-	06EA501543	> > CAPSCREW, (VLV PLT GSKT)
233	1	-	06EA500992	> > WASHER, CAP SCREW 1/4"
234	1	-	NSS	> > VALVE BODY ASSY
235	4	-	AB06GR168	> > SCREW, HEXHEAD CAP
236	2	R	NSS	> > VALVE, SUCTION
237	1	R	06EA501853	> > GASKET, VALVE PLATE (REFRIG)
238	1	R	06EA660100	CONTROL VALVE PACKAGE (PRESS/SCOU): (INCLUDES ITEMS 239-245)
239	1	-	NSS	> VALVE, CAPACITY CONTROL (EATON)
240	1	-	NSS	> PISTON ASSY (FOR HGBP)
241	1	R	06EA501253	> GASKET, UNLOADER VALVE
242	1	-	06EA680036	> WRENCH, ALLEN
243	3	-	AB44AA168	> SOCKET HEAD CAP SCREW
244	3	-	AU52YA171	> GASKET, HEAD CAP SCR
245	1	-	AU61ML201	> LOCKWASHER
246	1	R	06EA660135	CONTROL VALVE PACKAGE (ELEC/SCOU): (INCLUDES ITEMS 247-251)
247	1	-	06DA405264	> VALVE BODY ASSY (ALCO LESS COIL)
248	1	-	NSS	> PISTON ASSY (USED ON HGBP ONLY)
249	1	-	06EA501253	> UNLOADER VALVE GASKET
250	3	-	AB44AA168	> SOCKET HEAD CAP SCREW
251	3	-	AU52YA171	> GASKET, CAP SCREW
252	1	R	EF19ZE024	COIL, ALCO 24-1-50/60
253	1	R	EF19ZE120	COIL, ALCO 120-1-50/60
254	1	R	EF19ZE240	COIL, ALCO 208/240-1-50/60: NOTE: ALCO COILS ARE IDENTIFIED BY SNAP CAP HOLDING COIL TO POST.
255	1	-	06EA660135	COIL, CCA/SINGER 120-1-50/60
256	1	-	06EA660135	COIL, CCA/SINGER 208/240-1-50/60: NOTE: CCA (SINGER) COILS ARE I.D.'D BY A HEX NUT HOLDING COIL ON POST.
257	1	-	06EA660079	REWORK KIT PACKAGE (SCOU): (SEE ITEM 201)
265	1	-	06EA660147	BLOCKING KIT PKG (SCOU TO LOADED): (INCLUDES ITEMS 266-269A)
266	1	-	06EA601572	> BLOCKING SLEEVE
267	1	-	06DA501032	> PLATE, COVER
268	3	-	AB44AA170	> SOCKET HEAD CAP SCREW

Itm#	Qty	Rec	Part Number	Description
269	3	-	AU62YA171	> GASKET, SOCKET HD CAPSCREW
269A	1	R	06EA501253	> GASKET, COVER PLATE
278	1	R	HN68GA295	SENSOR, THERMAL (OPEN 325 F)
279	1	-	06EA601052	CYLINDER HEAD SENSOR CONDUIT PKG: (INCLUDES ITEMS 280-285)
280	1	-	NSS	> CONDUIT, 3/8
281	2	-	HW62EH106	> CONNECTOR, CONDUIT
282	2	-	HW77EZ011	> SLEEVE, ANTI-SHORT
283	2	-	NSS	> WIRE NUTS
284	1	-	CA34BN151	> COUPLING, 1/2 PIPE
285	1	-	NSS	> PLATE, WARNING
286	1	C	HN65BJ208	MODULE, PROT (R/S) 208/240-50/60
287	1	C	HN65BJ120	MODULE PROT (R/S) 115-50/60: INCLUDES: ITEM 288
288	3	C	AU52YA171	> MODULE
289	1	C	P529-2110	SWITCH, OIL PRESSURE SAFETY
290	1	C	P527-4322	DUAL PRESS CNTRL (AUTO RESET HI/LO)
291	1	C	P527-1122	PRESS CONTROL (LO PRESS AUTO RESET)
292	1	C	P527-4422	PRESS CONTROL (HI-PRESS MAN RESET)
293	1	R	06EA660165	CRANKCASE HEATER PKG (120V): (INCLUDES ITEMS 294-294C)
294	1	R	NSS	> HEATER, CRANKCASE (180 W)
294A	1	-	AS81VF056	> SPEEDCLIP
294B	1	-	HW77DZ011	> ANTI-SHORT BUSHING
294C	1	-	38AQ680001	> COMPOUND, HEAT SINK(SILICONE)
295	1	-	06EA660166	HEATER, PKG CRANKCASE (240V): (INCLUDES ITEMS 296-296C)
296	1	R	NSS	> HEATER, CRANKCASE (180 W)
296A	1	-	AS81VF056	> SPEEDCLIP
296B	1	-	HW77DZ011	> ANTI-SHORT BUSHING
296C	1	-	38AQ680001	> COMPOUND, HEAT SINK(SILICONE)
297	1	-	06DA660076	HEATER PKG, CRANKCASE (480 V): (INCLUDES ITEMS 298-301)
298	1	R	HT36DL480	> HEATER, CRANKCASE (125 W)
299	1	-	AS81VF056	> CLIP, HEATER
300	1	-	HW77DZ011	> BUSHING, ANTI-SHORT
301	1	-	38AQ680001	> COMPOUND, HEAT SINK (SILICONE)
302	1	-	06EA660089	COMPRESSOR MOUNTING KIT: (INCLUDES ITEMS 303-309)
303	4	-	06EA500262	> SPRING
304	2	-	50K41221	> SPRING CUP
305	4	-	06EA680073	> STUD
306	4	-	6D732241	> RUBBER SNUBBER
307	4	-	6D732251	> SNUBBER CUP
308	8	-	06EA680069	> FLANGED NUT
309	4	-	AT61JA241	> NUT, LOCK
310	1	-	06EA660096	COMPRESSOR MOUNTING PLATE PKG: (INCLUDES ITEMS 311-312A)
311	1	-	06EA680072	> MOUNTING PLATE
312	4	-	30HR0701071	> SPACER
312A	1	-	06DA680039	> TEMPLATE
313	1	-	06EA660127	EQUALIZER LINE ADAPTER PACKAGE: (INCLUDES ITEMS 314-317)
314	2	-	6D40162	> VALVE ASSY, CHECK (C'SHAFT END)
315	2	-	06EA500392	> FLANGE, MANIFOLD (1 1/8 ODS)
316	2	-	KK71GW015	> "O" RING
317	6	-	AB06BS172	> SCREW, HEX HD CAP
318	1	-	LM10HH100	MUFFLER PACKAGE
319	1	R	06DA660115	TRANSDUCER KIT (OIL PRESS SFTY SW): (INCLUDES ITEMS 320-332)
320	1	-	06DA660114	> HARDWARE KIT: (INCLUDES ITEMS 321-329)

Itm#	Qty	Rec	Part Number	Description
321	1	-	06EA680078	> > MOUNTING BLOCK
322	1	-	06DA680063	> > GASKET,MOUNTING BLOCK (FIBER)
322A	1	-	06DA504473	> > GASKET,MOUNTING BLOCK (METAL)
323	1	-	DD07UA051	> > HALF UNION COUPLING
324	1	-	DD07DA053	> > HALF UNION COUPLING
325	1	-	CA63AA051	> > PIPE PLUG 1/4"
326	1	-	CA63AA001	> > PIPE PLUG 1/8"
327	1	-	KLE-SL4	> > ALLEN WRENCH
328	1	-	NSS	> > SET SCREW
329	1	-	NSS	> > ALLEN HEAD SCREW
330	1	-	06DA404233	> SENSOR & CONTROL
331	1	-	06DA405682	> TUBE ASSEMBLY
332	1	-	DD10CA053	> HALF UNION ELBOW
340	1	-	06ER660011	CYLINDER HEAD FAN COOLING PKG: (INCLUDES ITEMS 341-350) NOTE: IF YOU REQUIRE A 460V CYL HEAD COOLING MOTOR,CONTACT ENVIROTECH IN MINNETONKA MINN. AT 612-544-6613.
341	1	-	NSS	> FAN (3 BLADE, 12" DIA): NOTE: THE 11" 5 BLADE FAN IS NO LONGER USED.
342	1	-	06EA401283	> FAN GUARD & MOTOR MTG ASSY
343	1	-	06EA401293	> COVER ASSY,FAN GUARD
344	1	-	HC27GB230	> MOTOR,FAN 1/20HP,208/230-1-60
345	1	-	NSS	> CONDUIT,FLEX
346	1	-	HW680001	> CONNECTOR,BOX
347	3	-	NSS	> THD CUTTING SCREW
348	4	-	NSS	> HEX NUTS
349	8	-	NSS	> WASHER, PLATE
350	4	-	NSS	> MACH SCREW
351	1	-	06ER660007	FAN REPLACEMENT PACKAGE: (INCLUDES ITEMS 352-354)
352	1	-	LA01AA125	> FAN (3 BLADE 12" DIA)
353	1	-	P251-0064	> BUSHING (1/2 X 3/8)
354	1	-	AE54FR167	> SET SCREW